

# 平板 PC 和上网本两串联电芯锂离子电池电量监测计及保护

 查询样品: [bq28400](#)

## 特性

- 内置于单个封装之中的全集成型电池电量监测计与模拟监视和保护功能电路
- 两串联电芯锂离子或锂聚合物电池组
- 具有集成型闪存的灵活内存架构
- 零电压及预充电模式
- 完备的可编程保护功能:
  - **OV** (过压)
  - **UV** (欠压)
  - **SC** (短路)
  - **OT** (过温)
  - **CIM** (电池电量失衡)
- 具有自放电补偿功能的准确 **CEDV** 监测算法
- 具有两个独立 **ADC** 的高准确度模拟接口
  - 用于库仑计数的高分辨率 **16** 位积分器
  - 具有一个 **16** 通道多路复用器的 **16** 位  $\Delta\Sigma$  ADC 用于电压、电流和温度监视
- 高侧保护 **FET** 驱动器
- 全集成型内部时钟合成器 (无需外部组件)
- 符合二线式 **SMBus v1.1** 规范的通信

- 功耗降低模式 (典型的电池组操作范围条件)
  - 低功耗
  - 关断
- **20** 引脚 **TSSOP** 封装 (符合 **RoHS** 标准)
- **JEITA** /增强型充电
- 支持 **SHA-1** 鉴定响应器 (**Authentication Responder**)

## 应用

- 平板 **PC**
- **SlatePC** (平板电脑的一种, 不具备键盘, 屏幕尺寸介于手机与笔记本电脑之间)
- 上网本/笔记本电脑
- 智能本 (**Smartbook**, 介于智能手机和上网本之间的一种全新数字终端)

## 说明

bq28400 器件是一款采用单个 TSSOP 封装的全集成型电池电量监测计和模拟监视管理解决方案, 可对两串联电芯锂离子电池组提供保护和控制。

通过实现基于快速响应模拟硬件的监视和控制与一个集成型快速 CPU 的最优平衡, 造就了理想的包型 (pack-based) 或系统内 (in-system) 锂离子电池解决方案。另外, bq28400 还提供了灵活的用户可编程设定值 (存储于闪存之中), 用于控制诸如过流、短路、欠压/过压及过温/欠温条件等关键的系统参数。

bq28400 通过一个与二线式 SMBus 1.1 规范兼容的接口与系统主机进行通信, 从而提供了电池组操作的高准确度报告及控制。FET 驱动器和 TSSOP 封装实现了成本较低且占位面积小巧的解决方案, 以及简单的布局和狭窄电池组 PCB 上的布线。

## 提供的选项

T <sub>A</sub>	封装 <sup>(1)</sup>	
	20 引脚 TSSOP (PW) 套管包装	20 引脚 TSSOP (PW) 卷带包装
-40°C 至 85°C	bq28400PW <sup>(2)</sup>	bq28400PWR <sup>(3)</sup>

- (1) 如欲了解最新封装及订购信息, 敬请查看本文档末的“封装选项附录”, 或登录 TI 网站: [www.ti.com](http://www.ti.com)。  
 (2) 单根套管所容纳的芯片数量为 50 片。  
 (3) 单卷带数量是 2000 颗。

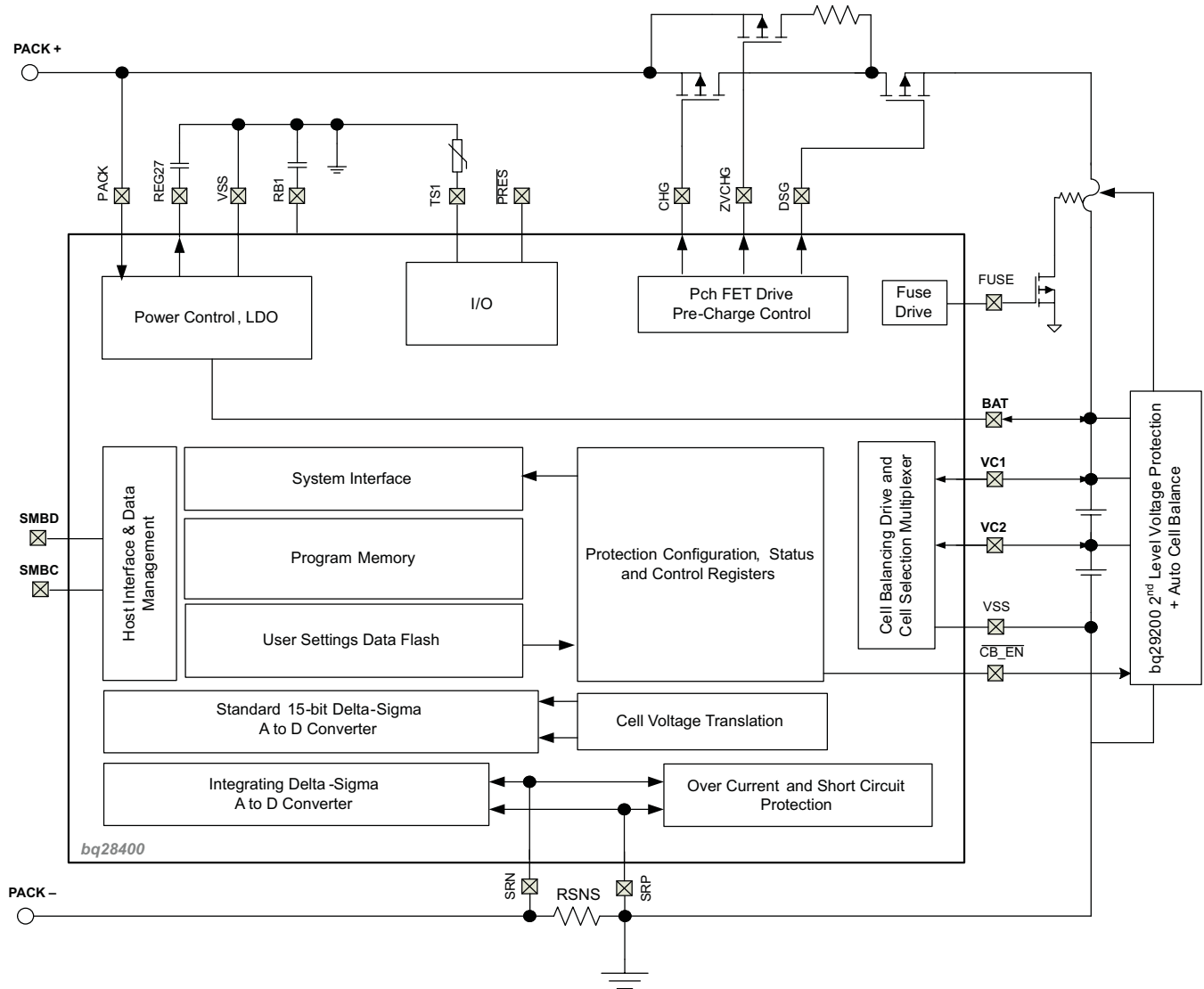


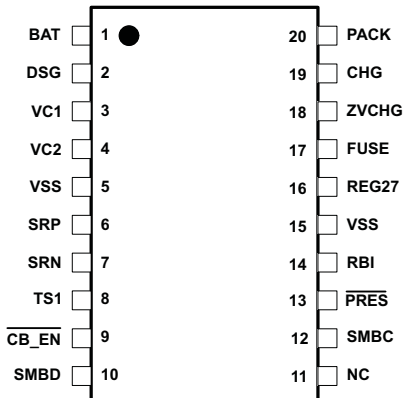
Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

**BLOCK DIAGRAM and TYPICAL IMPLEMENTATION**



**bq28400  
PW PACKAGE  
(TOP VIEW)**

**PIN FUNCTIONS**

PIN NAME	PIN NUMBER	TYPE <sup>(1)</sup>	DESCRIPTION
BAT	1	P	Alternate supply input
DSG	2	O	P-channel discharge FET gate drive
VC1	3	AI	Sense input for the most positive cell. Also external cell balancing drive output for the most positive cell
VC2	4	AI	Sense input for the lowest cell. Also external cell balancing drive output for the lowest cell
VSS	5	P	Device ground
SRP	6	AI	Differential Coulomb Counter input or SRP oversampled ADC input
SRN	7	AI	Differential Coulomb Counter input or SRN oversampled ADC input
TS1	8	I	Thermistor 1 input. Connect NTC from this pin to VSS pin
$\overline{\text{CB\_EN}}$	9	O	Output signal to control cell balancing
SMBD	10	I/OD	SBS data
NC	11	—	No connection, leave floating
SMBC	12	I/OD	SBS clock
$\overline{\text{PRES}}$	13	I	System present
RBI	14	P	RAM backup pin to provide backup potential to the internal DATA RAM if power is momentarily lost, by using a capacitor attached between RBI and VSS
VSS	15	P	Device ground
REG27	16	P	2.7-V regulator. Connect a capacitor between REG27 and VSS
FUSE	17	O	Push-pull fuse circuit drive
ZVCHG	18	O	P-channel precharge FET gate drive
CHG	19	O	P-channel charge FET gate drive
PACK	20	P	Alternate supply input

