LLC Converter Operating Principles and Optimization for Transient Response

High Voltage Power High Voltage Controllers



Agenda

- LLC Converters: Topology Benefits and Example Applications
- Basic Operating Principle
- LLC Power Stage Design Example
- Direct Frequency Control vs Hybrid Hysteretic Control
- Transient Response Considerations
- Test Results



LLC Topology Benefits

- Soft switching over entire load range
- Reduced EMI signature (sinusoidal primary current)
- Efficiency of ~93% to 96% realizable

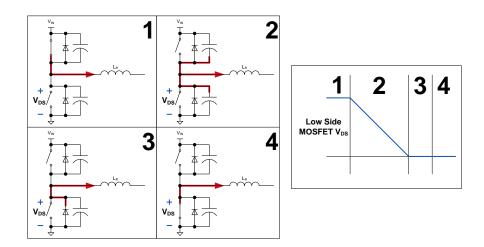
 $V_{IN} = V_{A} + C_{r} + C_{r} + T_{1} + D_{1} + C_{OUT} + R_{OUT} + S_{2} + C_{r} + C_{m} + S_{1} + C_{OUT} + R_{OUT} + R_{OUT} + C_{OUT} + R_{OUT} + R_{$

Easy Magnetics integration



ZVS Switching

- Zero volt switching achievable when there is enough circulating current in the LLC power stage
- At gate turn-off, circulating current discharges the switch node capacitance
- Switch node must fully discharge during the dead time before the next gate turn-on
- ZVS greatly reduces switching losses and minimizes EMI





LLC Common Applications

- Common Design Characteristics
 - Narrow, High voltage input
 - PFC input (~400V)
 - Low line input (85V to 120V)
 - High line input (190V to 265V)
 - Output Power
 - 100W to 1kW
 - High Efficiency Desired (~93% to 96%)
- Common Applications
 - OLED/LED TV
 - All-In-One (AIO) Power
 - AC Adapter
 - Projector





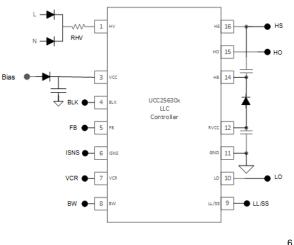
Example Application

- UCC28056 + UCC25630x
- Single Phase Transition Mode
 PFC + LLC

AC

VOSNS UCC28056 COMP VOSNS UVC28056 COMP ZCD/CS Z ZCD/CS RV VCC • 3 VCC • 3 VCC • 40 VCC • 3 VCC • 40 VCC • 5 V

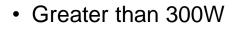
- Up to 300W
- System architecture minimizes number of high voltage dividers
 - maximizes efficiency across entire load range



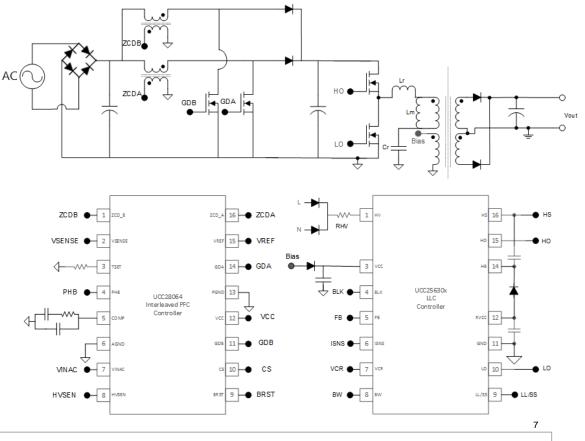


Example Application

- UCC28064 + UCC25630x
- Interleaved Transition Mode PFC + LLC



- Low profile designs
- High light load efficiency via phase shedding



TEXAS INSTRUMENTS

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PFC + LLC System Level Considerations

UCC28056

- 75W to 300W
- Very low standby power
- enables systems to meet energy standards while keeping PFC on during standby
 - Greatly simplifies power architecture
- No AUX winding required for zero cross detection

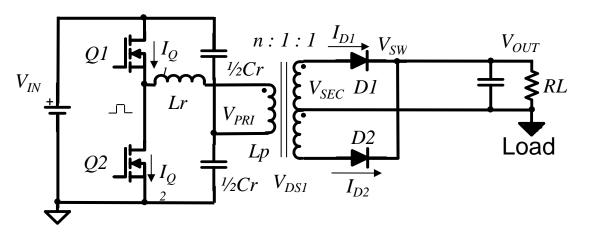
UCC28064

- 300W to 700W
- Reduced current ripple higher system reliability
- User adjustable phase management and burst mode threshold to achieve low standby power
- Soft burst-on and burst-off avoids audible noise



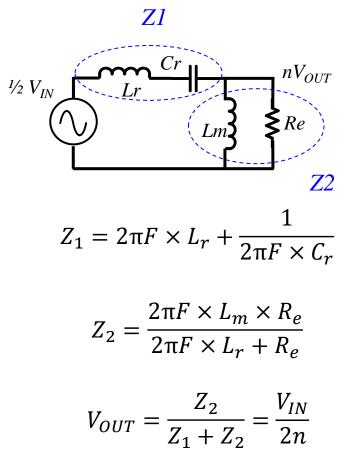


- Lr, Cr, Lp and reflected RL forms an impedance divider
- Complex Gain Equation
- Gain varies by varying frequency.
- LLC operates at a fixed 50% duty cycle



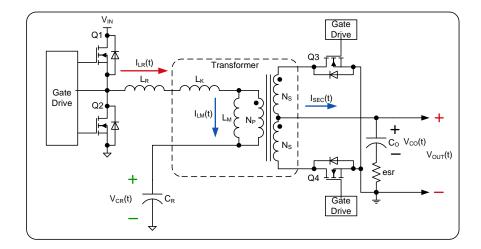


- Lr, Cr, Lp and reflected RL forms an impedance divider
- Gain varies by varying frequency
- Q1 and Q2 always operating at 50% duty cycle
- Regulation achieved by modulating switching frequency



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TEXAS INSTRUMENTS

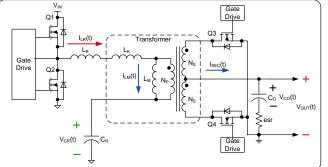


State	Q1	Q2	Q3	Q4
1	ON	OFF	OFF	ON
2	ON	OFF	ON	OFF
3	ON	OFF	OFF	OFF
4	OFF	ON	OFF	ON
5	OFF	ON	ON	OFF
6	OFF	ON	OFF	OFF



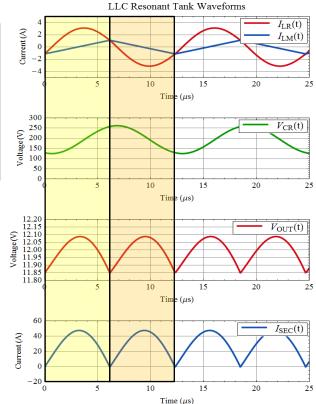
LLC Operating Principle: At Resonance

- When switching frequency is equal to resonant frequency of LLC tank:
 - Two possible states
 - Power stage gain equal to 1



