# Improving Safety in EV Traction Inverter Systems



#### Nosa Egiebor

This article originally published in Electronic Products.

Electric-vehicle designers can increase the safety and reliability of traction inverter systems by monitoring the gate voltage threshold.

When a consumer purchases a vehicle, they assume that the design engineers did their due diligence to create a safe product. In order to achieve a necessary level of safety, especially in regard to International Organization for Standardization (ISO) 26262 standards, subsystems within a vehicle such as the traction inverter must include internal diagnostics and protection features to help detect potential failure modes.

An inverter subsystem that receives a lot of attention is the power stage. Aside from the power module, the power stage includes integrated semiconductor devices such as the isolated bias supply, gate drivers, and power switches. The switching scheme of the module helps transfer DC power from the battery into AC power to drive the electric vehicle's motor efficiently and reliably. When driving these power switches, there are several reasons to monitor their status or condition and different methods for doing so.

### Importance of Switch Protections and Diagnostics

Because silicon carbide (SiC) metal-oxide semiconductor field-effect transistor (MOSFET) or insulated-gate bipolar transistor (IGBT) power modules are so important to a vehicle's operation and efficiency, designers must carefully consider how to drive them correctly. Implementing a comprehensive failure-mechanism analysis is necessary to create a safe and reliable product.

An inverter system has to handle a long list of fault scenarios. For example, a short-circuiting power switch may indicate that the power switch has reached its end of life. When current through the power switch increases past its rating, the dissipation of excess power and heat through the device could destroy both the power switch and the inverter system. It's important to detect and address this situation as quickly as possible to keep a power switch within its safe operating area.

The most common protection circuit designed to detect this type of fault is called desaturation (desat) protection, which can be integrated within a gate driver. Figure 1 shows the implementation of a typical desat circuit, which monitors a switch's on-state voltage (the collector-emitter voltage [ $V_{CE}$ ] in IGBTs or the drain-to-source voltage [ $V_{DS}$ ] in SiC FETs) to detect a preset threshold ( $V_{DESAT}$ ). A condition in which  $V_{CE}$  or  $V_{DS}$  is greater than  $V_{DESAT}$  triggers desat, and the gate driver will safely shut down the IGBT or SiC FET to prevent damage to the switch.

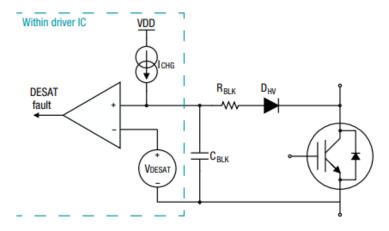


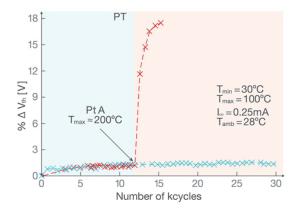
Figure 1. Typical Desat Circuit Implementation

Another scenario is when the gate driver's output doesn't match its input signal; this irregularity requires immediate detection so that the inverter system can shut down safely. Including a gate-voltage-monitoring function to detect whether the gate voltage is at the same level as the input signal coming into the output die can help determine whether there is a fault in the communication lane or isolation barrier. The implementation of advanced protections and diagnostics helps establish a high degree of safety and reliability in a vehicle.

### Why V<sub>GTH</sub> Monitoring Matters

The inverter system's goals and requirements ultimately determine the diagnostics and protections designed into it. Including gate voltage threshold ( $V_{GTH}$ ) monitoring into the design is an important measurement to help evaluate the state of the power module's health throughout its lifetime. In their paper "Analysis of  $V_{th}$  Variations in IGBT Under Thermal Stress for Improved Condition Monitoring in Automotive Power Conversion Systems," Syed Huzaif Ali and Bilal Akin showed that significant variation of  $V_{GTH}$  over time is an early indicator of power-switch failure.