(1) P = Power Connection, O = Digital Output, AI = Analog Input, I = Digital Input, I/OD = Digital Input/Output

## THERMAL INFORMATION

THERMAL METRIC <sup>(1)</sup>		bq28400		UNITS
		PW		
		20 PINS		
$\theta_{JA}$	Junction-to-ambient thermal resistance <sup>(2)</sup>	91.7		°C/W
$\theta_{JC(top)}$	Junction-to-case(top) thermal resistance <sup>(3)</sup>	20.4		
$\theta_{JB}$	Junction-to-board thermal resistance <sup>(4)</sup>	45.6		
$\psi_{JT}$	Junction-to-top characterization parameter <sup>(5)</sup>	0.5		
$\psi_{JB}$	Junction-to-board characterization parameter <sup>(6)</sup>	43.3		
$\theta_{JC(bottom)}$	Junction-to-case(bottom) thermal resistance <sup>(7)</sup>	n/a		

- (1) For more information about traditional and new thermal metrics, see the *IC Package Thermal Metrics* application report, [SPRA953](#).
- (2) The junction-to-ambient thermal resistance under natural convection is obtained in a simulation on a JEDEC-standard, high-K board, as specified in JESD51-7, in an environment described in JESD51-2a.
- (3) The junction-to-case (top) thermal resistance is obtained by simulating a cold plate test on the package top. No specific JEDEC-standard test exists, but a close description can be found in the ANSI SEMI standard G30-88.
- (4) The junction-to-board thermal resistance is obtained by simulating in an environment with a ring cold plate fixture to control the PCB temperature, as described in JESD51-8.
- (5) The junction-to-top characterization parameter,  $\psi_{JT}$ , estimates the junction temperature of a device in a real system and is extracted from the simulation data for obtaining  $\theta_{JA}$ , using a procedure described in JESD51-2a (sections 6 and 7).
- (6) The junction-to-board characterization parameter,  $\psi_{JB}$ , estimates the junction temperature of a device in a real system and is extracted from the simulation data for obtaining  $\theta_{JA}$ , using a procedure described in JESD51-2a (sections 6 and 7).
- (7) The junction-to-case (bottom) thermal resistance is obtained by simulating a cold plate test on the exposed (power) pad. No specific JEDEC standard test exists, but a close description can be found in the ANSI SEMI standard G30-88.

## ABSOLUTE MAXIMUM RATINGS

over operating free-air temperature (unless otherwise noted)<sup>(1)</sup>

		Value/Unit
Supply voltage range, $V_{MAX}$	PACK w.r.t. $V_{SS}$	-0.3 to 34 V
Input voltage range, $V_{IN}$	VC1, BAT	$V_{VC2} - 0.3$ to $V_{VC2} + 8.5$ or 34 V, whichever is lower
	VC2	$V_{VSRP} - 0.3$ to $V_{VSRP} + 8.5$ V
	SRP, SRN	-0.3 to $V_{REG27}$
	General Purpose open-drain I/O pins: SMBD, SMBC	$V_{SS} - 0.3$ V to 6 V
	General Purpose push-pull I/O pins: TS1, $\overline{PRES}$ , $\overline{CB\_EN}$	-0.3 V to $V_{REG27} + 0.3$ V
	Input voltage range to all other pins, $V_{IN}$ relative to $V_{SS}$	-0.3 V to $V_{REG27} + 0.3$ V
	DSG, CHG, ZVCHG	-0.3 to BAT
	FUSE	-0.3 to [BAT or PACK] (whichever is lower)
RBI, REG27	-0.3 to 2.75 V	
Maximum Operational VSS current, $I_{SS}$		50 mA
Ambient Temperature, $T_A$		-20 to 110°C
Storage temperature range, $T_{STG}$		-65 to 150°C
ESD Human Body Model <sup>(2)</sup>	All pins except VC1 and VC2	2 kV
	VC1 and VC2	1 kV
ESD Machine Model	All pins	200 V

- (1) Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- (2) The human body model is a 100-pF capacitor discharged through a 1.5-k $\Omega$  resistor into each pin.

## RECOMMENDED OPERATING CONDITIONS

over operating free-air temperature range (unless otherwise noted)

		PIN	MIN	NOM	MAX	UNIT
Supply voltage	PACK				$V_{BAT} + 5$	V
	BAT		3.8		$V_{VC2} + 5$	
$V_{(STARTUP)}$	Minimum startup voltage	Start up voltage at PACK		5.2	5.5	V
$V_{IN}$	Input Voltage Range	VC1, BAT	$V_{VC2}$		$V_{VC2} + 5$	V
		VC2	$V_{VSRP}$		$V_{VSRP} + 5$	V
		VC1 – VC2	0		5	V
		PACK			18.75	V
		SRP to SRN	-0.3		1	V
$C_{(REG27)}$	External 2.7 V REG capacitor		1			$\mu F$
$T_{OPR}$	Operating temperature		-20		85	$^{\circ}C$

## ELECTRICAL CHARACTERISTICS

 Typical values stated where  $T_A = 25^{\circ}C$  and  $V_{BAT} = V_{PACK} = 7.2 V$ , Min/Max values stated where  $T_A = -20^{\circ}C$  to  $85^{\circ}C$  and  $V_{BAT} = V_{PACK} = 3.8 V$  to  $18.75 V$  over operating free-air temperature range (unless otherwise noted)

PARAMETER		TEST CONDITION <sup>(1)</sup>	MIN	TYP	MAX	UNIT
<b>General Purpose I/O</b>						
$V_{IH}$	High-level input voltage	SMBD, SMBC, $\overline{PRES}$	2			V
$V_{IL}$	Low-level input voltage	SMBD, SMBC, $\overline{PRES}$			0.8	V
$V_{OH}$	Output voltage high	$\overline{PRES}$ , $I_L = -0.5 mA$	$V_{REG27} - 0.5$			V
$V_{OH(FUSE)}$	High level Fuse output	$V_{BAT} = 3.8 V$ to $9 V$ , $C_L = 1 nF$	3	$V_{BAT} - 0.3$	8.6	V
		$V_{BAT} = 9 V$ to $10 V$ , $C_L = 1 nF$	7.5	8	9	
$t_{R(FUSE)}$	FUSE output rise time	$C_L = 1 nF$ , $V_{OH(FUSE)} = 0 V$ to $5 V$			10	$\mu s$
$I_{O(FUSE)}$	FUSE output current	FUSE active	-3			mA
$Z_{O(FUSE)}$	FUSE output impedance			2	6	k $\Omega$
$V_{FUSE\_DET}$	FUSE Detect Input Voltage		0.8	2	3.2	V
$V_{OL}$	Low-level output voltage	SMBD, SMBC, TS1, $I_L = 7 mA$			0.4	V
$C_{IN}$	Input capacitance			5		pF
$I_{(VOUT)}$	VOUT source currents	$V_O$ active, $V_O = V_{REG27} - 0.6 V$	-3			mA
$I_{LKG(VOUT)}$	VOUT leakage current	$V_O$ inactive	-0.2		0.2	$\mu A$
$I_{LKG}$	Input leakage current	SMBD, SMBC, $\overline{PRES}$ , TS1			1	$\mu A$
$R_{PD(SMBx)}$	SMBD and SMBC, pull-down resistor	$T_A = -20^{\circ}C$ to $100^{\circ}C$	600	950	1300	k $\Omega$
$R_{PAD}$	Pad resistance	TS1		87	110	$\Omega$
<b>Supply Current</b>						
$I_{CC}$	Normal Mode	No flash memory write, No I/O activity		400		$\mu A$
$I_{LPM}$	Low-Power Mode	CPU=HALT CHG=DSG=PCHG=OFF LDO ON but no load, no communication, BAT = 7.2 V		55		$\mu A$
$I_{SHUTDOWN}$	Shutdown Mode	$T_A = -20^{\circ}C$ to $110^{\circ}C$		0.5	1	$\mu A$
<b>REG27 Power On Reset</b>						
$V_{REG27IT-}$	Negative-going voltage input, at REG27		2.22	2.29	2.34	V
$V_{REG27IT+}$	Positive-going voltage input, at REG27		2.25	2.5	2.6	V
<b>Flash</b>						
	Data retention		10			Years

(1) By default: SMBus has internal pull-down.