Mode State Sequence: $1 \rightarrow 5$

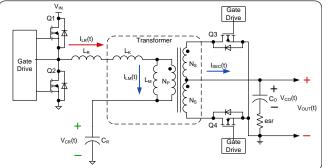
State	Q1	Q2	Q3	Q4
1	ON	OFF	OFF	ON
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5	OFF	ON	ON	OFF
6	OFF	ON	OFF	OFF





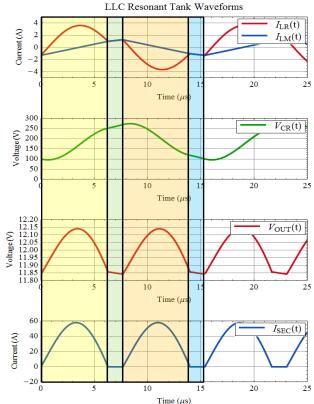
LLC Operating Principle: Below Resonance

- When switching frequency is less than resonant frequency of LLC tank:
 - Four possible states
 - Power stage gain
 > 1



Mode State Sequence: $1 \rightarrow 3 \rightarrow 5 \rightarrow 6$

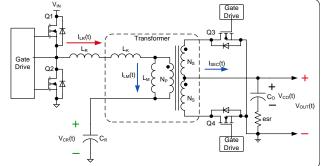
State	Q1	Q2	Q3	Q4
1	ON	OFF	OFF	ON
2	ON	OFF	ON	OFF
3	ON	OFF	OFF	OFF
4	OFF	ON	OFF	ON
5	OFF	ON	ON	OFF
6	OFF	ON	OFF	OFF





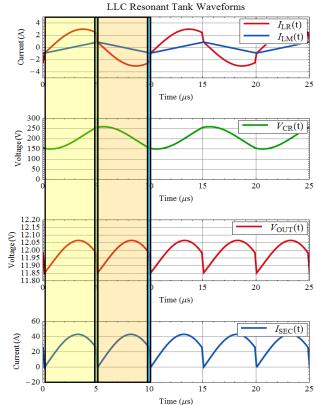
LLC Operating Principle: Above Resonance

- When switching frequency is greater than resonant frequency of LLC tank:
 - Four possible
 states
 - Power stage gain
 < 1



Mode State Sequence: $1 \rightarrow 4 \rightarrow 5 \rightarrow 2$

State	Q1	Q2	Q3	Q4
1	ON	OFF	OFF	ON
2	ON	OFF	ON	OFF
3	ON	OFF	OFF	OFF
4	OFF	ON	OFF	ON
5	OFF	ON	ON	OFF
6	OFF	ON	OFF	OFF



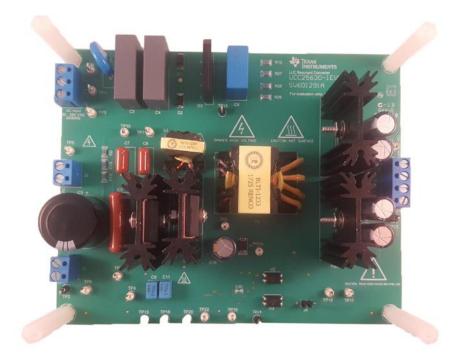


LLC Design Example



LLC Power Stage Design Example

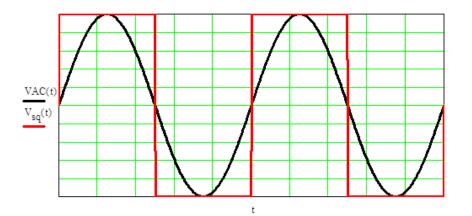
- Input Voltage Range: 340V to 410V
- Output Voltage: 12V
- Total Output Power: 120W
- Switching Frequency
 - Total Range: 50kHz to 160kHz
 - Resonant Frequency: 100kHz
- Diode Rectification





LLC Power Stage: First Harmonic Approximation

- LLC power stage analysis is difficult
 - No easy analytical solution
- First harmonic approximation is common design approach
 - Assumes only the first harmonic of the switching waveform is significant
 - Reasonably accurate close to resonant frequency
 - Increasingly inaccurate as operating point moves away from resonant frequency

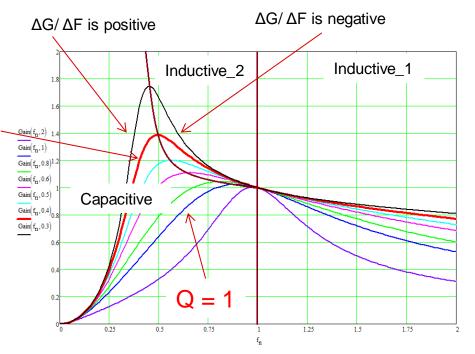




LLC Stage: Gain Characteristic

Q = 0.4

- Q = $(\sqrt{(L_R/C_R)})/R_E$
- Resonant Tank peak gain increases as Q decreases – ie. as load decreases
- ΔG/ ΔF slope changes as switching frequency crosses from Inductive to Capacitive region – AVOID this
 - Loss of ZVS and control law reversal!
- ZVS is possible in Inductive regions
 - Possible ≠ Guaranteed
- Operate in Inductive regions



LLC stage gain vs normalised resonant frequency with Q as a parameter



LLC Power Stage Design Example: Transformer Turns Ratio and LLC Gain

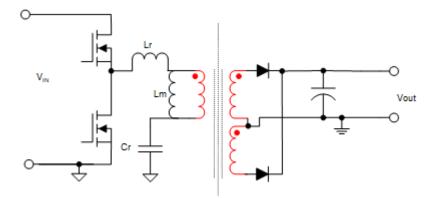
Determine Transformer Primary:Secondary Turns Ratio

$$- n = \frac{V_{IN_nominal/2}}{Vout} = \frac{390/2}{12} = 16.25$$

- Turns ratio selected as 16
- Determine LLC power stage gain range

$$- M_{g_min} = n \frac{V_{out} + V_{f_diode}}{V_{IN_max/2}} = 16 \frac{12 + 0.5}{410/2} = 0.976$$

$$- M_{g_{max}} = n \frac{V_{out} + V_{f_{diode}} + V_{loss}}{V_{IN_{min}/2}} = 16 \frac{12 + 0.5 + 0.5}{340/2} = 1.224$$



