# **BQ25820 Evaluation Module**



## **Description**

The BQ25820EVM evaluation module (EVM) is an evaluation system for the BQ25820 IC. The BQ25820 IC is a buck battery charge controller with direct power path control. The BQ25820 has a wide input range of 4.2V – 70V, a wide output voltage range of up to 70V, and bi-directional capabilities. The BQ25820EVM has a max input and output of 55V and a max charge current of 10A.

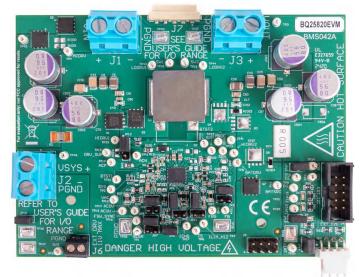
### **Get Started**

- 1. Order the EVM on ti.com
- 2. Order the EV2400 to communicate with the EVM
- 3. Download the BQ25820 BQZ file
- Download the BQ25820 EVM design files on ti.com

### **Features**

- Wide input voltage operating range: 4.2V–55V
- Wide output operating range: up to 55V with CC/CV support for:

- 1- to 13-Cell Li-Ion
- 1– to 14–Cell LiFePO4
- Synchronous buck DC/DC charge controller with NFET drivers
  - Adjustable switching frequency from 200kHz to 600kHz
  - Optional synchronization to external clock
  - Optional gate driver supply input for optimized efficiency
- Resistor-programmable standalone with added I2C mode
- Built in MPPT to maximize power from solar panel arrays
- Power up from battery (reverse mode) output 4V to 55V
- · High safety integration
  - Adjustable input overvoltage and undervoltage protection
  - Output overvoltage and overcurrent protection



### 1 Evaluation Module Overview

### 1.1 Introduction

The BQ25820EVM can be evaluated for up to 13 cell Li-lon battery charging implementing CC/CV profile. Typical applications include medical equipment, solar backup chargers, energy storage systems, drones, cordless power and garden tools.

This EVM does not include the EV2400 interface device and does not provide any electrical isolation for the digital interfaces. EV2400 must be ordered separately to evaluate the BQ25820EVM and electrical safety considerations must be considered when interfacing between the PC and the EVM board. When interfacing the EVM to the PC through the digital interfaces, digital isolators with isolation boundary is recommended.

The BQ25820EVM has smaller clearance and creepage than normally used on high voltage boards as well as not having an isolation boundary. If you apply high voltage to this board, all terminals must be considered high voltage and hazardous live. Electric shock is possible when connecting the board to live wire. The board must be handled with care by a professional. For safety, use of isolated test equipment with various protection features (such as overvoltage and overcurrent) is recommended.

### 1.2 Kit Contents

This EVM kit includes:

1 BQ25820 EVM

## 1.3 Specification

Table 1-1. Recommended Operating Conditions for BQ25820EVM

	Description	MIN	TYP	MAX	UNIT
VIN (J1)	Input voltage to the EVM	4.2		55 <sup>(1)</sup>	V
VOUT (J3)	Output voltage of the EVM	3.3		55 <sup>(1)</sup>	V
IIN (J1)	Input current of the EVM			10 <sup>(3)</sup> (4)	А
IOUT (J3)	Output current of the EVM			10 <sup>(3)</sup>	А
Regulator output power	Output power of the EVM			400 <sup>(3)</sup>	W
EXT_DRV (J6)	Voltage applied to DRV_SUP pin of the regulator	4		11	V
IAC Sense Resistor	Input current sense resistor	2	2 <sup>(5)</sup>	10	mΩ
EVM Operating Ambient Temperature (TA)			25 <sup>(2)</sup>		°C

<sup>(1)</sup> Due to the high di/dt and dv/dt electrical flow associated with switch-mode power supplies, nodes on the EVM can have high spike above input voltage (in buck mode) or output voltage (in boost mode) level. Switch node voltage can swing up to input or output + inductive spike level. High side gate drives can swing up to switch node voltage + 11V (DRV\_SUP supply voltage dependent) + gate drive inductive spike level. Safety precautions must be observed at all times.

#### 1.4 Device Information

The device offers high-efficiency battery charging over a wide voltage range with output CC-CV control. The device integrates all the loop compensation for the buck converter, thereby providing a high density method with ease of use.

Besides the I2C host-controlled charging mode, the device also supports programmable hardware limits. Input current, and output current regulation targets can be set with single resistor on the IIN, and IOUT pins, respectively.

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<sup>(2)</sup> Connectors, bump-ons, jumpers on the EVM are not a good choice for evaluation under temperature greatly deviated from room temperature of 25°C. Please refer to BOM for temperature rating of board components.

<sup>(3)</sup> Thermal monitoring (for example, using a thermal camera) is recommended if power stage output current > 5A or total output power > 100W.

<sup>(4)</sup> Default EVM input current limit is set to 8A through the IIN pin. The current limiting feature can be disabled by setting EN\_IIN\_PIN bit to '0', changing IIN pin resistor, or shorting IIN pin to PGND through JP11.

<sup>(5)</sup> The input sense resistor is optional and the sense resistor can be removed. For an USB-C EPR operation, a 5mΩ sense resistor is needed.



# 1.5 General Texas Instruments High Voltage Evaluation (TI HV EMV) User Safety Guidelines



Always follow TI's set-up and application instructions, including use of all interface components within the recommended electrical rated voltage and power limits. Always use electrical safety precautions to help verify your personal safety and those working around you. Contact TI's Product Information Center <a href="http://ti.com/customer.support">http://ti.com/customer.support</a> for further information.

Save all warnings and instructions for future reference.

#### **WARNING**

Failure to follow warnings and instructions can result in personal injury, property damage or death due to electrical shock and burn hazards.

The term TI HV EVM refers to an electronic device typically provided as an open framed, unenclosed printed circuit board assembly. It is *intended strictly for use in development laboratory environments, solely for qualified professional users having training, expertise and knowledge of electrical safety risks in development and application of high voltage electrical circuits. Any other use and/or application are strictly prohibited by Texas Instruments.* If you are not suitably qualified, then immediately stop from further use of the HV EVM.

- 1. Work Area Safety:
  - a. Keep work area clean and orderly.
  - b. Qualified observers must be present anytime circuits are energized.
  - c. Effective barriers and signage must be present in the area where the TI HV EVM and the interface electronics are energized, indicating operation of accessible high voltages can be present, for the purpose of protecting inadvertent access.
  - d. All interface circuits, power supplies, evaluation modules, instruments, meters, scopes, and other related apparatus used in a development environment exceeding 50Vrms/75VDC must be electrically located within a protected Emergency Power Off EPO protected power strip.
  - e. Use stable and non-conductive work surface.
  - f. Use adequately insulated clamps and wires to attach measurement probes and instruments. No freehand testing whenever possible.
- 2. Electrical Safety:
  - a. As a precautionary measure, a good engineering practice to assume is that the entire EVM can have fully accessible and active high voltages.
  - b. De-energize the TI HV EVM and all the inputs, outputs and electrical loads before performing any electrical or other diagnostic measurements. Revalidate that TI HV EVM power has been safely deenergized.
  - c. With the EVM confirmed de-energized, proceed with required electrical circuit configurations, wiring, measurement equipment hook-ups and other application needs, while still assuming the EVM circuit and measuring instruments are electrically live.
  - d. Once EVM readiness is complete, energize the EVM as intended.

#### **WARNING**

While the EVM is energized, never touch the EVM or the electrical circuits, as the electrical circuits and EVM can be at high voltages capable of causing electrical shock hazard.

