







LMR66410, LMR66420, LMR66430 SNVSCJ3 - DECEMBER 2023

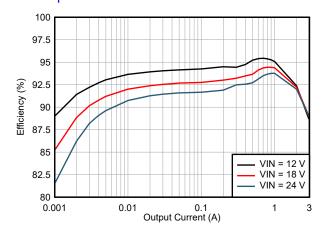
LMR664x0 36-V, 1-A, 2-A, and 3-A, Ultra-Small, Synchronous Step-Down Converter

1 Features

- · Functional Safety-Capable
 - Documentation available to aid functional safety system design
- Designed for industrial applications:
 - Junction temperature range –40°C to +150°C
 - NC pin between critical pins for better reliability
 - Best in-class pin FMEA
 - Input transient protection up to 42 V
 - Wide input voltage range after start-up: 2.7 V (falling threshold) to 36 V
 - Adjustable output up to 95% of V_{IN}, 3.3-V, and 5-V fixed V_{OUT} options available
- Optimized for low EMI requirements:
 - Dual random spread spectrum reduces peak emissions
 - Enhanced HotRod™ QFN package minimizes switch node ringing
- Greater than 85% efficiency at 1 mA
- Miniature design size and low component cost:
 - 2.6-mm × 2.6-mm enhanced HotRod QFN package with wettable flanks
 - Internal control loop compensation

2 Applications

- Factory automation: PLC, DCS, and PAC
- Test and measurement
- Medical
- Aerospace and defense



Efficiency: $V_{OUT} = 5 \text{ V (Fixed)}$, 400 kHz

3 Description

The LMR664x0 is a small 36-V, 3-A (available in 2-A and 1-A variants) synchronous step-down DC/DC converter in an enhanced HotRod QFN package. This easy-to-use converter supports a wide input voltage range of 2.7 V to 36 V (after start-up or after operating) with transients up to 42 V.

The LMR664x0 is specifically designed to meet low standby power requirements for always-on, industrial applications. Auto mode enables frequency foldback when operating at light loads, allowing an unloaded typical current consumption of 1.5 μA at 13.5 V_{IN} and high light load efficiency. A seamless transition between PWM and PFM modes along with very low MOSFET ON resistances makes sure there is exceptional efficiency across the entire load range. The control architecture (peak current mode) and feature set are optimized for an ultra-small design size with minimal output capacitance. The device minimizes input filter size by using dual-random spread spectrum (DRSS), a low-EMI enhanced HotRod QFN package, and an optimized pin-out. The MODE/SYNC and RT pin variants can be used to set or synchronize the frequency to avoid noise sensitive frequency bands. There are NC pins between critical high voltage pins, reducing potential failures (optimal pin FMEA). The rich feature set of the

LMR664x0 is designed to simplify implementation for a wide range of industrial end equipment.

Package Information

PART NUMBER	PACKAGE (1)	PACKAGE SIZE ⁽²⁾
LMR66430		
LMR66420	RXB (VQFN, 14)	2.60 mm × 2.60 mm
LMR66410		

- For more information, see Section 11. (1)
- The package size (length × width) is a nominal value and includes pins, where applicable.

Device Information

PART NUMBER	RATED OUTPUT CURRENT (1)
LMR66430	3 A
LMR66420	2 A
LMR66410	1 A

See the Device Comparison Table.



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4 Device Comparison Table

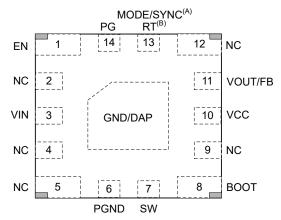
Orderable Part Number (1) (2)	Output Current	Output Voltage	External Sync	F _{SW}	Internal Capacitors	Spread Spectrum
LMR66430R5RXBR	3 A	5-V fixed / adjustable	No (default PFM at light load)	Adjustable with RT resistor	No	Yes
LMR66430MB3RXBR	3 A	3.3-V fixed / adjustable	Yes (PFM / FPWM selectable)	Fixed 1 MHz	No	Yes
LMR66420R5RXBR	2 A	5-V fixed / adjustable	No (default PFM at light load)	Adjustable with RT resistor	No	Yes
LMR66410R5RXBR	1 A	5-V fixed / adjustable	No (default PFM at light load)	Adjustable with RT resistor	No	Yes

For more information on device orderable part numbers, see *Device Nomenclature*.

For other variant options, please contact TI.



5 Pin Configuration and Functions



- A. See Device Comparison Table for more details. Pin 13 is factory-set for externally adjustable switching frequency RT variants only.
- B. Pin 13 is factory-set for fixed switching frequency MODE/SYNC variants only.

Figure 5-1. RXB 14-Pin (2.6 mm × 2.6 mm) Enhanced HotRod™ VQFN-FCRLF Package (Top View)

Table 5-1. Pin Functions

PIN		TYPE	DESCRIPTION
NAME	NO.	ITPE	DESCRIPTION
EN/UVLO	1	А	Enable input to regulator. High = ON, low = OFF. Can be connected directly to VIN. <i>Do not float this pin.</i>
NC	2	_	No internal connection to device
VIN	3	Р	Input supply to regulator. High-quality bypass capacitors must be added directly between this pin and PGND.
NC	4	_	No internal connection to device
NC	5	_	No internal connection to device
PGND	6	G	Power ground terminal. Connect to system ground. Connect to C _{IN} with short, wide traces.
SW	7	Р	Regulator switch node. Connect to the power inductor.
воот	8	Р	Bootstrap supply voltage for internal high-side driver. An external 0.1-μF, 16-V capacitor is required between this pin and SW.
NC	9	_	No internal connection to device
VCC	10	А	Internal LDO output. Used as supply to internal control circuits. Do not connect to external loads. Can be used as logic supply for power-good flag. Connect a high-quality 1-µF capacitor from this pin to GND.
VOUT/FB	11	А	Fixed output options and adjustable output options are available with the VOUT/FB pin variant. Connect to the output voltage node for fixed V _{OUT} . See V _{OUT} / FB for Adjustable Output for how to select feedback resistor divider values. See Device Comparison Table for more details. The FB function can be used to adjust the output voltage. Connect to tap point of feedback voltage divider. Do not float this pin.
NC	12	_	No internal connection to device
RT or MODE/ SYNC	13	А	For the <i>RT variant</i> , the switching frequency can be adjusted from 200 kHz to 2.2 MHz. For the <i>MODE/SYNC variant</i> , the device can operate in user-selectable PFM/FPWM mode and can be synchronized to an external clock. <i>Do not float this pin</i> .
PG	14	А	Open-drain power-good flag output. Connect to suitable voltage supply through a current limiting resistor. High = power OK, low = power bad. This pin goes low when EN = low. This pin can be open or grounded when not used.
GND/DAP	_	G	Thermal pad of the package. Must be soldered to achieve appropriate dissipation. Must be connected to GND.
A = Analog, P =	Power, G =	Ground	



6 Specifications

6.1 Absolute Maximum Ratings

Over the recommended operating junction temperature range (1)

	PARAMETER	MIN	MAX	UNIT
Voltages	VIN to GND	-0.3	42	V
Voltages	SW to GND	-0.3	V _{IN} + 0.3	V
Voltages	BOOT to SW	-0.3	5.5	V
Voltages	VCC to GND	-0.3	5.5	V
Voltages	VOUT/FB to GND	-0.3	16	V
Voltages	SYNC/MODE or RT to GND	-0.3	5.5	V
Voltages	PG to GND	-0.3	20	V
Voltages	EN to GND	-0.3	42	V
Temperature	T _J , Junction temperature	-40	150	°C
Temperature	T _{stg} , Storage temperature	-65	150	°C

⁽¹⁾ Operation outside the Absolute Maximum Ratings may cause permanent device damage. Absolute Maximum Ratings do not imply functional operation of the device at these or any other conditions beyond those listed under Recommended Operating Conditions. If used outside the Recommended Operating Conditions but within the Absolute Maximum Ratings, the device may not be fully functional, and this may affect device reliability, functionality, performance, and shorten the device lifetime.

6.2 ESD Ratings

			VALUE	UNIT
V	Electrostatic discharge	Human-body model (HBM), per ANSI/ESDA/ JEDEC JS-001 ⁽¹⁾	±2000	V
V(ESD)	V _(ESD) Electrostatic discharge	Charged-device model (CDM), per ANSI/ESDA/ JEDEC JS-002 ⁽²⁾	±750	V

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.
- (2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions

Over the recommended operating junction temperature range of -40°C to 150°C (unless otherwise noted)

		MIN	MAX	UNIT
V	Input voltage range for start-up	3.6	36	V
V _{IN}	Input voltage range after start-up	3.0	36	V
V _{OUT}	Output voltage range with adjustable output voltage setup	1	18	V
I _{OUT}	LMR66430 continuous DC output current range	0	3	А
I _{OUT}	LMR66420 continuous DC output current range	0	2	Α
I _{OUT}	LMR66410 continuous DC output current range	0	1	Α
TJ	Operating junction temperature	-40	150	°C



6.4 Thermal Information

The value of $R_{\theta JA}$ in this table is only valid for comparison with other packages. These values were calculated in accordance with JESD 51-7, and simulated on a 4-layer JEDEC board. They do not represent the performance obtained in an actual application. For example, a 4-layer PCB can achieve a $R_{\theta JA}$ = 50°C/W.

		LMR664x0	
	THERMAL METRIC (1)	VQFN	UNIT
		14 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance for LMR66430-2EVM	45	°C/W
$R_{\theta JA}$	Junction-to-ambient thermal resistance	66.1	°C/W
R _{0JC(top)}	Junction-to-case (top) thermal resistance	53.6	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	26.2	°C/W
ΨЈТ	Junction-to-top characterization parameter	3.3	°C/W
ΨЈВ	Junction-to-board characterization parameter	25.9	°C/W

⁽¹⁾ For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application note.

6.5 Electrical Characteristics

Limits apply over the recommended operating junction temperature range of -40° C to $+150^{\circ}$ C, unless otherwise noted. Minimum and Maximum limits are specified through test, design or statistical correlation. Typical values represent the most likely parametric norm at $T_J = 25^{\circ}$ C, and are provided for reference purposes only. Unless otherwise stated the following conditions apply: VIN = 13.5 V, VOUT = 3.3 V.

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
SUPPLY VO	LTAGE (VIN PIN)					
\/	Input voltage rising threshold for start-up	Before start-up	3.2	3.35	3.5	V
V_{INMIN}	Input voltage falling threshold	Once operating	2.45	2.7	3	V
I _{SD(VIN)}	Shutdown quiescent current at VIN pin	EN = 0 V		0.25	1	μΑ
I _{BIAS}	Non-switching input current at VOUT/FB	Fixed 5.0-V Vout, V _{VOUT/FB} = 5.25 V		4.2	6.5	μΑ
I _{BIAS}	Non-switching input current at VOUT/FB	Fixed 3.3-Vout, V _{VOUT/FB} = 3.47 V		4.2	6.5	μΑ
I _{QVIN(nonsw)}	Non-switching input current; measured at VIN pin (1)	Fixed 5-V V _{OUT} , V _{VOUT/FB} = 5.25 V		1.6	3	μA
I _{QVIN(nonsw)}	Non-switching input current; measured at VIN pin (1)	Fixed 3.3-V V _{OUT} , V _{VOUT/FB} = 3.47 V		1.2	2.2	μΑ
ENABLE (EN	PIN)					
V _{EN-WAKE}	EN wakeup threshold		0.5	0.7	1	V
V _{EN-VOUT}	Precision enable rising threshold for V _{OUT}		1.16	1.23	1.3	V
V _{EN-HYST}	Enable hysteresis below V _{EN-VOUT}		0.3	0.35	0.4	٧
I _{LKG-EN}	Enable pin input leakage current	V _{EN} = V _{IN} = 13.5 V		10		nA
INTERNAL L	DO (VCC PIN)					
V _{CC}	VCC pin output voltage	V _{FB} = 0 V, I _{VCC} = 1 mA	3.1	3.3	3.45	٧
VOLTAGE F	EEDBACK (VOUT/FB PIN)					
\/	Output voltage accuracy for fixed V	3.3-V V _{OUT} , V _{IN} = 3.6 V to 36 V, FPWM Mode	3.27	3.3	3.32	V
V _{OUT}	Output voltage accuracy for fixed V _{OUT}	5-V V _{OUT} , V _{IN} = 5.5 V to 36 V, FPWM Mode	4.94	5.00	5.06	V
V _{FB}	Internal reference voltage accuracy	V _{OUT} = 1 V, V _{IN} = 3.0 V to 36 V, FPWM Mode	0.99	1.00	1.01	٧
I _{FB(LKG)}	FB input current	Adjustable configuration, FB = 1 V		10		nA
CURRENT L	IMITS					
I _{PEAKMAX}	High-side peak current limit	LMR66430	3.9	4.4	5	Α
I _{VALMAX}	Low-side valley current limit	LMR66430	2.9	3.5	4	Α
I _{PEAKMIN}	Minimum peak current limit	LMR66430, Auto Mode	0.55	0.69	0.86	Α
I _{NEGMIN}	Low-side valley current negative limit	LMR66430, FPWM Mode	-1.5	-1.3	-1	Α



6.5 Electrical Characteristics (continued)

Limits apply over the recommended operating junction temperature range of -40° C to $+150^{\circ}$ C, unless otherwise noted. Minimum and Maximum limits are specified through test, design or statistical correlation. Typical values represent the most likely parametric norm at $T_J = 25^{\circ}$ C, and are provided for reference purposes only. Unless otherwise stated the following conditions apply: VIN = 13.5 V, VOUT = 3.3 V.