## ELECTRICAL CHARACTERISTICS (接下页)

Typical values stated where  $T_A = 25^\circ\text{C}$  and  $V_{\text{BAT}} = V_{\text{PACK}} = 7.2\text{ V}$ , Min/Max values stated where  $T_A = -20^\circ\text{C}$  to  $85^\circ\text{C}$  and  $V_{\text{BAT}} = V_{\text{PACK}} = 3.8\text{ V}$  to  $18.75\text{ V}$  over operating free-air temperature range (unless otherwise noted)

PARAMETER		TEST CONDITION <sup>(1)</sup>	MIN	TYP	MAX	UNIT	
	Flash programming write-cycles		20k			Cycles	
$t_{\text{ROWPROG}}$	Row programming time				2	ms	
$t_{\text{MASSERASE}}$	Mass-erase time				250		
$t_{\text{PAGEERASE}}$	Page-erase time				25		
$I_{\text{CC(PROG)}}$	Flash-write supply current			4	6	mA	
$I_{\text{CC(ERASE)}}$	Flash-erase supply current	$T_A = -40^\circ\text{C}$ to $0^\circ\text{C}$		8	22		
		$T_A = 0^\circ\text{C}$ to $85^\circ\text{C}$		3	15		
<b>RAM Backup</b>							
$I_{\text{(RBI)}}$	RBI data-retention input current	$V_{\text{RBI}} > V_{\text{(RBI)MIN}}$ , $V_{\text{REG27}} < V_{\text{REG27IT-}}$ $T_A = 70^\circ\text{C}$ to $110^\circ\text{C}$		20	1500	nA	
		$V_{\text{RBI}} > V_{\text{(RBI)MIN}}$ , $V_{\text{REG27}} < V_{\text{REG27IT-}}$ $T_A = -20^\circ\text{C}$ to $70^\circ\text{C}$			500		
$V_{\text{(RBI)}}$	RBI data-retention voltage <sup>(2)</sup>		1			V	
<b>Internal LDO</b>							
$V_{\text{REG}}$	Regulator output voltage	$I_{\text{REG27}} = 10\text{ mA}$ , $T_A = -20^\circ\text{C}$ to $85^\circ\text{C}$	2.5	2.7	2.75	V	
$I_{\text{REG}}$	Regulator Output Current	$\text{PACK and BAT} \leq 4.5\text{ V}$ , $T_A = -20^\circ\text{C}$ to $110^\circ\text{C}$	3			mA	
		$4.5\text{ V} < \text{PACK and BAT} \leq 6.8\text{ V}$	10				
		$6.8\text{ V} < \text{PACK and BAT} \leq 18.75\text{ V}$ , $T_A = -20^\circ\text{C}$ to $70^\circ\text{C}$	16				
$\Delta V_{\text{(REGTEMP)}}$	Regulator output change with temperature	$I_{\text{REG}} = 10\text{ mA}$ , $T_A = -20^\circ\text{C}$ to $85^\circ\text{C}$	$\pm 0.5\%$				
$\Delta V_{\text{(REGLINE)}}$	Line regulation	$I_{\text{REG}} = 10\text{ mA}$	$\pm 2$			mV	
$\Delta V_{\text{(REGLOAD)}}$	Load regulation	$I_{\text{REG}} = 0.2$ to $10\text{ mA}$	$\pm 20$			mV	
$I_{\text{(REGMAX)}}$	Current limit		25			50	mA

(2) Specified by design. Not production tested.

**ELECTRICAL CHARACTERISTICS (接下页)**

Typical values stated where  $T_A = 25^\circ\text{C}$  and  $V_{\text{BAT}} = V_{\text{PACK}} = 7.2\text{ V}$ , Min/Max values stated where  $T_A = -20^\circ\text{C}$  to  $85^\circ\text{C}$  and  $V_{\text{BAT}} = V_{\text{PACK}} = 3.8\text{ V}$  to  $18.75\text{ V}$  over operating free-air temperature range (unless otherwise noted)

PARAMETER		TEST CONDITION <sup>(1)</sup>	MIN	TYP	MAX	UNIT
<b>SRx Wake from Sleep</b>						
$V_{\text{WAKE\_ACR}}$	Accuracy of $V_{\text{WAKE}}$	$V_{\text{WAKE}} = 1.2\text{ mV}$	0.2	1.2	2	mV
		$V_{\text{WAKE}} = 2.4\text{ mV}$	0.4	2.4	3.6	
		$V_{\text{WAKE}} = 5\text{ mV}$	2	5	6.8	
		$V_{\text{WAKE}} = 10\text{ mV}$	5.3	10	13	
$V_{\text{WAKE\_TCO}}$	Temperature drift of $V_{\text{WAKE}}$ accuracy			0.5		%/°C
$t_{\text{WAKE}}$	Time from application of current and wake of bq28400			0.2	1	ms
<b>Coulomb Counter</b>						
	Input voltage range		-0.20		0.25	V
	Conversion time	Single conversion		250		ms
	Effective resolution	Single conversion	15			Bits
	Integral nonlinearity	$T_A = -20$ to $85^\circ\text{C}$		$\pm 0.007$	$\pm 0.034$	%FSR
	Offset error <sup>(3)</sup>	$T_A = -20$ to $85^\circ\text{C}$		10		$\mu\text{V}$
	Offset error drift			0.3	0.5	$\mu\text{V}/^\circ\text{C}$
	Full-scale error <sup>(4)</sup>		-0.8%	0.2%	0.8%	
	Full-scale error drift				150	PPM/°C
	Effective input resistance	ADC enabled	2.5			M $\Omega$
<b>ADC</b>						
	Input voltage range for TS1		-0.2		$0.8 \times V_{\text{REG27}}$	V
	Conversion time			31.5		ms
	Resolution (no missing codes)		16			Bits
	Effective resolution			15		Bits
	Integral nonlinearity	$-0.1\text{ V}$ to $0.8 \times V_{\text{ref}}$			$\pm 0.020$	%FSR
	Offset error <sup>(5)</sup>			70	160	$\mu\text{V}$
	Offset error drift			25		$\mu\text{V}/^\circ\text{C}$
	Full-scale error	$V_{\text{IN}} = 1\text{ V}$	-0.8%	$\pm 0.2\%$	0.4%	
	Full-scale error drift				150	PPM/°C
	Effective input resistance		8			M $\Omega$
<b>External Cell Balance Drive</b>						
$R_{\text{BAL\_drive}}$	Internal pull-down resistance for external cell balance	Cell balance ON for VC1, $\text{VCx} - \text{VCx} + 4\text{ V}$ , where $x = 1$ to $2$		3.7		k $\Omega$
		Cell balance ON for VC2, $\text{VCx} - \text{VCx} + 4\text{ V}$ , where $x = 1$ to $2$		1.75		
<b>Cell Voltage Monitor</b>						
	CELL Voltage Measurement Accuracy	$T_A = -10^\circ\text{C}$ to $60^\circ\text{C}$		$\pm 10$	$\pm 20$	mV
		$T_A = -20^\circ\text{C}$ to $85^\circ\text{C}$		$\pm 10$	$\pm 35$	

(3) Post-Calibration Performance

(4) Uncalibrated performance. This gain error can be eliminated with external calibration.

(5) Channel to Channel Offset

## ELECTRICAL CHARACTERISTICS (接下页)

Typical values stated where  $T_A = 25^\circ\text{C}$  and  $V_{\text{BAT}} = V_{\text{PACK}} = 7.2\text{ V}$ , Min/Max values stated where  $T_A = -20^\circ\text{C}$  to  $85^\circ\text{C}$  and  $V_{\text{BAT}} = V_{\text{PACK}} = 3.8\text{ V}$  to  $18.75\text{ V}$  over operating free-air temperature range (unless otherwise noted)

