

Radiation-Tolerant, 30-krad, Comparing Current Sensing Amplifier With Second Stage Buffer to ADC



JJ Guan

Design Description

This document demonstrates two current-sensing circuits using [ADC128S102-SEP](#), [INA240-SEP](#), [TPS73801-SEP](#), and [OPA4H014-SEP](#). [TPS73801-SEP](#) is a radiation-tolerant, low-dropout regulator (LDO) used for creating a 5-V reference voltage for the circuit. [ADC128S102-SEP](#) is a radiation-tolerant, low-power, eight-channel, 50-kSPS to 1-MSPS, 12-bit analog-to-digital converter (ADC). This product is similar to the [ADC128S102QML-SP](#), which is a radiation-hardened version of this ADC that has been in the market since 2008. In comparison, the [ADC128S102-SEP](#) has lower radiation performance with TID = 30 krad (Si), but is a lower cost, smaller size SAR ADC designed for low-Earth orbit (LEO) applications.

In the first circuit, [ADC128S102-SEP](#) is directly driven by [INA240-SEP](#), which is a current-sensing amplifier with a fix gain of 20 V/V and accepts a common-mode input voltage from -4 V to 80 V. In the second circuit, [ADC128S102-SEP](#) is driven by [OPA4H014-SEP](#) for additional bandwidth and gain. Both circuits use fully radiation-tolerant ICs with TID level equal or greater than 30 krad(Si). Both circuits are simulated achieving the same accuracy and the maximum sampling rates are compared.

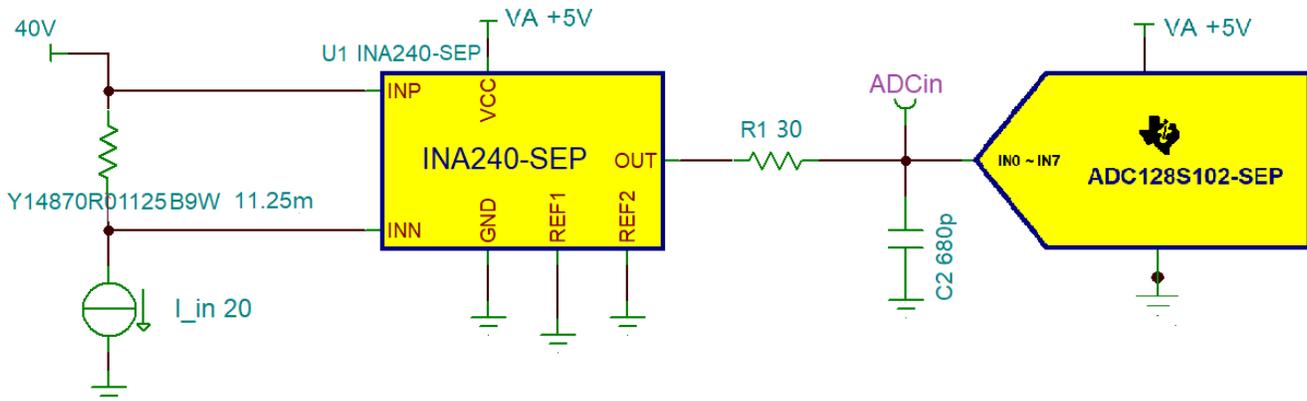
Circuit 1 Schematic

The following circuit is designed to sense current from 0 A to 20 A. [INA240-SEP](#) has a very wide range of common-mode input voltage from -4 V to 80 V, and it can be used for applications such as motor control, satellite solar panel current sensing, and so forth. The [INA240-SEP](#) helps reducing circuit size and cost by simplifying the analog front-end circuit.

Note

In a 0- to 20-A current sensing range, current sensing under 50 mA is not accurate due to the output swing limitation of [INA240-SEP](#).

The Y14870R1152B9W device (shown in the following image) is a shunt resistor (R_{shunt}) with a customized resistance value of 11.25 m Ω .



Current Sensing Circuit 1 Schematic

Circuit 1 Design Steps

The following steps show how to find resistors and capacitors values in the [circuit 1 schematic](#) to map the [INA240-SEP](#) output to a range of 0 V to 4.5 V and to maximize the ADC sampling rate

1. Tie REF1 and REF2 to ground. Determine the maximum input current (I_{in_max}) and the current sense amplifier gain (INA_gain). From the [INA240-SEP Wide Common-Mode Range, High- and Low-Side, Bidirectional, Zero-Drift, Current-Sense Amplifier in Space Enhanced Plastic](#) data sheet, [INA240-SEP](#) has a gain of 20 V/V. Calculate shunt resistor (R_{shunt}) value to map the output to a range of 0 V to 4.5 V. Equations are provided as follows:

$$R_{shunt} = \frac{4.5V}{INA_gain \times I_{in_max}} = \frac{4.5V}{20 \frac{V}{V} \times 20A} = 11.25 \text{ } m\Omega$$

