







SN54LVC08A, SN74LVC08A

SCAS283W - JANUARY 1993 - REVISED JULY 2024

# **SNx4LVC08A Quadruple 2-Input Positive-AND Gates**

#### 1 Features

- Latch-up performance exceeds 250mA per JESD 17
- ESD protection exceeds JESD 22
  - 2000V Human-Body Model (A114-A)
  - 1000V Charged-Device Model (C101)
  - On products compliant to MIL-PRF-38535, All parameters are tested unless otherwise noted. On all other products, production processing does not necessarily include testing of all parameters.
- SN74LVC08A operates from 1.65V to 3.6V
- SN54LVC08A operates from 2.0V to 3.6V
- SNx4LVC08A specified from -40°C to +85°C and -40°C to +125°C
- SN54LVC08A specified from -55°C to +125°C
- Inputs accept voltages to 5.5V
- Max t<sub>pd</sub> of 4.1ns at 3.3V
- Typical V<sub>OLP</sub> (output ground bounce) < 0.8 V at  $V_{CC} = 3.3 V$ ,  $T_A = 25 ^{\circ} C$
- Typical V<sub>OHV</sub> (output V<sub>OH</sub> undershoot) >2V at V<sub>CC</sub> = 3.3V, T<sub>A</sub> = 25°C

# 2 Applications

- Servers
- **LED Displays**
- **Network Switches**
- I/O Expanders
- Base Station Processor Board

# 3 Description

The SN54LVC08A quadruple 2-input positive-AND gate is designed for 2.7V to 3.6V V<sub>CC</sub> operation, and the SN74LVC08A quadruple 2-input positive-AND gate is designed for 1.65V to 3.6V V<sub>CC</sub> operation.

The SNx4LVC08A devices perform the Boolean function  $Y = A \bullet B$  or  $Y = \overline{A} + \overline{B}$  in positive logic.

Inputs can be driven from either 3.3V or 5V devices. This feature allows the use of these devices as translators in a mixed 3.3V/5V system environment.

#### **Device Information**

PART NUMBER	PACKAGE <sup>(1)</sup>	PACKAGE SIZE(2)	BODY SIZE(3)
	BQA (WQFN, 14)	3mm × 2.5mm	3mm × 2.5mm
	D (SOIC, 14)	8.65mm × 6mm	8.65mm × 3.91mm
	DB (SSOP, 14)	6.2mm × 7.8mm	6.20mm × 5.30mm
	NS (SOP, 14)	10.2mm × 7.8mm	10.30mm × 5.30mm
SNx4LVC08A	PW (TSSOP, 14)	5mm × 4.4mm	5.00mm × 4.40mm
	RGY (VQFN, 14)	3.5mm × 3.5mm	3.50mm × 3.50mm
	FK (LCCC, 20)	8.9mm x 8.9mm	8.89mm × 8.89mm
	J (CDIP, 14)	19.55mm x 7.9mm	19.55mm x 6.7mm
	W (CFP, 14)	9.21mm x 9mm	9.21mm x 6.28mm

- For more information, see Section 11.
- The package size (length × width) is a nominal value and includes pins, where applicable.
- The body size (length × width) is a nominal value and does not include pins.



(Positive Logic)



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# **4 Pin Configuration and Functions**

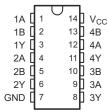


Figure 4-1. D, DB, NS, J, W, or PW Package 14-Pin SOIC, SSOP, SOP, CDIP, or TSSOP (Top View)

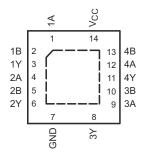


Figure 4-2. BQA or RGY Package 14-Pin WQFN or VQFN (Top View)

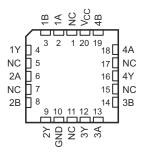


Figure 4-3. FK Package 20-Pin LCCC (Top View)



## **Table 4-1. Pin Functions**

	PIN			
NAME	SOIC, SSOP, SOP, CDIP, TSSOP, VQFN,WQF	LCCC	TYPE	DESCRIPTION
1A	1	2	I	Channel 1 input A
1B	2	3	I	Channel 1 input B
1Y	3	4	0	Channel 1 output
2A	4	6	I	Channel 2 input A
2B	5	8	I	Channel 2 input B
2Y	6	9	0	Channel 2 output
GND	7	10	Ground	Ground
3Y	8	12	0	Channel 3 output
3A	9	13	Ţ	Channel 3 input A
3B	10	14	Ţ	Channel 3 input B
4Y	11	16	0	Channel 4 output
4A	12	18	I	Channel 4 input A
4B	13	19	I	Channel 4 input B
V <sub>CC</sub>	14	20	Power	Positive supply
Thermal Info	rmation <sup>(1)</sup>		_	The thermal pad can be connected to GND or left floating. Do not connect to any other signal or supply.
		1		
		5		
NC <sup>(2)</sup>		7		No compact
INC(2)		11	_	No connect
		15		
		17		