PARAMETER		TEST CONDITION <sup>(1)</sup>	MIN	TYP	MAX	UNIT
<b>Internal Temperature Sensor</b>						
$T_{\text{INT}}$	Temperature sensor accuracy			±3%		°C
<b>Thermistor Measurement Support</b>						
$R_{\text{ERR}}$	Internal resistor drift			±230		PPM/°C
R	Internal resistor		18	20		kΩ
<b>Internal Thermal Shutdown</b>						
$T_{\text{MAX}}$	Maximum REG27 temperature <sup>(6)</sup>		125		175	°C
$T_{\text{RECOVER}}$	Recovery hysteresis temperature <sup>(6)</sup>			10		
<b>Current Protection Thresholds</b>						
$V_{\text{(OCD)}}$	OCD detection threshold voltage range, typical		50		200	mV
$\Delta V_{\text{(OCDT)}}$	OCD detection threshold voltage program step			10		mV
$V_{\text{(SCCT)}}$	SCC detection threshold voltage range, typical		-100		-300	mV
$\Delta V_{\text{(SCCT)}}$	SCC detection threshold voltage program step			-50		mV
$V_{\text{(SCDT)}}$	SCD detection threshold voltage range, typical		100		450	mV
$\Delta V_{\text{(SCDT)}}$	SCD detection threshold voltage program step			50		mV
$V_{\text{(OFFSET)}}$	SCD, SCC, and OCD offset		-10		10	mV
$V_{\text{(Scale_Err)}}$	SCD, SCC, and OCD scale error		-10%		10%	
<b>Current Protection Timing</b>						
$t_{\text{(OCDD)}}$	Overcurrent in discharge delay		1		31	ms
$t_{\text{(OCDD_STEP)}}$	OCDD Step options			2		ms
$t_{\text{(SCDD)}}$	Short circuit in discharge delay		0		1830	μs
$t_{\text{(SCDD_STEP)}}$	SCDD Step options			122		μs
$t_{\text{(SCCD)}}$	Short circuit in charge delay		0		915	μs
$t_{\text{(SCCD_STEP)}}$	SCCD Step options			61		μs
$t_{\text{(DETECT)}}$	Current fault detect time	$V_{\text{SRP-SRN}} = V_{\text{THRESH}} + 12.5\text{ mV}$ , $T_A = -20^\circ\text{C}$ to $85^\circ\text{C}$		35	160	μs
$t_{\text{ACC}}$	Overcurrent and short circuit delay time accuracy	Accuracy of typical delay time with no WDI input	-50%		50%	
<b>P-CH FET Drive</b>						
$V_{\text{O(FETON)}}$	Output voltage, charge and discharge FETs on	$V_{\text{O(FETOND)SG}} = V_{\text{(BAT)}} - V_{\text{(DSG)}}$ , $R_{\text{GS}} = 1\text{ M}\Omega$ , $T_A = -20$ to $110^\circ\text{C}$ , $\text{BAT} = 7.2\text{ V}$ <sup>(7)</sup>	6	6.5	BAT	V
		$V_{\text{O(FETON)CHG}} = V_{\text{(PACK)}} - V_{\text{(CHG)}}$ , $R_{\text{GS}} = 1\text{ M}\Omega$ , $T_A = -20$ to $110^\circ\text{C}$ , $\text{PACK} = 7.2\text{ V}$ <sup>(7)</sup>	6	6.5	PACK	V
$V_{\text{O(FETOFF)}}$	Output voltage, charge and discharge FETs off	$V_{\text{O(FETOFF)DSG}} = V_{\text{(BAT)}} - V_{\text{(DSG)}}$ , $T_A = -20^\circ\text{C}$ to $110^\circ\text{C}$ , $\text{BAT} = 7.2\text{ V}$			0.2	V
		$V_{\text{O(FETOFF)CHG}} = V_{\text{(PACK)}} - V_{\text{(CHG)}}$ , $T_A = -20^\circ\text{C}$ to $110^\circ\text{C}$ , $\text{PACK} = 7.2\text{ V}$			0.2	V
$t_r$	Rise time	$C_L = 4700\text{ pF}$	VDSG: 10% to 90%	40	200	μs
			VCHG: 10% to 90%	40	200	
$t_f$	Fall time	$C_L = 4700\text{ pF}$	VDSG: 90% to 10%	40	200	
			VCHG: 90% to 10%	40	200	

(6) Specified by design. Not production tested.

(7) For a  $V_{\text{BAT}}$  or  $V_{\text{PACK}}$  input range of 3.8 V to 18.75 V, MIN  $V_{\text{O(FETON)}}$  voltage is 9 V or  $V_{\text{(BAT)}} - 1\text{ V}$ , whichever is less.



**ELECTRICAL CHARACTERISTICS (接下页)**

Typical values stated where  $T_A = 25^\circ\text{C}$  and  $V_{\text{BAT}} = V_{\text{PACK}} = 7.2\text{ V}$ , Min/Max values stated where  $T_A = -20^\circ\text{C}$  to  $85^\circ\text{C}$  and  $V_{\text{BAT}} = V_{\text{PACK}} = 3.8\text{ V}$  to  $18.75\text{ V}$  over operating free-air temperature range (unless otherwise noted)

PARAMETER		TEST CONDITION <sup>(1)</sup>	MIN	TYP	MAX	UNIT
<b>Pre-Charge/ZVCHG FET Drive</b>						
$V_{(\text{PreCHGON})}$	$V_{\text{O}(\text{PreCHGON})} = V_{(\text{PACK})} - V_{(\text{ZVCHG})}$ , pre-charge FET on <sup>(8)</sup>	$R_{\text{GS}} = 1\text{ M}\Omega$ , $V_{\text{PACK}} = 10\text{ V}$	9	9.5	10	V
$V_{(\text{PreCHGOFF})}$	Output voltage, pre-charge FET off <sup>(8)</sup>	$R_{\text{GS}} = 1\text{ M}\Omega$ , $T_A = -20^\circ\text{C}$ to $110^\circ\text{C}$			$V_{\text{BAT}} - 0.5$	V
$t_r$	Rise time	$C_L = 4700\text{ pF}$ , $R_G = 5.1\text{ k}\Omega$		80	200	$\mu\text{s}$
$t_f$	Fall time	$C_L = 4700\text{ pF}$ , $R_G = 5.1\text{ k}\Omega$		1.7		ms
<b>SMBus</b>						
$f_{\text{SMB}}$	SMBus operating frequency	Slave mode, SMBC 50% duty cycle	10		100	kHz
$f_{\text{MAS}}$	SMBus master clock frequency	Master mode, no clock low slave extend		51.2		kHz
$t_{\text{BUF}}$	Bus free time between start and stop		4.7			$\mu\text{s}$
$t_{\text{HD:STA}}$	Hold time after (repeated) start		4			$\mu\text{s}$
$t_{\text{SU:STA}}$	Repeated start setup time		4.7			$\mu\text{s}$
$t_{\text{SU:STO}}$	Stop setup time		4			$\mu\text{s}$
$t_{\text{HD:DAT}}$	Data hold time	Receive mode	0			ns
		Transmit mode	300			
$t_{\text{SU:DAT}}$	Data setup time		250			ns
$t_{\text{TIMEOUT}}$	Error signal/detect		See <sup>(9)</sup>		35	ms
$t_{\text{LOW}}$	Clock low period		4.7			$\mu\text{s}$
$t_{\text{HIGH}}$	Clock high period		See <sup>(10)</sup>		50	$\mu\text{s}$
$t_{\text{LOW:SEXT}}$	Cumulative clock low slave extend time		See <sup>(11)</sup>		25	ms
$t_{\text{LOW:MEXT}}$	Cumulative clock low master extend time		See <sup>(12)</sup>		10	ms
$t_f$	Clock/data fall time		See <sup>(13)</sup>		300	ns
$t_r$	Clock/data rise time		See <sup>(14)</sup>		1000	ns

(8) For a  $V_{\text{BAT}}$  or  $V_{\text{PACK}}$  input range of 3.8 V to 18.75 V, MIN  $V_{\text{O}(\text{FETON})}$  voltage is 9 V or  $V_{(\text{BAT})} - 1\text{ V}$ , whichever is less.

(9) The bq28400 times out when any clock low exceeds  $t_{\text{TIMEOUT}}$ .

(10)  $t_{\text{HIGH:MAX}}$  is the minimum bus idle time. SMBC = SMBD = 1 for  $t > 50\text{ }\mu\text{s}$  causes reset of any transaction involving bq28400 that is in progress.

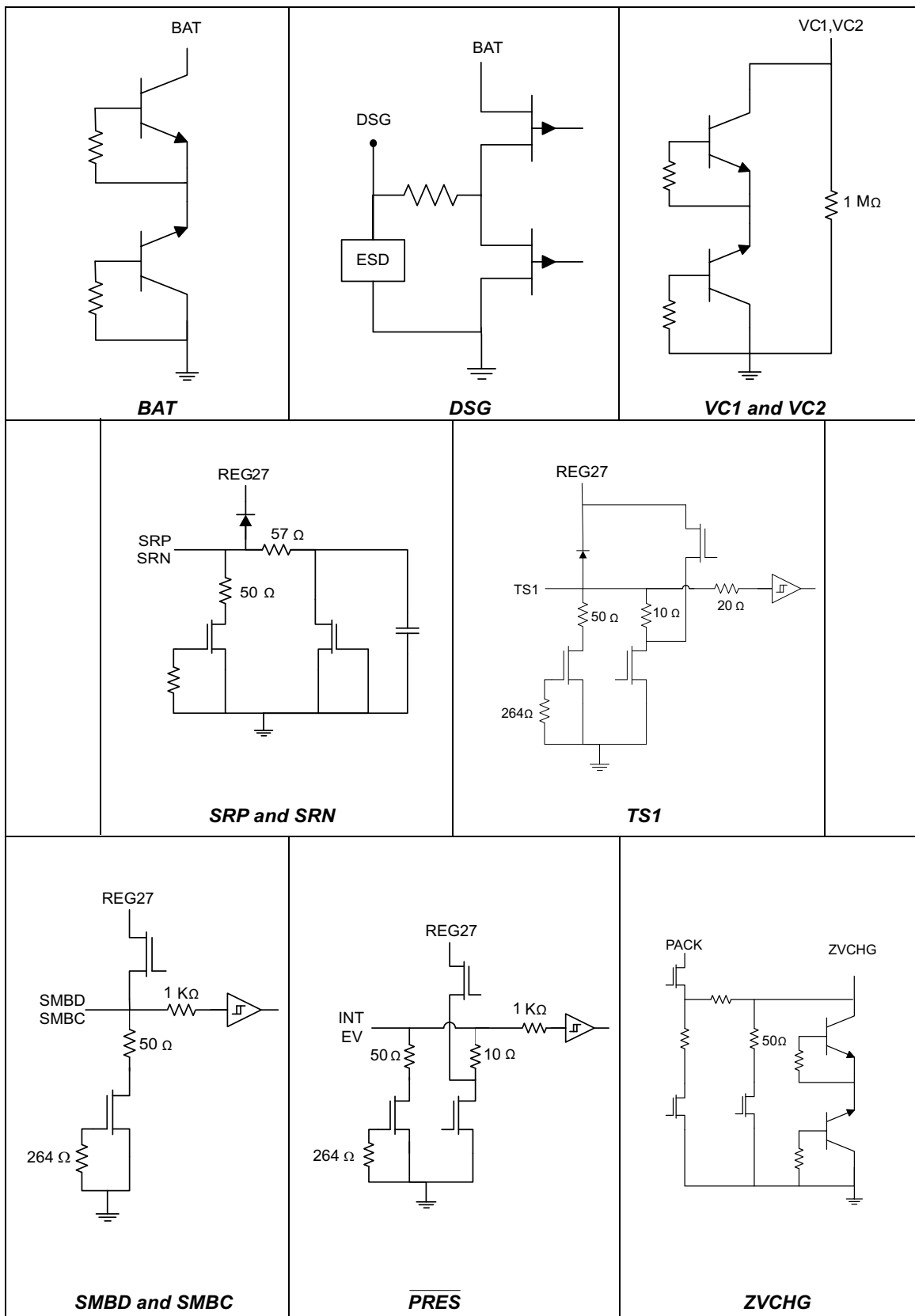
(11)  $t_{\text{LOW:SEXT}}$  is the cumulative time a slave device is allowed to extend the clock cycles in one message from initial start to the stop.

