User's Guide

LM27341 Step-Down Converter Evaluation Module User's Guide

![Texas Instruments logo]

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Trademarks

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1 Introduction

The LM27342 demonstration board is designed to provide the power supply design engineer with a fully functional regulator design, which can be synchronized to an external clock between 1000 kHz and 2350 kHz. The evaluation board provides a 3.3-V output with a 2-A current capability. The wide input voltage ranges from 5 V to 20 V. Without an external synchronization signal, the design operates at 2000 kHz, reducing the solution size and keeping switching noise out of the AM radio band. The printed circuit board (PCB) consists of four layers of copper on FR4 material. There is a ground plane on the internal layer directly beneath the LM27342, and a ground plane on the bottom layer. The LM27342 is thermally tied to the ground planes by thermal vias directly underneath the device. The second internal layer is tied half to V_{IN} and half to V_{OUT}. This application report contains the evaluation board schematic, a quick setup procedure, and a bill-of-materials (BOM). For complete circuit design information, see the *LM27341/LM27342/LM27341Q/LM27342Q 2 MHz 1.5A/2A Wide Input Range Step-Down DCDC Regulator with Frequency Synchronization* data sheet.

The performance of the evaluation board is as follows:

- Input range: 5 V to 20 V
- Output voltage: 3.3 V
- Output current: 0 A to 2 A
- Frequency of operation: 1000 kHz to 2350 kHz
- Board size: 1.1 inches × 1.3 inches

2 Evaluation Board Schematic

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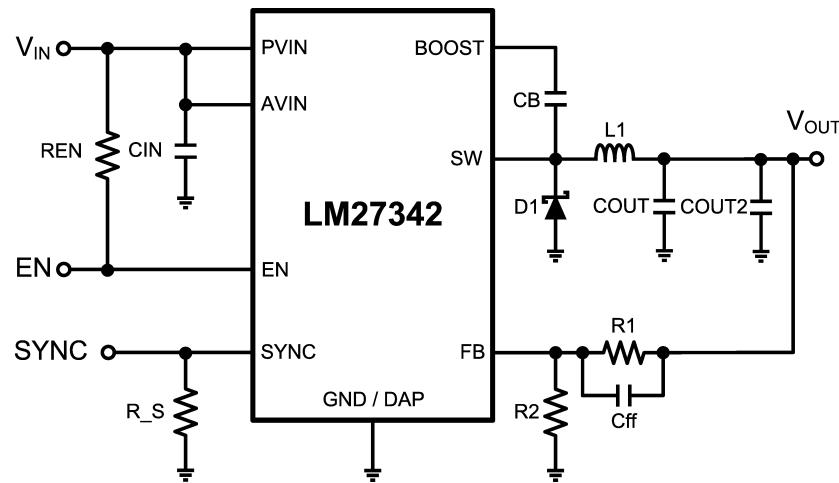
3 Powering and Loading Considerations

Read this entire page prior to attempting to power the evaluation board.

3.1 Quick Start Procedure

1. Set the bench power supply current limit to 2 A. Set the power supply voltage to 12 V. Turn off the power supply output. Connect the power supply to the LM27342 demo board. Positive connection to V_{IN} and negative connection to GND.
2. Connect a load, as high as 2 A, to the V_{OUT} terminal. Positive connection to V_{OUT} and negative connection to GND.
3. Connect a signal generator to provide a synchronization signal to the SYNC terminal. Positive connection to SYNC and negative connection to GND.
4. The EN pin should be left open for normal operation.
5. Turn on the bench power supply with no load applied to the LM27342. V_{OUT} should be in regulation with a nominal 3.3-V output.
6. Slowly increase the load while monitoring the output voltage, V_{OUT} should remain in regulation with a nominal 3.3-V output as the load is increased up to 2 A.
7. Slowly sweep the input voltage from 5 V to 20 V and back to 12 V, V_{OUT} should remain in regulation with a nominal 3.3-V output.
8. Turn on the signal generator, and synchronize the LM27342 to a 3.3-V square wave at 1 MHz. V_{OUT} should remain in regulation with a nominal 3.3-V output. Monitor SYNC and SW to observe the synchronization behavior.

3.2 Starting Up

The EN pin is tied to V_{IN} to simplify start up. The pullup resistor allows the power supply design engineer to toggle EN independently, if desired, and observe the start-up behavior of the LM27342.