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
I _{PEAKMAX}	High-side peak current limit	LMR66420	2.8	3.4	3.9	Α
I _{VALMAX}	Low-side valley current limit	LMR66420	1.9	2.2	2.53	Α
I _{PEAKMIN}	Minimum peak current limit	LMR66420, Auto Mode	0.37	0.5	0.65	Α
I _{NEGMIN}	Negative current limit	LMR66420, FPWM Mode	-1	-0.8	-0.6	Α
I _{PEAKMAX}	High-side peak current limit	LMR66410	1.4	1.8	2.1	Α
I _{VALMAX}	Low-side valley current limit	LMR66410	0.9	1.1	1.4	Α
I _{PEAKMIN}	Minimum peak current limit	LMR66410, Auto Mode	0.17	0.27	0.35	Α
I _{NEGMIN}	Low-side valley current negative limit	LMR66410, FPWM Mode	-1	-0.8	-0.6	Α
I _{zc}	Zero-cross current limit	Auto Mode	30	80	135	mA
POWER GOO	DD (PG PIN)	I				
PG _{OV}	PG upper threshold - rising	% of VOUT/FB (Fixed or Adj. output)	104	108	111	%
PG _{UV}	PG upper threshold - falling	% of VOUT/FB (Fixed or Adj. output)	89	91	94.2	%
	PG recovery hysteresis for OV	% of VOUT/FB target regulation voltage	2	2.4	2.8	%
PG _{HYST}	PG recovery hysteresis for UV	% of VOUT/FB target regulation voltage	2	3.3	4.6	%
V _{PG-VAL}	Minimum V _{IN} for PG function	$V_{EN} = 0 \text{ V}, R_{PG PU} = 10 \text{ k}\Omega$			1.5	V
R _{PG}	PG ON resistance	V _{EN} = 3.3 V, 200-µA pullup current			100	Ω
R _{PG}	PG ON resistance	V _{EN} = 0 V, 200-μA pullup current			100	Ω
t _{reset filter}	PG deglitch delay at falling edge		25	40	75	μs
t _{PG ACT}	Delay time to PG high signal		1.35	2.5	4	ms
SOFT START						
t _{SS}	Time from first SW pulse to VOUT/FB at 90% of set point		2	3.5	4.6	ms
t _{HICCUP}	Time in hiccup before retry soft start		30	50	75	ms
	R (SYNC/MODE PIN)		-			
t _{PULSE_H}	High duration needed to be recognized as a pulse		100			ns
t _{PULSE_L}	Low duration needed to be recognized as a pulse		100			ns
t _{SYNC}	High/Low level pulse maximum duration to be recognized as a valid clock signal				6	μs
t _{MODE}	Time at one level needed to indicate FPWM or Auto Mode		12.5			μs
F _{SW(1MHz)}	Switching Frequency with fixed 1 MHz		900	1000	1100	kHz
F _{SW(2.2MHz)}	Switching Frequency with fixed 2.2 MHz		2100	2200	2300	kHz
f _{SYNC}	Frequency SYNC range		0.2		2.5	MH
V _{MODE_L}	SYNC/MODE input voltage low level threshold				1	V
V _{MODE_H}	SYNC/MODE input voltage high level threshold		1.6			V
OSCILLATOR	R (RT PIN)					
f _{ADJ}	Frequency adjust range		0.25		2.2	MH
F _{SW(2p2MHz)}	Switching frequency with fixed 2.2 MHz	RT pin tied to GND	2100	2200	2300	kHz
	Accuracy of external frequency, 400 kHz	R _{RT} = 39.2 kΩ 0.1% resistor	340	400	460	kHz
F _{SW(Adj)}	Accuracy of external frequency, 2.2 MHz	R _{RT} = 6.92 kΩ 0.1% resistor	2100	2200	2450	kHz
SWITCH NO	DE	1				1



6.5 Electrical Characteristics (continued)

Limits apply over the recommended operating junction temperature range of -40° C to +150°C, unless otherwise noted. Minimum and Maximum limits are specified through test, design or statistical correlation. Typical values represent the most likely parametric norm at $T_J = 25^{\circ}$ C, and are provided for reference purposes only. Unless otherwise stated the following conditions apply: VIN = 13.5 V, VOUT = 3.3 V.

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
t _{ON-MIN}	Minimum HS switch on-time	FPWM mode I _{OUT} = 1 A, 2.2 MHz fixed		65	75	ns
t _{OFF-MIN}	Minimum HS switch off-time			60	85	ns
t _{ON-MAX}	Maximum HS switch on-time	HS timeout in dropout	6	9	13	μs
POWER STA	POWER STAGE					
V _{BOOT_UVLO}	Voltage on BOOT pin compared to SW which will turnoff high-side switch			2.1		٧
R _{DSON-HS}	High-side MOSFET on-resistance	Load = 1 A		132	260	mΩ
R _{DSON-LS}	Low-side MOSFET on-resistance	Load = 1 A		75	140	mΩ

⁽¹⁾ This is the current used by the device open loop. It does not represent the total input current of the system when in regulation.

6.6 System Characteristics

The following specifications apply only to the typical applications circuit, with nominal component values. Specifications in the typical (TYP) column apply to $T_J = 25^{\circ}$ C only. Specifications in the minimum (MIN) and maximum (MAX) columns apply to the case of typical components over the temperature range of $T_J = -40^{\circ}$ C to 150°C. These specifications are not ensured by production testing.

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT				
SUPPLY CU	SUPPLY CURRENT									
	Input current to \/	V _{IN} = 13.5 V, Fixed 3.3-V V _{OUT} , I _{OUT} = 0 A, Auto mode		1.5		μΑ				
I _{QVIN}	Input current to V _{IN}	V _{IN} = 13.5 V, Fixed 5-V V _{OUT} , I _{OUT} = 0 A, Auto mode		2	2 2 2 7 9	μΑ				
POWER STA	GE									
	Input to output voltage differential to	V _{OUT} = 3.3-V, fixed 2.2 MHz, I _{OUT} = 1 A		0.2		V				
V _{DROP1}	maintain V _{OUT} regulation ≥ 95%, with frequency foldback	V _{OUT} = 5-V, fixed 2.2 MHz, I _{OUT} = 1 A		0.2		V				
	Input to output voltage differential to maintain V_{OUT} regulation $\geq 95\%$ and $F_{SW} \geq 1.85$ MHz	V _{OUT} = 3.3-V, fixed 2.2 MHz, I _{OUT} = 1 A		0.7		V				
V_{DROP2}	Input to output voltage differential to maintain V_{OUT} regulation $\geq 95\%$ and $F_{SW} \geq 1.85$ MHz	V _{OUT} = 5-V, fixed 2.2 MHz trim, I _{OUT} = 1 A		0.9		V				
_	Maximum avitab duty avala	While in frequency fold-back		98		%				
D _{MAX}	Maximum switch duty cycle	F _{SW} = 1.85 MHz, V _{OUT} = 5.0-V, I _{OUT} = 1 A		87		%				
R _{FBPARA(min)}	Minimum value of parallel FB resistor : RFBT parallel RFBB			5		ΚΩ				
PROTECTIO	N									
T _{SD(trip)}	Thermal shutdown threshold	Temperature rising	158	168	186	°C				
T _{SD(hyst)}	Thermal shutdown hysteresis			15	20	°C				



6.7 Typical Characteristics

Unless otherwise specified, the following conditions apply: $T_A = 25$ °C, $V_{IN} = 13.5$ V

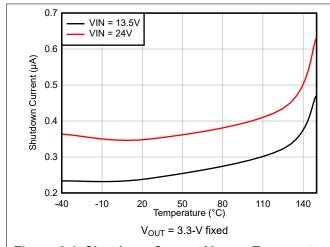


Figure 6-1. Shutdown Current Versus Temperature

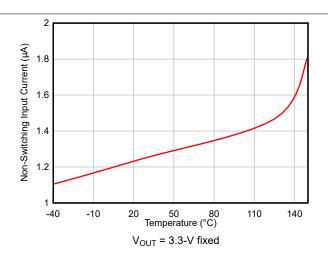


Figure 6-2. Non-Switching Input Current (I_{QVIN(nonsw)}) Versus Temperature

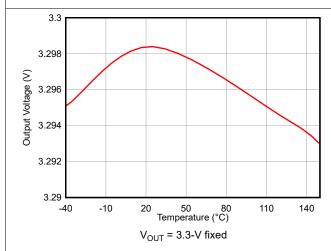


Figure 6-3. Output Voltage Accuracy Versus Temperature

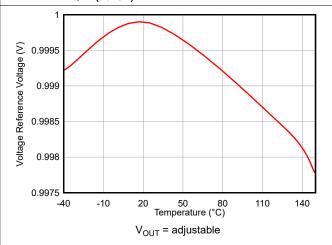


Figure 6-4. Feedback Voltage Accuracy Versus
Temperature



7 Detailed Description

7.1 Overview

The LMR664x0 is a wide input, low-quiescent current, high-performance regulator that can operate over a wide range of duty ratio and the switching frequencies, including sub-AM band at 400 kHz and above AM band at 2.2 MHz. During wide input transients, if the minimum on time or the minimum off time cannot support the desired duty ratio at the higher switching frequency settings, the switching frequency is reduced automatically, allowing the device to maintain the output voltage regulation. With an internally compensated design optimized for minimal output capacitors, the system design process with the device is simplified significantly compared to other buck regulators available in the market.

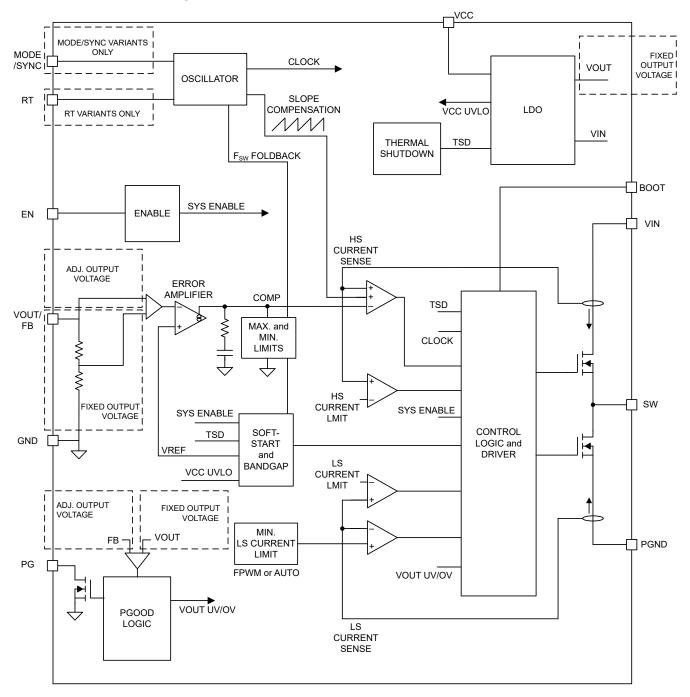
The device is designed to minimize external component cost and design size while operating in all demanding industrial environments. The device family includes variants that can be set up to operate over a wide switching frequency range, from 200 kHz to 2.2 MHz, with the correct resistor selection from the RT pin to ground. To further reduce system cost, the PG output feature with built-in delayed release allows the elimination of the reset supervisor in many applications.

The LMR664x0 family is designed to reduce EMI/EMC emissions by introducing a dual random spread spectrum (DRSS) switching frequency dithering scheme, using the enhanced HotRod QFN package where no bond wires are used. Also, available is the MODE/SYNC feature that allows synchronization to an external clock. Together, these features reduce the need for any common-mode choke or shielding or any elaborate input filter design scheme, greatly reducing the complexity and cost of the EMI/EMC mitigation measures.