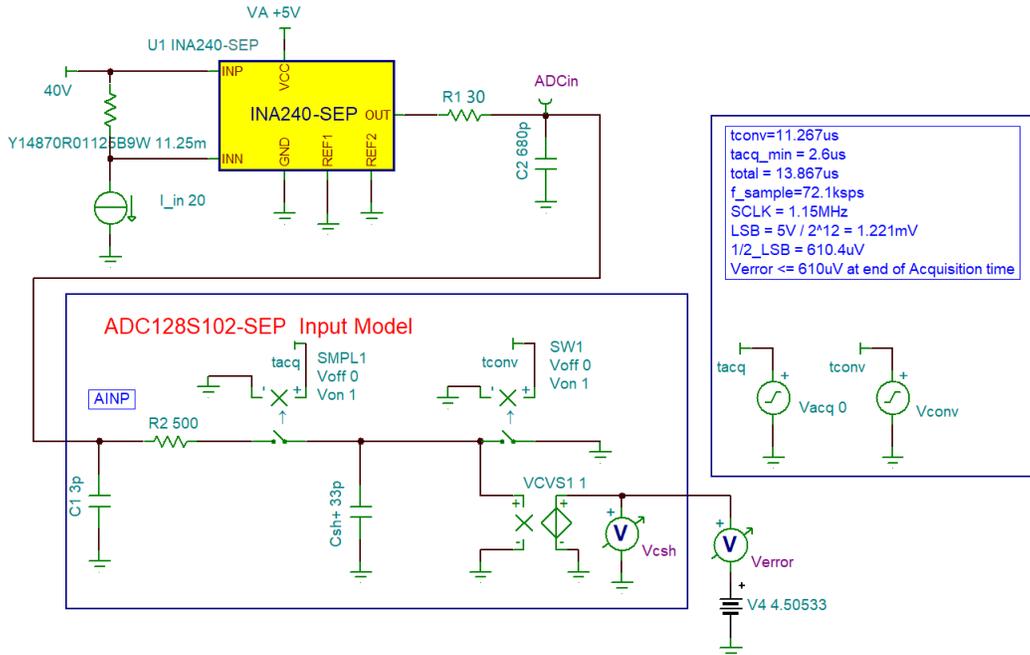
2. Set C2 to 680 pF and R1 to 30 Ω . C2 is about 20 times larger than sample and hold capacitor (C_{sh}), which is 33 pF, resulting in a value of 660 pF. R1 is normally in a range of 10 Ω to 200 Ω , and is optimized by sweeping for the smallest sampled signal settling time in C_{sh} . In this case, R1 resulted to be 30 Ω .
3. Simulate in TINA TI-SPIICE with the lowest sampling rate of 50 kSPS. To achieve 50 kSPS sampling rate, the digital clock input (sclk) is 800 MHz. Conversion time (t_{conv}) is 13 clock cycles, which is 16.25 μs . Similarly, acquisition time (t_{acq}) is 3.75 μs . This ensures enough time for the sampled signal to settle within the acquisition time.
4. Measure the shortest sampled signal settling time from simulation. Using this settling time, calculate the maximum ADC sampling rate where the analog front end can settle adequately using the following equation:

$$Max \text{ Sampling Rate} = \frac{3}{\text{minimum sampled signal settling time} \times 16 \times 1000} \text{ [KSPS]}$$

5. Recalculate t_{acq} and t_{conv} with the fastest sampling rate calculated in step 4, then simulate again in TINA TI-SPIICE to confirm the sampled signal indeed settled within the acquisition time (t_{acq}).

Circuit 1 Simulation Result

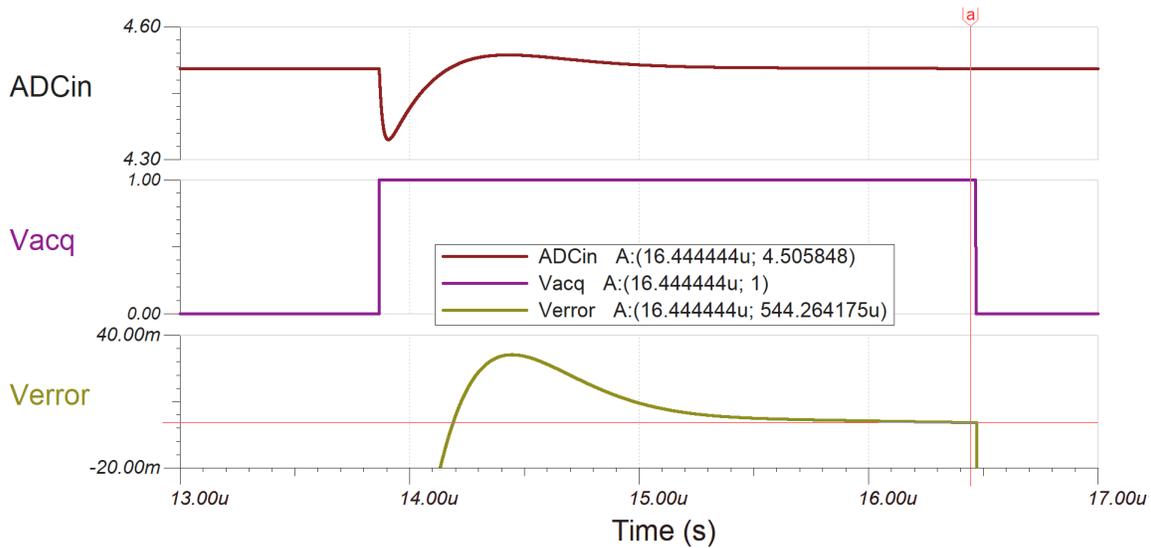
Following the [Circuit 1 Design Steps](#) instructions, the shunt resistor is calculated to be 11.25 mΩ. Both REF1 and REF2 are tied to ground. R1 and C2 are 30 Ω and 680 pF.