Figure 2 shows two devices subjected to high-temperature power cycling. At the point when the device represented by the red curve is subjected to an increased temperature, it fails and the threshold voltage dramatically rises. Although this voltage rise is a failure event, the gradual shift of threshold voltage over time can also result in unwanted switching behavior, such as increased switching losses, which could indicate the need for vehicle maintenance. In general, V<sub>GTH</sub> monitoring helps prevent catastrophic failure.



Source: "Analysis of Vth Variations in IGBT under Thermal Stress for Improved Condition Monitoring in Automotive Power Conversion Systems"

Figure 2. Percentage Change in VGTH after Thousands of Cycles

## One Method for Monitoring V<sub>GTH</sub>

The ISO 26262–compliant UCC5870-Q1 isolated gate driver from Texas Instruments integrates a novel  $V_{GTH}$ -monitoring feature in which the gate driver checks its respective power switch's health. Integration of this diagnostic into the gate driver reduces overall system size, weight, and cost compared with a discrete implementation.

The  $V_{GTH}$ -monitoring function measures the gate threshold voltage of the power transistor during power-up. A constant-current source charges the gate capacitance ( $C_G$ ) of the power switch, which causes the gate voltage ( $V_G$ ) to gradually increase. Once the channel starts conducting,  $V_G$  is naturally held at the threshold voltage ( $V_{GTH}$ ) level while the power switch is in a diode configuration.

After a blanking time ( $t_{dVGTHM}$ ), the integrated analog-to-digital converter samples the  $V_G$  and stores the measurement in a register. The microcontroller uses this measurement to judge the health of the power switch. Monitoring  $V_{GTH}$  helps confirm that the power stage is reliable.

#### Conclusion

Because vehicle electrification is relatively new to car consumers, they may have concerns about hybrid or electric vehicles being safe and reliable alternatives to internal-combustion—engine vehicles. Including sufficient internal diagnostics and protections helps ensure that a vehicle is suitable for market release and deployment on the road.

#### **Additional Resources**

- 1. To learn about driving IGBT and SiC power switches, see the e-book IGBT & SiC Gate Driver Fundamentals.
- 2. Download the UCC5870-Q1 gate driver data sheet.
- 3. To learn about designing isolated gate drivers in a traction inverter system, check out the application report HEV/EV Traction Inverter Design Guide Using Isolated IGBT and SiC Gate Drivers.
- 4. To learn about designing a traction inverter with a distributed architecture, read the technical article *Driving Next-Generation EV Systems With a Distributed Architecture*.

# IMPORTANT NOTICE AND DISCLAIMER

TI PROVIDES TECHNICAL AND RELIABILITY DATA (INCLUDING DATA SHEETS), DESIGN RESOURCES (INCLUDING REFERENCE DESIGNS), APPLICATION OR OTHER DESIGN ADVICE, WEB TOOLS, SAFETY INFORMATION, AND OTHER RESOURCES "AS IS" AND WITH ALL FAULTS, AND DISCLAIMS ALL WARRANTIES, EXPRESS AND IMPLIED, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR NON-INFRINGEMENT OF THIRD PARTY INTELLECTUAL PROPERTY RIGHTS.

These resources are intended for skilled developers designing with TI products. You are solely responsible for (1) selecting the appropriate TI products for your application, (2) designing, validating and testing your application, and (3) ensuring your application meets applicable standards, and any other safety, security, regulatory or other requirements.

These resources are subject to change without notice. TI grants you permission to use these resources only for development of an application that uses the TI products described in the resource. Other reproduction and display of these resources is prohibited. No license is granted to any other TI intellectual property right or to any third party intellectual property right. TI disclaims responsibility for, and you will fully indemnify TI and its representatives against, any claims, damages, costs, losses, and liabilities arising out of your use of these resources.

TI's products are provided subject to TI's Terms of Sale or other applicable terms available either on ti.com or provided in conjunction with such TI products. TI's provision of these resources does not expand or otherwise alter TI's applicable warranties or warranty disclaimers for TI products.

TI objects to and rejects any additional or different terms you may have proposed.

Mailing Address: Texas Instruments, Post Office Box 655303, Dallas, Texas 75265 Copyright © 2023, Texas Instruments Incorporated