The device comes in an ultra-small, 2.6-mm × 2.6-mm, enhanced, HotRod QFN package allowing for quick optical inspection along with specially designed corner anchor pins for reliable board level solder connections.



7.2 Functional Block Diagram





7.3 Feature Description

7.3.1 Enable, Start-Up, and Shutdown

Voltage at the EN pin controls the start-up or remote shutdown of the LMR664x0 family of devices. The part stays shut down as long as the EN pin voltage is less than V_{EN-WAKE} = 0.7 V (typical). During the shutdown, the input current drawn by the device typically drops down to 0.25 µA (V_{IN} = 13.5 V). With the voltage at the EN pin greater than V_{EN-WAKE}, the device enters device standby mode and the internal LDO powers up to generate VCC. As the EN voltage increases further, approaching V_{EN-VOUT}, the device finally starts to switch, entering start-up mode with a soft start. During the device shutdown process, when the EN input voltage measures less than (V_{EN-VOUT}-V_{EN-HYST}), the regulator stops switching and re-enters device standby mode. Any further decrease in the EN pin voltage, below V_{EN-WAKE}, and the device is then firmly shut down. The high-voltage compliant EN input pin can be connected directly to the VIN input pin if remote precision control is not needed. The EN input pin must not be allowed to float. The various EN threshold parameters and the values are listed in the *Electrical Characteristics*. Figure 7-2 shows the precision enable behavior and Figure 7-3 shows a typical remote EN start-up waveform in an application. After EN goes high, after a delay of about 2.5 ms, the output voltage begins to rise with a soft start and reaches close to the final value in about 3.5 ms (tss). After a delay of about 2.5 ms (t_{PG ACT}), the PG flag goes high. During start-up, the device is not allowed to enter FPWM mode until the soft-start time has elapsed. This time is measured from the rising edge of EN. Check Section 8.2.3.9 for component selection.

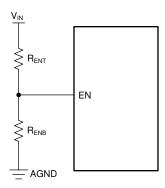


Figure 7-1. VIN UVLO Using the EN Pin



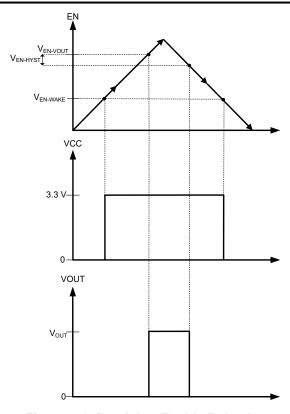


Figure 7-2. Precision Enable Behavior

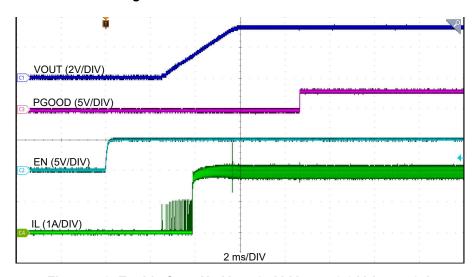


Figure 7-3. Enable Start-Up V_{IN} = 24 V, V_{OUT} = 3.3 V, I_{OUT} = 2 A

7.3.2 External CLK SYNC (With MODE/SYNC)

Synchronized operation of multiple regulators in a single system is often desirable for a well-defined system level performance. The select variants in the device with the MODE/SYNC pin allow the power designer to synchronize the device to a common external clock. The device implements an in-phase locking scheme, where the rising edge of the clock signal, provided to the MODE/SYNC pin of the device, corresponds to the turning on of the high-side device. The external clock synchronization is implemented using a phase locked loop (PLL), eliminating any large glitches. The external clock fed into the device replaces the internal free-running clock, but does not affect any frequency foldback operation. Output voltage continues to be well regulated. The device



remains in FPWM mode and operates in CCM for light loads when synchronization input is provided. The range of frequencies permitted by the device is given by f_{SYNC} and is provided in the *Electrical Characteristics*.

The MODE/SYNC input pin in the device can operate in one of three selectable modes:

- Auto mode: Pulse frequency modulation (PFM) operation is enabled during light load and diode emulation prevents reverse current through the inductor. See Section 7.4.3.2 for more details.
- FPWM mode: In FPWM mode, diode emulation is disabled, allowing current to flow backwards through the inductor. This action allows operation at full frequency even without load current. See Section 7.4.3.3 for more details.
- SYNC mode: The internal clock locks to an external signal applied to the MODE/SYNC pin. As long as output
 voltage can be regulated at full frequency and is not limited by minimum off time or minimum on time, clock
 frequency is matched to the frequency of the signal applied to the MODE/SYNC pin. While the device is
 in SYNC mode, the device operates as though in FPWM mode: diode emulation is disabled, allowing the
 frequency applied to the MODE/SYNC pin to be matched without a load.

7.3.2.1 Pulse-Dependent MODE/SYNC Pin Control

Most systems that require more than a single mode of operation from the device are controlled by digital circuitry such as a microprocessor. These systems can generate dynamic signals easily but have difficulty generating multi-level signals. Pulse-dependent MODE/SYNC pin control is useful with these systems. To initiate pulse-dependent MODE/SYNC pin control, apply a valid sync signal. Table 7-1 shows a summary of the pulse dependent mode selection settings.

Table 7-1. Pulse-Dependent Mode Selection Settings

Mode/Sync Input	Mode				
> V _{MODE_H}	FPWM with spread spectrum factory setting				
< V _{MODE_L}	Auto mode with spread spectrum factory setting				
Synchronization Clock	SYNC mode				

Figure 7-4 shows the transition between auto mode and FPWM mode while in pulse-dependent MODE/SYNC control. The device transitions to a new mode of operation after the time, t_{MODE} . Figure 7-4 and Figure 7-5 show the details.



Figure 7-4. Transition from Auto Mode and FPWM Mode

If MODE/SYNC voltage remains constant longer than t_{MODE} , the device enters either auto mode or FPWM mode with spread spectrum turned on (if factory setting is enabled) and MODE/SYNC continues to operate in pulse-dependent scheme.



Figure 7-5. Transition from SYNC Mode to Auto Mode

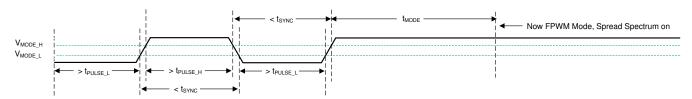


Figure 7-6. Transition from SYNC Mode to FPWM Mode

7.3.3 Adjustable Switching Frequency (with RT)

The select variants in the device family with the RT pin allow the power designers to set any desired operating frequency between 200 kHz and 2.2 MHz in their applications. See Figure 7-7 to determine the resistor value needed for the desired switching frequency. The RT pin and the MODE/SYNC pin variants share the same pin location. The power supply designer can either use the RT pin variant and adjust the switching frequency of operation as warranted by the application or use the MODE/SYNC variant and synchronize to an external clock signal. See Table 7-2 for selection on programming the RT pin.

Table 7-2. RT Pin Setting

	_
RT Input	Switching Frequency
VCC	1 MHz
GND	2.2 MHz
RT to GND	Adjustable according to Figure 7-7
Float (not recommended)	No switching

Use Equation 1 to calculate the value of RT for a desired frequency.

$$RT = \frac{18286}{Fsw^{1.021}} \tag{1}$$

where

- RT is the frequency setting resistor value (kΩ).
- F_{SW} is the switching frequency.

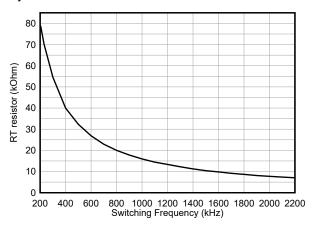


Figure 7-7. RT Values vs Frequency

7.3.4 Power-Good Output Operation

Use the power-good feature using the PG pin of the device to reset a system microprocessor whenever the output voltage is out of regulation. This open-drain output remains low under device fault conditions, such as current limit and thermal shutdown, as well as during normal start-up. A glitch filter prevents false flag operation for any short duration excursions in the output voltage, such as during line and load transients. Output voltage excursions lasting less than t_{RESET_FILTER} do not trip the power-good flag. Power-good operation can best

be understood in reference to Figure 7-8. Table 7-3 gives a more detailed breakdown of the PG operation. Here, $V_{PG_{UV}}$ is defined as the PG_{UV} scaled version of V_{OUT} (target regulated output voltage) and $V_{PG_{HYST}}$ as the PG_{HYST} scaled version of V_{OUT} , where both PG_{UV} and PG_{HYST} are listed in the *Electrical Characteristics*. During the initial power up, a total delay of 8.5 ms (typical) is encountered from the time $V_{EN-VOUT}$ is triggered to the time that the power good is flagged high. This delay only occurs during the device start-up and is not encountered during any other normal operation of the power-good function. When EN is pulled low, the power-good flag output is also forced low. With EN low, power good remains valid as long as the input voltage, V_{PG-VAL} , is greater 1.5 V (maximum).

The power-good output scheme consists of an open-drain n-channel MOSFET, which requires an external pullup resistor connected to a suitable logic supply. The power-good output scheme can also be pulled up to either V_{CC} or V_{OUT} through an appropriate resistor, as desired. If this function is not needed, the PG pin can be open or grounded. Limit the current into this pin to ≤ 4 mA.

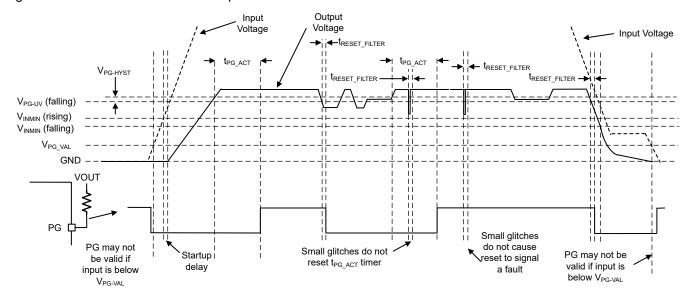


Figure 7-8. Power-Good Operation (OV Events Not Included)



Fault Condition Initiated	Fault Condition Ends (After Which t _{PG_ACT} Must Pass Before PG Output is Released)
$V_{OUT} < V_{PG_{UV}} AND t > t_{RESET_FILTER}$	Output voltage in regulation: V _{PG_{UV}} + V _{PG_{HYST}} < V _{OUT} < V _{PG_{OV}} - V _{PG_{HYST}}
$V_{OUT} > V_{PG_{OV}}$ AND $t > t_{RESET_FILTER}$	Output voltage in regulation
$T_J > T_{SD(trip)}$	T _J < T _{SD(trip)} - T _{SD(hyst)} AND output voltage in regulation
EN < V _{EN-VOUT} - V _{EN-HYST}	EN > V _{EN-VOUT} AND output voltage in regulation

7.3.5 Internal LDO, VCC, and VOUT/FB Input

The device uses the internal LDO output and the VCC pin for all internal power supply. The VCC pin draws power either from the VIN (in adjustable output variants) or VOUT/FB (in fixed-output variants). In the fixed-output variants, after the device is active but has yet to regulate, the VCC rail continues to draw power from the input voltage, V_{IN} , until the VOUT/FB voltage reaches > 3.15 V (or when the device has reached steady-state regulation post the soft start). The VCC rail typically measures 3.3 V in both adjustable and fixed output variants. During start-up, VCC momentarily exceeds the normal operating voltage and then drops to the normal operating voltage.

7.3.6 Bootstrap Voltage and V_{BOOT-UVLO} (BOOT Terminal)

The high-side switch driver circuit requires a bias voltage higher than VIN to make sure the HS switch is turned on. The CBOOT rail has a UVLO setting. This UVLO has a threshold of V_{BOOT-UVLO} and is typically set at 2.1 V. If the BOOT capacitor is not charged above this voltage with respect to the SW pin, then the part initiates a charging sequence, turning on the low-side switch before attempting to turn on the high-side device. Place a high quality 0.1-µF ceramic capacitor rated for at least 16-V between BOOT and SW.

7.3.7 Output Voltage Selection

In the device family, an adjustable output or fixed output voltage option is configurable for every device variant (see Section 4). For an adjustable output, the user needs an external resistor divider connection between the output voltage node, the device FB pin, and the system GND, as shown in Figure 7-9. The adjustable output voltage operation uses a 1-V internal reference voltage. Refer to Section 8.2.3.2.1 for more details on how to adjust the output voltage.