- Personal Safety
  - a. Wear personal protective equipment e.g. latex gloves or safety glasses with side shields or protect EVM in an adequate lucent plastic box with interlocks from accidental touch.

#### Limitation for safe use:

EVMs are not to be used as all or part of a production unit.



### 1.5.1 General Safety Information

The following warnings and cautions are noted for the safety of anyone using or working close to the BQ25820 EVM. Observe all safety precautions.



Warning

The BQ25820EVM circuit module can become hot during operation due to dissipation of heat. Avoid contact with the board. Follow all applicable safety procedures applicable to your laboratory.

#### CAUTION

Hot surface. Contact can cause burns. Do not touch!



Warning

The BQ25820EVM has smaller clearance and creepage than normally used on high voltage boards as well as not having an isolation boundary. If the user applies high voltage to this board, then all terminals are considered high voltage and hazardous live. Electric shock is possible when connecting the board to live wire. The board needs to be handled with care by a professional. For safety, use of isolated test equipment with various protection features (such as overvoltage and overcurrent) is recommended.



Warning

High voltages that can cause injury exist on this evaluation module (EVM). Please verify all safety procedures are followed when working on this EVM. Never leave a powered EVM unattended



Warning

High voltage can be present on board capacitors after power down. Properly check and discharge all on-board energy reservoir after EVM power down.



Caution

Do not leave EVM powered when unattended.

#### CAUTION

The communication interfaces are not isolated on the EVM. The use of digital isolators is recommended. Verify all high voltage safety precautions are observed during testing.

#### **CAUTION**

Connections for rated current must be made at the terminal block. Test points are not rated for the board current.

#### **CAUTION**

The circuit module can be damaged by over temperature. To avoid damage, monitor the temperature during evaluation and provide cooling, as needed, for your system environment. Do not operate beyond the current and voltage limits in Table 1-1.

#### CAUTION

Test equipment can be damaged by application of external voltages. Check your equipment requirements and use blocking diodes or other isolation techniques, as needed, to prevent damage to your equipment.

#### **CAUTION**

The circuit module has signal traces, components, and component leads on the bottom of the board. This can result in exposed voltages, hot surfaces or sharp edges. Do not reach under the board during operation.

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### **CAUTION**

The default settings of the BQ25820 is possibly not designed for the user's application. Verify the EVM settings are set appropriately for test setup before device power up. Set all protections appropriately and limit current for safe operation.

#### **CAUTION**

The board does not have a fuse installed and relies on the external voltage source current limit to verify circuit protection.

## 2 Hardware

### 2.1 Board Parameters

Table 2-1. Default board setup for BQ25820VM

	Description	Value	Unit
ACUV	Input undervoltage	10	V
ACOV	Input overvoltage	55	V
IIN	Input current of the EVM	8	А
IOUT	Output current of the EVM	10	А
FSW_SYNC	Switching frequency of the power stage	250	KHz
VBAT_REG	Battery charge voltage	29.4	V
IAC Sense Resistor	Input current sense resistor	2	mΩ

#### Table 2-2. PCB and Mechanical Parameters

	Value	Unit
Board Size (X dimension, or length)	112	mm
Board Size (Y dimension, or width)	84	mm
IC + power stage max height	5	mm
Total Copper Layers	6	layer
Copper weight per layer	2	oz
Total board thickness	62	mil

## 2.2 IO and Jumper Descriptions

## Table 2-3. Connector/Port Description

Jack	Description
J1-VIN	Input: positive terminal.
J1-PGND	Input: negative terminal (ground terminal).
J3-VOUT	Connected to battery pack output.
J3-PGND	Ground.
J4-EXT_I2C	Communication port for the USB2ANY.
J5-I2C	Communication port for the EV2400.
J6-EXT_DRV	Connection for external gate drive.
J7-Power Connector	Connection for VAC and BAT.
J8-Communication Port	Connection for EXT_DRV, /INT, I2C, /PG, and 3.3V.



**Table 2-4. Jumper Description** 

Jumper	Description	Factory Default
JP1	Use JP1 to connect the default feedback resistor and set the charger to the default 7 cell battery	Installed
JP2	Use JP2 to connect a new feedback resistor to program a different cell count	Not installed
JP3	Use JP3 to connect external IOUT resistor. JP3 can be shorted to PGND to disable hardware output current limiting.	Not installed
JP4	Shunt JP4 to use default IOUT resistor. By closing JP4, the default IOUT current is set to 10A.	Installed
JP5	Shunt JP5 to bias TS.	Installed
JP6	With JP5 shunted (REGN connected for voltage divider). Shunt JP6 to set TS status to normal.	Installed
JP7	With JP5 shunted (REGN connected for voltage divider). Use JP7 to connect external resistor to change TS status.	Not installed
JP8	Use JP8 to connect external FSW_SYNC resistor.	Not installed
JP9	Shunt JP9 to use default FSW_SYNC resistor. By closing JP9, the default switching frequency is set to 250kHz.	Installed
JP10	Shunt JP10 to use default IIN resistor. By closing JP10, the maximum input current is set to 8A.	Installed
JP11	Use JP11 to connect external IIN resistor. JP11 can be shorted to PGND to disable hardware input current limiting.	Not installed
JP12	Use JP12 to select the gate driver source. Shunt pin1 to pin2 to use IC internal LDO REGN output. Shunt pin2 to pin3 to use external gate drive supply. Maximum external gate drive supply can be up to 11V.	Pin1 and pin2 shunted
JP13	Shunt JP13 to enable controller in forward mode. Open JP13 to disable controller. The /CE pin can also be used as a general purpose indicator.	Installed
JP14	Shunt JP14 to connect /INT to a pullup rail.	Installed
JP15	Shunt JP15 to connect STAT1 to a pullup rail. The STAT1 pin can also be used as a general purpose indicator.	Installed
JP16	Shunt JP16 to generate on board 3.3V pullup rail.	Installed

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## 2.3 Equipment

There are two recommended ways to test the EVM. The first and preferred way to test the EVM is to use a four-quadrant power supply. The second is to use a electronic load in constant voltage mode. Testing with a constant voltage load is covered in a later section. The following list of equipment is recommended when testing with a four-quadrant power supply.

## 1. Power Supplies:

A power supply capable of supplying 40 V at 8 A is required. While this part can handle larger voltage and current, larger power levels are not necessary for this procedure.

#### 2. Load #1:

A Kepco load: BOP36-6M, DC 0 to ±36 V, 0 to ±6 A (or higher), or equivalent. When testing without a real battery, connect 2000 uF of capacitance across the input.

### 3. Meters:

Six Fluke 75 multimeters, (equivalent or better) or: Three equivalent voltage meters and three equivalent current meters.

#### 4. Computer:

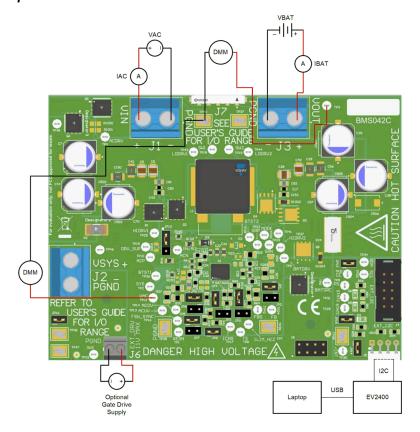
A computer with at least one USB port and a USB cable.

### 5. EV2400 Communication Kit:

#### 6. Software:

Download and properly install bqStudio from https://www.ti.com/tool/BQSTUDIO.

