

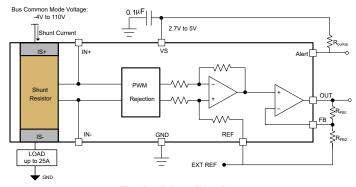
# INA750x -4V to 110V, Bidirectional, Ultra-Precise, Current Sense Amplifier With Enhanced PWM Rejection and 35A EZShunt™ Technology

### 1 Features

- Precision solution with integrated shunt resistor
  - ±35A continuous current at 25°C
  - ±25A continuous current from at 125°C
  - Shunt resistor: 800μΩ
  - Shunt inductance: 2.5nH
- Wide common-mode voltage range: -4V to +110V
- Enhanced PWM rejection optimized for systems subject to switching common-mode voltages
  - Supports switching frequencies up to 125kHz
- **Excellent CMRR** 
  - 160dB DC CMRR
  - 114dB AC CMRR at 50kHz
- High measurement accuracy
  - System Gain error (maximum)
    - Version A: ±0.35%, ±35ppm/°C drift
    - Version B: ±1%, ±100ppm/°C drift
  - Offset voltage (maximum)
    - Version A: ±15mA, ±315µA/°C drift
    - Version B: ±125mA, ±625µA/°C drift
- Adjustable gain with external resistor divider network:
  - 40mV/A to 800mV/A
- Open-drain temperature alert at T<sub>1</sub> of 160°C
- Package options: VQFN-14

# 2 Applications

- Motor drives
- Solenoids and actuators
- Injection molding machine
- Cordless power tools
- Medical cordless tools
- Drone propeller speed control



Typical Application

# 3 Description

The INA750x is a voltage output, current sense amplifier with an integrated shunt resistor of  $800\mu\Omega$ . The INA750x is designed to monitor bidirectional current over a common-mode range of -4V to +110V, independent of the supply voltage. Adjustable gain option assists in optimizing the system dynamic range. The integration of the Kelvin connected shunt resistor with a zero-drift chopped amplifier provides calibration equivalent measurement accuracy, ultralow temperature drift performance of ±35ppm/°C, and an optimized layout for the sensing resistor.

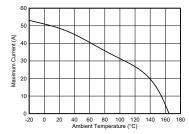
The INA750x is designed with enhanced PWM rejection circuitry to suppress disturbances from large (dv/dt) common-mode transients and enable realtime continuous current measurements in switcing systems. The continous measurements are critical for inline current measurements in a motor-drive application, and for solenoid valve control applications

This device operates from a single 2.7V to 5.5V power supply, drawing a maximum of 4.25mA of supply current. All versions are specified over the extended operating temperature range (-40°C to +125°C), and are available in a 14-pin VQFN package.

### Package Information (1)

PART NUMBER	PACKAGE	PACKAGE SIZE <sup>(2)</sup>	
INA750A, INA750B	REM (VQFN -14)	4.0mm × 5.0mm	

- For all available packages, see the orderable addendum at the end of the data sheet.
- The package size (length × width) is a nominal value and includes pins, where applicable.



**Maximum Continuous Current vs Ambient Temperature** 



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# **4 Pin Configuration and Functions**

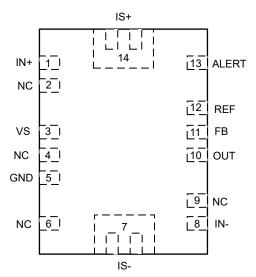


Figure 4-1. INA750x REM Package VQFN Top View

**Table 4-1. Pin Functions** 

PIN		"0	DECODIDETION	
NAME	NO.	I/O	DESCRIPTION	
ALERT	13	Analog Out	Open drain temperature alert	
FB	11	Analog Input	Gain adjustment feedback; connect to resistor divider to adjust device gain.	
GND	5	Analog	Ground	
IN-	8	Analog Input	Voltage input from load side of shunt resistor	
IN+	1	Analog Input	Voltage input from supply side of shunt resistor	
IS-	7	Analog Input	Connect to load	
IS+	14	Analog Input	Connect to supply	
NC	2	_	Connect to IN+ (pin 1).	
NC	4, 6	_	Connect to ground or leave unconnected.	
NC	9	_	Connect to IN– (pin 8).	
OUT	10	Analog Output	Output voltage	
REF	12	Analog Input	Reference voltage, 0 V to VS	
VS	3	Analog	Power supply, 2.7 V to 5.5 V	