When using the fixed-output configuration from the device family, simply connect the FB pin (identified as VOUT/FB pin for fixed-output variants in the rest of the data sheet) to the system output voltage node. See Section 4 for more details.

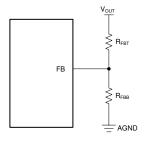


Figure 7-9. Setting Output Voltage for Adjustable Output Variant

In adjustable output voltage variants, an additional feedforward capacitor, C_{FF} , in parallel with the R_{FBT} , can be used to optimize the phase margin and transient response. See Section 8.2.3.8 for more details. No additional resistor divider or feedforward capacitor is needed in fixed-output variants.



7.3.8 Spread Spectrum

In the LMR664x0 family of devices, spread spectrum is a factory option. To find which parts have spread spectrum enabled, see Section 4.

Spread spectrum reduces peak emissions at specific frequencies by spreading these peaks across a wider range of frequencies than a part with fixed-frequency operation. The LMR664x0 implements a modulation pattern designed to reduce low frequency-conducted emissions from the first few harmonics of the switching frequency. The pattern can also help reduce the higher harmonics that are more difficult to filter, which can fall in the FM band. These harmonics often couple to the environment through electric fields around the switch node and inductor. The LMR664x0 uses a spread of frequencies, which can spread energy smoothly across the FM and TV bands. The device implements dual random spread spectrum (DRSS). DRSS is a combination of a triangular frequency spreading pattern and pseudorandom frequency hopping. The combination allows the spread spectrum to be very effective at spreading the energy at the following:

- Fundamental switching harmonic with slow triangular pattern
- · High frequency harmonics with additional pseudo-random jumps at the switching frequency

The advantage of DRSS is the equivalent harmonic attenuation in the upper frequencies with a smaller fundamental frequency deviation. This reduces the amount of input current and output voltage ripple that is introduced at the modulating frequency. Additionally, the LMR664x0 also allows the user to further reduce the output voltage ripple caused by the spread spectrum modulating pattern.

The spread spectrum is only available while the clock of the device is free running at the natural frequency. Any of the following conditions overrides spread spectrum, turning it off:

- The clock is slowed due to operation at low-input voltage this is operation in dropout.
- The clock is slowed under light load in auto mode. Note that if you are operating in FPWM mode, spread spectrum can be active, even if there is no load.
- The clock is slowed due to high input to output voltage ratio. This mode of operation is expected if on time reaches minimum on time. See the *Electrical Characteristics*.
- The clock is synchronized with an external clock.

7.3.9 Soft Start and Recovery from Dropout

When designing with the LMR664x0, consider slow rise in output voltage due to recovery from dropout and soft start as two separate operating conditions, as shown in Figure 7-10 and Figure 7-11. Soft start is triggered by any of the following conditions:

- Power is applied to the VIN pin of the device, releasing undervoltage lockout.
- EN is used to turn on the device.
- Recovery from shutdown due to overtemperature protection

After soft start is triggered, the IC takes the following actions:

- The reference used by the IC to regulate output voltage is slowly ramped up. The net result is that output voltage, if previously 0 V, takes t_{SS} to reach 90% of the desired value.
- Operating mode is set to auto mode of operation, activating the diode emulation mode for the low-side MOSFET. This action allows start-up without pulling the output low. This is true even when there is a voltage already present at the output during a prebias start-up.



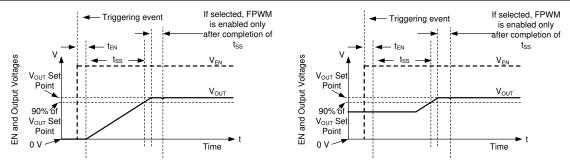
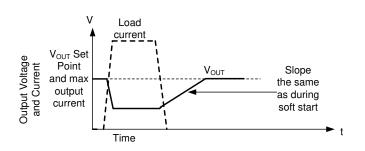


Figure 7-10. Soft Start With and Without Prebias Voltage

7.3.9.1 Recovery from Dropout

Any time the output voltage falls more than a few percent, output voltage ramps up slowly. This condition, called graceful recovery from dropout in this document, differs from soft start in two important ways:

- The reference voltage is set to approximately 1% above what is needed to achieve the existing output voltage.
- If the device is set to FPWM, the device continues to operate in that mode during the recovery from dropout. If output voltage were to suddenly be pulled up by an external supply, the LMR664x0 can pull down on the output. Note that all protections that are present during normal operation are in place, preventing any catastrophic failure if output is shorted to a high voltage or ground.



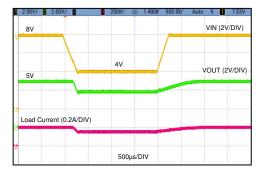


Figure 7-11. Recovery from Dropout

Figure 7-12. Typical Output Recovery from Dropout from 8 V to 4 V

Whether output voltage falls due to high load or low input voltage, after the condition that causes output to fall below the set point is removed, the output climbs at the same speed as during start-up. Figure 7-12 shows an example of this behavior.

7.3.10 Current Limit and Short Circuit

The device is protected from over current conditions by cycle-by-cycle current limiting on both high-side and low-side MOSFETs. High-side (HS) MOSFET over current protection is implemented by the typical peak-current mode control scheme. The HS switch current is sensed when the HS is turned on after a short blanking time. The HS switch current is compared to either the minimum of a fixed current set point or the output of the internal error amplifier loop minus the slope compensation every switching cycle. When the HS switch current hits the current limit threshold, the HS switch is turned off. Because the output of the internal error amplifier loop has a maximum value and slope compensation increases with duty cycle, HS current limit decreases with increased duty factor if duty factor is typically above 35%.

When the low-side (LS) switch is turned on, the current going through the switch is also sensed and monitored. Like the high-side device, the low-side device has a turn-off commanded by the internal error amplifier loop. In the case of the low-side device, turn-off is prevented if the current exceeds this value, even if the oscillator normally starts a new switching cycle. Also like the high-side device, there is a limit on how high the turn-off

current is allowed to be. This limit is called the low-side current limit, I_{VALMAX} in Figure 7-13. If the LS current limit is exceeded, the LS MOSFET stays on and the HS switch is not to be turned on. The LS switch is turned off after the LS current falls below this limit and the HS switch is turned on again as long as at least one clock period has passed since the last time the HS device has turned on.

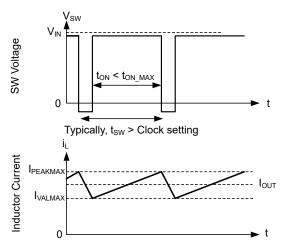


Figure 7-13. Current Limit Waveforms

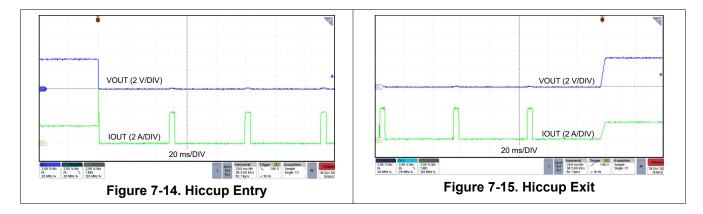
Because the current waveform assumes values between I_{PEAKMAX} and I_{VALMAX}, the maximum output current is very close to the average of these two values unless duty factor is very high. After operating in current limit, hysteretic control is used and current does not increase as output voltage approaches zero.

The LMR664x0 employs hiccup over current protection if there is an extreme overload, and the following conditions are met:

- Output voltage is below approximately 0.4 times the output voltage set point.
- Greater than t_{SS} has passed since soft start has started.
- The part is not operating in dropout, which is defined as having a minimum off time controlled duty cycle.

In hiccup mode, the device shuts itself down and attempts to soft start after t_{HICCUP}. Hiccup mode helps reduce the device power dissipation under severe over current conditions and short circuits. See Figure 7-14.

After the overload is removed, the device recovers as though in soft start; see Figure 7-15.



7.3.11 Thermal Shutdown

Thermal shutdown limits total power dissipation by turning off the internal switches when the device junction temperature exceeds 168°C (typical). Thermal shutdown does not trigger below 158°C (minimum). After thermal shutdown occurs, hysteresis prevents the part from switching until the junction temperature drops to

approximately 153°C (typical). When the junction temperature falls below 153°C (typical), the device attempts another soft start.

While the device is shut down due to high junction temperature, power continues to be provided to VCC. To prevent overheating due to a short circuit applied to VCC, the LDO that provides power for VCC has reduced current limit while the part is disabled due to high junction temperature. The LDO only provides a few milliamperes during thermal shutdown.

7.3.12 Input Supply Current

The device is designed to have very low input supply current when regulating light loads. This is achieved by powering much of the internal circuitry from the output. The VOUT/FB pin in the fixed-output voltage variants is the input to the LDO that powers the majority of the control circuits. By connecting the VOUT/FB input pin to the output node of the regulator, a small amount of current is drawn from the output. This current is reduced at the input by the ratio of V_{OUT} / V_{IN} .

$$I_{QVIN} = I_Q + I_{EN} + I_{BIAS} \times \frac{V_{OUT}}{\eta_{eff} \times V_{IN}}$$
 (2)

where

- I_{QVIN} is the total standby (switching) current consumed by the operating (switching) buck converter when unloaded.
- I_O is the current drawn from the V_{IN} terminal.
- I_{EN} is current drawn by the EN terminal. Include this current if EN is connected to VIN. Check I_{LKG-EN} in the
 Electrical Characteristics for I_{EN}.
- I_{BIAS} is bias current drawn by the BIAS LDO.
- η_{eff} is the light-load efficiency of the buck converter with I_{Q_VIN} removed from the input current of the buck converter. η_{eff} = 0.8 is a conservative value that can be used under normal operating conditions. This can be traced back as the I_{SUPPLY} in the *System Characteristics*.

7.4 Device Functional Modes

7.4.1 Shutdown Mode

The EN pin provides electrical ON and OFF control of the device. When the EN pin voltage is below 0.4 V, both the converter and the internal LDO have no output voltage and the part is in shutdown mode. In shutdown mode, the quiescent current drops to typically 250 nA.

7.4.2 Standby Mode

The internal LDO has a lower EN threshold than the output of the converter. When the EN pin voltage is above 1 V (maximum) and below the precision enable threshold for the output voltage, the internal LDO regulates the VCC voltage at 3.3 V typical. The precision enable circuitry is ON after VCC is above the UVLO. The internal power MOSFETs of the SW node remain off unless the voltage on EN pin goes above the precision enable threshold. The device also employs UVLO protection. If the VCC voltage is below the UVLO level, the output of the converter turns off.

7.4.3 Active Mode

The device is in active mode whenever the EN pin is above $V_{EN-VOUT}$, V_{IN} is high enough to satisfy V_{INMIN} , and no other fault conditions are present. The simplest way to enable the operation is to connect the EN pin to V_{IN} , which allows the device to start up when the applied input voltage exceeds the minimum V_{INMIN} .

In active mode, depending on the load current, input voltage, and output voltage, the device is in one of five modes:

- Continuous conduction mode (CCM) with fixed switching frequency when load current is above half of the inductor current ripple
- Auto mode light load operation: PFM when switching frequency is decreased at very light load
- FPWM mode light load operation: Discontinuous conduction mode (DCM) when the load current is lower than half of the inductor current ripple

- *Minimum on time*: At high input voltage and low output voltages, the switching frequency is reduced to maintain regulation.
- · Dropout mode: When switching frequency is reduced to minimize voltage dropout

7.4.3.1 CCM Mode

The following operating description of the device refers to Section 7.2 and to the waveforms in Figure 7-16. In CCM, the device supplies a regulated output voltage by turning on the internal high-side (HS) and low-side (LS) switches with varying duty cycle (D). During the HS switch on time, the SW pin voltage, V_{SW} , swings up to approximately V_{IN} , and the inductor current, i_L , increases with a linear slope. The HS switch is turned off by the control logic. During the HS switch off time, t_{OFF} , the LS switch is turned on. Inductor current discharges through the LS switch, which forces the V_{SW} to swing below ground by the voltage drop across the LS switch. The converter loop adjusts the duty cycle to maintain a constant output voltage. D is defined by the on time of the HS switch over the switching period:

$$D = \frac{T_{ON}}{T_{SW}} \tag{3}$$

In an ideal buck converter where losses are ignored, D is proportional to the output voltage and inversely proportional to the input voltage:

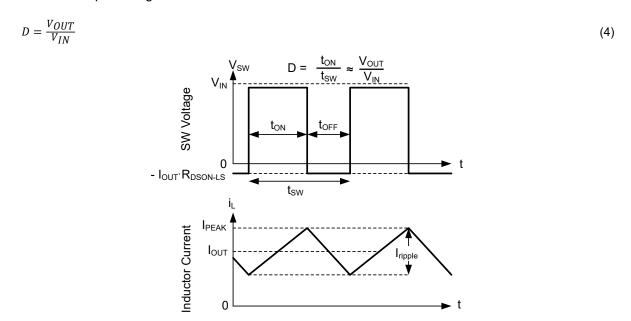


Figure 7-16. SW Voltage and Inductor Current Waveforms in Continuous Conduction Mode (CCM)

7.4.3.2 Auto Mode – Light Load Operation

The LMR664x0 can have two behaviors while lightly loaded. One behavior, called auto mode operation, allows for seamless transition between normal current mode operation while heavily loaded and highly efficient light load operation. Note that for output voltages between 1-V and 2-V multi-pulsing behavior can be observed on the switch node waveform when the device transitions from PFM to PWM mode. The other behavior, called FPWM mode, maintains full frequency even when unloaded. Which mode the device operates in depends on which variant from this family is selected. Note that all parts operate in FPWM mode when synchronizing frequency to an external signal.