3.3 Overcurrent Protection

The evaluation board is configured with overcurrent protection. The inductor current is limited to 4.0 A (maximum).

3.4 Synchronization

A SYNC pin has been provided on the evaluation board. This pin can be used to synchronize the regulator to an external clock or multiple evaluation boards can be synchronized together by connecting their SYNC pins together. Refer to the LM27342 data sheet for complete information

3.5 Adjusting the Output Voltage

The output voltage is set using the following equation where R2 is connected between the FB pin and GND, and R1 is connected between V_{OUT} and FB.

$$R1 = \left(\frac{V_{OUT}}{V_{REF}} - 1 \right) \times R2$$

(1)

Adjusting the output voltage will affect the performance of the LM27342. In addition, output capacitors might not be rated for the new output voltage. Refer to the LM27342 data sheet for more information.

4 Performance Characteristics

Efficiency Plots

Figure 4-1 shows the conversion efficiency versus output current for several input voltage conditions.
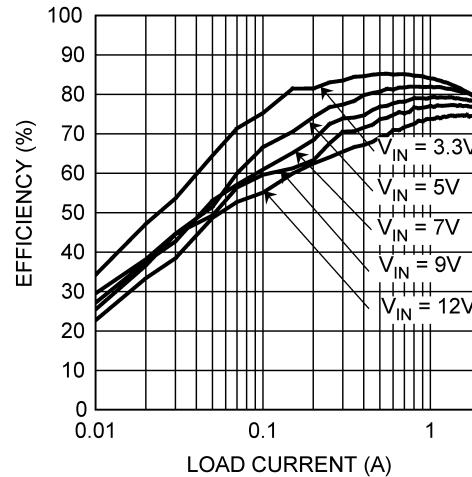

Figure 4-1. Conversion Efficiency Versus Output Current

Turn-On Waveform

When applying power to the LM27342 evaluation board a soft-start sequence occurs. Figure 4-2 shows the output voltage during a typical start-up sequence.
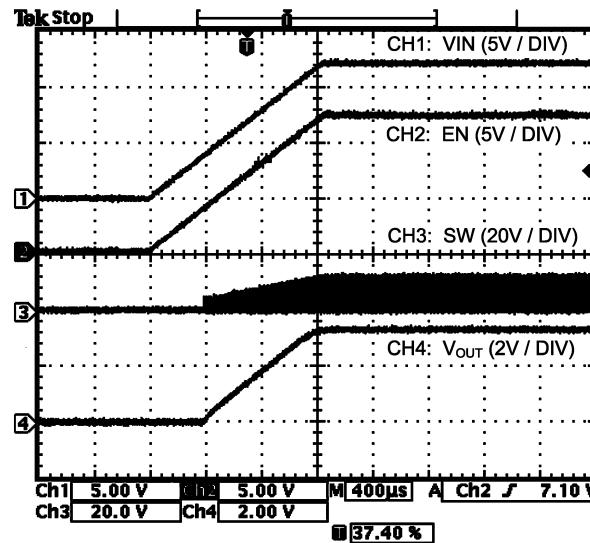
Output Current = 1A

Figure 4-2. Output Voltage During a Typical Start-Up Sequence

5 Layout and Bill of Materials

The bill of materials is shown in Table 5-1, including the manufacturer and part number.

Table 5-1. Bill of Materials

Part Name	Part ID	Part Value	Part Number	Manufacturer
Buck Regulator	U1	2A Buck Regulator	LM27342	Texas Instruments
C_{IN}	CIN	10 µF	TMK325B7106MM-T	Taiyo Yuden
C_{BOOST}	CB	0.1 µF	C0603C104K8RACTU	Kemet
C_{OUT}	COUT	22 µF	GRM32ER71A226KE20L	Murata
C_{OUT2}	COUT2	22 µF	GRM32ER71A226KE20L	Murata
Catch Diode	D1	Schottky Diode, Vf = 0.32 V	CMS06	Toshiba
Inductor	L1	2.7 µH	CDRH5D18BHHPNP-2R7M	Sumida
Feedback Resistor	R1	430 Ω	MCR03EZPFX4300	Rohm
Feedback Resistor	R2	187 Ω	MCR03EZPFX1870	Rohm
Pullup Resistor	REN	4.7 kΩ	MCR03EZPFX4701	Rohm
Pulldown Resistor	R_S	4.7 kΩ	MCR03EZPFX4701	Rohm
Connectors	VIN, GND, GND, VOUT, EN, SYNC	Turret	160-2043-02-01-00	Cambion
Test Point	SW	Miniature Test Point	5000	Keystone