- (1) For BQA package only.(2) NC No internal connection



# 5 Specifications

# 5.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)(1)

			MIN	MAX	UNIT
V <sub>CC</sub>	Supply voltage		-0.5	6.5	V
VI	Input voltage <sup>(2)</sup>		-0.5	6.5	V
Vo	Output voltage <sup>(2) (3)</sup>		-0.5	V <sub>CC</sub> + 0.5	V
I <sub>IK</sub>	Input clamp current	V <sub>I</sub> < 0		-50	mA
I <sub>OK</sub>	Output clamp current	V <sub>O</sub> < 0		-50	mA
Io	Continuous output current	·		±50	mA
	Continuous current through V <sub>CC</sub> or GND			±100	mA
P <sub>tot</sub>	Power dissipation <sup>(4) (5)</sup>	$T_A = -40^{\circ}C \text{ to } +125^{\circ}C$		500	mW
T <sub>J</sub>	Junction temperature	•	-65	150	°C
T <sub>stg</sub>	Storage temperature		-65	150	°C

<sup>(1)</sup> Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

- (2) The input and output negative-voltage ratings may be exceeded if the input and output current ratings are observed.
- (3) The value of V<sub>CC</sub> is provided in the *Recommended Operating Conditions* table.
- (4) For the D package: above 70°C, the value of Ptot derates linearly with 8 mW/K.
- (5) For the DB, NS, and PW packages: above 60°C, the value of Ptot derates linearly with 5.5 mW/K.

## 5.2 ESD Ratings

			VALUE	UNIT
		Human body model (HBM), per ANSI/ESDA/JEDEC JS-001 <sup>(1)</sup>	±2000	
V <sub>(ESD)</sub>	Electrostatic discharge	Charged-device model (CDM), per JEDEC specification JESD22-C101 <sup>(2)</sup>	±1000	V
		Machine Model (MM) A115-A	200	

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.
- (2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

# 5.3 Recommended Operating Conditions, SN54LVC08A

over operating free-air temperature range (unless otherwise noted)(1)

			SN54LVC	SN54LVC08A		
			-55°C to +	-55°C to +125°C		
			MIN	MAX		
\/	Cumply voltage	Operating	2	3.6	V	
V <sub>CC</sub>	Supply voltage	Data retention only	1.5		V	
V <sub>IH</sub>	High-level input voltage	V <sub>CC</sub> = 2.7V to 3.6V	2		V	
V <sub>IL</sub>	Low-level input voltage	V <sub>CC</sub> = 2.7V to 3.6V		0.8	V	
VI	Input voltage	·	0	5.5	V	
Vo	Output voltage		0	V <sub>CC</sub>	V	
	High lavel output ourrent	V <sub>CC</sub> = 2.7V		-12	mA	
I <sub>OH</sub>	High-level output current	V <sub>CC</sub> = 3V		-24	MA	
	Low-level output current	V <sub>CC</sub> = 2.7V		12	mA	
I <sub>OL</sub>	Low-level output current	V <sub>CC</sub> = 3V		24	IIIA	
Δt/Δν	Input transition rise or fall rate	·		8	ns/V	

All unused inputs of the device must be held at V<sub>CC</sub> or GND to ensure proper device operation. See *Implications of Slow or Floating CMOS Inputs*, SCBA004.



# 5.4 Recommended Operating Conditions, SN74LVC08A

over operating free-air temperature range (unless otherwise noted)(1)

					SN74LV	/C08A				
			T <sub>A</sub> = 25°C		-40°C to +85°C		-40°C to	+125°C	UNIT	
			MIN	MAX	MIN	MAX	MIN	MAX		
\/	Supply voltage	Operating	1.65	3.6	1.65	3.6	1.65	3.6	V	
$V_{CC}$	Supply voltage	Data retention only	1.5		1.5		1.5		V	
V <sub>IH</sub>		V <sub>CC</sub> = 1.65V to 1.95V	0.65 × V <sub>CC</sub>		0.65 × V <sub>CC</sub>		0.65 × V <sub>CC</sub>			
	High-level input voltage	V <sub>CC</sub> = 2.3V to 2.7V	1.7		1.7		1.7		V	
	par remage	V <sub>CC</sub> = 2.7V to 3.6V	2		2		2			
$V_{IL}$	Low-level input voltage	V <sub>CC</sub> = 1.65V to 1.95V		0.35 × V <sub>CC</sub>		0.35 × V <sub>CC</sub>		0.35 × V <sub>CC</sub>		
		V <sub>CC</sub> = 2.3V to 2.7V		0.7		0.7		0.7	V	
		V <sub>CC</sub> = 2.7V to 3.6V		0.8		0.8		0.8		
VI	Input voltage		0	5.5	0	5.5	0	5.5	V	
Vo	Output voltage		0	V <sub>CC</sub>	0	V <sub>CC</sub>	0	V <sub>CC</sub>	V	
		V <sub>CC</sub> = 1.65V		-4		-4		-4		
	High-level	V <sub>CC</sub> = 2.3V		-8		-8		-8	mA	
I <sub>OH</sub>	output current	V <sub>CC</sub> = 2.7 V		-12		-12		-12	ША	
		V <sub>CC</sub> = 3V		-24		-24		-24		
		V <sub>CC</sub> = 1.65V		4		4		4		
	Low-level	V <sub>CC</sub> = 2.3V		8		8		8	m ^	
l <sub>OL</sub>	output current	V <sub>CC</sub> = 2.7V		12		12		12	mA	
		V <sub>CC</sub> = 3V		24		24		24	†	
Δt/Δν	Input transition r	ise or fall rate		8		8		8	ns/V	

All unused inputs of the device must be held at  $V_{CC}$  or GND to ensure proper device operation. See *Implications of Slow or Floating CMOS Inputs*, SCBA004.