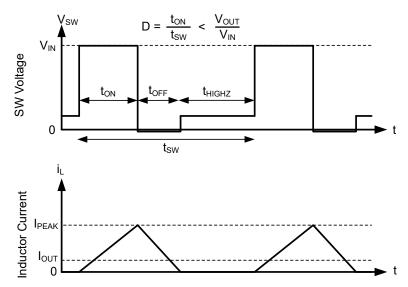
The light load operation is employed in the device only in auto mode. The light load operation employs two techniques to improve efficiency:

- Diode emulation, which allows DCM operation. See Figure 7-17.
- Frequency reduction. See Figure 7-17.

Note that while these two features operate together to improve light load efficiency, they operate independently.

7.4.3.2.1 Diode Emulation

Diode emulation prevents reverse current through the inductor, which requires a lower frequency needed to regulate given a fixed peak inductor current. Diode emulation also limits ripple current as frequency is reduced. With a fixed peak current, as output current is reduced to zero, frequency must be reduced to near zero to maintain regulation.



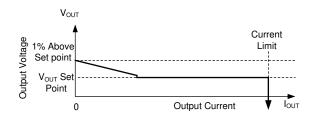
In auto mode, the low-side device is turned off after SW node current is near zero. As a result, after output current is less than half of what inductor ripple can be in CCM, the part operates in DCM, which is equivalent to the statement that diode emulation is active.

Figure 7-17. PFM Operation

The device has a minimum peak inductor current setting (see I_{PEAKMIN} in the *Electrical Characteristics*) while in auto mode. After current is reduced to a low value with fixed input voltage, on time is constant. Regulation is then achieved by adjusting frequency. This mode of operation is called PFM mode regulation.

7.4.3.2.2 Frequency Reduction

The device reduces frequency whenever output voltage is high. This function is enabled whenever the internal error amplifier compensation output, COMP, an internal signal, is low and there is an offset between the regulation set point of FB and the voltage applied to FB. The net effect is that there is larger output impedance while lightly loaded in auto mode than in normal operation. Output voltage must be approximately 1% high when the part is completely unloaded.



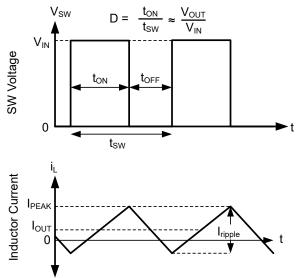
In auto mode, after output current drops below approximately 1/10th the rated current of the part, output resistance increases so that output voltage is 1% high while the buck is completely unloaded.

Figure 7-18. Steady State Output Voltage Versus Output Current in Auto Mode

In PFM operation, a small DC positive offset is required on the output voltage to activate the PFM detector. The lower the frequency in PFM, the more DC offset is needed on V_{OUT} . If the DC offset on V_{OUT} is not acceptable, a dummy load at V_{OUT} or FPWM mode can be used to reduce or eliminate this offset.

7.4.3.3 FPWM Mode – Light Load Operation

In FPWM mode, frequency is maintained while lightly loaded. To maintain frequency, a limited reverse current is allowed to flow through the inductor. Reverse current is limited by reverse current limit circuitry, see the *Electrical Characteristics* for reverse current limit values.



In FPWM mode, continuous conduction (CCM) is possible even if I_{OUT} is less than half of I_{ripple}

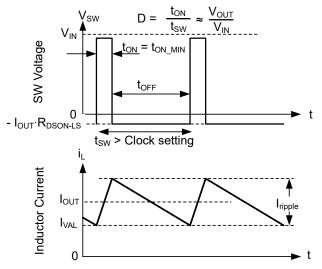
Figure 7-19. FPWM Mode Operation

For all devices, in FPWM mode, frequency reduction is still available if output voltage is high enough to command minimum on time even while lightly loaded, allowing good behavior during faults that involve output being pulled up.



7.4.3.4 Minimum On-Time (High Input Voltage) Operation

The device continues to regulate output voltage even if the input-to-output voltage ratio requires an on time less than the minimum on time of the chip with a given clock setting. This regulation is accomplished by using valley current control. At all times, the compensation circuit dictates both a maximum peak inductor current and a maximum valley inductor current. If for any reason, valley current is exceeded, the clock cycle is extended until valley current falls below that determined by the compensation circuit. If the converter is not operating in current limit, the maximum valley current is set above the peak inductor current, preventing valley control from being used unless there is a failure to regulate using peak current only. If the input-to-output voltage ratio is too high, such that the inductor current peak value exceeds the peak command dictated by compensation, the high-side device cannot be turned off quickly enough to regulate output voltage. As a result, the compensation circuit reduces both peak and valley current. After a low enough current is selected by the compensation circuit, valley current matches that being commanded by the compensation circuit. Under these conditions, the low-side device is kept on and the next clock cycle is prevented from starting until inductor current drops below the desired valley current. Because the on time is fixed at the minimum value, this type of operation resembles that of a device using a constant on-time (COT) control scheme; see Figure 7-20.



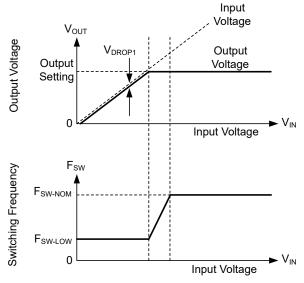
In valley control mode, minimum inductor current is regulated, not peak inductor current.

Figure 7-20. Valley Current Mode Operation



7.4.3.5 Dropout

Dropout operation is defined as any input-to-output voltage ratio that requires frequency to drop to achieve the required duty cycle. At a given clock frequency the duty cycle is limited by minimum off time. After this limit is reached, as shown in Figure 7-22, and the clock frequency was to be maintained, the output voltage can fall. Instead of allowing the output voltage to drop, the device extends the high-side switch on time past the end of the clock cycle until the needed peak inductor current is achieved. The clock is allowed to start a new cycle after peak inductor current is achieved or after a pre-determined maximum on time, $t_{\text{ON-MAX}}$, of approximately 9 µs passes. As a result, after the needed duty cycle cannot be achieved at the selected clock frequency due to the existence of a minimum off time, frequency drops to maintain regulation. As shown in Figure 7-21, if input voltage is low enough so that output voltage cannot be regulated even with an on time of $t_{\text{ON-MAX}}$, output voltage drops to slightly below the input voltage by V_{DROP1} . For additional information on recovery from dropout, refer to Figure 7-11.



Output voltage and frequency versus input voltage: If there is little difference between input voltage and output voltage setting, the IC reduces frequency to maintain regulation. If input voltage is too low to provide the desired output voltage at F_{SW-LOW} which is approximately 110-kHz, input voltage tracks output voltage.

 $\begin{array}{c} V_{SW} & D = \frac{t_{ON}}{t_{SW}} \approx \frac{V_{OUT}}{V_{IN}} \\ & & \\ V_{IN} & & \\ & &$

Figure 7-21. Frequency and Output Voltage in Dropout

Switching waveforms while in dropout. Inductor current takes longer than a normal clock to reach the desired peak value. As a result, frequency drops. This frequency drop is limited by $t_{\text{ON-MAX}}$.

Figure 7-22. Dropout Waveforms



8 Application and Implementation

Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

8.1 Application Information

The LMR664x0 step-down DC-to-DC converters are typically used to convert a higher DC voltage to a lower DC voltage. The LMR66430 supports a maximum output current of 3 A while the LMR66420 and LMR66410 support a maximum output current of 2 A and 1 A, respectively. The following design procedure can be used to select components for the LMR66430. The design procedure can also be used to select components for the LMR66420 or LMR66410 by limiting the maximum output current to 2 A or 1 A, respectively.

Note

All of the capacitance values given in the following application information refer to effective values unless otherwise stated. The effective value is defined as the actual capacitance under DC bias and temperature, not the rated or nameplate values. Use high-quality, low-ESR, ceramic capacitors with an X7R or better dielectric throughout. All high value ceramic capacitors have a large voltage coefficient in addition to normal tolerances and temperature effects. Under DC bias the capacitance drops considerably. Large case sizes and higher voltage ratings are better in this regard. To help mitigate these effects, multiple capacitors can be used in parallel to bring the minimum effective capacitance up to the required value. This action can also ease the RMS current requirements on a single capacitor. A careful study of bias and temperature variation of any capacitor bank must be made to make sure that the minimum value of effective capacitance is provided.



8.2 Typical Application

For the circuit schematic, bill of materials, PCB layout files, and test results of an LMR664x0 implementation see the LMR66430-2EVM. As a quick-start guide, Table 8-1 and Table 8-4 provide typical component values for a range of the most common output voltages.

Table 8-1. Typical External Component Values for Adjustable Output LMR66430

f _{SW} (kHz)	V _{OUT} (V)	L (µH)	Nominal C _{OUT} (Rated Capacitance)	Minimum C _{OUT} (Effective Capacitance) ⁽²⁾	R _{FBT} (kΩ) ⁽³⁾	R _{FBB} (kΩ)	C _{IN}	C _{BOOT}	C _{vcc}	C _{FF} ⁽⁴⁾
400	3.3	10	3 × 22 μF	60 μF	33.2	14.3	4.7 µF	100 nF	1 μF	100 pF
2200	3.3	2.2	3 × 22 μF	60 μF	33.2	14.3	4.7 µF	100 nF	1 μF	DNP
400	5	10	3 × 22 μF	60 μF	49.9	12.4	4.7 µF	100 nF	1 μF	100 pF
2200	5	2.2	3 × 22 μF	60 µF	49.9	12.4	4.7 µF	100 nF	1 μF	DNP

- (1) Inductor values are calculated based on typical $V_{IN} = 12 \text{ V}$.
- (2) Minimum C_{OUT} values take into account the effects of DC bias voltage and temperature on the actual capacitance value.
- (3) For R_{FBT} and R_{FBB} values outside the range stated above, see Section 8.2.3.2.1.
- (4) See Section 8.2.3.8 for more information.

Table 8-2. Typical External Component Values for Adjustable Output LMR66420

f _{SW} (kHz)	V _{OUT} (V)	L (µH)	Nominal C _{OUT} (Rated Capacitance)	Minimum C _{OUT} (Effective Capacitance) ⁽²⁾	R _{FBT} (kΩ) ⁽³⁾	R _{FBB} (kΩ)	C _{IN}	C _{BOOT}	C _{VCC}	C _{FF} ⁽⁴⁾
400	3.3	6.8	3 × 22 µF	60 μF	33.2	14.3	4.7 µF	100 nF	1 μF	100 pF
2200	3.3	2.2	2 × 22 µF	40 μF	33.2	14.3	4.7 µF	100 nF	1 μF	DNP
400	5	6.8	3 × 22 µF	60 μF	49.9	12.4	4.7 µF	100 nF	1 μF	100 pF
2200	5	2.2	2 × 22 µF	40 μF	49.9	12.4	4.7 µF	100 nF	1 μF	DNP

- (1) Inductor values are calculated based on typical $V_{IN} = 12 \text{ V}$.
- (2) Minimum C_{OUT} values take into account the effects of DC bias voltage and temperature on the actual capacitance value.
- (3) For R_{FBT} and R_{FBB} values outside the range stated above, see Section 8.2.3.2.1.
- (4) See Section 8.2.3.8 for more information.