### 2.3.1 Equipment Set Up



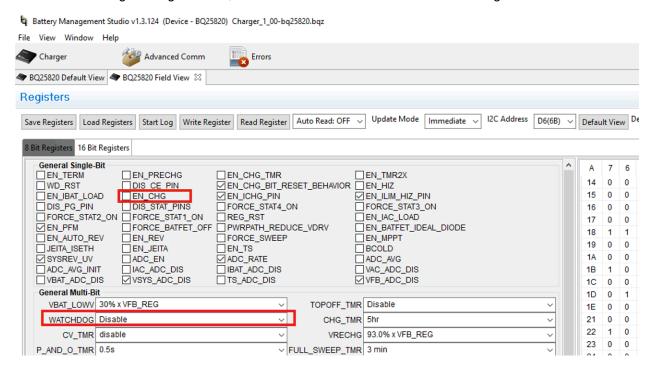


Use the following guidelines to set up the equipment:

- 1. Set power supply 1 for 40V DC, 8A current limit and then turn off the supply.
- 2. Connect the output of power supply 1 in series with a current meter to J1 (VIN and PGND).
- 3. Connect a voltage meter across J1 (VIN) and J1 (PGND).
- 4. Connect load 1 in series with a current meter to J3 (VBAT and PGND).
- 5. Connect a voltage meter across J5 (VBAT and PGND).
- 6. Set 23V at KEPCO load output. Limit KEPCO to 6A. Use load 2 to power EVM from the VOUT output.
- 7. Connect J5 to the EV2400. Connect J5 to the I2C PORT 2 on the EV2400.
- 8. Make sure the jumpers are installed as indicated in IO and Jumper Descriptions.
- 9. Turn on the computer and load 2. Open the bqStudio software.
  - a. Select Charger and click the Next button.

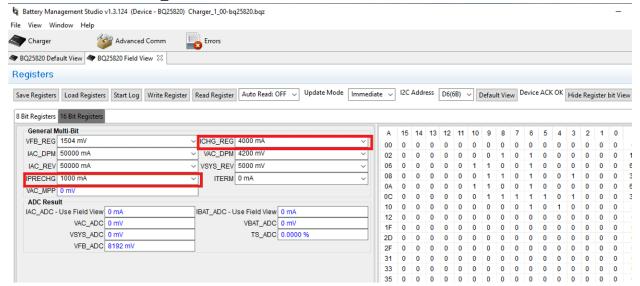


- b. Select Charger\_1\_00\_BQ25820.bqz on the Select a Target Page.
- c. After selecting the target device, click Field View. and then click the Read Register button.



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### 10. Set WATCHDOG and EN CHG to disabled.



- 11. In 16 Bit Registers, set ICHG\_REG to 4000mA and IPRECHG to 1000mA.
- 12. Turn on power supply #1, measure

 $V(J1(VAC)) = 40V \pm 0.5V$   $I(J1(IAC)) = 2.4A \pm 0.5A$  $V(J3(VBAT)) = 23V \pm 0.5V$ 

 $I(J3(IBAT)) = 3.9A \pm 0.5A$ 

Use the following guidelines to test the BQ25820 EVM power path:

- 1. Disconnect the power supply from J1 (VIN and PGND) and disconnect Load 1 from J3 (VOUT and PGND).
- 2. Connect the output of power supply 1 to J3 (VOUT and PGND).
- 3. Set power supply 1 for 20V DC, 8A current limit and then turn off power supply.
- 4. Connect a voltage meter across J2 (VSYS) and J2 (PGND).
- 5. Turn on power supply 1, measure  $V(J2(VSYS)) = 20V \pm 0.5V$ .

## 2.3.2 Equipment - Using a CV Load

The following list of equipment is recommended when testing with a constant voltage electronic load.

#### 1. Power Supplies:

A power supply capable of supplying 40 V at 4 A is required. While this part can handle larger voltage and current, larger power levels are not necessary for this procedure.

### 2. Load #1:

Kikusui PLZ164WA 0-150V, 0-33A When testing without a real battery, connect 2000 uF of capacitance across the input.

#### 3. Meters:

Six Fluke 75 multimeters, (equivalent or better) or: Four equivalent voltage meters and two equivalent current meters.

#### 4. Computer:

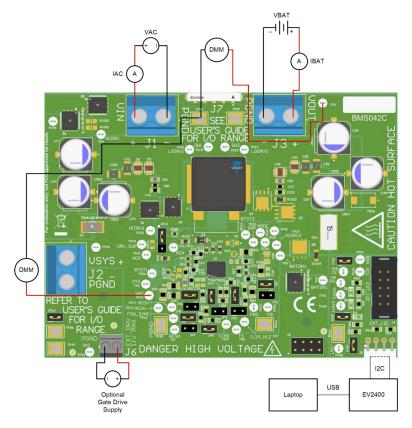
A computer with at least one USB port and a USB cable.

- 5. EV2400 Communication Kit:
- 6. Software:

Download and properly install bqStudio from https://www.ti.com/tool/BQSTUDIO.



### 2.3.3 Equipment Setup - Using a CV Load



Use the following guidelines to set up the equipment:

- 1. Set power supply 1 for 40V DC, A current limit and then turn off the supply.
- 2. Connect the output of power supply 1 in series with a current meter to J1 (VIN and PGND).
- 3. Connect a voltage meter across J1 (VIN) and J1 (PGND).
- 4. Connect load 1 in series with a current meter to J3 (VOUT and PGND).
- 5. Connect a voltage meter across J3 (VOUT and PGND).
- 6. Set electronics load to CV mode and 23.5V. Turn off load 1.

## Note

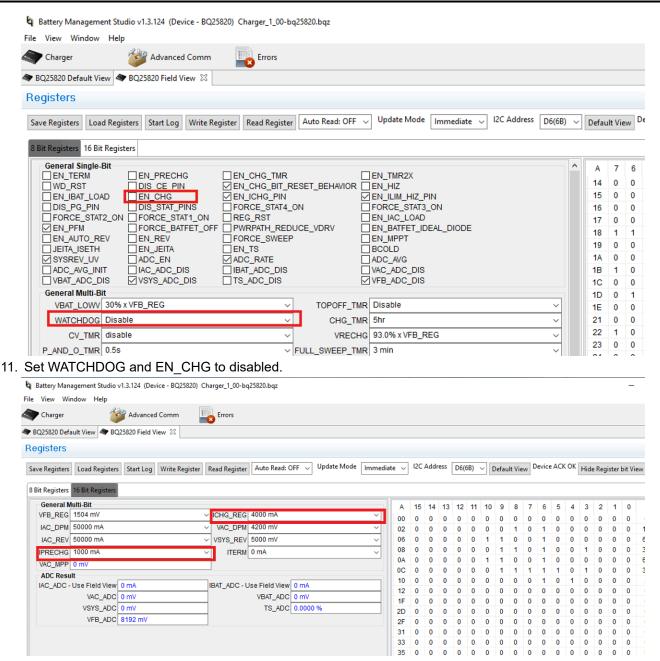
Add a 3000uF capacitor on BAT pin when testing without real battery.

- 7. Connect J5 to the EV2400. Connect J5 to the I<sup>2</sup>C PORT 2 on the EV2400.
- 8. Make sure the jumpers are installed as indicated in IO and Jumper Descriptions.
- 9. Unplug Jumper 13.
- 10. Turn on the computer and power supply #1. Open the BQStudio software.
  - a. Select Charger and click the Next button.



- b. Select Charger 1 00 BQ25820.bqz on the Select a Target Page.
- c. After selecting the target device, click Field View. and then click the Read Register button.