#### 5.5 Thermal Information

				SN74	LVC08A			
<u>,                                    </u>		BQA (WQFN)	D (SOIC)	DB (SSOP)	NS (SO)	PW (TSSOP)	RGY (LCCC)	UNIT
		14 PINS	14 PINS	14 PINS	14 PINS	14 PINS	14 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	102.3	127.8	140.4	123.8	150.8	92.1	°C/W
R <sub>θJC(top)</sub>	Junction-to-case (top) thermal resistance	96.8	81.9	65.3	52.7	56.0	56.6	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	70.9	84.4	60.2	53.9	69.5	27.5	°C/W
ΨЈТ	Junction-to-top characterization parameter	16.6	39.6	25.3	17.9	8.9	4.5	°C/W
ΨЈВ	Junction-to-board characterization parameter	70.9	83.9	59.6	53.6	68.9	27.7	°C/W
$R_{\theta JC(bot)}$	Junction-to-case (bottom) thermal resistance	50.1	N/A	N/A	N/A	N/A	19.1	°C/W

<sup>(1)</sup> For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.

Product Folder Links: SN54LVC08A SN74LVC08A



# 5.6 Electrical Characteristics, SN54LVC08A

over recommended operating free-air temperature range (unless otherwise noted)

			SN54	LVC08A	
PARAMETER	TEST CONDITIONS	V <sub>cc</sub>	-55°C	UNIT	
			MIN	TYP <sup>(1)</sup> MA	X
	I <sub>OH</sub> = -100 μA	2.7V to 3.6V	V <sub>CC</sub> - 0.2		
V	I - 12 mA	2.7V	2.2		$\Box$ $_{V}$
V <sub>OH</sub>	I <sub>OH</sub> = -12 mA	3V	2.4		v
	I <sub>OH</sub> = -24 mA	3V	2.2		
	I <sub>OL</sub> = 100 μA	2.7V to 3.6V		0	.2
V <sub>OL</sub>	I <sub>OL</sub> = 12 mA	2.7V		0	.4 V
	I <sub>OL</sub> = 24 mA	3V		0.9	55
I <sub>I</sub>	V <sub>I</sub> = 5.5 V or GND	3.6V		:	:5 μA
I <sub>cc</sub>	$V_I = V_{CC}$ or GND, $I_O = 0$	3.6V			0 μΑ
ΔI <sub>CC</sub>	One input at $V_{CC} - 0.6 \text{ V}$ , Other inputs at $V_{CC}$ or GND	2.7V to 3.6V		50	00 μΑ
C <sub>i</sub>	V <sub>I</sub> = V <sub>CC</sub> or GND	3.3V		5	pF

<sup>(1)</sup>  $T_A = 25^{\circ}C$ 

# 5.7 Electrical Characteristics, SN74LVC08A

over recommended operating free-air temperature range (unless otherwise noted)

		iiporataro rarigo				N74LVC08A	\			
PARAMETER	TEST CONDITIONS	V <sub>cc</sub>	T <sub>A</sub> = 25°C			-40°C to +85°C		-40°C to +125°C		UNIT
			MIN	TYP	MAX	MIN	MAX	MIN	MAX	
	I <sub>OH</sub> = -100 μA	1.65V to 3.6V	V <sub>CC</sub> - 0.2			V <sub>CC</sub> - 0.2		V <sub>CC</sub> – 0.3		
	I <sub>OH</sub> = -4 mA	1.65V	1.29			1.2		1.05		
V	I <sub>OH</sub> = -8 mA	2.3V	1.9			1.7		1.55		V
V <sub>OH</sub>	I <sub>OH</sub> = –12 mA	2.7V	2.2			2.2		2.05		V
	10H12 IIIA	3V	2.4			2.4		2.25		
	I <sub>OH</sub> = -24 mA	3V	2.3			2.2		2		
	I <sub>OL</sub> = 100 μA	1.65V to 3.6V			0.1	-	0.2		0.3	
	I <sub>OL</sub> = 4 mA	1.65V			0.24		0.45		0.6	
V <sub>OL</sub>	I <sub>OL</sub> = 8 mA	2.3V			0.3		0.7		0.75	V
	I <sub>OL</sub> = 12 mA	2.7V			0.4		0.4		0.6	
	I <sub>OL</sub> = 24 mA	3V			0.55		0.55		0.8	
I <sub>I</sub>	V <sub>I</sub> = 5.5 V or GND	3.6V			±1		±5		±20	μA
Icc	$V_I = V_{CC}$ or GND, $I_O = 0$	3.6V			1		10		40	μA
ΔI <sub>CC</sub>	One input at V <sub>CC</sub> - 0.6 V, Other inputs at V <sub>CC</sub> or GND	2.7V to 3.6V			500		500		5000	μΑ
C <sub>i</sub>	V <sub>I</sub> = V <sub>CC</sub> or GND	3.3V		5						pF



# 5.8 Switching Characteristics, SN54LVC08A

over recommended operating free-air temperature range (unless otherwise noted) (see Load Circuit and Voltage Waveforms)

					SN54LV		
	PARAMETER	FROM (INPUT)	TO (OUTPUT)	V <sub>cc</sub>	-55°C to +125°C		UNIT
					MIN	MAX	
	<b>+</b> .	A or B	V	2.7V		4.8	ne
	<sup>L</sup> pd	AOID	1	3.3V ± 0.3V	1	4.1	ns