Table 8-3. Typical External Component Values for Adjustable Output LMR66410

fsw (kHz)	V _{OUT} (V)	L (µH)	Nominal C _{OUT} (Rated Capacitance)	Minimum C _{OUT} (Effective Capacitance) ⁽²⁾	R _{FBT} (kΩ) ⁽³⁾	R _{FBB} (kΩ)	C _{IN}	C _{BOOT}	C _{VCC}	C _{FF} ⁽⁴⁾
400	3.3	22	2 × 22 µF	40 µF	33.2	14.3	4.7 µF	100 nF	1 μF	100 pF
2200	3.3	4.7	1 × 22 µF	20 μF	33.2	14.3	4.7 µF	100 nF	1 μF	DNP
400	5	22	2 × 22 µF	40 µF	49.9	12.4	4.7 µF	100 nF	1 μF	100 pF
2200	5	4.7	1 × 22 µF	20 μF	49.9	12.4	4.7 µF	100 nF	1 μF	DNP

- (1) Inductor values are calculated based on typical V_{IN} = 12 V.
- (2) Minimum C_{OUT} values take into account the effects of DC bias voltage and temperature on the actual capacitance value.
- (3) For R_{FBT} and R_{FBB} values outside the range stated above, see Section 8.2.3.2.1.
- (4) See Section 8.2.3.8 for more information.

Table 8-4. Typical External Component Values for Fixed Output LMR66430

fsw (kHz)	V _{OUT} (V)	L (µH)	Nominal C _{OUT} (Rated Capacitance)	Minimum C _{OUT} (Effective Capacitance) ⁽²⁾	R _{FBT} (Ω)	R _{FBB} (Ω) ⁽³⁾	C _{IN}	C _{BOOT}	C _{vcc}	C _{FF}
400	3.3	10	3 × 22 μF	60 µF	0	DNP	4.7 µF	100 nF	1 μF	DNP
2200	3.3	2.2	2 × 22 µF	40 µF	0	DNP	4.7 µF	100 nF	1 μF	DNP
400	5	10	3 × 22 μF	60 μF	0	DNP	4.7 µF	100 nF	1 μF	DNP
2200	5	2.2	2 × 22 µF	40 µF	0	DNP	4.7 µF	100 nF	1 μF	DNP

- (1) Inductor values are calculated based on typical $V_{IN} = 12 \text{ V}$.
- (2) Minimum C_{OUT} values take into account the effects of DC bias voltage and temperature on the actual capacitance value.

(3) DNP = Do Not Populate.

Table 8-5. Typical External Component Values for Fixed Output LMR66420

fsw (kHz)	V _{OUT} (V)	L (µH)	Nominal C _{OUT} (Rated Capacitance)	Minimum C _{OUT} (Effective Capacitance) ⁽²⁾	R _{FBT} (kΩ)	R _{FBB} (kΩ) ⁽³⁾	C _{IN}	C _{BOOT}	C _{vcc}	C _{FF}
400	3.3	6.8	3 × 22 µF	60 μF	0	DNP	4.7 µF	100 nF	1 μF	DNP
2200	3.3	2.2	2 × 22 µF	40 µF	0	DNP	4.7 µF	100 nF	1 μF	DNP
400	5	6.8	3 × 22 µF	60 µF	0	DNP	4.7 µF	100 nF	1 μF	DNP
2200	5	2.2	2 × 22 µF	40 µF	0	DNP	4.7 µF	100 nF	1 μF	DNP

- (1) Inductor values are calculated based on typical V_{IN} = 12 V.
- (2) Minimum C_{OUT} values take into account the effects of DC bias voltage and temperature on the actual capacitance value.
- (3) DNP = Do Not Populate.

Table 8-6. Typical External Component Values for Fixed Output LMR66410

f _{SW} (kHz) (1)	V _{OUT} (V)	L (µH)	Nominal C _{OUT} (Rated Capacitance)	Minimum C _{OUT} (Effective Capacitance) ⁽²⁾	R _{FBT} (kΩ)	R _{FBB} (kΩ) ⁽³⁾	C _{IN}	С _{воот}	C _{VCC}	C _{FF}
400	3.3	22	2 × 22 µF	40 μF	0	DNP	4.7 µF	100 nF	1 μF	DNP
2200	3.3	4.7	1 × 22 µF	20 μF	0	DNP	4.7 µF	100 nF	1 μF	DNP
400	5	22	2 × 22 µF	40 µF	0	DNP	4.7 µF	100 nF	1 μF	DNP
2200	5	4.7	1 × 22 µF	20 μF	0	DNP	4.7 µF	100 nF	1 μF	DNP

- (1) Inductor values are calculated based on typical V_{IN} = 12 V.
- (2) Minimum C_{OUT} values take into account the effects of DC bias voltage and temperature on the actual capacitance value.
- (3) DNP = Do Not Populate.

8.2.1 Synchronous Buck Regulator at 400 kHz

The following figure shows the schematic diagram of a synchronous buck regulator with an output voltage set at 5 V and a rated load current of 3 A. The RT resistor of 39.2 k Ω sets the switching frequency at 400 kHz.

In this example, the nominal input voltage is 12 V and ranges from 7 V to 36 V. The VOUT / FB pin is connected directly to the output voltage net which helps improve efficiency, particularly at light loads.

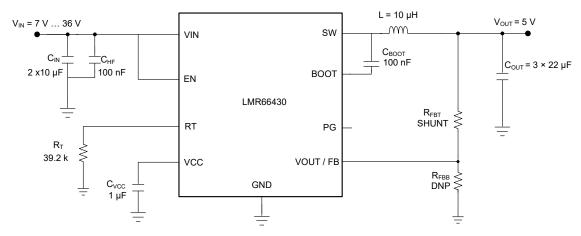


Figure 8-1. Application Circuit - 5 V (Fixed), 3 A, 400 kHz



8.2.2 Design Requirements

Section 8.2.3 provides a detailed design procedure based on Table 8-7.

Table 8-7. Detailed Design Parameters

DESIGN PARAMETER	EXAMPLE VALUE
Input voltage	12 V (7 V to 36 V)
Output voltage	5 V
Maximum output current	0 A to 3 A
Switching frequency	400 kHz

8.2.3 Detailed Design Procedure

The following design procedure applies to Figure 8-1 and Table 8-4.

8.2.3.1 Choosing the Switching Frequency

The choice of switching frequency is a compromise between conversion efficiency and overall design size. Lower switching frequency implies reduced switching losses and usually results in higher system efficiency. However, higher switching frequency allows the use of smaller inductors and output capacitors, hence, a more compact design. For this example, 400 kHz is used.

For designs that synchronize the switching frequency using the SYNC pin, this pin must not be left floating. To make sure that the SYNC pin has a known state, place either a pullup or pulldown resistor depending on the desired default switching state. If a pullup resistor is selected, make sure that the pullup source voltage does not exceed the absolute maximum rating of the pin.

8.2.3.2 Setting the Output Voltage

V_{OUT} / FB of the device can be either connected directly to the output capacitor or a midpoint of a feedback resistor divider. When connected directly to the output capacitor, the device assumes that a fixed output voltage of either 3.3 V or 5 V is desired. The 3.3-V or 5-V fixed output options are factory trimmed and the output is unique to a specific device. See Section 4 for the selection of fixed output voltage versions.

8.2.3.2.1 V_{OUT} / FB for Adjustable Output

If other voltages are desired, V_{OUT} / FB can be connected to a feedback resistor divider network to set the output voltage. The divider network is comprised of R_{FBT} and R_{FBB} , and closes the loop between the output voltage and the converter. The converter regulates the output voltage by holding the voltage on the V_{OUT} / FB pin equal to the internal reference voltage, V_{REF} . The converter determines whether fixed output voltage or adjustable output voltage is required by sensing the resistance of the feedback path during start-up. To make sure that the converter regulates to the desired output voltage, the typical minimum value for the parallel combination of R_{FBT} and R_{FBB} is 5 k Ω while the typical maximum value is 10 k Ω as shown in Equation 5. Use Equation 6 as a starting point to determine the value of R_{FBT} . Reference Table 8-8 for a list of acceptable resistor values for various output voltages.

$$5 k\Omega < R_{FBT} \mid R_{FBB} \le 10 k\Omega \tag{5}$$

$$R_{FBT} \le 10 \ k\Omega \times \frac{V_{OUT}}{1 \ V} \tag{6}$$

Table 8-8. Recommend	ed Feedback Resistor Values for V	arious Output Voltages
	D (1.0)(1)	D (1.0)

V _{OUT} (V)	R_{FBT} (k Ω) ⁽¹⁾	R _{FBB} (kΩ)
2.5	24.9	16.5
3.3	33.2	14.3
5	49.9	12.4
6	60.4	12.1
9	90.9	11.3

⁽¹⁾ R_{FBT} and R_{FBB} based on 1% standard resistor values.

For this 5-V example, the user can choose the LMR66430R5RXBR and connect V_{OUT} / FB directly to the output capacitor.

8.2.3.3 Inductor Selection

The parameters for selecting the inductor are the inductance and saturation current. The inductance is based on the desired peak-to-peak ripple current and is normally chosen to be in the range of 20% to 40% of the maximum output current capability of the device (example 3-A for LMR664x0). Note that when selecting the ripple current use the maximum device current. Use Equation 7 to determine the value of inductance. The constant K is the ratio of peak-to-peak inductor current ripple to the maximum device current. For this example, choose K = 0.3 and find an inductance of $L = 8.1 \,\mu\text{H}$. Select the standard value of 10 μH .

$$L = \frac{(V_{IN} - V_{OUT})}{f_{SW} \times K \times I_{OUTmax}} \times \frac{V_{OUT}}{V_{IN}}$$
(7)

Ideally, the saturation current rating of the inductor is at least as large as the high-side switch current limit, $I_{PEAKMAX}$ (see the *Electrical Characteristics*). This size makes sure that the inductor does not saturate, even during a short circuit on the output. When the inductor core material saturates, the inductance falls to a very low value, causing the inductor current to rise very rapidly. Although the valley current limit, I_{VALMAX} , is designed to reduce the risk of current runaway, a saturated inductor can cause the current to rise to high values very rapidly. This action can lead to component damage. Do not allow the inductor to saturate. Inductors with a ferrite core material have very *hard* saturation characteristics, but usually have lower core losses than powdered iron cores. Powered iron cores exhibit a *soft* saturation, allowing some relaxation in the current rating of the inductor. However, powered iron cores have more core losses at frequencies above about 1 MHz. In any case, the inductor saturation current must not be less than the maximum peak inductor current at full load.

The maximum inductance is limited by the minimum current ripple for the current mode control to perform correctly. The minimum inductor ripple current must be no less than about 10% of the device maximum rated current under nominal conditions.

8.2.3.4 Output Capacitor Selection

The current mode control scheme of the LMR664x0 devices allows operation over a wide range of output capacitance. The output capacitor bank is usually limited by the load transient requirements and stability rather than the output voltage ripple. Refer to Table 8-1 and Table 8-4 for typical output capacitor values for 3.3-V and 5-V output voltages. Based on Table 8-4, for a fixed 5-V output design, the user can choose the recommended 3 × 22-µF ceramic output capacitor for this example. For other designs with other output voltages, WEBENCH can be used as a starting point for selecting the value of output capacitor.

In practice, the output capacitor has the most influence on the transient response and loop-phase margin. Load transient testing and bode plots are the best way to validate any given design and must always be completed before the application goes into production. In addition to the required output capacitance, a small ceramic capacitor placed on the output can help reduce high-frequency noise. Small-case size ceramic capacitors in the range of 1 nF to 100 nF can be very helpful in reducing spikes on the output caused by inductor and board parasitics.

Limit the maximum value of total output capacitance to about 10 times the design value, or 1000 μ F, whichever is smaller. Large values of output capacitance can adversely affect the start-up behavior of the regulator as well



as the loop stability. If values larger than noted here must be used, then perform a careful study of start-up at full load and loop stability.

8.2.3.5 Input Capacitor Selection

The ceramic input capacitors provide a low impedance source to the regulator in addition to supplying the ripple current and isolating switching noise from other circuits. A minimum ceramic capacitance of $4.7~\mu F$ is required on the input of the LMR664x0. This must be rated for at least the maximum input voltage that the application requires, preferably twice the maximum input voltage. This capacitance can be increased to help reduce input voltage ripple and maintain the input voltage during load transients. For this example, 2×4.7 - μF , 50-V, X7R (or better) ceramic capacitor is chosen.

It is often desirable to use an electrolytic capacitor on the input in parallel with the ceramic capacitor. This is especially true if long leads or traces are used to connect the input supply to the regulator. The moderate ESR of this capacitor can help damp any ringing on the input supply caused by the long power leads. The use of this additional capacitor also helps with voltage dips caused by input supplies with unusually high impedance.