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LLC Power Stage Design Example: LLC Tank Parameters

· Calculate equivalent load resistance Re

$$- R_e = \frac{8 \times n^2}{\pi^2} \times \frac{V_{out}}{I_{out}} = \frac{8 \times 16^2}{\pi^2} \times \frac{12}{10} = 249\Omega$$

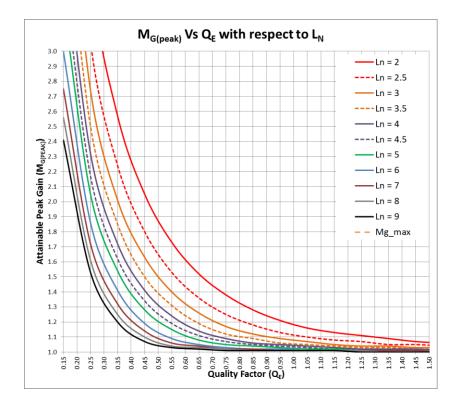
Select ratio of magnetizing Inductance to resonant inductance: Ln

$$-L_n = \frac{L_m}{L_r}$$

• Select Quality Factor: Qe

$$- Q_e = \frac{\sqrt{L_r/C_r}}{R_e}$$

- Goal is to select Ln and Qe from graph so that attainable gain is > Mg_max
 - Ln of 13.5 and Qe of 0.15 selected
- Graph can be obtained from UCC25630x Calculator:
 - http://www.ti.com/product/UCC256302/toolssoftware





LLC Power Stage Design Example: LLC Tank Parameters

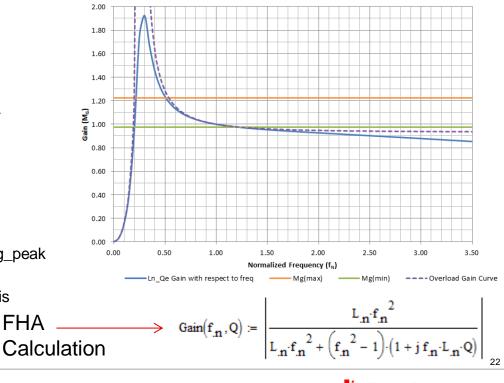
- Select resonant capacitance: Cr
 - $-C_r = \frac{1}{2\pi \times Q_e \times F_{res} \times R_e} = \frac{1}{2\pi \times 0.15 \times 100 kHz \times 249\Omega} = 42.6nF$
 - Use Cr = 44nF
- · Select resonant inductance: Lr

-
$$L_r = \frac{1}{(2\pi \times F_{res})^2 C_r} = \frac{1}{(2\pi \times 100 kHz)^2 44nF} = 57.58 \mu H$$

- Use Lr = 61.5 μ H

- Select magnetizing inductnace: Lm
 - $L_m = L_n \times L_r = 13.5 \times 61.5 \mu H = 830.25 \mu H$
 - Use 830µH
- Double check actual component values satisfy Mg_peak
 > Mg_max
 - Having some margin of Mg_peak > Mg_max is needed

LLC Gain Curve with the Selected $L_{\scriptscriptstyle N}$ and $Q_{\scriptscriptstyle E}$





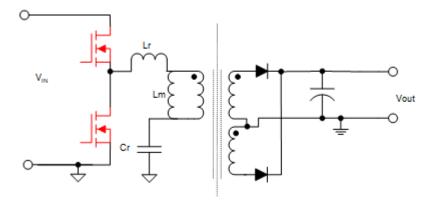
LLC Power Stage Design Example: Primary side MOSFETs

- Select Primary Side MOSFET' based on primary side resonant current and voltage stress
 - Primary RMS current: $I_{oe} = \frac{\pi}{2\sqrt{2}} \times \frac{I_{out}}{n} = \frac{\pi}{2\sqrt{2}} \times \frac{1.1 \times 10A}{16} = 0.764 A$
 - RMS magnetizing current: : $I_m = \frac{2\sqrt{2}}{\pi} \times \frac{n \times V_{out}}{2\pi F_{min \times L_m}} =$

$$\frac{2\sqrt{2}}{\pi} \times \frac{16 \times 12}{2\pi 50 k H z \times 830 \mu H} = 0.659 A$$

- Total resonant Current:
$$I_r = \sqrt{I_{oe}^2 + I_m^2} = \sqrt{(0.764 A)^2 + (0.659 A)^2} = 1.01 A$$

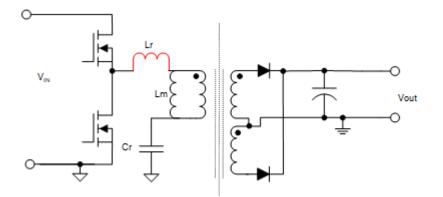
- Choose MOSFET with current rating 1.1 times the total resonant current
- Max voltage stress each MOSFET sees is equal to the input voltage
 - Choose MOSFET rated to 1.5 times the max input voltage





LLC Power Stage Design Example: Resonant Inductor

- · Resonant inductor spec
 - Resonant inductance can either be implemented as discrete, external inductor or as the leakage inductance of the transformer (saves space)
 - For external resonant inductor, the maximum AC voltage across inductor is $V_{LR} = 2\pi F_{min}L_R I_R = 19.6V$
 - Complete Spec:
 - Inductance: 61.5µH
 - Rated Current: 1.1A
 - Terminal AC Voltage Rating: 20V
 - Frequency Range: 50kHz to 111kHz

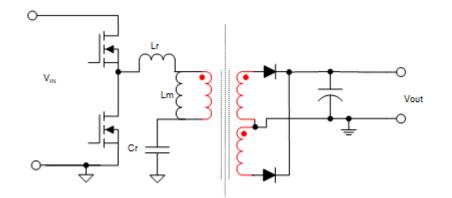


LLC Power Stage Design Example: Transformer

- Calculate secondary side currents
 - $I_{oes} = n \times I_{oe} = 16 \times 0.764 A = 12.218 A$
 - Current in each secondary winding:

•
$$I_{ws} = \frac{\sqrt{2} \times I_{oes}}{2} = \frac{\sqrt{2} \times 12.218}{2} = 8.639 A$$

- Total Transformer Spec
 - Turns Ratio Primary : Secondary = 32 : 2
 - Primary Magnetizing Inductance: 830µH
 - Primary Winding Current: 1.1 A
 - Secondary Winding Current: 8.639 A
 - Switching Frequency Range: 50kHz to 111kHz