Circuit 1 Schematic in TINA TI-Spice

Note

Decrease the *TR maximum time step* in TINA TI-SPICE to 100 ps to get an accurate simulation result.



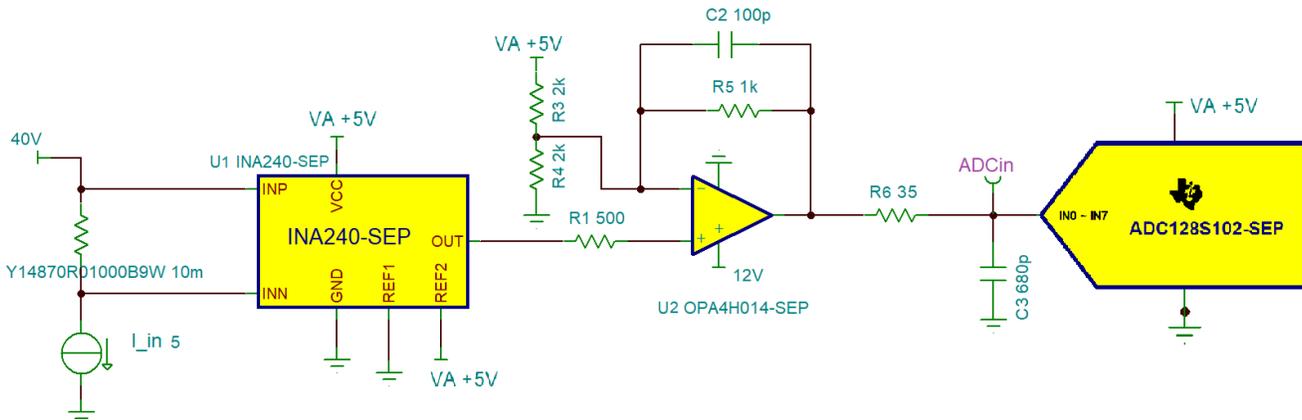
Circuit 1 Simulation Result in TINA TI-Spice

The sampling rate is optimized for a maximum sampling rate, which is 72 kSPS with a clock frequency of 1.15 MHz. Simulation shows a 544 μV out of 5-V error at Csh, which is less than half of the LSB.

Circuit 2 Schematic

The following current-sensing circuit is designed to sense current from -5 A to 5 A . Compared to circuit 1, circuit 2 has a second amplification stage for additional gain and bandwidth. The following list shows two benefits.

1. [INA240-SEP](#) comes with a fixed gain of 20. To obtain a full range of output, the shunt resistor value might need to be customized. Hence, it is more flexible to design with an adjustable second gain stage.
2. [ADC128S102-SEP](#) has a sampling rate of 1 MSPS. However, the [INA240-SEP](#) could only drive it up to 72 kSPS. If a higher sampling rate is required, the 11-MHz high-precision op-amp, [OPA4H014-SEP](#), is a good driver option.