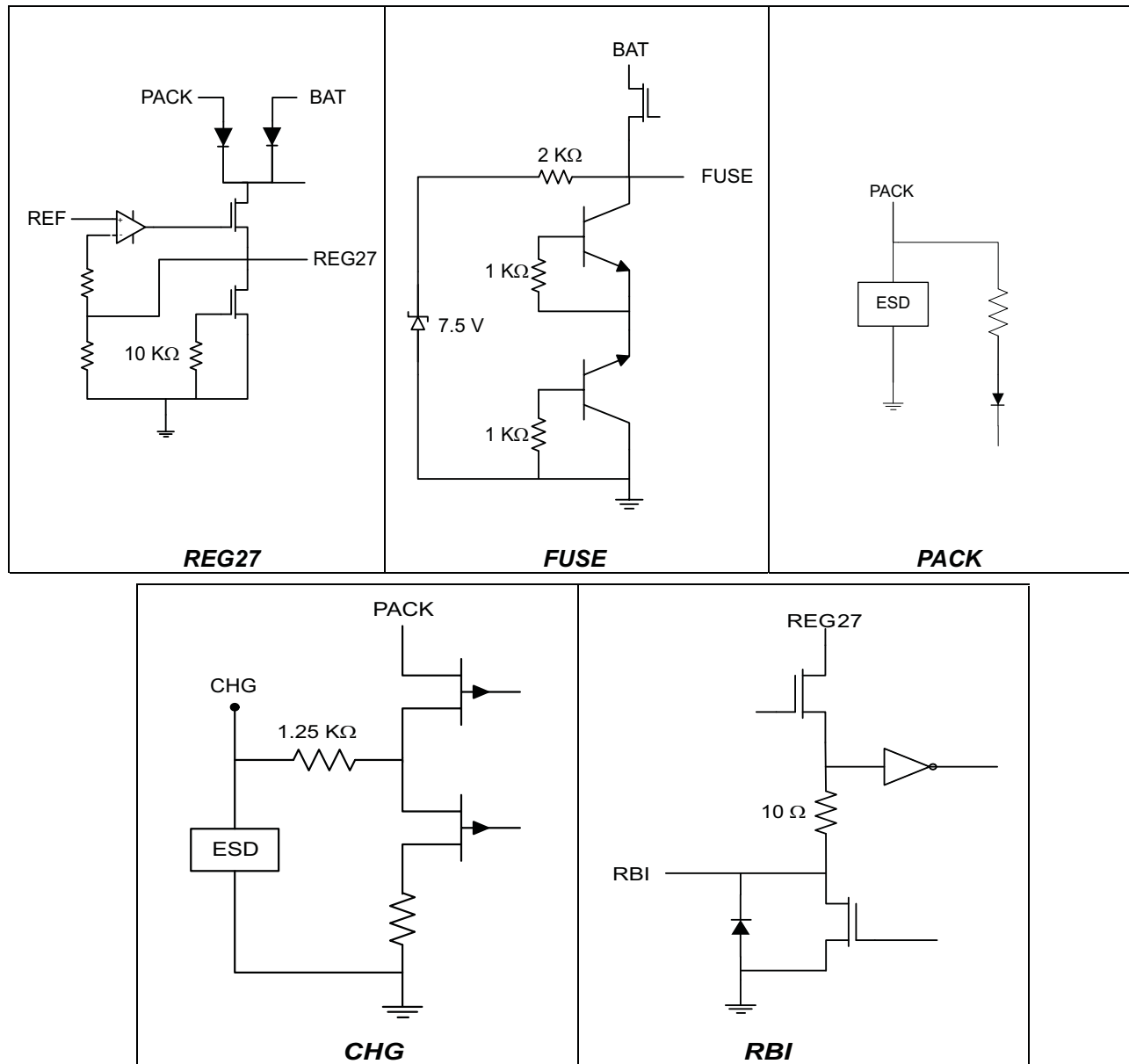
(12)  $t_{\text{LOW:MEXT}}$  is the cumulative time a master device is allowed to extend the clock cycles in one message from initial start to the stop.

(13) Rise time  $t_r = V_{\text{ILMAX}} - 0.15$  to  $(V_{\text{IHMIN}} + 0.15)$ .

(14) Fall time  $t_f = 0.9V_{\text{DD}}$  to  $(V_{\text{ILMAX}} - 0.15)$ .

**PIN EQUIVALENT CIRCUITS**





TIMING CIRCUITS

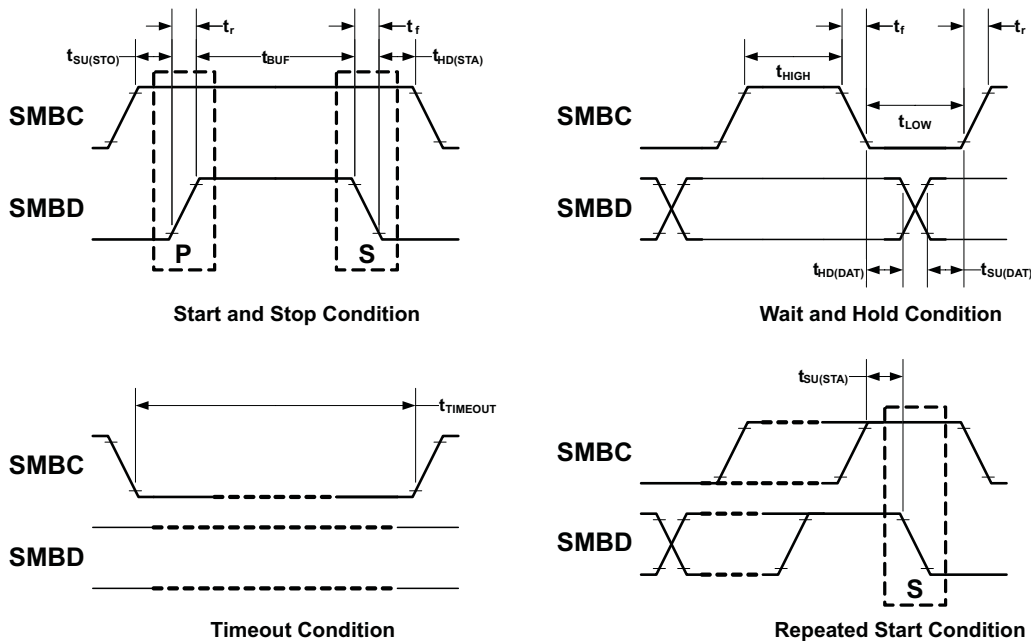


图 1. Timing Conditions

GENERAL OVERVIEW

The bq28400 has a flexible architecture that enables development of numerous battery-management solutions. The device is a fully integrated battery manager, as shown in the functional block diagram, and performs necessary calculations and control for a fully functional 2-series cell battery management system. The device provides flexible user settings that are stored in flash memory.

The bq28400 determines battery capacity by monitoring the amount of charge input or removal from 2-series cell Li-Ion rechargeable batteries via a small value series sense resistor. The device then controls and reports the battery status using corrections for environmental and operating conditions. Additional control and monitoring is implemented for individual cell voltages, temperature, and current.