# **5 Specifications**

# 5.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)(1)

		MIN	MAX	UNIT
Supply voltage (V <sub>s</sub> )			6	V
Analog Inputs, V <sub>IN+</sub> , V <sub>IN-</sub> (2)	Differential (V <sub>IN+</sub> ) - (V <sub>IN-</sub> )	-12	12	V
Analog inputs, V <sub>IN+</sub> , V <sub>IN-</sub>	Common - mode	GND – 20	120	V
Analog input (REF)	Analog input (REF)	GND - 0.3	Vs + 0.3	V
Analog input (FB)	Analog input (FB)	GND – 0.3	Vs + 0.3	V
Analog output (OUT)	Analog output (OUT)	GND – 0.3	Vs + 0.3	V
Digital output (ALERT)	Temperature Alert Output	GND – 0.3	Vs + 0.3	V
T <sub>A</sub>	Operating Temperature	-55	150	°C
T <sub>J</sub>	Junction temperature		150	°C
T <sub>stg</sub>	Storage temperature	-65	150	°C

<sup>(1)</sup> Operation outside the Absolute Maximum Ratings may cause permanent device damage. Absolute Maximum Ratings do not imply functional operation of the device at these or any other conditions beyond those listed under Recommended Operating Conditions. If used outside the Recommended Operating Conditions but within the Absolute Maximum Ratings, the device may not be fully functional, and this may affect device reliability, functionality, performance, and shorten the device lifetime.

# 5.2 ESD Ratings

			VALUE	UNIT
V	Electrostatic	Human body model (HBM), per ANSI/ESDA/JEDEC JS-001, all pins <sup>(1)</sup>	±2000	\/
V <sub>(ESD)</sub>	discharge	Charged device model (CDM), per ANSI/ESDA/JEDEC JS-002, all pins <sup>(2)</sup>	±1000	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \

<sup>(1)</sup> JEDEC document JEP155 states that 500V HBM allows safe manufacturing with a standard ESD control process.

### **5.3 Recommended Operating Conditions**

over operating free-air temperature range (unless otherwise noted)

		MIN	NOM MAX	UNIT
V <sub>CM</sub>	Common-mode input range	-4	110	V
Vs	Operating supply range	2.7	5.5	V
I <sub>SENSE</sub>	Continuous Current	-25	25	Α
$V_{REF}$	Reference voltage range	0	V <sub>S</sub>	V
$V_{FB}$	Feed-back voltage range	0	Vs	V
T <sub>A</sub>	Ambient temperature	-40	125	°C

#### 5.4 Thermal Information

		INA750x	
	THERMAL METRIC <sup>(1)</sup>	REM (VQFN)	UNIT
		14 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	38.3	°C/W
R <sub>0JC(top)</sub>	Junction-to-case (top) thermal resistance	46.5	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance <sup>(2)</sup>	13.9	°C/W
$\Psi_{JT}$	Junction-to-top characterization parameter <sup>(2)</sup>	2.2	°C/W
$\Psi_{JB}$	Junction-to-board characterization parameter <sup>(2)</sup>	13.9	°C/W

<sup>(1)</sup> For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application note.

Product Folder Links: INA750B

<sup>(2)</sup>  $V_{IN+}$  and  $V_{IN-}$  are the voltages at the IN+ and IN- pins, respectively.

<sup>(2)</sup> JEDEC document JEP157 states that 250V CDM allows safe manufacturing with a standard ESD control process.



(2) Thermal metrics are relative to the internal die and are conservative relative to the heating that occur from the package leadframe shunt. For more details on heating, see the Safe Operating Area section.