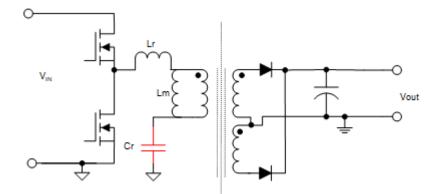


LLC Power Stage Design Example: Resonant Capacitor

· Calculate AC voltage on resonant capacitor

-
$$V_{CR_AC} = \frac{I_r}{2\pi F_{min}C_r} = \frac{1.1A}{2\pi \times 50kHz \times 44nH} = 72.5W$$

- · Calculate peak resonant capacitor voltage
 - $V_{CR_peak} = \frac{V_{in_max}}{2} + \sqrt{2}V_{CR_AC} = \frac{410V}{2} + \sqrt{2} \times 72.5V = 307.5V$
- Total resonant capacitor spec
 - Peak Voltage: 308V
 - Rated Current: 1.1A
 - Low dissipation factor preferred to limit temperature rise in the resonant capacitor

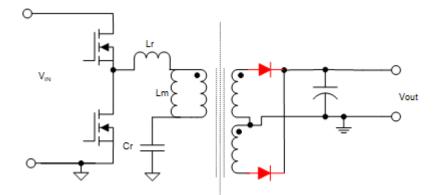


LLC Power Stage Design Example: Rectifier Diodes

• Calculate half-wave average current

$$- I_{ws} = \frac{\sqrt{2} \times I_{oes}}{\pi} = \frac{\sqrt{2} \times 12.218}{\pi} = 5.503 A$$

• Calculate required voltage stress rating for each diode - $V_{DB} = 1.2 \times \frac{V_{IN}max}{n} = 1.2 \times \frac{410}{16} = 30.75V$





LLC Power Stage Design Example: Output Capacitance

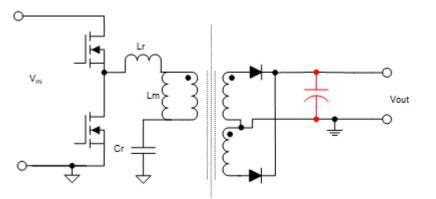
• Required Capacitor RMS Current Rating

-
$$I_{Cout} = \sqrt{(\frac{\pi}{2\sqrt{2}}Iout)^2 - Iout^2} = \sqrt{(\frac{\pi}{2\sqrt{2}}10)^2 - 10^2} = 4.84 A$$

- Max ESR
 - Determined by maximum allowable ripple voltage at steady state

$$- ESR_{max} = \frac{V_{out(pk-pk)}}{\frac{\pi}{2}Iout} = \frac{0.3V}{\frac{\pi}{2}\times10} = 19m\Omega$$

• Larger ESR results in more heat, reduced capacitor lifetime and larger output ripple



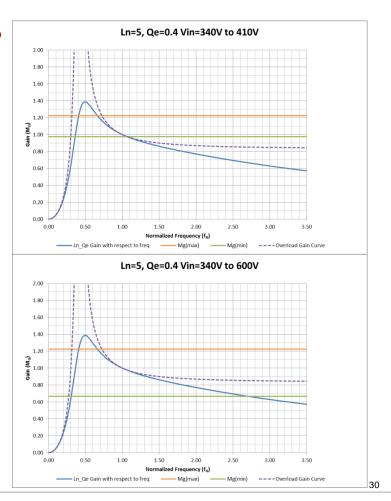


LLC Design Considerations



Why is Narrow Input Voltage Preferred?

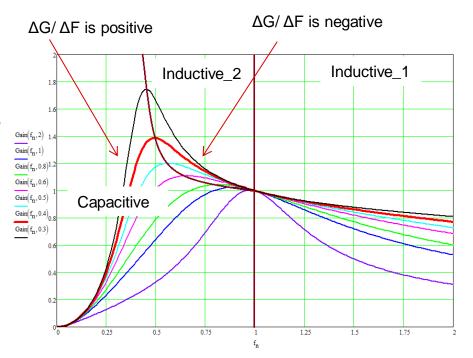
- Min and Max input voltage determines
 necessary gain range
- Larger input voltage range results in larger required power stage gain range
- Operating point move further away from resonant frequency
 - Poor efficiency!
- FHA becomes less reliable
- Greater possibility for converter to operate in capacitive region and zero current switching
 - Avoid this





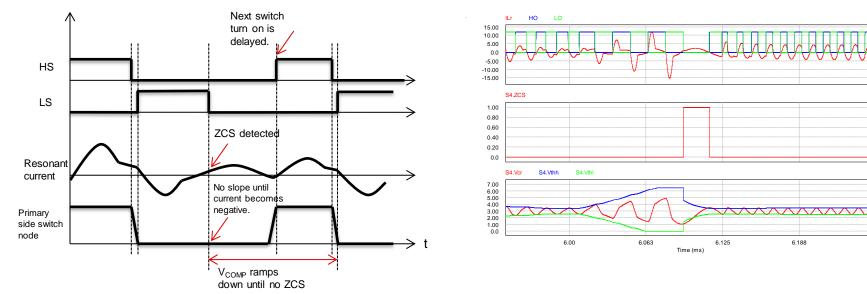
ZCS Avoidance

- ZCS leads to conduction of body diode in primary side MOSFETs
 - Large dl/dt spike
 - Greater stress on primary side MOSFETs and probability of damage greatly increases
- Gain-Frequency relationship becomes inversed





ZCS Avoidance



- UCC25630x algorithm incorporates ZCS avoidance
- Polarity of the inductor current is sensed at gate turn off edge
- ZCS is detected if at HS or LS turn off edge, the direction of the resonant current (lpolarity) is not correct
- HS or LS switch will not be turned on until the next slew is detected on primary side switch node.
- Vcomp will be rapidly ramped down until there a complete switching cycle without a near ZCS event is detected.