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- 12. In 16 Bit Registers, set ICHG REG to 4000mA and IPRECHG to 1000mA.
- 13. Set EN CHG to enabled. Plug in jumper 13.
- 14. Set power supply 1 to 40V, measure

$$V(J1(VAC)) = 40V \pm 0.5V$$

$$I(J1(IAC)) = 1.2A \pm 0.5A$$

$$V(J3(VBAT)) = 23. V \pm 0.5V$$

$$I(J3(IBAT)) = 2A \pm 0.5A$$

Use the following guidelines to test the BQ25820 EVM power path:

- 1. Disconnect the power supply from J1 (VIN and PGND) and disconnect Load 1 from J3 (VOUT and PGND).
- Connect the output of power supply 1 to J3 (VOUT and PGND).
- 3. Set power supply 1 for 20V DC, 8A current limit and then turn off power supply.
- 4. Connect a voltage meter across J2 (VSYS) and J2 (PGND).
- 5. Turn on power supply 1, measure  $V(J2(VSYS)) = 20V \pm 0.5V$ .



# 3 Hardware Design Files

The following sections includes the hardware design files for BQ25820EVM. This section includes the schematics, board layouts, and Bill of Materials (BOM).

## 3.1 Schematic

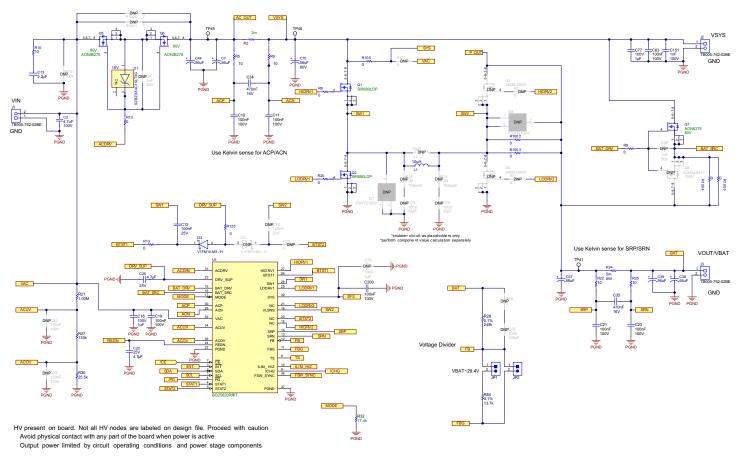
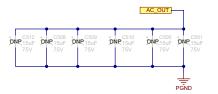
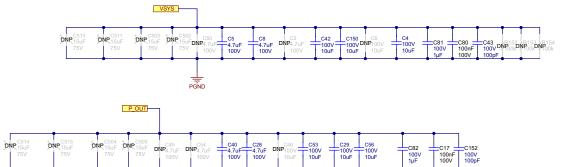
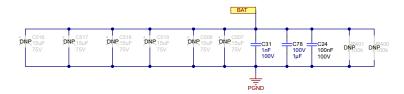


Figure 3-1. BQ25820EVM Schematic

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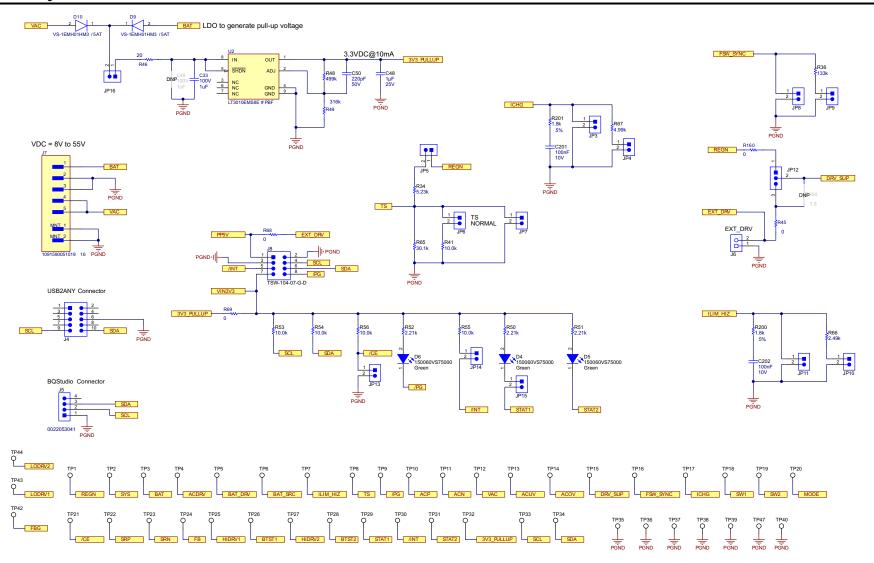




— PGND

14







































LOGO3 PCB LOGO CAUTION. READ USER GUIDE BEFORE USE















LOGO7 LOGO6 PCB PCB LOGO LOGO FCC disclaimer WEEE logo

PCB Number: BMS042 PCB Rev: C

LBL1

PCB Label

THT-14-423-10

Assembly Note

These assemblies are ESD sensitive, ESD precautions shall be observed.

Assembly Note
These assemblies must be clean and free from flux and all contaminants. Use of no clean flux is not acceptable.

These assemblies must comply with workmanship standards IPC-A-610 Class 2, unless otherwise specified.

Assembly Note

Install label in silkscreened box after final wash. Text shall be 8 pt font. Text shall be per the Label Table in the PDF schematic.

ZZ5
Assembly Note

For BQ25750 variant, Install JP1, JP4, JP5, JP6, JP9, JP10, pin 1-2 of JP12, JP13, JP14, JP15, and JP16

Assembly Note
For BQ25758 variant, Install JP4, JP5, JP6, JP9, JP10, pin 1-2 of JP12, JP13, JP14, JP15, and JP16

ZZ7

Assembly Note
For BQ25756 variant, Install JP1, JP4, JP5, JP6, JP9, JP10, pin 1-2 of JP12, JP13, JP14, JP15, and JP16

Label Table						
Variant	LBL1 Label Text					
BQ25750	BQ25750EVM					
BQ25751						
BQ25756	BQ25756EVM					
BQ25820						
BQ25758	BQ25758EVM					
BQ25758S	BQ25758SEVM					
BQ25756E	BQ25756EEVM					
BQ25856	BQ25856EVM					
BQ25858	BQ25858EVM					