6 PCB Layout
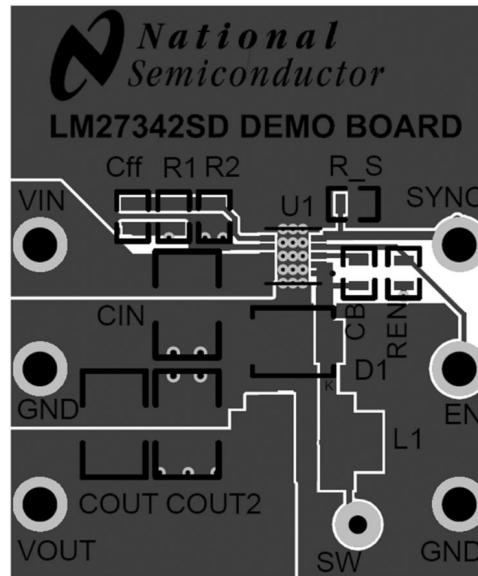
Figure 6-1. Top Layer and Overlay
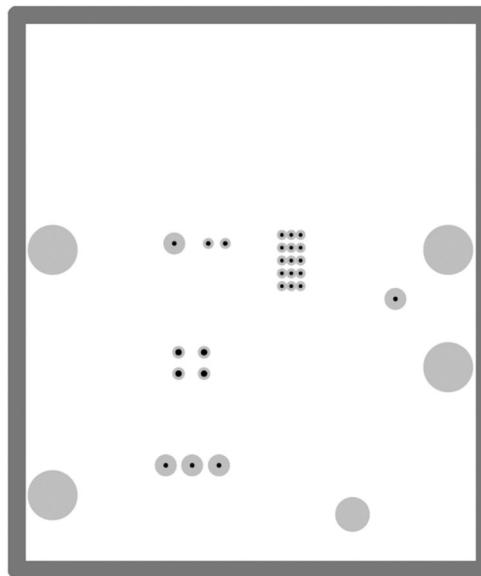
**Figure 6-2. Internal Layer 1**
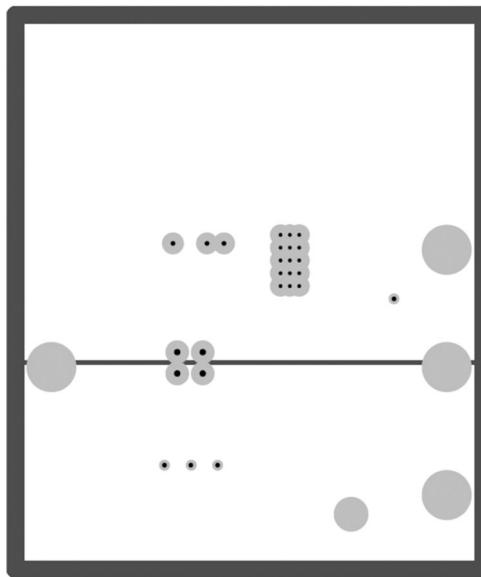
Figure 6-3. Internal Layer 2
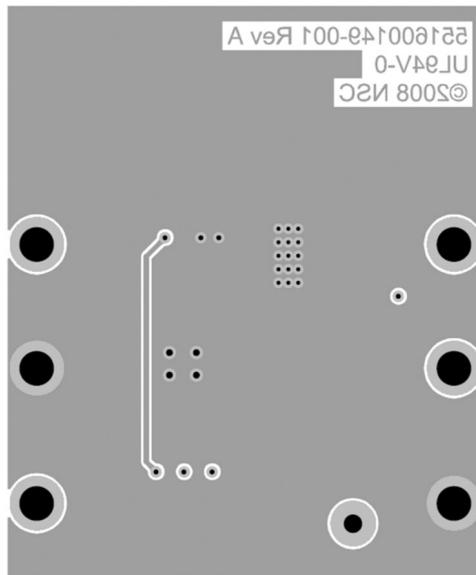
Figure 6-4. Bottom Layer

7 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Revision A (April 2013) to Revision B (December 2021)	Page
• Updated the numbering format for tables, figures, and cross-references throughout the document. 2	
• Updated the user's guide title 2	
• Edited user's guide for clarity..2	

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