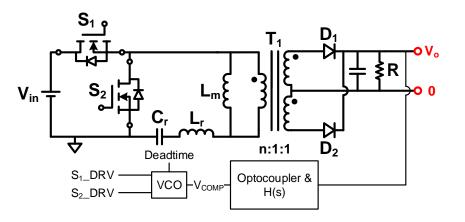


Direct Frequency Control vs Hybrid Hysteretic Control



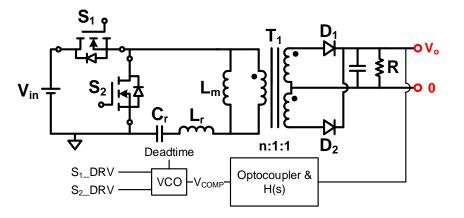
Direct Frequency Control (DFC)

- Analogous to voltage mode control
- Limited bandwidth and slow transient response
- Complex power stage transfer function



Direct Frequency Control (DFC)

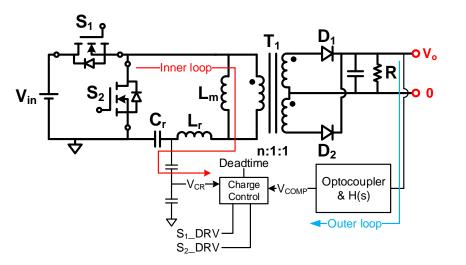
- Power stage transfer function difficult to express analytically
- Compensation strategy is typically begin with integrator and increase bandwidth if enough phase margin is available





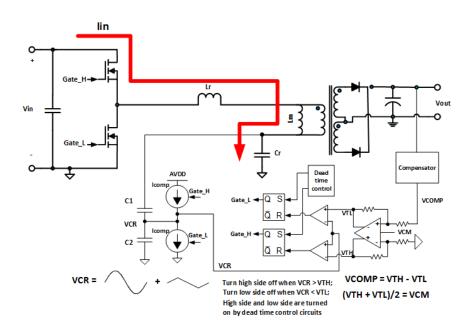
Hybrid Hysteretic Control (HHC)

- Charge control with added frequency compensation ramp
- Analogous to current mode control with added slope compensation
- 1st order power stage transfer function
- Higher bandwidth and fast transient response



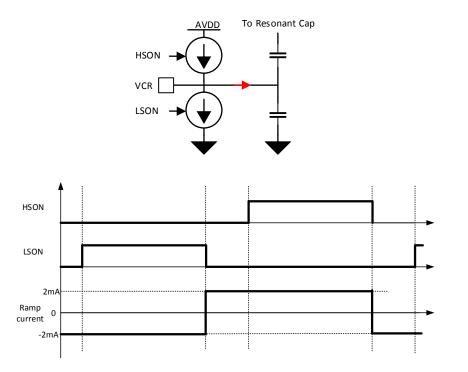


- HHC operating principle
- Gate turn off thresholds (VTH and VTL) are derived from feedback
- Gate turn off determined by comparing VCR to VTH and VTL
- Gate turn on determined by adaptive dead time circuit

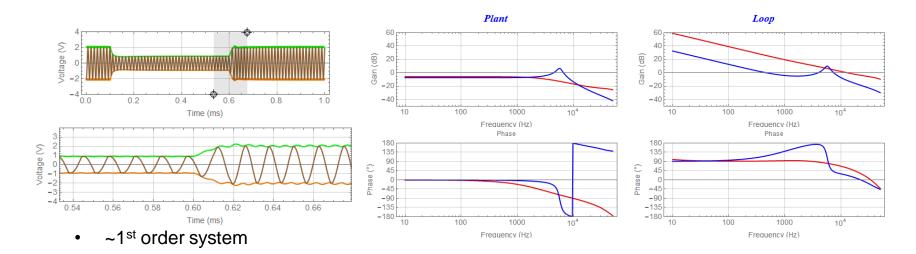




- Current sources on/off control synchronous to gate signal turn off edge
- Inherent negative feedback for low side and high side gate signal balance
- Automatically maintain the bias voltage at 3V no need for extra resistor dividers
- Current sources are turned off during burst off period – <u>reduce standby power consumption</u>



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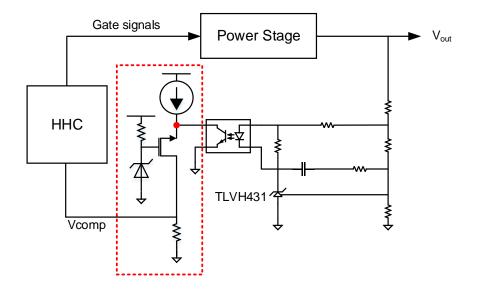


Able to achieve higher
 bandwidth

- Frequency control - HHC



- Optocoupler collector voltage regulated at a constant voltage
- No extra pole introduced due to the optocoupler parasitic capacitor
 - Higher loop bandwidth and fast transient
- Small bias current (82uA) is used to limit the optocoupler current at light load
 - Low standby power consumption

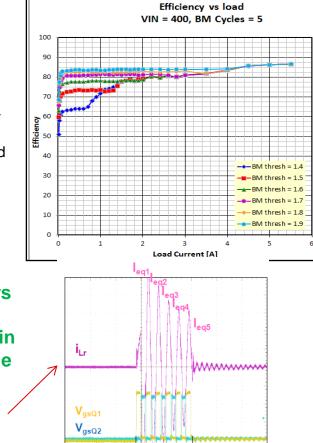


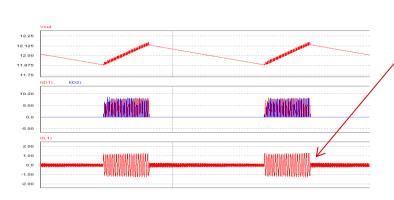


HHC: Burst Mode Control

- Advanced burst mode
 - Converter operates at the operating point with the highest efficiency during the burst period
 - Burst mode threshold tunable through external resistors

Efficiency vs. load for different V_{IN} with different BM threshold setting





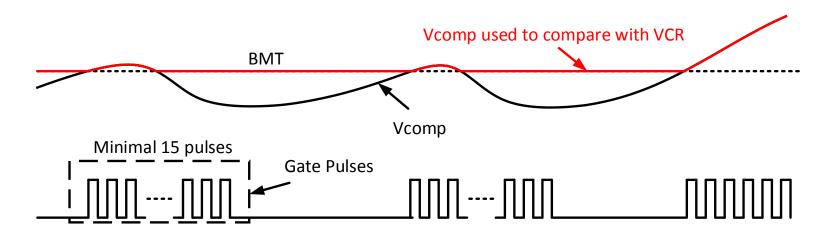
UCC25630x: *I_{res}* stays at optimal efficiency operation condition in every switching cycle

Conventional solution: *I*_{res} is not optimized



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HHC: Burst Mode Control

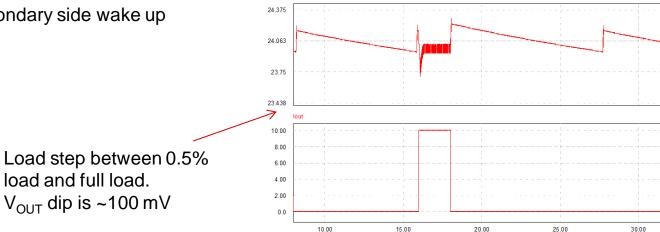


- Burst mode allows system to turn on for a minimal of 15 switching pulses and turn off for a longer time to improve the light load efficiency – <u>Low standby power consumption</u>
- The higher value of Vcomp and burst mode threshold (BMT) is used to compare with VCR for pulse generating guarantee a fast transient from light load/no load to full load – <u>Fast transient</u>