## 3.2 PCB Layout

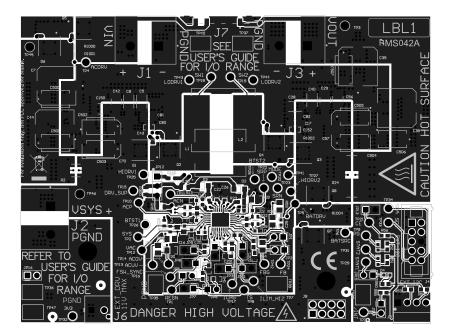


Figure 3-2. Top Layer and Overlay

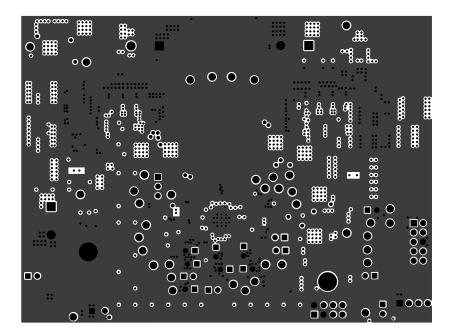


Figure 3-3. Layer 2 -GND



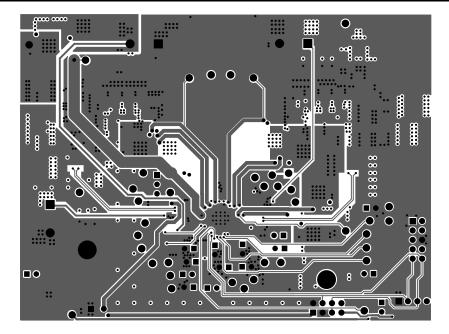


Figure 3-4. Signal Layer 1

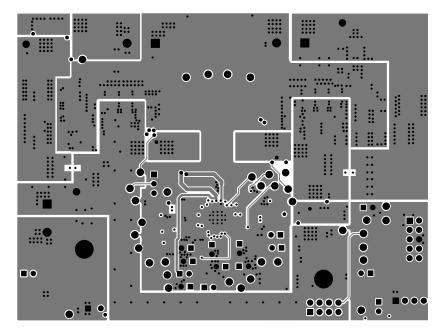


Figure 3-5. Signal Layer 2

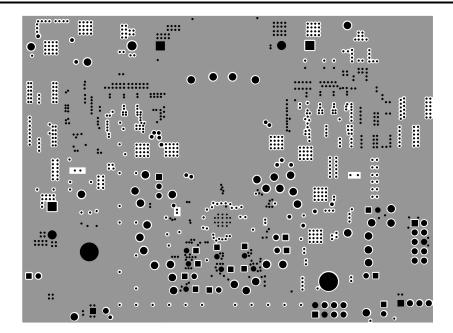


Figure 3-6. Layer 5 - GND

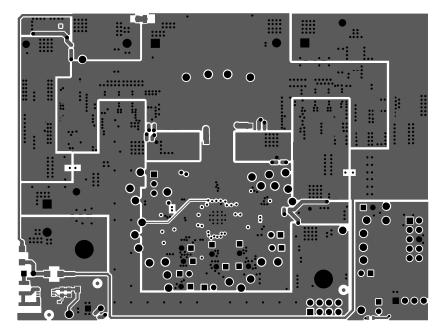


Figure 3-7. Bottom Layer and Overlay

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# 3.3 Bill of Materials

## Table 3-1. Bill of Materials

Designator	Quantity	Value	Description	Part Number	Package Reference	Manufacturer
C2, C5, C8, C28, C40	5	4.7µF	4.7uF ±10% 100V Ceramic Capacitor X7S 1210 (3225 Metric)	GCJ32DC72A475KE01L	1210	Murata
C4, C29, C42, C53, C56, C150	6	10µF	10µF ±10% 100V Ceramic Capacitor X7R 1210 (3225 Metric)	C3225X7R2A106K250AC	1210	TDK
C7, C38, C39, C44, C57, C70	6	56µF	56μF 80V Aluminum - Polymer Capacitors Radial, Can - SMD 28mOhm 1000 Hrs at 125°C	80SXV56M	SMT_CAP_10MM3_10M M3	Panasonic
C10, C11, C17, C19, C21, C23, C24, C63, C80, C200	10	0.1uF	CAP, CERM, 0.1µF, 100V,+/- 10%, X7R, AEC-Q200 Grade 1, 0603	HMK107B7104KAHT	0603	Taiyo Yuden
C12	1	0.1uF	CAP, CERM, 0.1uF, 25V, +/- 10%, X7R, 0603	06033C104KAT2A	0603	AVX
C13	1		Cap Ceramic 2.2uF 100V X7R 10% SMD 1210 FlexiTerm 125C Plastic T/R	CGA6N3X7R2A225K230AE	1210	TDK Corporation
C16, C77, C78, C81, C82	5	1uF	CAP, CERM, 1µF, 100V,+/- 10%, X7R, AEC- Q200 Grade 1, 0805	08051C105K4Z2A	0805	AVX
C22, C26	2	4.7µF	Cap Ceramic 4.7uF 25V X7R 10% Pad SMD 0805 +125°C Automotive T/R	CGA4J1X7R1E475K125AE	0805	TDK Corporation
C31, C151	2	1000pF	Multilayer Ceramic Capacitors MLCC - SMD/SMT CGA 0603 100V 1000pF X7R 10% AEC-Q200	CGA3E2X7R2A102K080AA	0603	TDK
C33	1	1µF	General Purpose Ceramic Capacitor, 1210, 1uF, 10%, X7R, 15%, 100V	12101C105KAT2A	1210	AVX
C34, C35	2	0.47uF	CAP, CERM, 0.47uF, 16V, +/- 10%, X7R, 0603	C0603C474K4RACTU	0603	Kemet
C43, C152	2	100pF	Multilayer Ceramic Capacitors MLCC - SMD/SMT CGA 0603 100V 100pF C0G 5% AEC-Q200	CGA3E2C0G2A101J080AA	0603	TDK
C48	1	1uF	CAP, CERM, 1uF, 25V, +/- 10%, X7R, 0805	C0805C105K3RACTU	0805	Kemet
C50	1	220pF	CAP, CERM, 220pF, 50V, +/- 10%, X7R, 0603	C0603C221K5RACTU	0603	Kemet
C201, C202	2	0.1uF	CAP, CERM, 0.1uF, 10V, +/- 10%, X7R, 0603	C0603C104K8RACTU	0603	Kemet
D1	1		Zener Diode Single 15V 5% 30Ohm 300mW Automotive 3-Pin SOT-23 T/R	SZBZX84C15LT3G	SOT23	On Semiconductor
D3	1		Diode Schottky 1A Surface Mount DO-219AB (SMF)	V1FM10-M3/H	DO-219AB	Vishay
D4, D5, D6	3	Green	LED, Green, SMD	150060VS75000	LED_0603	Wurth Elektronik
D9, D10	2		Diode Standard 100V 1A Surface Mount DO-214AC (SMA)	VS-1EMH01HM3/5AT	DO-214AC	Vishay
FID1, FID2, FID3, FID4, FID5, FID6	6		Fiducial mark. There is nothing to buy or mount.	N/A	N/A	N/A

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## Table 3-1. Bill of Materials (continued)

Designator	Quantity	Value	Description	Part Number	Package Reference	Manufacturer
H1, H2, H3, H4	4		Bumpon, Hemisphere, 0.44 X 0.20, Clear	SJ-5303 (CLEAR)	Transparent Bumpon	3M
J1, J2, J3	3			TB005-762-02BE	TERM_CONN	CUI Devices
J4	1		Header (shrouded), 100mil, 5x2, High- Temperature, Gold, TH	N2510-6002-RB	5x2 Shrouded header	3M
J5	1		Header (friction lock), 100mil, 4x1, R/A, TH	0022053041	4x1 R/A Header	Molex
16	1		Terminal Block, 3.5mm, 2x1, Tin, TH	0393570002	Terminal Block, 3.5mm, 2x1, TH	Molex
J7	1		Conn Board to Board HDR 5 POS 3mm Solder RA SMD T/R	109159005101916	CONN_SSL_PLUG5	KYOCERA AVX
J8	1		Header, 100mil, 4x2, Gold, TH	TSW-104-07-G-D	4x2 Header	Samtec
JP1, JP2, JP3, JP4, JP5, JP6, JP7, JP8, JP9, JP10, JP11, JP13, JP14, JP15, JP16	15		Header, 100mil, 2x1, Tin, TH	PEC02SAAN	Header, 2 PIN, 100mil, Tin	Sullins Connector Solutions
JP12	1		Header, 100mil, 3x1, Tin, TH	PEC03SAAN	Header, 3 PIN, 100mil, Tin	Sullins Connector Solutions
L1	1	10uH	Commercial Inductors, High Saturation Series 10uH 16.5A 12mΩ 20%	IHLP6767GZER100M01	SMT_INDUCTOR_17MM 15_17MM15	Vishay
LBL1	1		Thermal Transfer Printable Labels, 0.650" W x 0.200" H - 10,000 per roll	THT-14-423-10	PCB Label 0.650 x 0.200 inch	Brady
PCB1	1		Printed Circuit Board	BMS042		Any
Q1, Q2	2		N-Channel 80V 31.8A (Ta), 130A (Tc) 6.25W (Ta), 104W (Tc) Surface Mount PowerPAK® SO-8	SIR680LDP-T1-RE3	SO-8	Vishay
Q5,Q6, Q7	3		N-Channel 80V 100A (Tc) 215W (Tc) Surface Mount 8-DFN-EP (5x6)	AON6276	DFN8	Alpha & Omega Semiconductor
R2	1	2m	2 mOhms ±1% 6W Chip Resistor 2512 (6432 Metric) Automotive AEC-Q200, Current Sense, Moisture Resistant, Pulse Withstanding Metal Element	WSLF25122L000FEA	2512	Vishay
R5, R6, R22, R25	4	10	RES Thick Film, 10Ω, 1%, 0.1W, 100ppm/°C, 0603	CRCW060310R0FKEB	0603	Vishay
R8, R9, R12, R13, R20, R68, R69, R100, R160	9	0	Thick Film Resistors - SMD 1/10watt ZEROohm Jumper	CRCW06030000Z0EA	0603	Vishay
R10	1	10	RES Thick Film, 10Ω, 1%, 0.75W, 100ppm/°C, 1206	CRCW120610R0FKEAHP	1206	Vishay Dale
R21	1	1.00Meg	Thick Film Resistors - SMD 1/8Watt 1Mohms 1% Commercial Use	CRCW08051M00FKEAC	0805	Vishay / Dale