## FEATURE SET

### Safety Features

The bq28400 supports a wide range of battery and system protection features that can be configured. The primary safety features include:

- Cell over/undervoltage protection
- Overcurrent during charge and discharge
- Short circuit
- Overtemperature during charge and discharge
- Device watchdog timer

The secondary safety features used to indicate more serious faults which can be used to control FET state or blow an in-line fuse to permanently disable the battery pack include:

- Safety overvoltage
- Safety undervoltage
- Safety overcurrent in charge and discharge
- Safety overtemperature in charge and discharge
- Charge, pre-charge, and discharge FET fault
- Cell imbalance detection

### Charge Control

The bq28400 charge control features include:

- Reporting charging current needed for constant current charging and charging voltage needed for constant voltage charging to a smart charger using SMBus communications
- Supports pre-charging/zero-volt charging
- Supports fast charging
- Supports charge inhibit and charge suspend if battery pack temperature is out of temperature range
- Reports charging fault and also indicate charge status via charge and discharge alarms

### Gas Gauging

The device uses advanced Compensated End-of-Discharge Voltage (CEDV) technology to measure and calculate the available charge capacity in battery cells under system use and environmental conditions. The device accumulates a measure of charge and discharge currents, then compensates the charge current measurement for temperature and the state-of-charge of the battery. The bq28400 further estimates battery self-discharge, adjusts the self-discharge estimation for temperature, and then updates internal status registers. These internal registers are made available to the system host via the two-wire SMBus.

The internal general-purpose SRAM can be powered by the RBI pin of the bq28400 if power is lost. Typically, a 0.1- $\mu$ F capacitor provides the necessary voltage to the SRAM array during inadvertent momentary power loss.

See the bq28400 technical reference guide for further details.

### Lifetime Data Logging

The bq28400 maintains the highest temperature value from the last device reset.

### Power Modes

The bq28400 supports three power modes to reduce power consumption:

- In Normal Mode, the device performs measurements, calculations, protection decisions, and data updates in 1-second intervals. Between these intervals, the device is in a reduced power stage.
- In Sleep Mode, the bq28400 performs measurements, calculations, protection decisions and data updates in longer intervals. Between these intervals, the device is in a reduced power stage.
  - A wake function operates so that an exit from Sleep mode occurs when current flow, detection of failure,

or SMBus activity detected.

- In Shutdown Mode, the bq28400 is completely disabled by turning off all FETs and powering down the bq28400.

## CONFIGURATION

### Oscillator Function

The bq28400 fully integrates the system oscillator; therefore, no external components are required for this feature.

### System Present Operation

The device checks the  $\overline{\text{PRES}}$  pin periodically. If the  $\overline{\text{PRES}}$  pin input is pulled to ground by the external system, the bq28400 detects this event as the presence of the system.

### 2-Series Cell Configuration

The bq28400 supports 2-series cell battery pack configurations.

### Cell Balancing Configuration

If cell balancing is required, the bq28400 cell balance control enables a weak, internal pull-down for each VCx pin. The purpose of this weak pull-down is to enable an external FET for current bypass. Series resistors placed between the input VCx pins and the positive battery cell terminals control the VGS of the external FET. Alternatively, CB\_EN output can be used with the bq29200 device to control the auto cell-balancing feature for the system (see [图 5](#)). Further details are provided in the [APPLICATION INFORMATION](#) section of this document.

## BATTERY PARAMETER MEASUREMENTS

The bq28400 uses an integrating delta-sigma analog-to-digital converter (ADC) for current measurement, and a second delta-sigma ADC for individual cell voltage, battery voltage, and temperature measurements. The individual cell voltages, *Voltage*, *Current*, *AverageCurrent*, and *Temperature* are updated in 1-second intervals during normal operation.

### Charge and Discharge Counting

The integrating ADC measures the charge and discharge flow of the battery by monitoring a small-value sense resistor between the SRP and SRN pins. The bq28400 integrating ADC measures bipolar signals across the SRP and SRN pins from  $-0.20\text{ V}$  to  $0.25\text{ V}$  induced by current through the sense resistor (typically  $5\text{ m}\Omega$  to  $20\text{ m}\Omega$ ). Charge activity is detected when  $V_{\text{SR}} = V_{\text{SRP}} - V_{\text{SRN}}$  is positive and discharge activity when  $V_{\text{SR}} = V_{\text{SRP}} - V_{\text{SRN}}$  is negative. The bq28400 continuously integrates the signal over time, using an internal counter and updates *RemainingCapacity* with the charge or discharge amount every second.

### Voltage

While monitoring the SRP and SRN pins for charge and discharge currents, the bq28400 monitors the individual series cell voltages. The internal bq28400 ADC then measures the voltage, scales, applies offsets, and calibrates it appropriately.

#### 注

For accurate differential voltage sensing, the VSS ground should be connected directly to the most negative terminal of the battery stack, not to the positive side of the sense resistor. This minimizes the voltage drop across the PCB trace.

### Voltage Calibration and Accuracy

The bq28400 is calibrated for voltage prior to shipping from TI. The bq28400 voltage measurement signal chain (ADC, high voltage translation, circuit interconnect) is calibrated for each cell. The external filter resistors, connected from each cell to the VCx input of the bq28400, are required to be  $1\text{ k}\Omega$ . If different voltage accuracy is desired, customer voltage calibration is required.

## Current

The bq28400 uses the SRP and SRN inputs to measure and calculate the battery charge and discharge current using a 5-m $\Omega$  to 20-m $\Omega$  typical sense resistor.

## Temperature

The bq28400 has an internal temperature sensor and input pin for an external temperature sensor. The bq28400 can be configured to use either the internal or external temperature sensor. The default setting for the bq28400 is for a Semitec 103AT thermistor as input to the TS1 pin. Reporting of measured temperature is available by way of the SBS Temperature command.

## COMMUNICATIONS

The bq28400 uses SMBus v1.1 in Slave Mode per the SBS specification.

### SBS Commands

表 1. SBS COMMANDS

SBS Command	Mode	Name	Format	Min Value	Max Value	Default Value	Unit
0x00	R/W	ManufacturerAccess	H2	0x0000	0xffff	—	
0x03	R/W	BatteryMode	H2	0x0000	0xe383	—	
0x08	R	Temperature	U2	0	65535	—	0.1°K
0x09	R	Voltage	U2	0	65535	—	mV
0x0a	R	Current	I2	–32768	32767	—	mA
0x0b	R	AverageCurrent	I2	–32768	32767	—	mA
0x0c	R	MaxError	U1	0	100	—	%
0x0d	R	RelativeStateOfCharge	U1	0	100	—	%
0x0f	R/W	RemainingCapacity	U2	0	65535	—	mAh or 10 mWh
0x10	R	FullChargeCapacity	U2	0	65535	7200	mAh
0x14	R	ChargingCurrent	U2	0	65534	2500	mA
0x15	R	ChargingVoltage	U2	0	65534	12600	mV
0x16	R	BatteryStatus	U2	0x0000	0xdbff	—	
0x17	R/W	CycleCount	U2	0	65535	0	
0x18	R/W	DesignCapacity	U2	0	65535	7200	mAh
0x19	R/W	DesignVoltage	U2	0	65535	10800	mV
0x1a	R/W	SpecificationInfo	H2	0x0000	0xffff	0x0031	
0x1b	R/W	ManufactureDate	U2	—	—	0	ASCII
0x1c	R/W	SerialNumber	H2	0x0000	0xffff	0x0001	
0x20	R/W	ManufacturerName	S12	—	—	Texas Inst.	ASCII
0x21	R/W	DeviceName	S8	—	—	bq28400	ASCII
0x22	R/W	DeviceChemistry	S5	—	—	LION	ASCII
0x23	R/W	ManufacturerData	S9	—	—	—	ASCII
0x2f	R/W	Authenticate	S21	—	—	—	ASCII
0x3e	R	CellVoltage2	U2	0	65535	—	mV
0x3f	R	CellVoltage1	U2	0	65535	—	mV

### Extended SBS Commands

表 2 shows the extended SBS commands for the device.

表 2. Extended SBS Commands

SBS Cmd	Mode	Name	Format	Size in Bytes	Min Value	Max Value	Default Value	Unit
0x61	R/W	FullAccessKey	hex	4	0x00000000	0xffffffff	—	
0x63	R/W	AuthenKey3	hex	4	0x00000000	0xffffffff	—	
0x64	R/W	AuthenKey2	hex	4	0x00000000	0xffffffff	—	
0x65	R/W	AuthenKey1	hex	4	0x00000000	0xffffffff	—	
0x66	R/W	AuthenKey0	hex	4	0x00000000	0xffffffff	—	



## APPLICATION INFORMATION

### Run Time to Empty

To predict how much run time the battery pack can supply to the host system, a “Run Time To Empty” value can be calculated.

The SBS host system needs to read, store, and update the following values during a discharging period and average them over a user-determined period of time:

- DSG bit of the BatteryStatus register (ensure that it is in discharge mode)
- AverageCurrent (mA)
  - Positive value = charge current
  - Negative value = discharge current
  - One minute rolling average of current (the user can accumulate this time for improved granularity)
- RemainingCapacity (mAh)

Then calculating:

$RunTimeToEmpty = RemainingCapacity(avg\ mAh) \div AverageCurrent(avg\ mA)$  (The result will be in hours. For minutes, the user can take the above results and divide by 60.)