HHC: Burst Mode Control

- Fast exit from burst mode without large ٠ V_{OUT} dip
 - No need for secondary side wake up circuit



Vout



Time (ms)

HHC Benefits

Fast Transient Response

- HHC simply plant to ~1st order system, allowing for a higher system bandwidth
- Innovated feedback chain removes extra pole introduced by the optocoupler parasitic capacitor
- Burst mode implementation allow the system to get out of burst mode fast, to guarantee for a fast transient from light load to heavy load

Low Standby Power Consumption

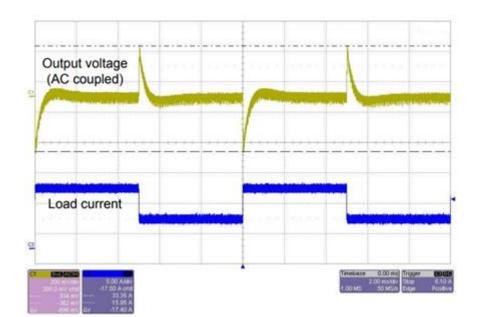
- Slope compensation remove the need for extra resistors to maintain the dc bias voltage on VCR
- Low optocoupler bias current helps to achieve a low standby power consumption on feedback loop
- Burst mode improve the light load efficiency by turning off the switching for certain period



LLC Transient Response



- Performance metric describing the power supply's response to sudden change in load current
- Factors to consider
 - Max output voltage deviation
 - Time needed for output voltage to return to regulation set point
 - Settling time behavior

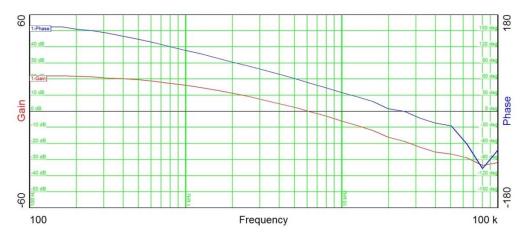




- Transient response dependent on converter bandwidth and phase margin
- Approximation of delay between transient event and converter response from bode plot

$$- t_p = \frac{1}{4 \times f_c}$$

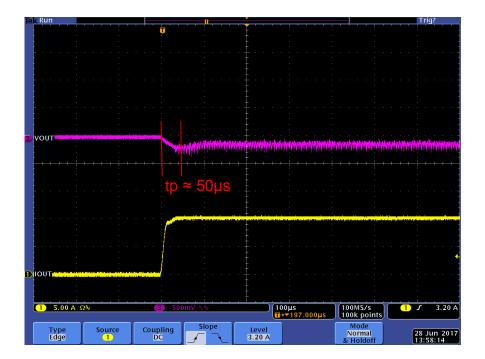
- Fc is crossover frequency
- Tp is time from start of transient event to valley of output voltage dip
- Approximation does not include slew rate or ESR considerations





- UCC25630-1EVM crossover frequency: 6kHz
- Approximation of delay between transient event and converter response:

$$- t_p = \frac{1}{4 \times f_c} = \frac{1}{4 \times 6kHz} = 50 \mu s$$





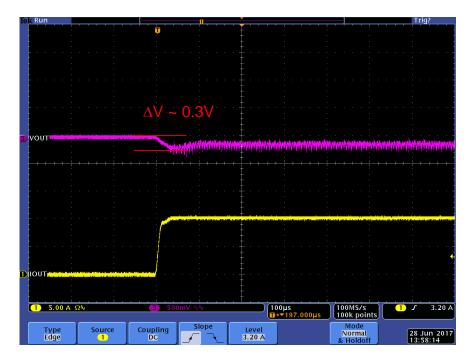
- Converter is unable to instantaneously react to transient event
- After the transient event but before converter responds, charge is transferred from output capacitance to the load, resulting in output voltage droop
- Maximum droop in output voltage dependent on closed loop output impedance, load step and slew rate



 Maximum voltage droop can be approximated from total output capacitance and ESR

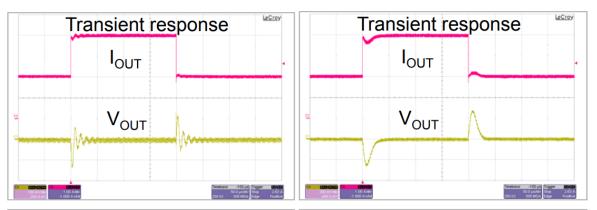
$$-\Delta V_{out} = \frac{\Delta I_{LoadStep} \times \Delta t_p}{C_{out}} + \Delta I_{LoadStep} \times R_{ESR}$$

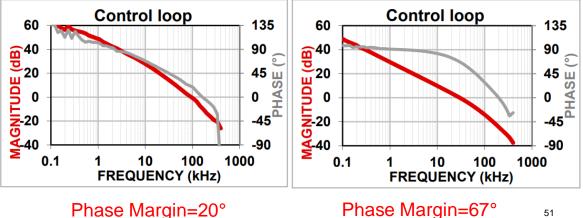
$$-\Delta V_{out} = \frac{10 \text{ A} \times 50_{\mu s}}{1968 \,\mu F} + 10 \text{ A} \times 1.75 \text{m}\Omega = 272 \text{mV}$$





- Phase margin describes stability of the power converter
- determines the output voltage settling time and settling behavior
- Insufficient phase margin results in underdamped response and oscillation in output voltage
- >45° phase margin a must,
 >60° phase margin preferred





U Texas Instruments

Compensation Goals

- Target higher bandwidth for faster transient response
- Maintain at least >45° phase margin at crossover frequency
- >10dB gain margin