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Hardware Design Files

## Table 3-1. Bill of Materials (continued)

Designator	Quantity	Value	Description	Part Number	Package Reference	Manufacturer
R24	1	5m	5 mOhms ±1% 5W Chip Resistor Wide 4320 (11050 Metric), 2043 Current Sense, Moisture Resistant Metal Foil	FCSL110R005FER	WIDE_4320	Ohmite
R27	1	133k	RES, 133 k, 1%, 0.125 W, AEC-Q200 Grade 0, 0805	ERJ-6ENF1333V	0805	Panasonic
R28	1	249k	Thick Film Resistors - SMD 0805 Anti-Surge Res. 0.1%, 249Kohm	ERJ-PB6B2493V	0805	Panasonic
R30	1	25.5k	RES, 25.5 k, 1%, 0.125 W, AEC-Q200 Grade 0, 0805	ERJ-6ENF2552V	0805	Panasonic
R32	1	17.4k	RES, 17.4 k, 1%, 0.125 W, AEC-Q200 Grade 0, 0805	ERJ-6ENF1742V	0805	Panasonic
R34	1	5.23k	RES, 5.23 k, 1%, 0.1 W, 0603	RC0603FR-075K23L	0603	Yageo
R36	1	133k	RES, 133 k, 1%, 0.1 W, AEC-Q200 Grade 0, 0603	CRCW0603133KFKEA	0603	Vishay-Dale
R41, R53, R54, R55, R56	5	10.0k	RES, 10.0 k, 1%, 0.1 W, 0603	RC0603FR-0710KL	0603	Yageo
R45, R120	2	0	Thick Film Resistors - SMD 1/8watt ZEROohm Jumper	CRCW08050000Z0EA	0805	Vishay
R46	1	20	Thick Film Resistors - SMD 3/4watt 20ohms 1% High Power AEC-Q200	CRCW121020R0FKEAHP	1210	Vishay Dale
R48	1	499k	RES, 499 k, 1%, 0.1 W, 0603	RC0603FR-07499KL	0603	Yageo
R49	1	316k	Thick Film Chip Resistors 0603 316kΩ 0.1W 1% 100ppm/°C	CR0603-FX-3163ELF	0603	Bourns
R50, R51, R52	3	2.21k	RES, 2.21 k, 1%, 0.1 W, 0603	RC0603FR-072K21L	0603	Yageo
R64	1	13.7k	RES, 13.7 k, 0.1%, 0.125 W, 0805	RG2012P-1372-B-T5	0805	Susumu Co Ltd
R65	1	30.1k	RES, 30.1 k, 1%, 0.1 W, 0603	RC0603FR-0730K1L	0603	Yageo
R66	1	2.49k	RES, 2.49 k, 1%, 0.1 W, 0603	RC0603FR-072K49L	0603	Yageo
R67	1	4.99k	RES, 4.99 k, 1%, 0.1 W, 0603	CRCW06034K99FKEAC	0603	Vishay-Dale
R200, R201	2	1.8k	RES, 1.8 k, 5%, 0.1 W, 0603	RC0603JR-071K8L	0603	Yageo
R1002, R1003, R1004, R1005	4	0	0 Ohms Jumper 0.245W Chip Resistor 0805 (2012 Metric) - Metal Element	JR0805X35E	0805	Ohmite
SH-JP1, SH-JP2, SH-JP3, SH-JP4, SH-JP5, SH-JP6, SH-JP7, SH-JP8, SH-JP9, SH-JP10, SH-JP11	11	1x2	Shunt, 100mil, Gold plated, Black	SNT-100-BK-G	Shunt	Samtec

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## Table 3-1. Bill of Materials (continued)

Designator	Quantity	Value	Description Description	Part Number	Package Reference	Manufacturer
Designator TP1, TP2, TP3, TP4, TP5, TP6, TP7, TP8, TP9, TP10, TP11, TP12, TP13, TP14, TP15, TP16, TP17, TP18, TP19, TP20, TP21, TP22, TP23, TP24, TP25, TP26, TP27, TP28, TP29, TP30, TP31, TP32, TP33, TP34, TP41, TP42, TP43, TP44, TP45, TP46	Quantity 40	Value	Test Point, Miniature, White, TH	5002	Package Reference White Miniature Testpoint	
TP35, TP36, TP37, TP38, TP39, TP40, TP47	7		Test Point, Compact, SMT	5016	Testpoint_Keystone_Compact	Keystone
U1	1		BQ25820RRVT	BQ25820RRVT	VQFN36	Texas Instruments
U2	1		Linear Voltage Regulator IC Positive Adjustable 1 Output 50mA 8-MSOP-EP	LT3010EMS8E-PBF	MSOP8	Analog Devices

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# **4 Additional Information**

## 4.1 Trademarks

All trademarks are the property of their respective owners.