Current Sensing Circuit 2 Schematic

Circuit 2 Design Steps

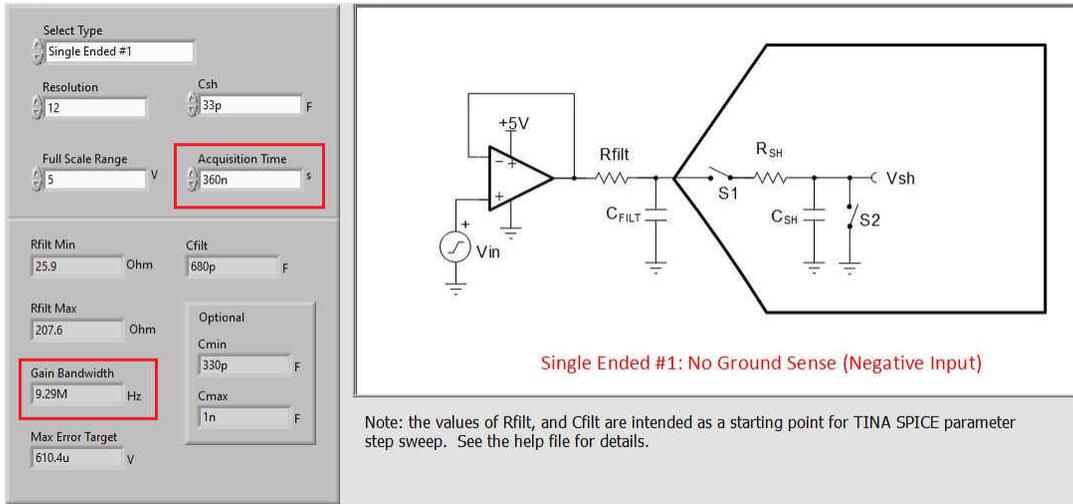
1. Tie REF1 to ground and REF2 to 5 V, "VA +5V" pin, to bias the output at 2.5 V
2. Select a common shunt resistor (R_{shunt}) value such that [INA240-SEP](#) the output voltage is between 0 V and 4.5 V. In this case, a 10 m Ω , R_{shunt} is chosen, resulting in [INA240-SEP](#) outputs voltage from 1.5 V to 3.5 V
3. Set the second amplification stage gain. If R3 and R4 are both set to 2 k Ω , R5 can be calculated using the following formulas:

$$\frac{4.5 - 2.5}{I_{in(max)} \times R_{shunt} \times 20} = 1 + \frac{R5}{R3 // R4}$$

$$\frac{4.5 - 2.5}{5 \times 0.01 \times 20} = 1 + \frac{R5}{1}$$

Get $R5 = 1\text{ k}\Omega$

- Navigate to ADC SAR Drive in the [Analog Engineer's Calculator](#) and calculate C3 (Cfilt) and R6 (Rfilt). An example of a calculation result follows. Since the acquisition time (tacq) is unknown, tune the value until the resulting gain bandwidth is below the gain bandwidth product (GBW) of [OPA4H014-SEP](#), which is 11 MHz.



Single Ended #1: No Ground Sense (Negative Input)

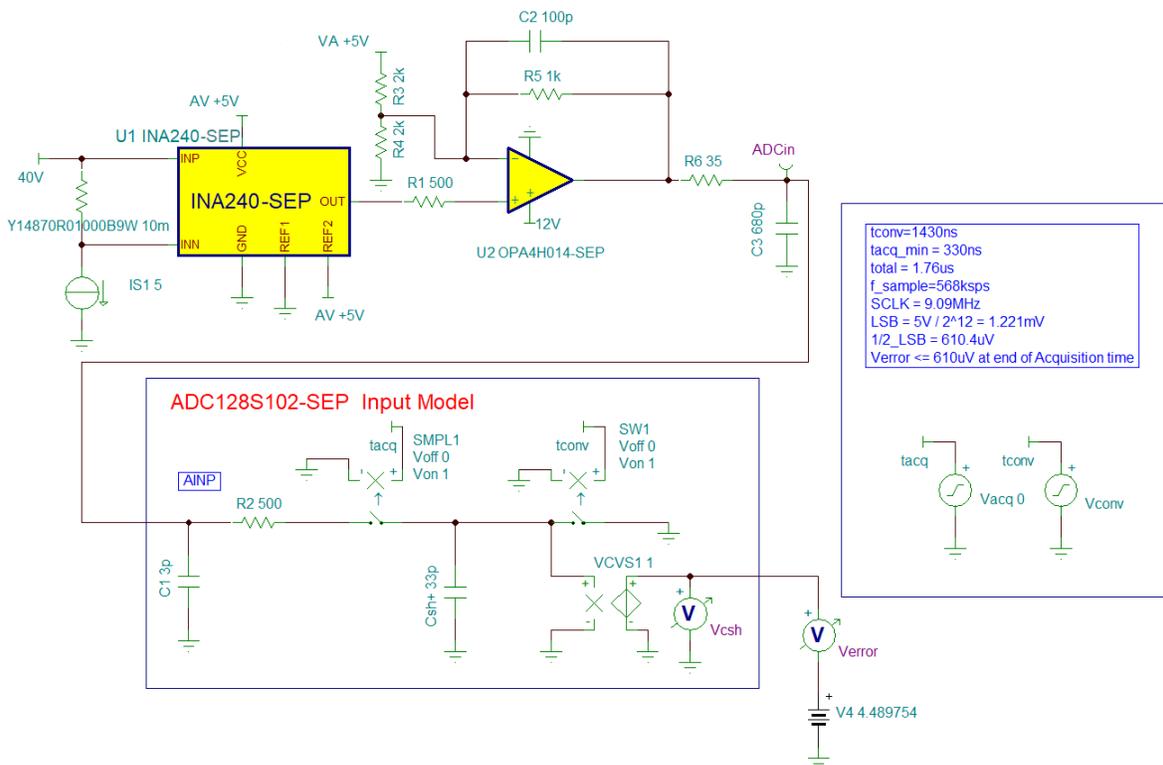
Note: the values of Rfilt, and Cfilt are intended as a starting point for TINA SPICE parameter step sweep. See the help file for details.