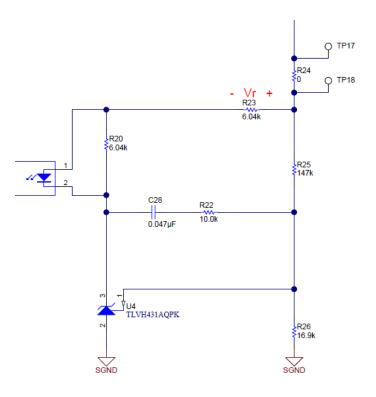
Isolated Compensation

• Type II

$$- F_z = \frac{1}{2\pi C_{28}(R_{22} + R_{25})}$$

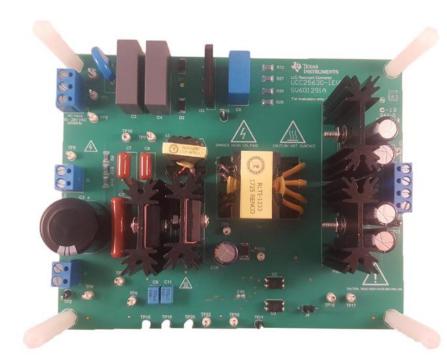
$$-\frac{V_r(s)}{V_o(s)} = \frac{1 + sC_{28}(R_{25} + R_{22})}{sC_{28}R_{25}}$$

 R22 used to adjust mid-band gain of the feedback network





Test Results: UCC25630x EVM



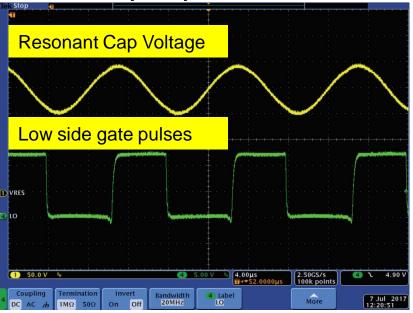
- Input voltage: 340 Vdc 410 Vdc
- Output voltage: 12 Vdc
- Output current (rated): 10A
- Resonant frequency: 96kHz



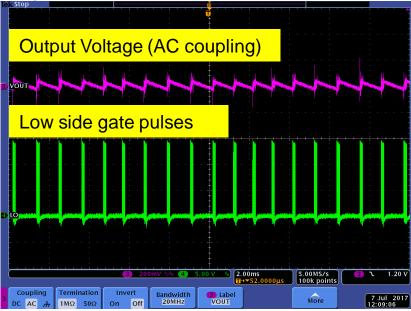


Test Results: Typical Waveforms

Full Load (10A)



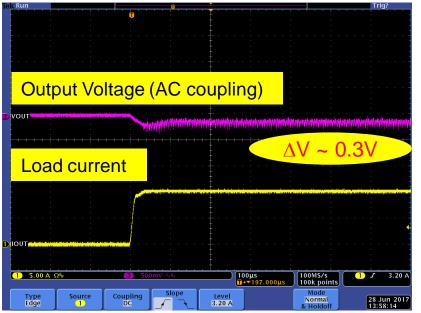
Light Load (0.1A)



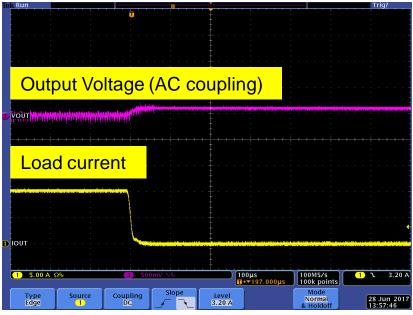


Test Results: Transient Response

No Load to Full Load



Full Load to No Load

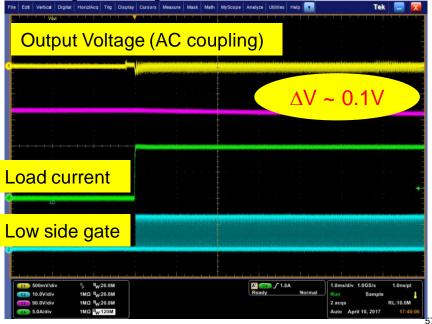




Transient Response DFC vs HHC: 12V Supply

Legacy: Direct Frequency Control	
	MyScope Analyze Ubilities Help 🔽 Tek 🖃 🔀
Output Voltage (AC coupling)	
	<u>ΔV ~ 1V</u>
Load current	
Low side gate	
CID SOOMVidiy () UV20.0M CID SOOMVidiy () UV20.0M CID 10.0Vidiy 1MD UV20.0M CID 100Vidiy 1MD UV20.0M CID S.0A/diy 1MD UV20.0M	Nemal 1.0ma/div 1.0G5/s 1.0ma/pt Ready Normal Hi Res 2 acqs RL:10.0M Auto April 04, 2017 16:20:66

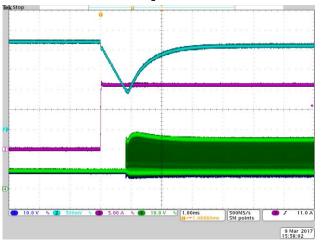
TI: Hybrid Hysteretic Control





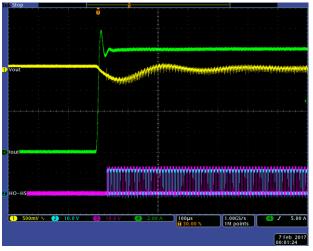
Transient Response: Competitor #1 vs UCC25630x

Competitor #1



CH1: LO CH2: Vout **10.8% Vout dip from no load to full load** CH3: lout CH4: HO-HS

TI: UCC25630x



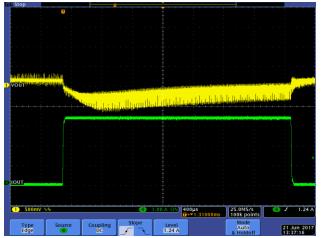
CH1: Vout 1.2 CH2: LO CH3: HO-HS CH4: lout

1.25% Vout dip from no load to full load



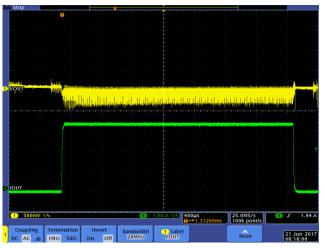
Transient Response: Competitor #2 vs UCC25630x

Competitor #2 using DFC Control



Vout dip: 600mV

TI: UCC25630x

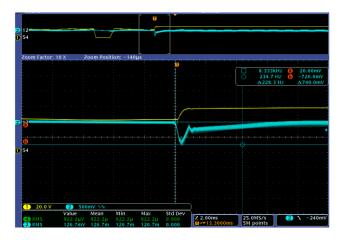


Vout dip:250mV



Transient Response: Competitor #3 vs UCC25630x

Competitor #3 using DFC Control



TI: UCC25630x



Vout dip:740mV

Vout dip: 244mV



60

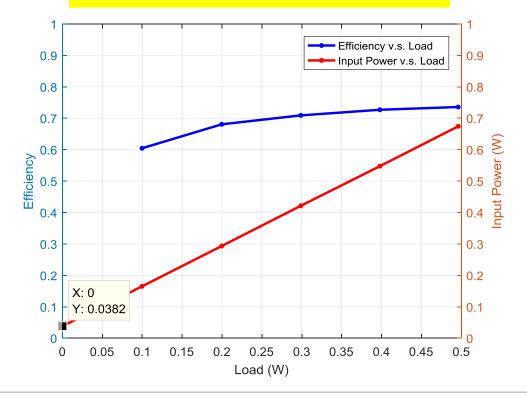
System Level Benefits to Improved Transient Response