### Charging Time to Full

To predict how much charging time before the battery pack is fully charged, a “Run Time To Full” value can be calculated.

The SBS host system needs to read, store, and update the following values during a charging period and average them over a user-determined period of time:

- DSG bit of the BatteryStatus register (specify in charge mode)
- AverageCurrent (mA)
  - Positive value = charge current
  - Negative value = discharge current
  - One minute rolling average of current (the user can accumulate this time for improved granularity)
- RemainingCapacity (mAh)

Then calculating:

$RunTimeToFull = [FullChargeCapacity(avg\ mAh) - RemainingCapacity(avg\ mAh)] \div AverageCurrent(avg\ mA)$

### Remaining Capacity Alert

To provide enough time for action to be taken when the battery is below a pre-determined capacity, the user may implement a remaining capacity alarm alert in the SMBus host system. To do this, an SMBus read of the *RemainingCapacity* value should be completed then compared by the SMBus host to a user-selected value. If the read *RemainingCapacity* value is < the user's Remaining Capacity, then the host system should instruct the user of what action is needed.

### Remaining Time Alert

Similar to the Remaining Capacity notification, the system operation may need an alarm notification based on time rather than remaining capacity. To do this, a determination of the *EndTimeToEmpty* (as discussed below) and compared by SMBus host to a user-selected remaining time limit value. If the *RemainingTimeLimit* value is < *EndTimeToEmpty*, then the host system should instruct the user of the action to be taken.

## Cell Balancing

Cell balancing increases the useful life of battery packs. Cell-to-cell differences in self-discharge, capacity, and impedance can lead to different charge states among the cells; however, the charger terminates the charge based on the summed voltage only, which may leave some cells undercharged and others overcharged. To remedy this imbalance and to achieve the goal of having all cells reach 100% state-of-charge at charge termination, it is necessary to reduce the charge added to the overcharged cells by creating a current bypass during charging.

Cell balancing in the bq28400 is accomplished by connecting an external parallel bypass load to each cell and enabling the bypass load depending on each individual cell's charge state. The bypass load is typically formed by a P-CH MOSFET and a resistor. The series resistors that connect the cell tabs to VC1~VC2 pins of the bq28400 are required to be 1 k $\Omega$ . The bq28400 balances the cells during charge by discharging those cells above the threshold set in *Cell Balance Threshold*, if the maximum difference in cell voltages exceeds the value programmed in *Cell Balance Min*. During cell balancing, the bq28400 measures the cell voltages at an interval set in *Cell Balance Interval*. On the basis of the cell voltages, the bq28400 either selects the appropriate cell to discharge or adjusts the cell balance threshold up by the value programmed in *Cell Balance Window* when all cells exceed the cell balance threshold or the highest cell exceeds the cell balance threshold by the cell balance window.

Cell balancing only occurs when charging current is detected and the cell balance threshold is reset to the value in *Cell Balance Threshold* at the start of every charge cycle. The threshold is only adjusted once during any balance interval.

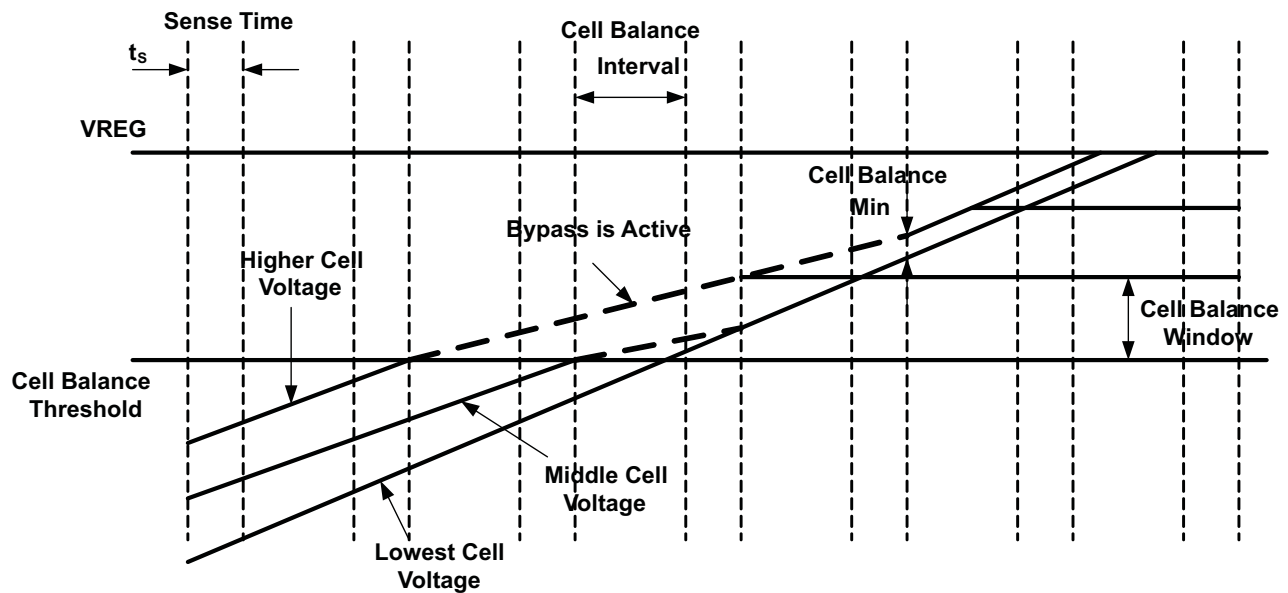
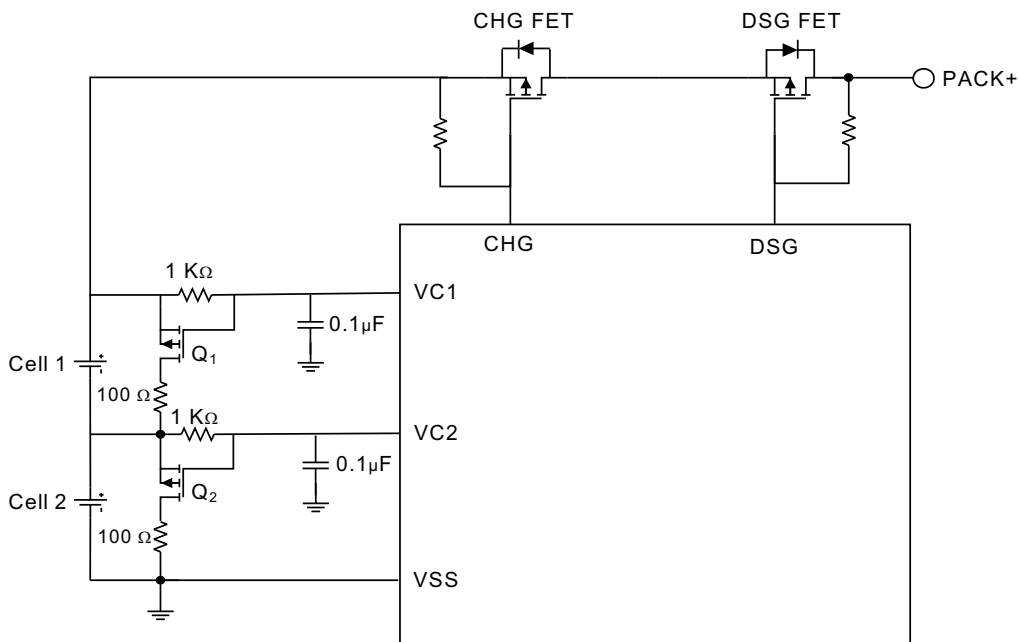


图 2. Cell Balance

The bq28400 supports cell balancing using an external MOSFET, as illustrated in 图 3.

图 3 shows an example of a cell-balancing circuit for a 2-series cell application. In this circuit, Q1 and Q2 are the external MOSFETs—specifically, Si1023 P-channel MOSFETs. These FETs were chosen because of its low gate-to-source threshold voltage.