C3 and R6 Calculation in Analog Engineer's Calculator

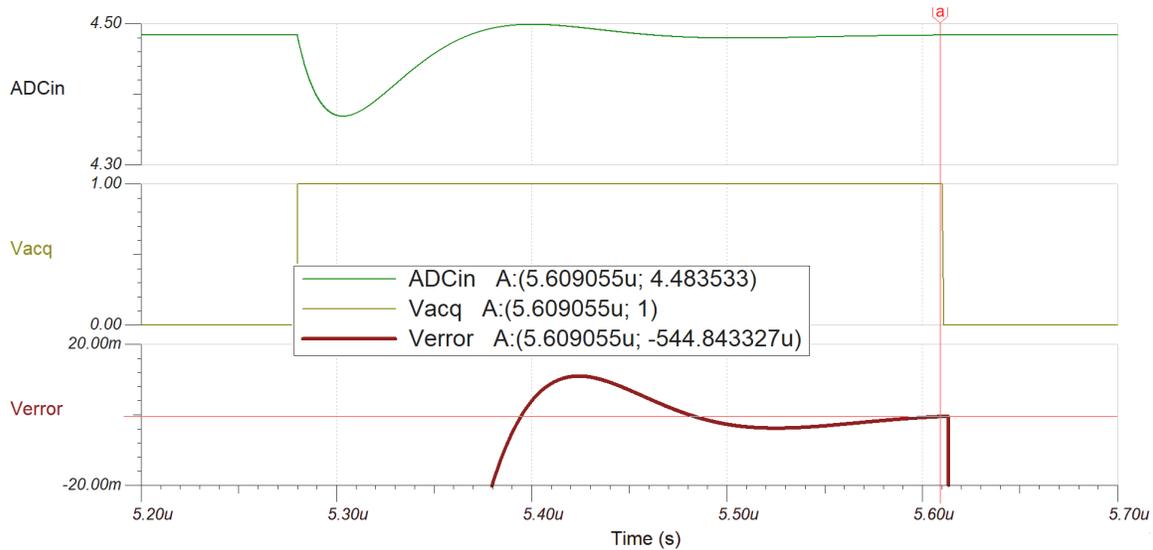
- Simulate in TINA-TI SPICE to measure the sampled signal settling time to confirm it indeed settled within the acquisition time (tacq)

Circuit 2 Simulation Result

Following the [Circuit 2 Design Steps](#), the shunt resistor is chosen to be a common value, 10 mΩ. With the op-amp gain set to 2, the ADC input signal ranges from 0.5 V to 4.5 V. C3 is 680 pF, and R6 is optimized by sweeping and found to be 35 Ω for smallest ADC input signal settling time.



Circuit 2 Schematic in TINA TI-Spice



Circuit 2 Simulation Result in TINA TI-Spice

The maximum sampling rate is found to be 568 kSPS with a clock frequency of 9.09 MHz. Simulation shows a 545 μ V out of 5-V error at Csh, which is less than half of the LSB.

Error Analysis

The following equations are for calculating error introduced by the ADC analog front end (AFE):

Gain error caused by shunt resistor tolerance (R_{shunt}) and temperature drift:

$$e_{shunt} = R_{shunt_tol} + \frac{TC_{shunt}}{10000} \times (temp - 25)$$

$$e_{shunt} = 0.1\% + \frac{5}{10000} \times (temp - 25) \quad [\%]$$

where

- e_{shunt} : the gain error causing by the shunt resistor [%]
- R_{shunt_tol} : tolerance of R_{shunt} [%]
- TC_{shunt} : temperature coefficient of R_{shunt} [ppm/ $^{\circ}$ C]
- temp: temperature [$^{\circ}$ C]

Gain error caused by [INA240-SEP](#):

$$e_{INA_G} = INA_gain_error + \frac{TC_{INA_gain}}{10000} \times (temp - 25)$$

$$e_{INA_G} = 0.05 + \frac{0.5}{10000} \times (temp - 25) \quad [\%]$$

where

- e_{INA_G} : gain error caused by [INA240-SEP](#) [%]
- INA_gain_error : INA gain error from the data sheet [%]
- TC_{INA_gain} : INA gain error temperature coefficient from the data sheet [ppm/ $^{\circ}$ C]

Offset error caused by [INA240-SEP](#):

$$e_{INA_os} = \sqrt{\left(V_{INA_os} + drift_{INA_os} \times (temp - 25)\right)^2 + \left(I_{INA_bias} \times R_{shunt}\right)^2}$$

$$e_{INA_os} = \sqrt{\left(5 \mu V + 0.05 \frac{\mu V}{^\circ C} \times (temp - 25)\right)^2 + (90 \mu A \times R_{shunt})^2}$$

where

- e_{INA_os} : offset error caused by [INA240-SEP](#) [μV]
- V_{INA_os} : offset voltage from [INA240-SEP](#) data sheet [μV]
- $drift_{INA_os}$: offset drift from [INA240-SEP](#) data sheet [$\mu V/^\circ C$]
- I_{INA_bias} : bias current from [INA240-SEP](#) data sheet [μA]
- R_{shunt} : shunt resistor value [Ω]