Most of the input switching current passes through the ceramic input capacitor or capacitors. The approximate RMS value of this current can be calculated from Equation 8 and must be checked against the manufacturers' maximum ratings.

$$I_{RMS} \cong \frac{I_{OUT}}{2}$$
 (8)

8.2.3.6 CBOOT

The LMR664x0 variants do not contain the integrated bootstrap capacitor and require an external high quality 0.1-µF capacitor placed between the BOOT pin and the SW pin.

8.2.3.7 VCC

The VCC pin is the output of the internal LDO used to supply the control circuits of the regulator. This output requires a 1- μ F, 16-V ceramic capacitor connected from VCC to GND for proper operation. In general, this output must not be loaded with any external circuitry. However, this output can be used to supply the pullup for the power-good function (see Section 7.3.4). A value in the range of 10 k Ω to 100 k Ω is a good choice in this case. The nominal output voltage on VCC is 3.3 V; see the *Electrical Characteristics* for limits.

8.2.3.8 C_{FF} Selection

In some cases, a feedforward capacitor can be used across R_{FBT} to improve the load transient response or improve the loop-phase margin. The *Optimizing Transient Response of Internally Compensated DC-DC Converters with Feedforward Capacitor* application report is helpful when experimenting with a feedforward capacitor.

Due to the nature of the feedback detect circuitry, the value of C_{FF} must be limited to make sure that the desired output voltage is established when configuring for adjustable output voltages. Follow Equation 9 to make sure C_{FF} remains below the maximum value.

$$C_{FF} < C_{OUT} \times \frac{\sqrt{V_{OUT}}}{12 MO} \tag{9}$$

8.2.3.9 External UVLO

In some cases, an input UVLO level different than that provided internal to the device is needed. This can be accomplished by using the circuit shown in Figure 8-2. The input voltage at which the device turns on is designated as V_{ON} while the turn-off voltage is V_{OFF} . First, a value for R_{ENB} is chosen in the range of 10 k Ω to 100 k Ω , then Equation 10 and Equation 11 are used to calculate R_{ENT} and V_{OFF} , respectively.

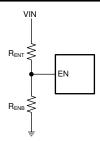


Figure 8-2. Setup for External UVLO Application

$$R_{ENT} = \left(\frac{V_{ON}}{V_{EN} - V_{OUT}} - 1\right) \times R_{ENB} \tag{10}$$

$$V_{OFF} = V_{ON} \times \left(1 - \frac{V_{EN} - HYS}{V_{EN} - VOUT}\right) \tag{11}$$

where

- V_{ON} is the V_{IN} turn-on voltage.
- V_{OFF} is the V_{IN} turn-off voltage.

8.2.3.10 Maximum Ambient Temperature

As with any power conversion device, the LMR664x0 dissipates internal power while operating. The effect of this power dissipation is to raise the internal temperature of the converter above ambient. The internal die temperature (T_J) is a function of the ambient temperature, the power loss, and the effective thermal resistance, $R_{\theta JA}$, of the device, and PCB combination. The maximum junction temperature for the LMR664x0 must be limited to 150°C. This establishes a limit on the maximum device power dissipation and, therefore, the load current. Equation 12 shows the relationships between the important parameters. It is easy to see that larger ambient temperatures (T_A) and larger values of $R_{\theta JA}$ reduce the maximum available output current. The converter efficiency can be estimated by using the curves provided in this data sheet. If the desired operating conditions cannot be found in one of the curves, interpolation can be used to estimate the efficiency. Alternatively, the EVM can be adjusted to match the desired application requirements and the efficiency can be measured directly. The correct value of $R_{\theta JA}$ is more difficult to estimate. For more information, refer to the Semiconductor and IC Package Thermal Metrics application report.

$$I_{OUT} \bigg|_{MAX} = \frac{\left(T_J - T_A\right)}{R_{\theta JA}} \times \frac{\eta}{(1 - \eta)} \times \frac{1}{V_{OUT}}$$
(12)

where

η is the efficiency.

The effective $R_{\theta JA}$ is a critical parameter and depends on many factors such as the following:

- Power dissipation
- Air temperature and flow
- PCB area
- Copper heat-sink area
- · Number of thermal vias under the package
- · Adjacent component placement

The IC junction temperature can be estimated for a given operating condition using Equation 13.

$$T_I \cong T_A + R_{\theta IA} \times IC \ Power \ Loss$$
 (13)

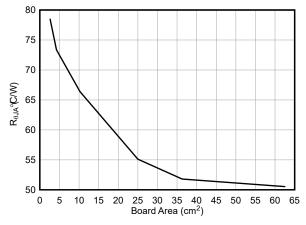
where

T_J is the IC junction temperature (°C).

- T_A is the ambient temperature (°C).
- R_{θJA} is the thermal resistance (°C/W).
- · IC power loss is the power loss for the IC (W).

The IC power loss mentioned above is the overall power loss minus the loss that comes from the inductor DC resistance. The overall power loss can be approximated by using WEBENCH for a specific operating condition and temperature.

Figure 8-3 below is provided to estimate the thermal resistance of the IC for a particular board area.



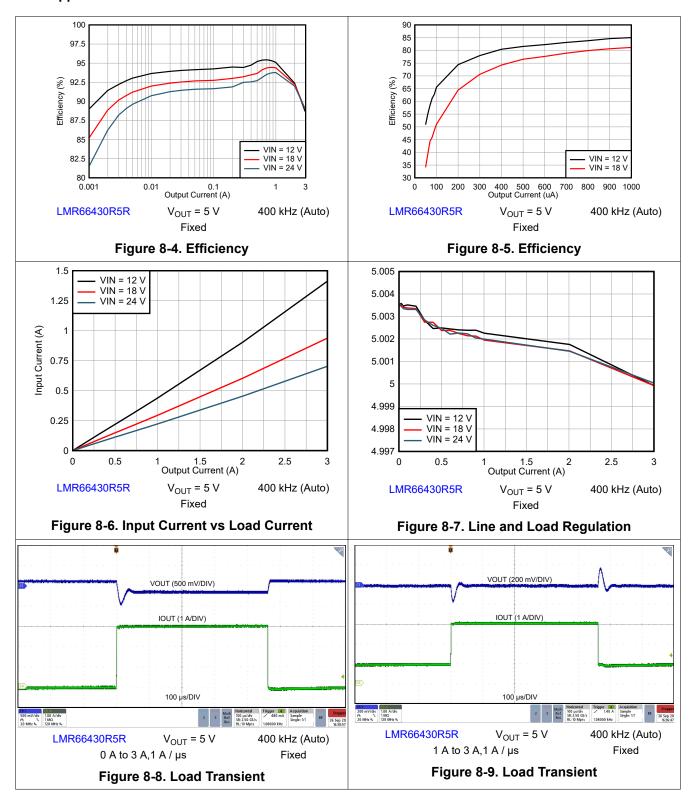
The device operating conditions are as follows: 12-V_{IN}, 3.3-V_{OUT}, 3-A load, 2.2-MHz, 23°C ambient. 4 layer board, GND plane on Mid-Layer One, 2.8-mil thick copper on each layer, see *LMQ66430-Q1 Buck Controller Evaluation Module User's Guide* for copper pattern and thermal vias.

Figure 8-3. R_{0JA} vs Board Area

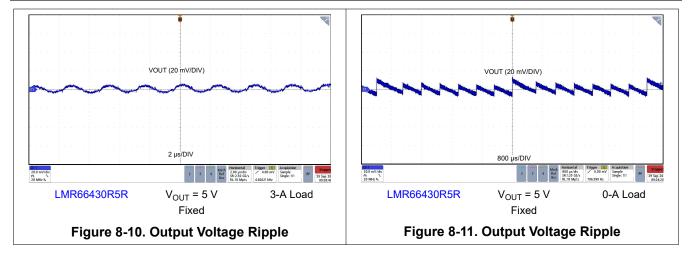
Use the following resources as guides to optimal thermal PCB design and estimating $R_{\theta JA}$ for a given application environment:

- · Thermal Design by Insight not Hindsight application report
- A Guide to Board Layout for Best Thermal Resistance for Exposed Pad Packages application report
- Semiconductor and IC Package Thermal Metrics application report
- Thermal Design Made Simple with LM43603 and LM43602 application report
- PowerPAD™ Thermally Enhanced Package application report
- PowerPAD™ Made Easy application report
- Using New Thermal Metrics application report
- PCB Thermal Calculator

8.2.4 Application Curves







8.3 Best Design Practices

- · Do not exceed the Absolute Maximum Ratings.
- Do not exceed the Recommended Operating Conditions.
- Do not exceed the ESD Ratings.
- Do not allow the EN input to float.
- Do not allow the output voltage to exceed the input voltage, nor go below ground.
- Follow all the guidelines and suggestions found in this data sheet before committing the design to production. TI application engineers are ready to help critique your design and PCB layout to help make your project a success.

8.4 Power Supply Recommendations

The characteristics of the input supply must be compatible with the *Specifications* found in this data sheet. In addition, the input supply must be capable of delivering the required input current to the loaded regulator. The average input current can be estimated with Equation 14.

$$I_{IN} = \frac{V_{OUT} \times I_{OUT}}{V_{IN} \times \eta} \tag{14}$$

where

n is the efficiency.

If the regulator is connected to the input supply through long wires or PCB traces, special care is required to achieve good performance. The parasitic inductance and resistance of the input cables can have an adverse effect on the operation of the regulator. The parasitic inductance, in combination with the low-ESR, ceramic input capacitors, can form an underdamped resonant circuit, resulting in overvoltage transients at the input to the regulator. The parasitic resistance can cause the voltage at the VIN pin to dip whenever a load transient is applied to the output. If the application is operating close to the minimum input voltage, this dip can cause the regulator to momentarily shut down and reset. The best way to solve these kinds of issues is to limit the distance from the input supply to the regulator or plan to use an aluminum or tantalum input capacitor in parallel with the ceramics. The moderate ESR of these types of capacitors help dampen the input resonant circuit and reduce any overshoots. A value in the range of 20 μ F to 100 μ F is usually sufficient to provide input damping and help to hold the input voltage steady during large load transients.

Sometimes, for other system considerations, an input filter is used in front of the regulator. This can lead to instability, as well as some of the effects mentioned above, unless it is designed carefully. The AN-2162 Simple Success With Conducted EMI From DC/DC Converters User's Guide provides helpful suggestions when designing an input filter for any switching regulator.

In some cases, a transient voltage suppressor (TVS) is used on the input of regulators. One class of this device has a *snap-back* characteristic (thyristor type). The use of a device with this type of characteristic is not recommended. When the TVS fires, the clamping voltage falls to a very low value. If this voltage is less than the output voltage of the regulator, the output capacitors discharge through the device back to the input. This uncontrolled current flow can damage the device.

8.5 Layout

8.5.1 Layout Guidelines

The PCB layout of any DC/DC converter is critical to the optimal performance of the design. Poor PCB layout can disrupt the operation of an otherwise good schematic design. Even if the converter regulates correctly, bad PCB layout can mean the difference between a robust design and one that cannot be mass produced. Furthermore, to a great extent, the EMI performance of the regulator is dependent on the PCB layout. In a buck converter, the most critical PCB feature is the loop formed by the input capacitor or capacitors and power ground, as shown in Figure 8-12. This loop carries large transient currents that can cause large transient voltages when reacting with the trace inductance. These unwanted transient voltages disrupt the proper operation of the converter. Because of this, the traces in this loop must be wide and short, and the loop area as



small as possible to reduce the parasitic inductance. Figure 8-13 shows a recommended layout for the critical components of the LMR664x0.

- Place the input capacitors as close as possible to the VIN and GND terminals.
- Place bypass capacitor for VCC close to the VCC pin. This capacitor must be placed close to the device and routed with short, wide traces to the VCC and GND pins.
- If an external C_{BOOT} capacitor is desired: Place C_{BOOT} close to the device with short/wide traces to the BOOT and SW pins.
- Place the feedback divider as close as possible to the V_{OUT} / FB pin of the device. Place R_{FBB}, R_{FBT}, and C_{FF}, if used, physically close to the device. The connections to V_{OUT} / FB and GND must be short and close to those pins on the device. The connection to V_{OUT} can be somewhat longer. However, the latter trace must not be routed near any noise source (such as the SW node) that can capacitively couple into the feedback path of the regulator.
- Use at least one ground plane in one of the middle layers. This plane acts as a noise shield and as a heat dissipation path.
- Provide wide paths for VIN, VOUT, and GND. Making these paths as wide and direct as possible reduces any voltage drops on the input or output paths of the converter and maximizes efficiency.
- Provide enough PCB area for proper heat-sinking. As stated in Section 8.2.3.10, enough copper area must be used to make sure of low R_{θJA}, commensurate with the maximum load current and ambient temperature. The top and bottom PCB layers must be made with two-ounce copper and no less than one ounce. If the PCB design uses multiple copper layers (recommended), these thermal vias can also be connected to the inner layer heat-spreading ground planes.
- *Keep switch area small.* Keep the copper area connecting the SW pin to the inductor as short and wide as possible. At the same time, the total area of this node must be minimized to help reduce radiated EMI.