- Tighter regulation of output voltage is realizable without needing additional output capacitance
- Output capacitance can be significantly reduced and meet the same transient response performance as direct frequency control



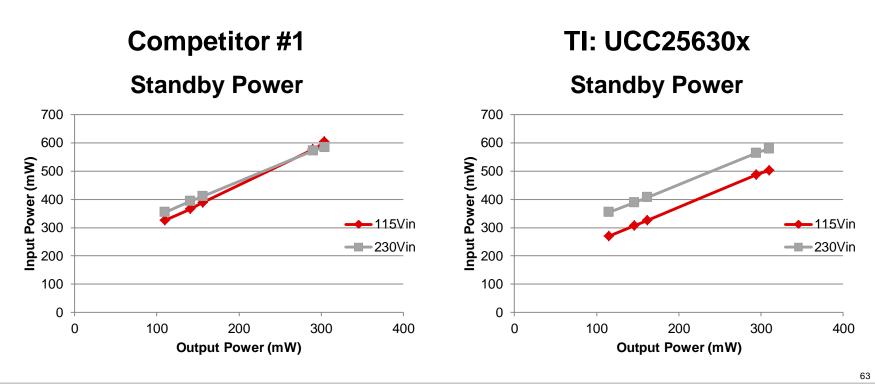
Light Load Power Consumption (UCC25630-1EVM)

38.2 mW no load power consumption





Standby Power: Competitor #2 vs UCC25630x





UCC28056 + UCC25630x Standby Power

- PMP21251 170W transition mode PFC
 + LLC design
- 70mW no load standby power at 115Vac
- 89mW no load standby power at 230Vac





Standby Power System Level Benefits

- Enables designs to meet modern energy standards such as DOE Level VI and CoC Tier II
- PFC does not need to be disabled at light load to meet efficiency goals
- Keeping PFC 'always on' simplifies power supply architecture and provides faster response from standby to full load



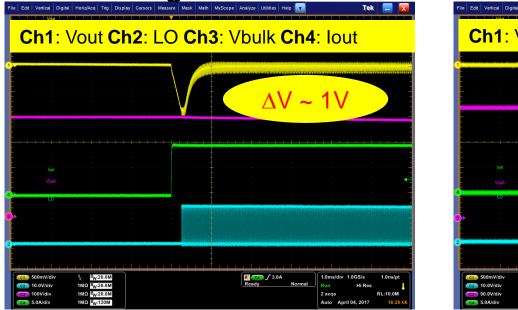
Retrofitting UCC25630x into Gaming Station



Gaming: Transient Response

- Test Condition: VinAC=115V, Vout=12V, lout step from 0A to 10A
- Transient performance is 10x better with UCC25630x

Original Board

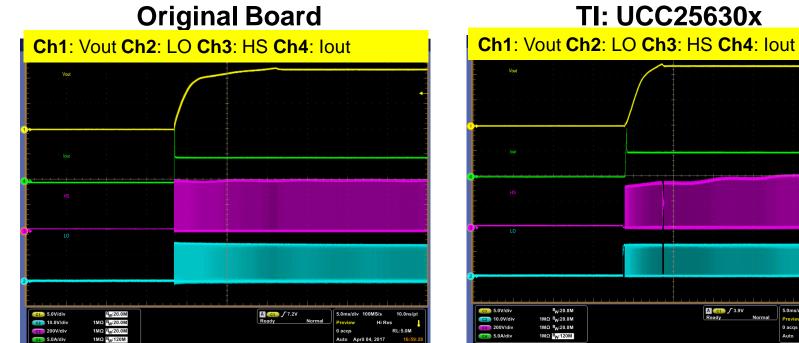


TI: UCC25630x Digital Horiz/Acg Trig Display Cursors Measure Mask Math MyScope Analyze Utilities Tek Ch1: Vout Ch2: LO Ch3: Vbulk Ch4: lout $\Delta V \sim 0.1 V$ A' 🚾 🖌 1.8A B_W:20.0M 1.0ms/div 1.0GS/s 1.0ns/pt 1MΩ ^BW:20.0M 1MΩ B_W:20.0M 2 acos RL:10.0M 1MO Bu:120M April 10, 2017

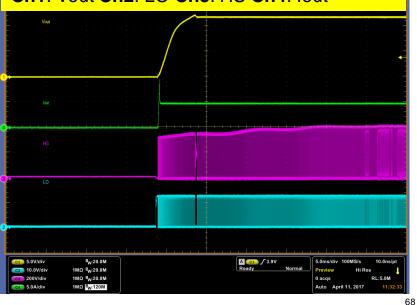


PS4: Startup

Test Condition: VinAC=115V, Vout=12V, Iout=5A ٠



TI: UCC25630x

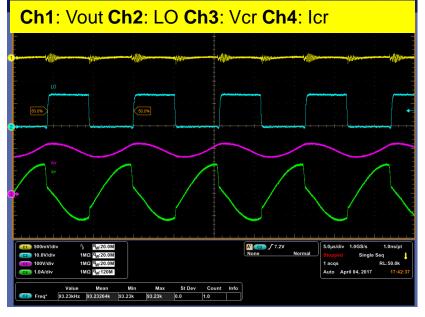


TEXAS INSTRUMENTS

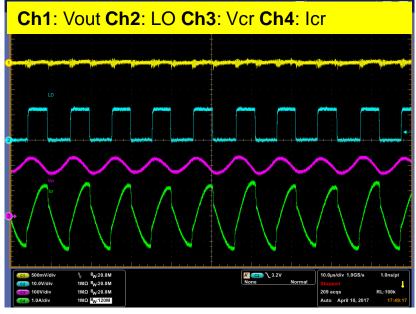
PS4: Load Regulation

Test Condition: VinAC=115V, Vout=12V, Iout=10A

Original Board



TI: UCC25630x





Summary

- LLC is an excellent topology choice for designs with narrow, high voltage input and requires high efficiency across entire load range.
- First harmonic approximation forms the foundation of the LLC design flow
- Hybrid hysteretic control offers improved transient performance, reducing the required output capacitance to meet a given output voltage regulation requirement