Noise at [INA240-SEP](#) output:

$$n_{INA_PSRR} = n_{power} \times PSRR = n_{power} \times 1 \frac{\mu V}{V}$$

$$n_{INA_RVRR} = n_{ref} \times RVRR = n_{power} \times 20 \frac{\mu V}{V}$$

where

- n_{INA_PSRR} : noise from power supply affection on [INA240-SEP](#) output [μV]
- $PSRR$: power rejection ratio from [INA240-SEP](#) data sheet [$\mu V/V$]
- n_{power} : noise from power supply [μV]
- n_{INA_RVRR} : noise from reference voltage affection on [INA240-SEP](#) output [μV]
- n_{ref} : reference voltage noise [μV]
- $RVRR$: reference voltage reflection ratio from [INA240-SEP](#) data sheet [$\mu V/V$]

Nonlinearity Error (INL) of [INA240-SEP](#) is found to be 0.01% in the data sheet.

Gain error from [OPA4H014-SEP](#) (only apply to circuit 2):

$$G_{op-amp} = 1 + \frac{R5}{R3/R4}$$

$$e_R = e_{R_tol} + \frac{TC_R}{10000} \times (temp - 25)$$

where

- G_{op-amp} : gain of the op-amp circuit [V/V]
- e_R : resistors (including R3, R4, and R5) errors [%]
- e_{R_tol} : resistors (including R3, R4, and R5) tolerance [%]
- TC_R : resistor (including R3, R4, and R5) temperature coefficient [$ppm/^\circ C$]

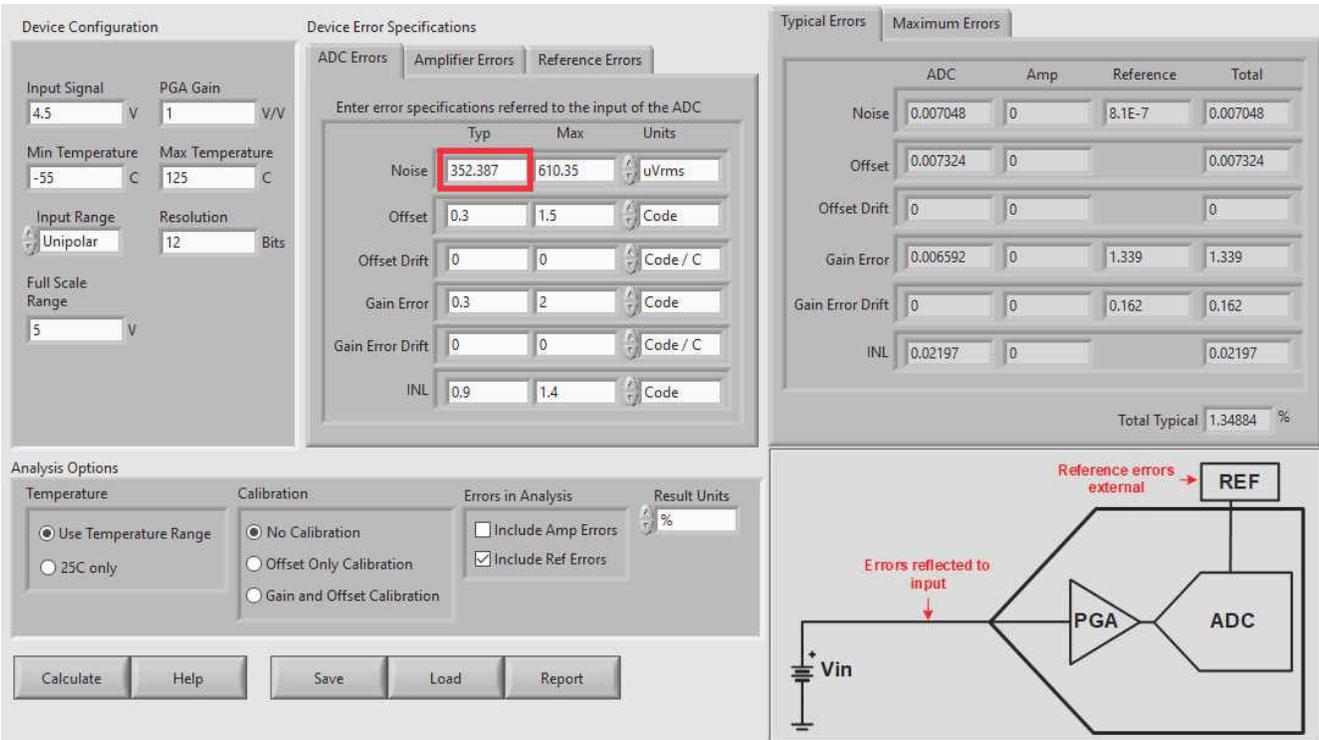
Offset error from [OPA4H014-SEP](#) (only apply to circuit 2):