#### STANDARD TERMS FOR EVALUATION MODULES

- Delivery: TI delivers TI evaluation boards, kits, or modules, including any accompanying demonstration software, components, and/or
  documentation which may be provided together or separately (collectively, an "EVM" or "EVMs") to the User ("User") in accordance
  with the terms set forth herein. User's acceptance of the EVM is expressly subject to the following terms.
  - 1.1 EVMs are intended solely for product or software developers for use in a research and development setting to facilitate feasibility evaluation, experimentation, or scientific analysis of TI semiconductors products. EVMs have no direct function and are not finished products. EVMs shall not be directly or indirectly assembled as a part or subassembly in any finished product. For clarification, any software or software tools provided with the EVM ("Software") shall not be subject to the terms and conditions set forth herein but rather shall be subject to the applicable terms that accompany such Software
  - 1.2 EVMs are not intended for consumer or household use. EVMs may not be sold, sublicensed, leased, rented, loaned, assigned, or otherwise distributed for commercial purposes by Users, in whole or in part, or used in any finished product or production system.
- 2 Limited Warranty and Related Remedies/Disclaimers:
  - 2.1 These terms do not apply to Software. The warranty, if any, for Software is covered in the applicable Software License Agreement.
  - 2.2 TI warrants that the TI EVM will conform to TI's published specifications for ninety (90) days after the date TI delivers such EVM to User. Notwithstanding the foregoing, TI shall not be liable for a nonconforming EVM if (a) the nonconformity was caused by neglect, misuse or mistreatment by an entity other than TI, including improper installation or testing, or for any EVMs that have been altered or modified in any way by an entity other than TI, (b) the nonconformity resulted from User's design, specifications or instructions for such EVMs or improper system design, or (c) User has not paid on time. Testing and other quality control techniques are used to the extent TI deems necessary. TI does not test all parameters of each EVM. User's claims against TI under this Section 2 are void if User fails to notify TI of any apparent defects in the EVMs within ten (10) business days after the defect has been detected.
  - 2.3 Tl's sole liability shall be at its option to repair or replace EVMs that fail to conform to the warranty set forth above, or credit User's account for such EVM. Tl's liability under this warranty shall be limited to EVMs that are returned during the warranty period to the address designated by Tl and that are determined by Tl not to conform to such warranty. If Tl elects to repair or replace such EVM, Tl shall have a reasonable time to repair such EVM or provide replacements. Repaired EVMs shall be warranted for the remainder of the original warranty period. Replaced EVMs shall be warranted for a new full ninety (90) day warranty period.

## **WARNING**

Evaluation Kits are intended solely for use by technically qualified, professional electronics experts who are familiar with the dangers and application risks associated with handling electrical mechanical components, systems, and subsystems.

User shall operate the Evaluation Kit within TI's recommended guidelines and any applicable legal or environmental requirements as well as reasonable and customary safeguards. Failure to set up and/or operate the Evaluation Kit within TI's recommended guidelines may result in personal injury or death or property damage. Proper set up entails following TI's instructions for electrical ratings of interface circuits such as input, output and electrical loads.

NOTE:

EXPOSURE TO ELECTROSTATIC DISCHARGE (ESD) MAY CAUSE DEGREDATION OR FAILURE OF THE EVALUATION KIT; TI RECOMMENDS STORAGE OF THE EVALUATION KIT IN A PROTECTIVE ESD BAG.

#### 3 Regulatory Notices:

#### 3.1 United States

3.1.1 Notice applicable to EVMs not FCC-Approved:

**FCC NOTICE:** This kit is designed to allow product developers to evaluate electronic components, circuitry, or software associated with the kit to determine whether to incorporate such items in a finished product and software developers to write software applications for use with the end product. This kit is not a finished product and when assembled may not be resold or otherwise marketed unless all required FCC equipment authorizations are first obtained. Operation is subject to the condition that this product not cause harmful interference to licensed radio stations and that this product accept harmful interference. Unless the assembled kit is designed to operate under part 15, part 18 or part 95 of this chapter, the operator of the kit must operate under the authority of an FCC license holder or must secure an experimental authorization under part 5 of this chapter.

3.1.2 For EVMs annotated as FCC – FEDERAL COMMUNICATIONS COMMISSION Part 15 Compliant:

#### CAUTION

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

#### FCC Interference Statement for Class A EVM devices

NOTE: This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

#### FCC Interference Statement for Class B EVM devices

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- · Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

#### 3.2 Canada

3.2.1 For EVMs issued with an Industry Canada Certificate of Conformance to RSS-210 or RSS-247

#### **Concerning EVMs Including Radio Transmitters:**

This device complies with Industry Canada license-exempt RSSs. Operation is subject to the following two conditions:

(1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.

## Concernant les EVMs avec appareils radio:

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes: (1) l'appareil ne doit pas produire de brouillage, et (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

## **Concerning EVMs Including Detachable Antennas:**

Under Industry Canada regulations, this radio transmitter may only operate using an antenna of a type and maximum (or lesser) gain approved for the transmitter by Industry Canada. To reduce potential radio interference to other users, the antenna type and its gain should be so chosen that the equivalent isotropically radiated power (e.i.r.p.) is not more than that necessary for successful communication. This radio transmitter has been approved by Industry Canada to operate with the antenna types lated in the user guide with the maximum permissible gain and required antenna impedance for each antenna type indicated. Antenna types not included in this list, having a gain greater than the maximum gain indicated for that type, are strictly prohibited for use with this device.

#### Concernant les EVMs avec antennes détachables

Conformément à la réglementation d'Industrie Canada, le présent émetteur radio peut fonctionner avec une antenne d'un type et d'un gain maximal (ou inférieur) approuvé pour l'émetteur par Industrie Canada. Dans le but de réduire les risques de brouillage radioélectrique à l'intention des autres utilisateurs, il faut choisir le type d'antenne et son gain de sorte que la puissance isotrope rayonnée équivalente (p.i.r.e.) ne dépasse pas l'intensité nécessaire à l'établissement d'une communication satisfaisante. Le présent émetteur radio a été approuvé par Industrie Canada pour fonctionner avec les types d'antenne énumérés dans le manuel d'usage et ayant un gain admissible maximal et l'impédance requise pour chaque type d'antenne. Les types d'antenne non inclus dans cette liste, ou dont le gain est supérieur au gain maximal indiqué, sont strictement interdits pour l'exploitation de l'émetteur

#### 3.3 Japan

- 3.3.1 Notice for EVMs delivered in Japan: Please see http://www.tij.co.jp/lsds/ti\_ja/general/eStore/notice\_01.page 日本国内に輸入される評価用キット、ボードについては、次のところをご覧ください。
  - https://www.ti.com/ja-jp/legal/notice-for-evaluation-kits-delivered-in-japan.html
- 3.3.2 Notice for Users of EVMs Considered "Radio Frequency Products" in Japan: EVMs entering Japan may not be certified by TI as conforming to Technical Regulations of Radio Law of Japan.

If User uses EVMs in Japan, not certified to Technical Regulations of Radio Law of Japan, User is required to follow the instructions set forth by Radio Law of Japan, which includes, but is not limited to, the instructions below with respect to EVMs (which for the avoidance of doubt are stated strictly for convenience and should be verified by User):

- 1. Use EVMs in a shielded room or any other test facility as defined in the notification #173 issued by Ministry of Internal Affairs and Communications on March 28, 2006, based on Sub-section 1.1 of Article 6 of the Ministry's Rule for Enforcement of Radio Law of Japan,
- 2. Use EVMs only after User obtains the license of Test Radio Station as provided in Radio Law of Japan with respect to EVMs, or
- 3. Use of EVMs only after User obtains the Technical Regulations Conformity Certification as provided in Radio Law of Japan with respect to EVMs. Also, do not transfer EVMs, unless User gives the same notice above to the transferee. Please note that if User does not follow the instructions above. User will be subject to penalties of Radio Law of Japan.