See the following PCB layout resources for additional important guidelines:

- Layout Guidelines for Switching Power Supplies application report
- Simple Switcher PCB Layout Guidelines application report
- Construction Your Power Supply- Layout Considerations Seminar
- Low Radiated EMI Layout Made Simple with LM4360x and LM4600x application report

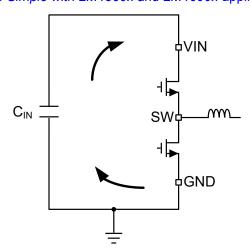


Figure 8-12. Current Loops With Fast Edges

8.5.1.1 Ground and Thermal Considerations

As previously mentioned, TI recommends using one of the middle layers as a solid ground plane. A ground plane provides shielding for sensitive circuits and traces as well as a quiet reference potential for the control circuitry. Connect the GND pin to the ground planes using vias next to the bypass capacitors. The GND trace, as well as the VIN and SW traces, must be constrained to one side of the ground planes. The other side of the ground plane contains much less noise; use for sensitive routes.



TI recommends providing adequate device heat-sinking by having enough copper near the GND pin. See Figure 8-13 for example layout. Use as much copper as possible, for system ground plane, on the top and bottom layers for the best heat dissipation. Use a four-layer board with the copper thickness for the four layers, starting from the top as: 2 oz / 1 oz / 2 oz. A four-layer board with enough copper thickness, and proper layout, provides low current conduction impedance, proper shielding, and lower thermal resistance.

8.5.2 Layout Example

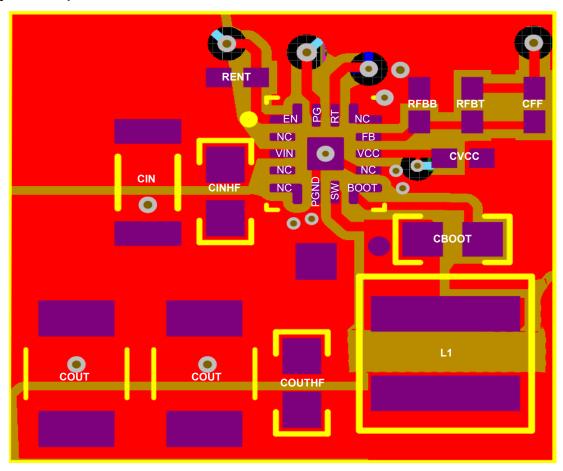


Figure 8-13. Example Layout



9 Device and Documentation Support

9.1 Device Support

9.1.1 Third-Party Products Disclaimer

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9.1.2 Device Nomenclature

Figure 9-1 shows the device naming nomenclature of the LMR664x0. See Section 4 for the availability of each variant. Contact TI sales representatives or on TI's E2E forum for detail and availability of other options; minimum order quantities apply.

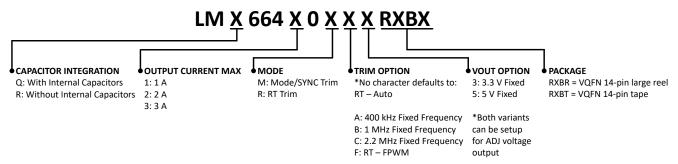


Figure 9-1. Device Naming Nomenclature

9.2 Documentation Support

9.2.1 Related Documentation

For related documentation see the following:

- Texas Instruments, *Thermal Design by Insight not Hindsight* application report
- Texas Instruments, A Guide to Board Layout for Best Thermal Resistance for Exposed Pad Packages application report
- Texas Instruments, Semiconductor and IC Package Thermal Metrics application report
- Texas Instruments, Thermal Design Made Simple with LM43603 and LM43602 application report
- Texas Instruments, *PowerPAD™ Thermally Enhanced Package* application report
- Texas Instruments, PowerPAD[™] Made Easy application report
- Texas Instruments, Using New Thermal Metrics application report
- Texas Instruments, Layout Guidelines for Switching Power Supplies application report
- Texas Instruments, Simple Switcher PCB Layout Guidelines application report
- Texas Instruments, Construction Your Power Supply- Layout Considerations Seminar
- Texas Instruments, Low Radiated EMI Layout Made Simple with LM4360x and LM4600x application report

9.3 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. Click on *Notifications* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

9.4 Support Resources

TI E2E[™] support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.



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9.5 Trademarks

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9.6 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

9.7 Glossary

TI Glossary

This glossary lists and explains terms, acronyms, and definitions.

10 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

DATE	REVISION	NOTES
December 2023	*	Initial Release



11 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

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PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
LMR66410R5RXBR	ACTIVE	VQFN-FCRLF	RXB	14	3000	RoHS & Green	(6) NIPDAU	Level-2-260C-1 YEAR	-40 to 125	R1R5	Samples
LMR66420R5RXBR	ACTIVE	VQFN-FCRLF	RXB	14	3000	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	R2R5	Samples
LMR66430MB3RXBR	ACTIVE	VQFN-FCRLF	RXB	14	3000	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	R3MB3	Samples
LMR66430R5RXBR	ACTIVE	VQFN-FCRLF	RXB	14	3000	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	R3R5	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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PACKAGE OPTION ADDENDUM

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continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

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OTHER QUALIFIED VERSIONS OF LMR66410, LMR66420, LMR66430:

• Automotive : LMR66410-Q1, LMR66420-Q1, LMR66430-Q1

NOTE: Qualified Version Definitions:

• Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects

PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION



TAPE DIMENSIONS KO P1 BO W Cavity A0

A0	Dimension designed to accommodate the component width
В0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
LMR66410R5RXBR	VQFN- FCRLF	RXB	14	3000	330.0	12.4	2.9	2.9	1.3	8.0	12.0	Q2
LMR66420R5RXBR	VQFN- FCRLF	RXB	14	3000	330.0	12.4	2.9	2.9	1.3	8.0	12.0	Q2
LMR66430MB3RXBR	VQFN- FCRLF	RXB	14	3000	330.0	12.4	2.9	2.9	1.3	8.0	12.0	Q2
LMR66430R5RXBR	VQFN- FCRLF	RXB	14	3000	330.0	12.4	2.9	2.9	1.3	8.0	12.0	Q2



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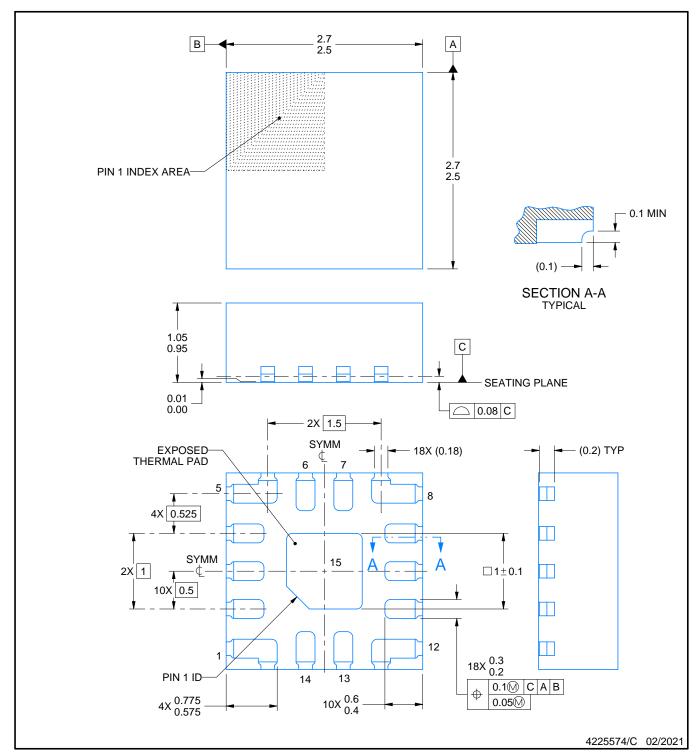


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
LMR66410R5RXBR	VQFN-FCRLF	RXB	14	3000	367.0	367.0	35.0
LMR66420R5RXBR	VQFN-FCRLF	RXB	14	3000	367.0	367.0	35.0
LMR66430MB3RXBR	VQFN-FCRLF	RXB	14	3000	367.0	367.0	35.0
LMR66430R5RXBR	VQFN-FCRLF	RXB	14	3000	367.0	367.0	35.0



VQFN-FCRLF - 1.05 mm max height PLASTIC QUAD FLATPACK - NO LEAD

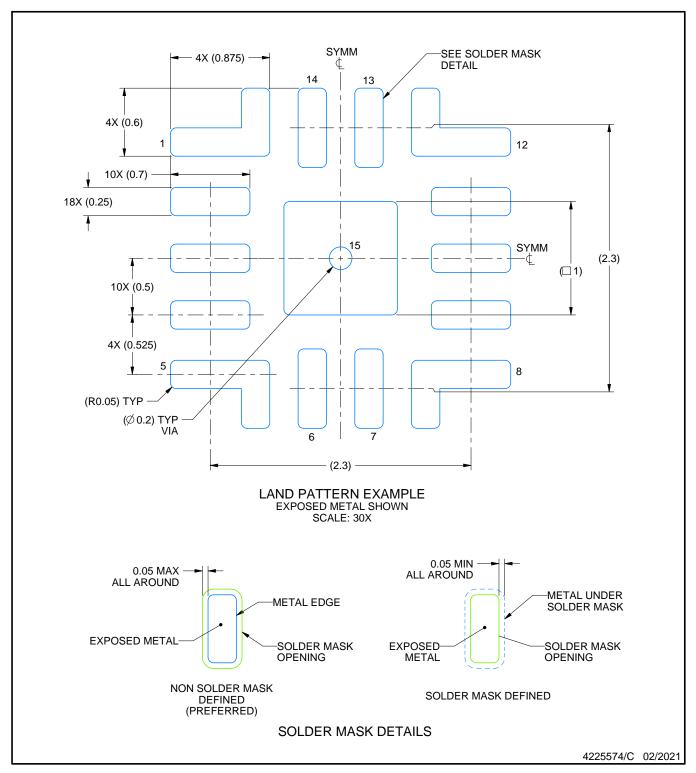


NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
 2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.



PLASTIC QUAD FLATPACK - NO LEAD

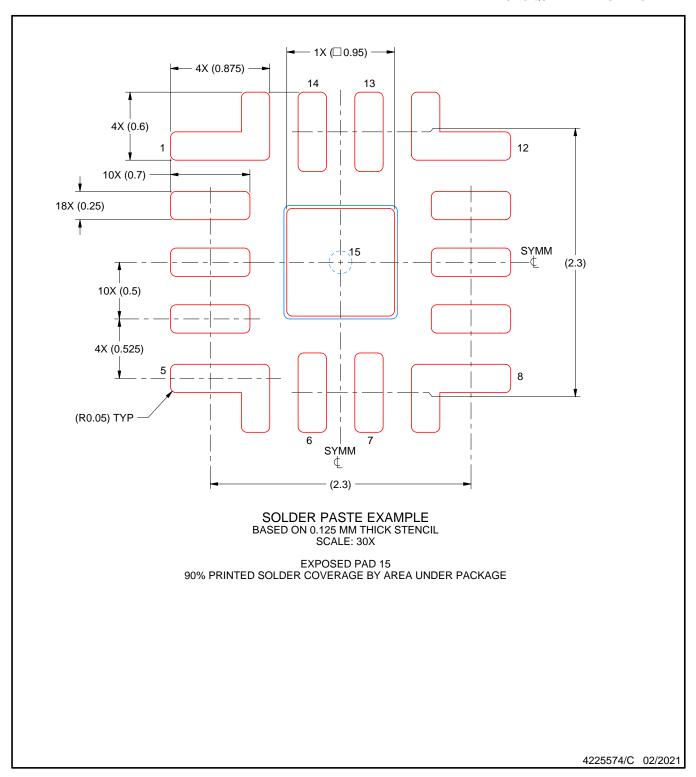


NOTES: (continued)

- 4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
- 5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



PLASTIC QUAD FLATPACK - NO LEAD



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



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