$$e_{OPA_os} = \sqrt{e_{5Vref}^2 + \left((V_{OPA_os} + drift_{OPA} \times (temp - 25)) \times G_{op-amp} \right)^2 + (I_{OPA_bias} \times R_2 \times G_{op-amp})^2}$$

where

- e_{OPA_os} : offset error from [OPA4H014-SEP](#) [%]
- e_{5Vref} : 5-V reference voltage error [%]
- V_{OPA_os} : op-amp offset voltage from [OPA4H014-SEP](#) data sheet [μ V]
- $drift_{OPA}$: op-amp offset drift from [OPA4H014-SEP](#) data sheet [μ V/ $^{\circ}$ C]
- I_{OPA_bias} : op-amp bias current from [OPA4H014-SEP](#) data sheet [nA]

Error introduced by [ADC128S102-SEP](#) and [TPS73801-SEP](#), which is used to provide the 5-V reference voltage to pin VA of [ADC128S102-SEP](#), could be calculated using the *TUE Calculator* in [Analog Engineer's Calculator](#). To use the Total Unadjusted Error (TUE) calculator, input the values listed in the screen from the device data sheet:



The screenshot shows the TUE Calculator interface with the following sections:

- Device Configuration:** Input Signal: 4.5 V, PGA Gain: 1 V/V, Min Temperature: -55 C, Max Temperature: 125 C, Input Range: Unipolar, Resolution: 12 Bits, Full Scale Range: 5 V.
- Device Error Specifications:**
 - ADC Errors: Noise (Typ: 352.387, Max: 610.35, Units: uVrms), Offset (Typ: 0.3, Max: 1.5, Units: Code), Offset Drift (Typ: 0, Max: 0, Units: Code / C), Gain Error (Typ: 0.3, Max: 2, Units: Code), Gain Error Drift (Typ: 0, Max: 0, Units: Code / C), INL (Typ: 0.9, Max: 1.4, Units: Code).
- Typical Errors / Maximum Errors Table:**

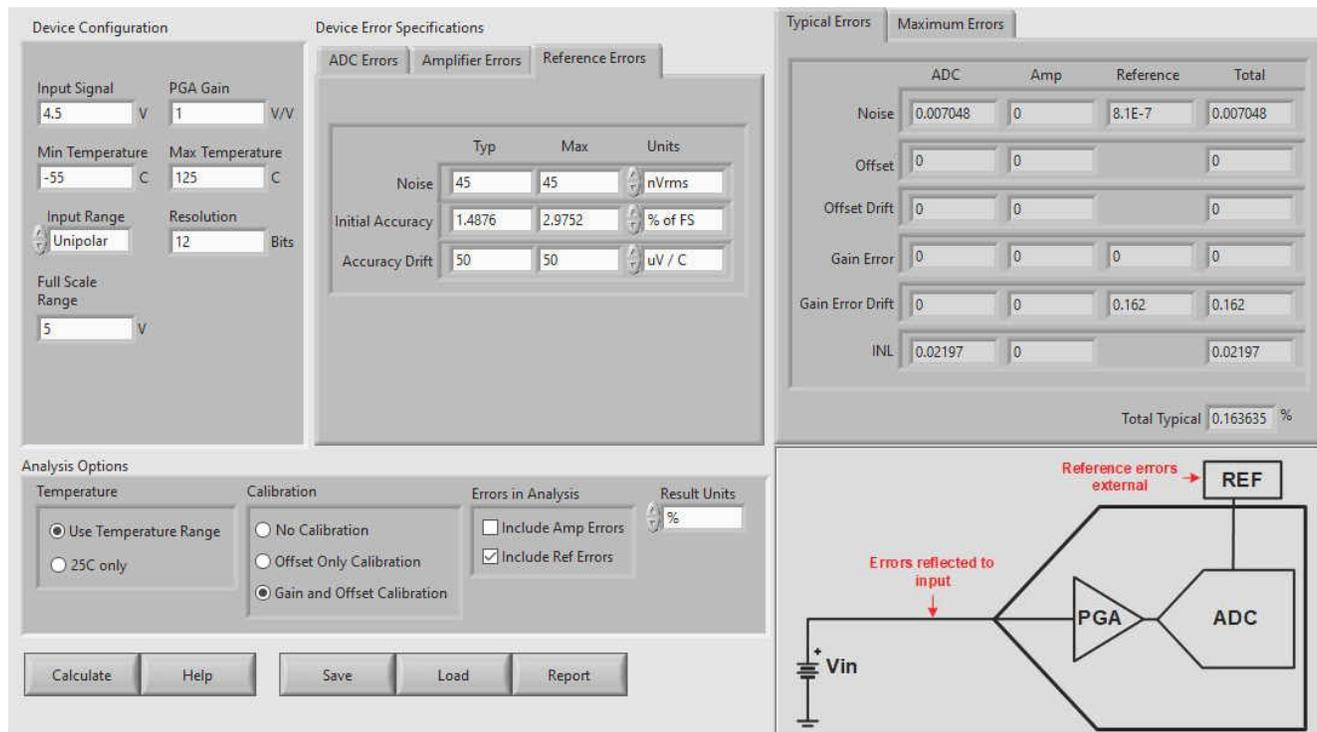
	ADC	Amp	Reference	Total
Noise	0.007048	0	8.1E-7	0.007048
Offset	0.007324	0		0.007324
Offset Drift	0	0		0
Gain Error	0.006592	0	1.339	1.339
Gain Error Drift	0	0	0.162	0.162
INL	0.02197	0		0.02197
Total Typical				1.34884 %
- Analysis Options:**
 - Temperature: Use Temperature Range, 25C only
 - Calibration: No Calibration, Offset Only Calibration, Gain and Offset Calibration
 - Errors in Analysis: Include Amp Errors, Include Ref Errors
 - Result Units: %
- Block Diagram:** Shows a block diagram with an input Vin, a PGA (Programmable Gain Amplifier), and an ADC (Analog-to-Digital Converter). A REF (Reference) block is connected to the ADC. Red arrows indicate "Errors reflected to input" and "Reference errors external".