NOTE: Q1 and Q2 are Si1023 type P-CH FETs

图 3. Internal Cell Balancing Control Circuit

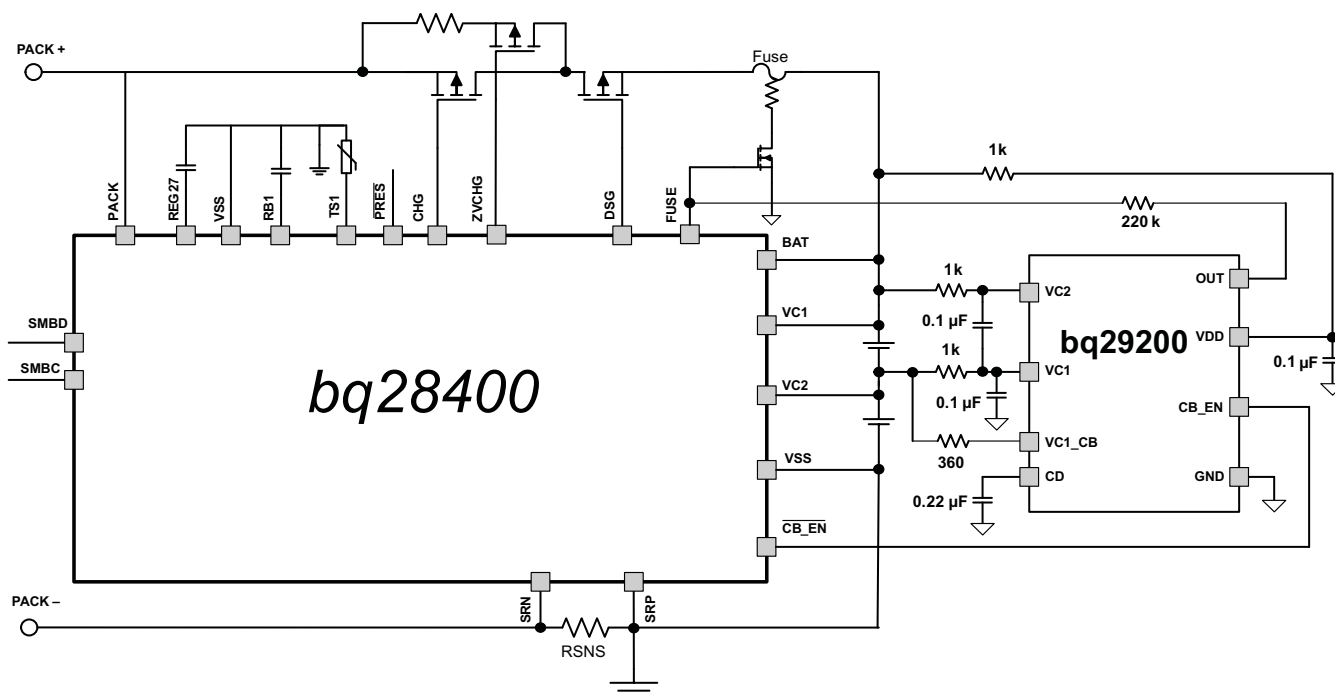


图 4. External Auto Cell Balancing Circuit

### Layout Recommendations

For an accurate differential voltage sensing, the VSS ground should be connected directly to the most negative terminal of the battery stack, not to the positive side of the sense resistor. This minimizes the voltage drop across the PCB trace.

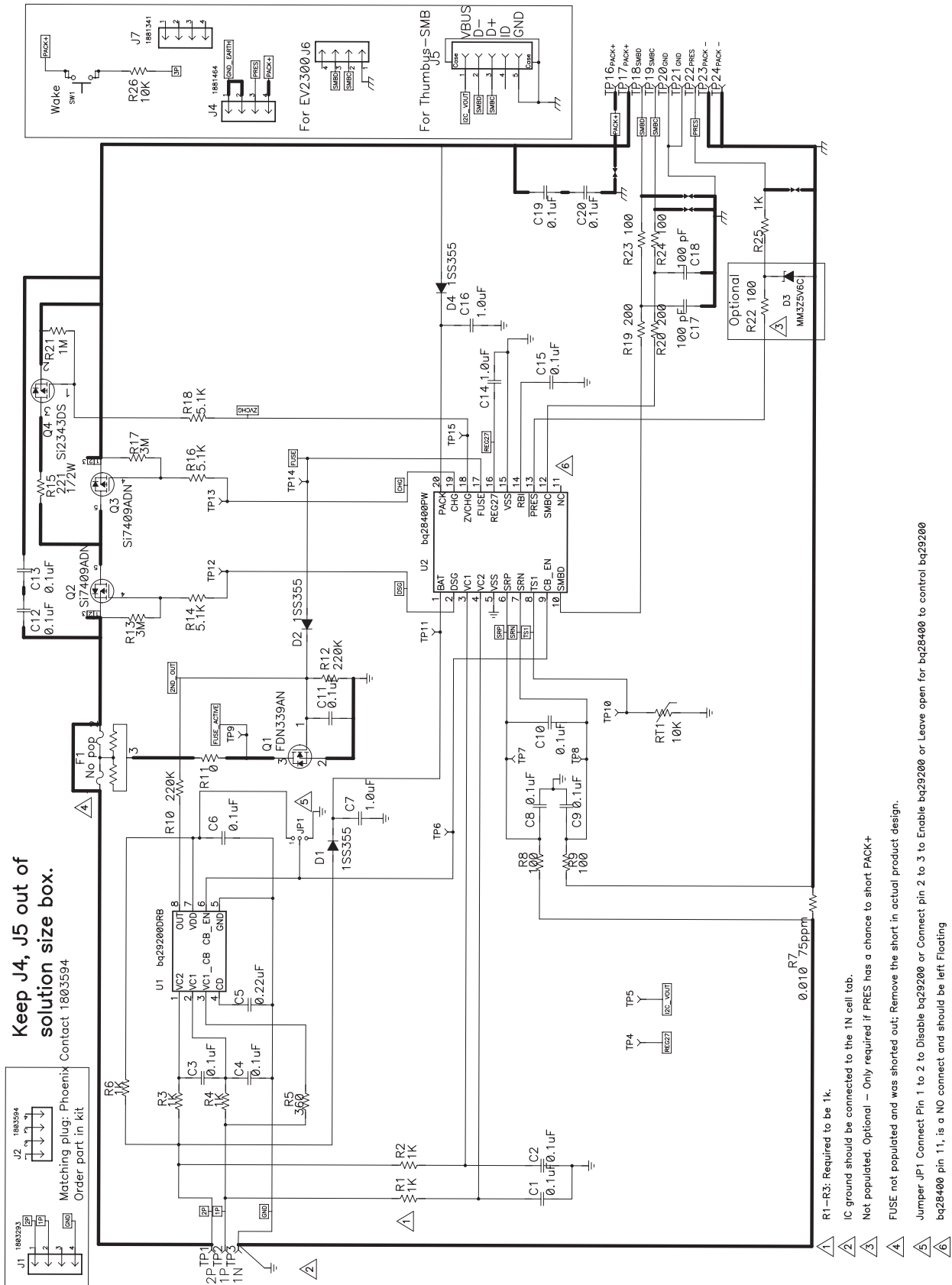


图 5. Application Schematic

- 1 R1–R3: Required to be 1k.
- 2 IC ground should be connected to the 1N cell tab.
- 3 Not populated. Optional – Only required if PRES has a chance to short PACK+.
- 4 FUSE not populated and was shorted out; Remove the short in actual product design.
- 5 Jumper uP1 Connect Pin 1 to 2 to Disable bq29220 or Connect pin 2 to 3 to Enable bq29220 or Leave open for bq28400 to control bq29220
- 6 bq28400 pin 11, is a NO connect and should be left floating

**PACKAGING INFORMATION**

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
BQ28400PW	ACTIVE	TSSOP	PW	20	70	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	BQ28400	<a href="#">Samples</a>
BQ28400PWR	ACTIVE	TSSOP	PW	20	2000	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	BQ28400	<a href="#">Samples</a>

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBsolete:** TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

**RoHS Exempt:** TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

**Green:** TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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**TAPE AND REEL INFORMATION**

**QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE**


\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
BQ28400PWR	TSSOP	PW	20	2000	330.0	16.4	6.95	7.0	1.4	8.0	16.0	Q1

**TAPE AND REEL BOX DIMENSIONS**


\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
BQ28400PWR	TSSOP	PW	20	2000	356.0	356.0	35.0



**TUBE**


\*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	T (μm)	B (mm)
BQ28400PW	PW	TSSOP	20	70	530	10.2	3600	3.5
BQ28400PW	PW	TSSOP	20	70	530	10.2	3600	3.5
BQ28400PW	PW	TSSOP	20	70	530	10.2	3600	3.5

PW0020A



# PACKAGE OUTLINE

## TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



4220206/A 02/2017

NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
5. Reference JEDEC registration MO-153.

# EXAMPLE BOARD LAYOUT

PW0020A

TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



LAND PATTERN EXAMPLE  
EXPOSED METAL SHOWN  
SCALE: 10X



SOLDER MASK DETAILS

4220206/A 02/2017

NOTES: (continued)

- 6. Publication IPC-7351 may have alternate designs.
- 7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

# EXAMPLE STENCIL DESIGN

PW0020A

TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



SOLDER PASTE EXAMPLE  
BASED ON 0.125 mm THICK STENCIL  
SCALE: 10X

4220206/A 02/2017

NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

PW (R-PDSO-G20)

PLASTIC SMALL OUTLINE



- NOTES:
- A. All linear dimensions are in millimeters.
  - B. This drawing is subject to change without notice.
  - C. Publication IPC-7351 is recommended for alternate design.
  - D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
  - E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.

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