【無線電波を送信する製品の開発キットをお使いになる際の注意事項】 開発キットの中には技術基準適合証明を受けていないものがあります。 技術適合証明を受けていないもののご使用に際しては、電波法遵守のため、以下のいずれかの 措置を取っていただく必要がありますのでご注意ください。

- 1. 電波法施行規則第6条第1項第1号に基づく平成18年3月28日総務省告示第173号で定められた電波暗室等の試験設備でご使用 いただく。
- 2. 実験局の免許を取得後ご使用いただく。
- 3. 技術基準適合証明を取得後ご使用いただく。
- なお、本製品は、上記の「ご使用にあたっての注意」を譲渡先、移転先に通知しない限り、譲渡、移転できないものとします。 上記を遵守頂けない場合は、電波法の罰則が適用される可能性があることをご留意ください。 日本テキサス・イ

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- 3.3.3 Notice for EVMs for Power Line Communication: Please see http://www.tij.co.jp/lsds/ti\_ja/general/eStore/notice\_02.page 電力線搬送波通信についての開発キットをお使いになる際の注意事項については、次のところをご覧ください。https://www.ti.com/ja-jp/legal/notice-for-evaluation-kits-for-power-line-communication.html
- 3.4 European Union
  - 3.4.1 For EVMs subject to EU Directive 2014/30/EU (Electromagnetic Compatibility Directive):

This is a class A product intended for use in environments other than domestic environments that are connected to a low-voltage power-supply network that supplies buildings used for domestic purposes. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

- 4 EVM Use Restrictions and Warnings:
  - 4.1 EVMS ARE NOT FOR USE IN FUNCTIONAL SAFETY AND/OR SAFETY CRITICAL EVALUATIONS, INCLUDING BUT NOT LIMITED TO EVALUATIONS OF LIFE SUPPORT APPLICATIONS.
  - 4.2 User must read and apply the user guide and other available documentation provided by TI regarding the EVM prior to handling or using the EVM, including without limitation any warning or restriction notices. The notices contain important safety information related to, for example, temperatures and voltages.
  - 4.3 Safety-Related Warnings and Restrictions:
    - 4.3.1 User shall operate the EVM within TI's recommended specifications and environmental considerations stated in the user guide, other available documentation provided by TI, and any other applicable requirements and employ reasonable and customary safeguards. Exceeding the specified performance ratings and specifications (including but not limited to input and output voltage, current, power, and environmental ranges) for the EVM may cause personal injury or death, or property damage. If there are questions concerning performance ratings and specifications, User should contact a TI field representative prior to connecting interface electronics including input power and intended loads. Any loads applied outside of the specified output range may also result in unintended and/or inaccurate operation and/or possible permanent damage to the EVM and/or interface electronics. Please consult the EVM user guide prior to connecting any load to the EVM output. If there is uncertainty as to the load specification, please contact a TI field representative. During normal operation, even with the inputs and outputs kept within the specified allowable ranges, some circuit components may have elevated case temperatures. These components include but are not limited to linear regulators, switching transistors, pass transistors, current sense resistors, and heat sinks, which can be identified using the information in the associated documentation. When working with the EVM, please be aware that the EVM may become very warm.
    - 4.3.2 EVMs are intended solely for use by technically qualified, professional electronics experts who are familiar with the dangers and application risks associated with handling electrical mechanical components, systems, and subsystems. User assumes all responsibility and liability for proper and safe handling and use of the EVM by User or its employees, affiliates, contractors or designees. User assumes all responsibility and liability to ensure that any interfaces (electronic and/or mechanical) between the EVM and any human body are designed with suitable isolation and means to safely limit accessible leakage currents to minimize the risk of electrical shock hazard. User assumes all responsibility and liability for any improper or unsafe handling or use of the EVM by User or its employees, affiliates, contractors or designees.
  - 4.4 User assumes all responsibility and liability to determine whether the EVM is subject to any applicable international, federal, state, or local laws and regulations related to User's handling and use of the EVM and, if applicable, User assumes all responsibility and liability for compliance in all respects with such laws and regulations. User assumes all responsibility and liability for proper disposal and recycling of the EVM consistent with all applicable international, federal, state, and local requirements.
- 5. Accuracy of Information: To the extent TI provides information on the availability and function of EVMs, TI attempts to be as accurate as possible. However, TI does not warrant the accuracy of EVM descriptions, EVM availability or other information on its websites as accurate, complete, reliable, current, or error-free.

#### 6. Disclaimers:

- 6.1 EXCEPT AS SET FORTH ABOVE, EVMS AND ANY MATERIALS PROVIDED WITH THE EVM (INCLUDING, BUT NOT LIMITED TO, REFERENCE DESIGNS AND THE DESIGN OF THE EVM ITSELF) ARE PROVIDED "AS IS" AND "WITH ALL FAULTS." TI DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, REGARDING SUCH ITEMS, INCLUDING BUT NOT LIMITED TO ANY EPIDEMIC FAILURE WARRANTY OR IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR NON-INFRINGEMENT OF ANY THIRD PARTY PATENTS, COPYRIGHTS, TRADE SECRETS OR OTHER INTELLECTUAL PROPERTY RIGHTS.
- 6.2 EXCEPT FOR THE LIMITED RIGHT TO USE THE EVM SET FORTH HEREIN, NOTHING IN THESE TERMS SHALL BE CONSTRUED AS GRANTING OR CONFERRING ANY RIGHTS BY LICENSE, PATENT, OR ANY OTHER INDUSTRIAL OR INTELLECTUAL PROPERTY RIGHT OF TI, ITS SUPPLIERS/LICENSORS OR ANY OTHER THIRD PARTY, TO USE THE EVM IN ANY FINISHED END-USER OR READY-TO-USE FINAL PRODUCT, OR FOR ANY INVENTION, DISCOVERY OR IMPROVEMENT, REGARDLESS OF WHEN MADE, CONCEIVED OR ACQUIRED.
- 7. USER'S INDEMNITY OBLIGATIONS AND REPRESENTATIONS. USER WILL DEFEND, INDEMNIFY AND HOLD TI, ITS LICENSORS AND THEIR REPRESENTATIVES HARMLESS FROM AND AGAINST ANY AND ALL CLAIMS, DAMAGES, LOSSES, EXPENSES, COSTS AND LIABILITIES (COLLECTIVELY, "CLAIMS") ARISING OUT OF OR IN CONNECTION WITH ANY HANDLING OR USE OF THE EVM THAT IS NOT IN ACCORDANCE WITH THESE TERMS. THIS OBLIGATION SHALL APPLY WHETHER CLAIMS ARISE UNDER STATUTE, REGULATION, OR THE LAW OF TORT, CONTRACT OR ANY OTHER LEGAL THEORY, AND EVEN IF THE EVM FAILS TO PERFORM AS DESCRIBED OR EXPECTED.

- 8. Limitations on Damages and Liability:
  - 8.1 General Limitations. IN NO EVENT SHALL TI BE LIABLE FOR ANY SPECIAL, COLLATERAL, INDIRECT, PUNITIVE, INCIDENTAL, CONSEQUENTIAL, OR EXEMPLARY DAMAGES IN CONNECTION WITH OR ARISING OUT OF THESE TERMS OR THE USE OF THE EVMS, REGARDLESS OF WHETHER TI HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. EXCLUDED DAMAGES INCLUDE, BUT ARE NOT LIMITED TO, COST OF REMOVAL OR REINSTALLATION, ANCILLARY COSTS TO THE PROCUREMENT OF SUBSTITUTE GOODS OR SERVICES, RETESTING, OUTSIDE COMPUTER TIME, LABOR COSTS, LOSS OF GOODWILL, LOSS OF PROFITS, LOSS OF SAVINGS, LOSS OF USE, LOSS OF DATA, OR BUSINESS INTERRUPTION. NO CLAIM, SUIT OR ACTION SHALL BE BROUGHT AGAINST TIMORE THAN TWELVE (12) MONTHS AFTER THE EVENT THAT GAVE RISE TO THE CAUSE OF ACTION HAS OCCURRED.
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- 9. Return Policy. Except as otherwise provided, TI does not offer any refunds, returns, or exchanges. Furthermore, no return of EVM(s) will be accepted if the package has been opened and no return of the EVM(s) will be accepted if they are damaged or otherwise not in a resalable condition. If User feels it has been incorrectly charged for the EVM(s) it ordered or that delivery violates the applicable order, User should contact TI. All refunds will be made in full within thirty (30) working days from the return of the components(s), excluding any postage or packaging costs.
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