TUE Calculation, Displaying ADC Specifications and Non-calibrated Results

Note

The typical ADC noise (boxed in red in the previous image) is defined as the ADC quantization noise (V_{RMS}), and the maximum ADC noise is defined as the peak of ADC quantization noise, which is 1/2 of LSB.

$$\text{Quantization Noise} = \frac{1 \text{ LSB}}{2\sqrt{3}} = \frac{5 \text{ V}/2^{12}}{2\sqrt{3}} = 352.4 \text{ uVrms}$$



TUE Calculation, Displaying LDO Specifications and Calibrated Results

The TUE calculator was used to solve for the Total Unadjusted Error of the system. [TUE Calculation, Displaying ADC Specifications and Non-calibrated Results](#) displays the ADC error tab with the values input from the [ADC128S102-SEP](#) data sheet. [Figure 1](#) displays the *Reference Error* tab with the values input from the [TPS73801-SEP](#) data sheet. Fill in both of these tabs for an accurate TUE result. Note that the amplifier Error tab is not used in this example. The [Analog Engineer's Calculator](#) provides results using various calibration options, under *Analysis Options*.

The previous two images display the non-calibrated results and the results with Gain and Offset calibrated, respectively. With temperature ranges from -55°C to 125°C , calculations show that [ADC128S102-SEP](#) and [TPS73801-SEP](#) contribute around 1.35% typical error and 2.68% maximum error without calibration, and 0.1636% typical error and 0.1660% maximum error with both gain and offset calibration.

Conclusion

Current sensing circuit 1 and circuit 2 demonstrate [ADC128S102-SEP](#) performances with and without an amplifier. Simulation results show that [INA240-SEP](#) can drive the ADC input up to 72-kSPS sampling rate, while using the second stage amplifier [OPA4H014-SEP](#) can drive the ADC input up to 568 kSPS with the same accuracy. One other benefit of using [OPA4H014-SEP](#) is that it provides additional gain, making it more flexible when choosing the shunt resistor value.

For more current sense amplifier and op-amp options, please refer to [TI Space Product Guide](#).

IMPORTANT NOTICE AND DISCLAIMER

TI PROVIDES TECHNICAL AND RELIABILITY DATA (INCLUDING DATA SHEETS), DESIGN RESOURCES (INCLUDING REFERENCE DESIGNS), APPLICATION OR OTHER DESIGN ADVICE, WEB TOOLS, SAFETY INFORMATION, AND OTHER RESOURCES "AS IS" AND WITH ALL FAULTS, AND DISCLAIMS ALL WARRANTIES, EXPRESS AND IMPLIED, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR NON-INFRINGEMENT OF THIRD PARTY INTELLECTUAL PROPERTY RIGHTS.

These resources are intended for skilled developers designing with TI products. You are solely responsible for (1) selecting the appropriate TI products for your application, (2) designing, validating and testing your application, and (3) ensuring your application meets applicable standards, and any other safety, security, regulatory or other requirements.

These resources are subject to change without notice. TI grants you permission to use these resources only for development of an application that uses the TI products described in the resource. Other reproduction and display of these resources is prohibited. No license is granted to any other TI intellectual property right or to any third party intellectual property right. TI disclaims responsibility for, and you will fully indemnify TI and its representatives against, any claims, damages, costs, losses, and liabilities arising out of your use of these resources.

TI's products are provided subject to [TI's Terms of Sale](#) or other applicable terms available either on ti.com or provided in conjunction with such TI products. TI's provision of these resources does not expand or otherwise alter TI's applicable warranties or warranty disclaimers for TI products.

TI objects to and rejects any additional or different terms you may have proposed.

Mailing Address: Texas Instruments, Post Office Box 655303, Dallas, Texas 75265
Copyright © 2022, Texas Instruments Incorporated