# 5.9 Switching Characteristics, SN74LVC08A

over recommended operating free-air temperature range (unless otherwise noted) (see Load Circuit and Voltage Waveforms)

		TO (OUTPUT)	V <sub>CC</sub>								
PARAMETER FROM (INPUT)				T <sub>A</sub> = 25°C			-40°C to +85°C		-40°C to +125°C		UNIT
			MIN	TYP	MAX	MIN	MAX	MIN	MAX		
			1.8V ± 0.15V	1	5	9.3	1	9.8	1	11.3	ns
	A or B	_	2.5V ± 0.2V	1	2.9	6.4	1	6.9	1	9	
t <sub>pd</sub>	AOIB	Y	2.7V	1	3	4.6	1	4.8	1	6	
		3.3V ± 0.3V	1	2.6	3.9	1	4.1	1	5.5		
t <sub>sk(o)</sub>			3.3V ± 0.3V					1	-	1.5	ns

# **5.10 Operating Characteristics**

 $T_A = 25^{\circ}C$ 

I A	PARAMETER	TEST CONDITIONS	V <sub>CC</sub>	TYP	UNIT
			1.8 V	7	
$C_{pd}$	Power dissipation capacitance per gate	f = 10 MHz	2.5 V	9.8	pF
			3.3 V	10	

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# **5.11 Typical Characteristics**

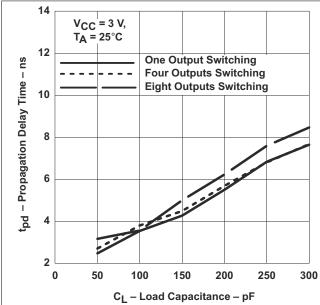


Figure 5-1. Propagation Delay (Low to High Transition)
vs Load Capacitance

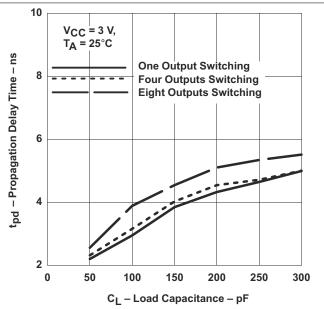
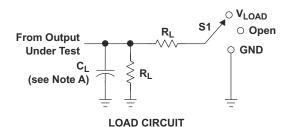


Figure 5-2. Propagation Delay (High to Low Transition)
vs Load Capacitance



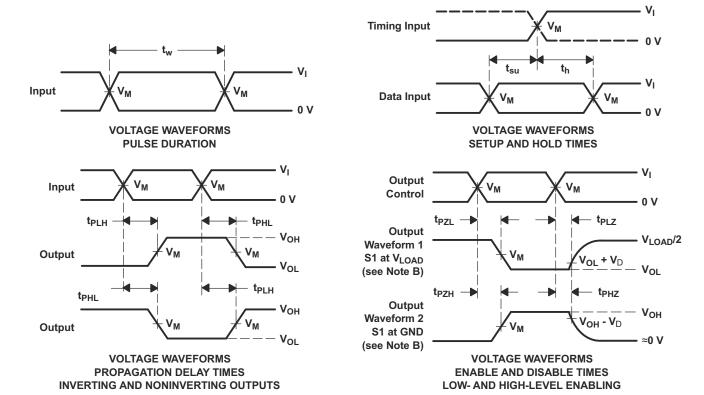
## **6 Parameter Measurement Information**

## **Load Circuit and Voltage Waveforms**



TEST	S1
t <sub>PLH</sub> /t <sub>PHL</sub>	Open
t <sub>PLZ</sub> /t <sub>PZL</sub>	$V_{LOAD}$
t <sub>PHZ</sub> /t <sub>PZH</sub>	GND

.,	INF	PUTS	.,	V	0		.,
V <sub>CC</sub>	VI	t <sub>r</sub> /t <sub>f</sub>	V <sub>M</sub>	V <sub>LOAD</sub>	CL	R <sub>L</sub>	<b>V</b> D
1.8 V ± 0.15 V	V <sub>CC</sub>	≤2 ns	V <sub>CC</sub> /2	2 × V <sub>CC</sub>	30 pF	<b>1 k</b> Ω	0.15 V
2.5 V ± 0.2 V	V <sub>CC</sub>	≤2 ns	V <sub>CC</sub> /2	2 × V <sub>CC</sub>	30 pF	<b>500</b> Ω	0.15 V
2.7 V	2.7 V	≤2.5 ns	1.5 V	6 V	50 pF	<b>500</b> Ω	0.3 V
3.3 V ± 0.3 V	2.7 V	≤2.5 ns	1.5 V	6 V	50 pF	<b>500</b> Ω	0.3 V



- NOTES: A. C<sub>L</sub> includes probe and jig capacitance.
  - B. Waveform 1 is for an output with internal conditions such that the output is low except when disabled by the output control. Waveform 2 is for an output with internal conditions such that the output is high, except when disabled by the output control.
  - C. All input pulses are supplied by generators having the following characteristics: PRR $\leq$  10 MHz, Z<sub>0</sub> = 50 W.
  - D. The outputs are measured one at a time, with one transition per measurement.
  - E.  $t_{PLZ}$  and  $t_{PHZ}$  are the same as  $t_{dis}$ .
  - F.  $t_{PZL}$  and  $t_{PZH}$  are the same as  $t_{en}$ .
  - G.  $t_{PLH}$  and  $t_{PHL}$  are the same as  $t_{pd}$ .
  - H. All parameters and waveforms are not applicable to all devices.



# 7 Detailed Description

#### 7.1 Overview

The SN74LVC08 device contains four 2-input positive AND gate device and performs the Boolean function Y = A × B. This device is useful when multiple AND function is used in the system.

#### 7.2 Functional Block Diagram



Figure 7-1. Logic Diagram, Each Gate (Positive Logic)

#### 7.3 Feature Description

#### 7.3.1 Balanced High-Drive CMOS Push-Pull Outputs

A balanced output allows the device to sink and source similar currents. The high drive capability of this device creates fast edges into light loads so routing and load conditions should be considered to prevent ringing. Additionally, the outputs of this device are capable of driving larger currents than the device can sustain without being damaged. It is important for the power output of the device to be limited to avoid thermal runaway and damage due to over-current. The electrical and thermal limits defined the in the Section 5.1 must be followed at all times.

#### 7.3.2 Standard CMOS Inputs

Standard CMOS inputs are high impedance and are typically modelled as a resistor in parallel with the input capacitance given in the Section 5.6 and Section 5.7. The worst case resistance is calculated with the maximum input voltage, given in the Section 5.1, and the maximum input leakage current, given in the Section 5.6 and Section 5.7, using ohm's law ( $R = V \div I$ ).

Signals applied to the inputs need to have fast edge rates, as defined by  $\Delta t/\Delta v$  in Section 5.3 and Section 5.4 to avoid excessive currents and oscillations. If a slow or noisy input signal is required, a device with a Schmitt-trigger input should be utilized to condition the input signal prior to the standard CMOS input.

#### 7.3.3 Clamp Diodes

The inputs to this device have negative clamping diodes. The outputs to this device have both positive and negative clamping diodes as shown in Figure 7-2.

### CAUTION

Voltages beyond the values specified in the *Section 5.1* table can cause damage to the device. The input negative-voltage and output voltage ratings may be exceeded if the input and output clamp-current ratings are observed.

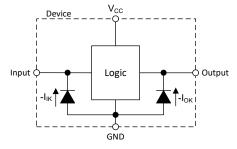


Figure 7-2. Electrical Placement of Clamping Diodes for Each Input and Output



## 7.3.4 Over-voltage Tolerant Inputs

Input signals to this device can be driven above the supply voltage so long as they remain below the maximum input voltage value specified in the *Section 5.1*.

## 7.4 Device Functional Modes

Table 7-1 lists the functional modes for the SN54LVC08A and SN74LVC08A devices.

Table 7-1. Truth Table

INP	UTS	OUTPUT
Α	В	Υ
L	L	L
L	Н	L
Н	L	L
Н	Н	Н

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# 8 Application and Implementation

#### Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

#### 8.1 Application Information

The SN74LVC08A is used to drive CMOS device and used for implementing AND logic. The LVC family can support current drive of about 24 mA at 3-V  $V_{CC}$ . The inputs for SN74LVC08A are 5.5-V tolerant allowing it to translate down to  $V_{CC}$ .

## 8.2 Typical Application

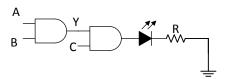


Figure 8-1. Three Input AND Gate Implementation and Driving LED

#### 8.2.1 Design Requirements

This device uses CMOS technology and has balanced output drive. Take care to avoid bus contention because it can drive currents that would exceed maximum limits. The high drive will also create fast edges into light loads so routing and load conditions should be considered to prevent ringing.

#### 8.2.2 Detailed Design Procedure

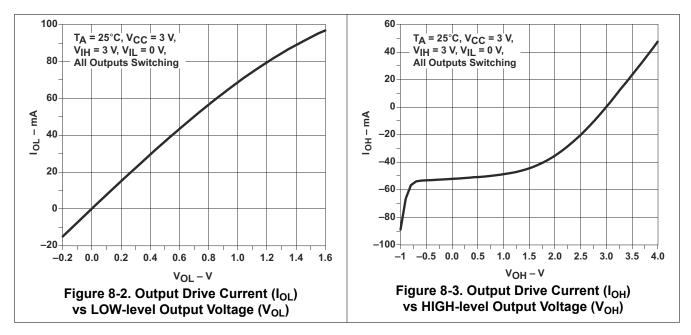
SN74LVC08A contains four AND gates in one package which can be used for individual AND function or to implement complex Boolean logic. Figure 8-1 shows an example of implementing 3input AND function. AB are inputs for AND gate which are connected to another AND gate. Z= A × B × C. SN74LVC08A support high drive current of 24 mA which can be used to drive LEDs of even Drive low current signal FETs, an example is shown in Figure 8-1 TI recommends to use a series resistance to limit the current. If  $V_{CC}$  is 3 V, and LED current should be 10 mA, and the forward-voltage of LED is 2.5 V, then R as shown in Figure 8-1 is calculated using Equation 1:

$$R = (V_{CC} - V_{LED}) / I$$

$$R = (3 - 2.5) / 0.01 = 50 \Omega$$
(1)



#### 8.2.3 Application Curves



#### **Power Supply Recommendations**

The power supply can be any voltage between the minimum and maximum supply voltage rating located in the *Recommended Operating Conditions* table.

The  $V_{CC}$  pin must have a good bypass capacitor to prevent power disturbance. TI recommends to use a 0.1- $\mu$ F capacitor. It is ok to parallel multiple bypass capacitors to reject different frequencies of noise. 0.1- $\mu$ F and 1- $\mu$ F capacitors are commonly used in parallel. The bypass capacitor should be installed as close to the power pin as possible for best results.

#### 8.3 Layout

#### 8.3.1 Layout Guidelines

When using multiple bit logic devices, inputs should not float. In many cases, functions or parts of functions of digital logic devices are unused. Some examples are when only two inputs of a triple-input AND gate are used, or when only 3 of the 4-buffer gates are used. Such input pins should not be left unconnected because the undefined voltages at the outside connections result in undefined operational states.

Specified in Figure 8-4 are rules that must be observed under all circumstances. All unused inputs of digital logic devices must be connected to a high or low bias to prevent them from floating. The logic level that should be applied to any particular unused input depends on the function of the device. Generally they will be tied to GND or VCC, whichever makes more sense or is more convenient.

Even low data rate digital signals can have high frequency signal components due to fast edge rates. When a PCB trace turns a corner at a 90° angle, a reflection can occur. A reflection occurs primarily because of the change of width of the trace. At the apex of the turn, the trace width increases to 1.414 times the width. This increase upsets the transmission-line characteristics, especially the distributed capacitance and self–inductance of the trace which results in the reflection. Not all PCB traces can be straight and therefore some traces must turn corners. Figure 8-5 shows progressively better techniques of rounding corners. Only the last example (BEST) maintains constant trace width and minimizes reflections.



# 8.3.2 Layout Examples

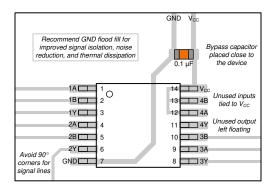


Figure 8-4. Example Layout

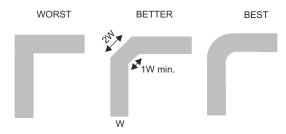


Figure 8-5. Trace Example

# 9 Device and Documentation Support

# 9.1 Documentation Support (Analog)

#### 9.1.1 Related Documentation

For related documentation see the following:

Implications of Slow or Floating CMOS Inputs, SCBA004

#### 9.1.2 Related Links

The table below lists quick access links. Categories include technical documents, support and community resources, tools and software, and quick access to order now.

Table 9-1. Related Links

PARTS	PRODUCT FOLDER	ORDER NOW	TECHNICAL DOCUMENTS	TOOLS & SOFTWARE	SUPPORT & COMMUNITY
SN54LVC08A	Click here	Click here	Click here	Click here	Click here
SN74LVC08A	Click here	Click here	Click here	Click here	Click here

## 9.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

# 9.3 Support Resources

TI E2E™ support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

#### 9.3.1 Community Resources

## 9.4 Trademarks

TI E2E™ is a trademark of Texas Instruments.

All trademarks are the property of their respective owners.

#### 9.5 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

# 9.6 Glossary

This glossary lists and explains terms, acronyms, and definitions.

#### 10

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

#### Changes from Revision V (May 2024) to Revision W (July 2024)

Pag

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# Changes from Revision U (March 2024) to Revision V (May 2024)

Page

# 11 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



www.ti.com 18-Nov-2024

# **PACKAGING INFORMATION**

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
5962-9753401Q2A	ACTIVE	LCCC	FK	20	55	Non-RoHS & Green	SNPB	N / A for Pkg Type	-55 to 125	5962- 9753401Q2A SNJ54LVC 08AFK	Samples
5962-9753401QCA	ACTIVE	CDIP	J	14	25	Non-RoHS & Green	SNPB	N / A for Pkg Type	-55 to 125	5962-9753401QC A SNJ54LVC08AJ	Samples
5962-9753401QDA	ACTIVE	CFP	W	14	25	Non-RoHS & Green	SNPB	N / A for Pkg Type	-55 to 125	5962-9753401QD A SNJ54LVC08AW	Samples
SN74LVC08ABQAR	ACTIVE	WQFN	BQA	14	3000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	LVC08A	Samples
SN74LVC08AD	ACTIVE	SOIC	D	14	50	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	LVC08A	Samples
SN74LVC08ADBR	ACTIVE	SSOP	DB	14	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	LC08A	Samples
SN74LVC08ADBRE4	ACTIVE	SSOP	DB	14	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	LC08A	Samples
SN74LVC08ADE4	ACTIVE	SOIC	D	14	50	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	LVC08A	Samples
SN74LVC08ADG4	ACTIVE	SOIC	D	14	50	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	LVC08A	Samples
SN74LVC08ADR	ACTIVE	SOIC	D	14	2500	RoHS & Green	NIPDAU   SN	Level-1-260C-UNLIM	-40 to 125	LVC08A	Samples
SN74LVC08ADRE4	ACTIVE	SOIC	D	14	2500	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	LVC08A	Samples
SN74LVC08ADRG3	ACTIVE	SOIC	D	14	2500	RoHS & Green	SN	Level-1-260C-UNLIM	-40 to 125	LVC08A	Samples
SN74LVC08ADRG4	ACTIVE	SOIC	D	14	2500	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	LVC08A	Samples
SN74LVC08ADT	ACTIVE	SOIC	D	14	250	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	LVC08A	Samples
SN74LVC08ANSR	ACTIVE	SO	NS	14	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	LVC08A	Samples
SN74LVC08ANSRE4	ACTIVE	SO	NS	14	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	LVC08A	Samples
SN74LVC08APW	ACTIVE	TSSOP	PW	14	90	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	LC08A	Samples



# **PACKAGE OPTION ADDENDUM**

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Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
SN74LVC08APWG4	ACTIVE	TSSOP	PW	14	90	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	LC08A	Samples
SN74LVC08APWR	ACTIVE	TSSOP	PW	14	2000	RoHS & Green	NIPDAU   SN	Level-1-260C-UNLIM	-40 to 125	LC08A	Samples
SN74LVC08APWRE4	ACTIVE	TSSOP	PW	14	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	LC08A	Samples
SN74LVC08APWRG3	ACTIVE	TSSOP	PW	14	2000	RoHS & Green	SN	Level-1-260C-UNLIM	-40 to 125	LC08A	Samples
SN74LVC08APWRG4	ACTIVE	TSSOP	PW	14	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	LC08A	Samples
SN74LVC08APWT	ACTIVE	TSSOP	PW	14	250	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	LC08A	Samples
SN74LVC08APWTG4	ACTIVE	TSSOP	PW	14	250	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	LC08A	Samples
SN74LVC08ARGYR	ACTIVE	VQFN	RGY	14	3000	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	LC08A	Samples
SN74LVC08ARGYRG4	ACTIVE	VQFN	RGY	14	3000	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	LC08A	Samples
SNJ54LVC08AFK	ACTIVE	LCCC	FK	20	55	Non-RoHS & Green	SNPB	N / A for Pkg Type	-55 to 125	5962- 9753401Q2A SNJ54LVC 08AFK	Samples
SNJ54LVC08AJ	ACTIVE	CDIP	J	14	25	Non-RoHS & Green	SNPB	N / A for Pkg Type	-55 to 125	5962-9753401QC A SNJ54LVC08AJ	Samples
SNJ54LVC08AW	ACTIVE	CFP	W	14	25	Non-RoHS & Green	SNPB	N / A for Pkg Type	-55 to 125	5962-9753401QD A SNJ54LVC08AW	Samples

<sup>(1)</sup> The marketing status values are defined as follows:

**ACTIVE**: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

RoHS Exempt: Til defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

<sup>(2)</sup> **RoHS**: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".



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**Green:** TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

#### OTHER QUALIFIED VERSIONS OF SN54LVC08A, SN74LVC08A:

Catalog: SN74LVC08A

Automotive: SN74LVC08A-Q1, SN74LVC08A-Q1

Enhanced Product: SN74LVC08A-EP, SN74LVC08A-EP

Military: SN54LVC08A

NOTE: Qualified Version Definitions:

Catalog - TI's standard catalog product

Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects

• Enhanced Product - Supports Defense, Aerospace and Medical Applications

# **PACKAGE OPTION ADDENDUM**

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• Military - QML certified for Military and Defense Applications



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## TAPE AND REEL INFORMATION



# TAPE DIMENSIONS + K0 - P1 - B0 W Cavity - A0 -

A0	Dimension designed to accommodate the component width
В0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

#### QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
SN74LVC08ABQAR	WQFN	BQA	14	3000	180.0	12.4	2.8	3.3	1.1	4.0	12.0	Q1
SN74LVC08ADBR	SSOP	DB	14	2000	330.0	16.4	8.35	6.6	2.4	12.0	16.0	Q1
SN74LVC08ADR	SOIC	D	14	2500	330.0	16.4	6.5	9.0	2.1	8.0	16.0	Q1
SN74LVC08ADRG3	SOIC	D	14	2500	330.0	16.8	6.5	9.5	2.1	8.0	16.0	Q1
SN74LVC08ADRG4	SOIC	D	14	2500	330.0	16.4	6.5	9.0	2.1	8.0	16.0	Q1
SN74LVC08ADRG4	SOIC	D	14	2500	330.0	16.4	6.5	9.0	2.1	8.0	16.0	Q1
SN74LVC08ADT	SOIC	D	14	250	330.0	16.4	6.5	9.0	2.1	8.0	16.0	Q1
SN74LVC08ANSR	so	NS	14	2000	330.0	16.4	8.2	10.5	2.5	12.0	16.0	Q1
SN74LVC08APWR	TSSOP	PW	14	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
SN74LVC08APWRG3	TSSOP	PW	14	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
SN74LVC08APWRG4	TSSOP	PW	14	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
SN74LVC08APWT	TSSOP	PW	14	250	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
SN74LVC08ARGYR	VQFN	RGY	14	3000	330.0	12.4	3.75	3.75	1.15	8.0	12.0	Q1



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\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
SN74LVC08ABQAR	WQFN	BQA	14	3000	210.0	185.0	35.0
SN74LVC08ADBR	SSOP	DB	14	2000	356.0	356.0	35.0
SN74LVC08ADR	SOIC	D	14	2500	353.0	353.0	32.0
SN74LVC08ADRG3	SOIC	D	14	2500	364.0	364.0	27.0
SN74LVC08ADRG4	SOIC	D	14	2500	356.0	356.0	35.0
SN74LVC08ADRG4	SOIC	D	14	2500	353.0	353.0	32.0
SN74LVC08ADT	SOIC	D	14	250	210.0	185.0	35.0
SN74LVC08ANSR	SO	NS	14	2000	356.0	356.0	35.0
SN74LVC08APWR	TSSOP	PW	14	2000	356.0	356.0	35.0
SN74LVC08APWRG3	TSSOP	PW	14	2000	364.0	364.0	27.0
SN74LVC08APWRG4	TSSOP	PW	14	2000	356.0	356.0	35.0
SN74LVC08APWT	TSSOP	PW	14	250	356.0	356.0	35.0
SN74LVC08ARGYR	VQFN	RGY	14	3000	356.0	356.0	35.0

# **PACKAGE MATERIALS INFORMATION**

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## **TUBE**



\*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	T (µm)	B (mm)
5962-9753401Q2A	FK	LCCC	20	55	506.98	12.06	2030	NA
5962-9753401QDA	W	CFP	14	25	506.98	26.16	6220	NA
SN74LVC08AD	D	SOIC	14	50	506.6	8	3940	4.32
SN74LVC08ADE4	D	SOIC	14	50	506.6	8	3940	4.32
SN74LVC08ADG4	D	SOIC	14	50	506.6	8	3940	4.32
SN74LVC08APW	PW	TSSOP	14	90	530	10.2	3600	3.5
SN74LVC08APWG4	PW	TSSOP	14	90	530	10.2	3600	3.5
SNJ54LVC08AFK	FK	LCCC	20	55	506.98	12.06	2030	NA
SNJ54LVC08AW	W	CFP	14	25	506.98	26.16	6220	NA



SMALL OUTLINE INTEGRATED CIRCUIT



- 1. All linear dimensions are in millimeters. Dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

  2. This drawing is subject to change without notice.

  3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm, per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.43 mm, per side.
- 5. Reference JEDEC registration MS-012, variation AB.



SMALL OUTLINE INTEGRATED CIRCUIT



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE INTEGRATED CIRCUIT



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.





NOTES: A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994.

- B. This drawing is subject to change without notice.
- C. QFN (Quad Flatpack No-Lead) package configuration.
- D. The package thermal pad must be soldered to the board for thermal and mechanical performance.
- E. See the additional figure in the Product Data Sheet for details regarding the exposed thermal pad features and dimensions.
- Pin 1 identifiers are located on both top and bottom of the package and within the zone indicated. The Pin 1 identifiers are either a molded, marked, or metal feature.
- G. Package complies to JEDEC MO-241 variation BA.



# RGY (S-PVQFN-N14)

# PLASTIC QUAD FLATPACK NO-LEAD

#### THERMAL INFORMATION

This package incorporates an exposed thermal pad that is designed to be attached directly to an external heatsink. The thermal pad must be soldered directly to the printed circuit board (PCB). After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For information on the Quad Flatpack No—Lead (QFN) package and its advantages, refer to Application Report, QFN/SON PCB Attachment, Texas Instruments Literature No. SLUA271. This document is available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.



Bottom View

Exposed Thermal Pad Dimensions

4206353-2/P 03/14

NOTE: All linear dimensions are in millimeters



# RGY (S-PVQFN-N14)

# PLASTIC QUAD FLATPACK NO-LEAD



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Application Note, Quad Flat—Pack QFN/SON PCB Attachment, Texas Instruments Literature No. SLUA271, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com <a href="https://www.ti.com">http://www.ti.com</a>.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
- F. Customers should contact their board fabrication site for minimum solder mask web tolerances between signal pads.



2.5 x 3, 0.5 mm pitch

PLASTIC QUAD FLATPACK - NO LEAD

This image is a representation of the package family, actual package may vary. Refer to the product data sheet for package details.



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PLASTIC QUAD FLAT PACK-NO LEAD



- All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for optimal thermal and mechanical performance.



PLASTIC QUAD FLAT PACK-NO LEAD



NOTES: (continued)

- 4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
- 5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



PLASTIC QUAD FLAT PACK-NO LEAD



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

# **MECHANICAL DATA**

# NS (R-PDSO-G\*\*)

# 14-PINS SHOWN

## PLASTIC SMALL-OUTLINE PACKAGE



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion, not to exceed 0,15.



# W (R-GDFP-F14)

# CERAMIC DUAL FLATPACK



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- C. This package can be hermetically sealed with a ceramic lid using glass frit.
- D. Index point is provided on cap for terminal identification only.
- E. Falls within MIL STD 1835 GDFP1-F14







- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

  2. This drawing is subject to change without notice.

  3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
  4. Reference JEDEC registration MO-150.





NOTES: (continued)

- 5. Publication IPC-7351 may have alternate designs.
- 6. Solder mask tolerances between and around signal pads can vary based on board fabrication site.





NOTES: (continued)

- 7. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 8. Board assembly site may have different recommendations for stencil design.



8.89 x 8.89, 1.27 mm pitch

LEADLESS CERAMIC CHIP CARRIER

This image is a representation of the package family, actual package may vary. Refer to the product data sheet for package details.



CERAMIC DUAL IN LINE PACKAGE



Images above are just a representation of the package family, actual package may vary. Refer to the product data sheet for package details.

4040083-5/G





CERAMIC DUAL IN LINE PACKAGE



- 1. All controlling linear dimensions are in inches. Dimensions in brackets are in millimeters. Any dimension in brackets or parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. This package is hermitically sealed with a ceramic lid using glass frit.
- His package is remitted by sealed with a ceramic its using glass mit.
   Index point is provided on cap for terminal identification only and on press ceramic glass frit seal only.
   Falls within MIL-STD-1835 and GDIP1-T14.



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- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

  2. This drawing is subject to change without notice.

  3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-153.





NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.





NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



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