# **5.5 Electrical Characteristics**

at  $T_A$  = 25 °C,  $V_S$  = 5V,  $I_{SENSE}$  = IS+ = 0A,  $V_{CM}$  =  $V_{IN-}$  = 48V,  $V_{FB}$  =  $V_{OUT}$  (Adjustable Gain = 1), and  $V_{REF}$  =  $V_S$  / 2 (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT	
INPUT							
V <sub>CM</sub>	Common-mode input range	$V_{IN+} = -4V$ to 110V, $I_{SENSE} = 0A$ , $T_A = -40$ °C to +125°C	-4		110	٧	
CMRR	Common-mode rejection ratio	V <sub>IN+</sub> = -4V to 110V, I <sub>SENSE</sub> = 0A, T <sub>A</sub> = -40°C to +125°C, INA750A		±12.5	±40	μΑ/V	
CIVILLIA		V <sub>IN+</sub> = -4V to 110V, I <sub>SENSE</sub> = 0A, T <sub>A</sub> = -40°C to +125°C, INA750B		±400	±650	μΑνν	
CMRR	Common-mode rejection ratio	f = 50kHz		±28		mA/V	
ı	Input referred offset current error	I <sub>SENSE</sub> = 0A, INA750A		±2.5	±15	mA	
l <sub>os</sub>	input referred offset current error	I <sub>SENSE</sub> = 0A, INA750B		±32	±125	ША	
dl <sub>os</sub> /dT	Input referred offset current error drift	$I_{SENSE} = 0A,$ $T_A = -40$ °C to +125°C, INA750A		±0.063	±0.4	mA/°C	
	input relened onset current error unit	$I_{SENSE} = 0A,$ $T_A = -40$ °C to +125°C, INA750B		±0.125	±0.65	IIIA C	
PSRR	Power supply rejection ratio	V <sub>S</sub> = 2.7V to 5.5V, VREF = 1V, I <sub>SENSE</sub> = 0A, INA750A		±0.125	±2.5	mA/V	
TORK	Tower supply rejection ratio	V <sub>S</sub> = 2.7V to 5.5V, VREF = 1V, I <sub>SENSE</sub> = 0A, INA750B		±1.25	±12.5	IIIA/V	
I <sub>B</sub>	Total input bias current	$I_{B+}+I_{B-}$ , $I_{SENSE}=0A$	45	66	90	μA	
les.	Feed-back current	I <sub>SENSE</sub> = 0A		±2		nA	
I <sub>FB</sub>	T CCG-back current	$I_{SENSE} = 0A, T_A = -40^{\circ}C \text{ to } +125^{\circ}C$			±6	ПА	
INTEGRA	ATED SHUNT RESISTOR						
R <sub>SHUNT</sub>	Internal Kelvin shunt resistance	IN+ to IN-, T <sub>A</sub> = 25 °C		8.0		mΩ	
	Pin to pin package resistance	IS+ to IS-, T <sub>A</sub> = 25 °C	0.800	960	1.200	mΩ	
	Pin to pin package inductance	IS+ to IS-, T <sub>A</sub> = 25 °C		2.5		nΗ	
I <sub>SENSE</sub>	Maximum Continuous Current	$T_A = -40^{\circ}\text{C to } +125^{\circ}\text{C}$			±25	Α	
	Shunt short time overload	I <sub>SENSE</sub> = 55A for 5 seconds		± 0.01		%	
	Shunt temperature cycle	-65°C to 150°C, 500 cycles		± 0.05		%	
	Shunt resistance to solder heat	260°C solder, 10 seconds		± 0.1		%	
	Shunt high temperature exposure	1000 hours, T <sub>A</sub> = 150°C		± 0.015		%	
OUTPUT	,						
G	Gain	INA750A , INA750B		40		mV/A	
		GND + 50mV $\leq$ V <sub>OUT</sub> $\leq$ V <sub>S</sub> - 200mV, T <sub>A</sub> = 25°C, I <sub>SENSE</sub> = ±25A, INA750A		±0.05	±0.35		
0	System Cain Error (about 1 amplifier)	GND + 50mV $\leq$ V <sub>OUT</sub> $\leq$ V <sub>S</sub> - 200mV, T <sub>A</sub> = 25°C, I <sub>SENSE</sub> = ±5A, INA750A		±0.05	±0.35	0/	
G	System Gain Error (shunt + amplifier)	$^{(1)}$ GND + 50mV $\leq$ V <sub>OUT</sub> $\leq$ V <sub>S</sub> - 200mV, T <sub>A</sub> = 25°C, I <sub>SENSE</sub> = ±25A, INA750B		±0.3	±1	%	
		GND + 50mV ≤ V <sub>OUT</sub> ≤ V <sub>S</sub> – 200mV, T <sub>A</sub> = 25°C, I <sub>SENSE</sub> = ±5A, INA750B		±0.1	±0.625		
G	System Gain Error Drift (shunt +	$T_A = -40$ °C to +125°C, INA750A		±0.5	±35	nnm/°C	
J	amplifier)	T <sub>A</sub> = -40°C to +125°C, INA750B		±10	±100	ppm/°C	
	Power Coefficient Gain non-Linearity Error	(2)GND + 10mV ≤ V <sub>OUT</sub> ≤ V <sub>S</sub> – 200mV		6		ppm/A <sup>2</sup>	

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at  $T_A$  = 25 °C,  $V_S$  = 5V,  $I_{SENSE}$  = IS+ = 0A,  $V_{CM}$  =  $V_{IN-}$  = 48V,  $V_{FB}$  =  $V_{OUT}$  (Adjustable Gain = 1), and  $V_{REF}$  =  $V_S$  / 2 (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN TYP	MAX	UNIT
RVRR	Reference voltage rejection ratio (input - referred)	V <sub>REF</sub> = 0.5V to 4.5V	±1.15	±6.25	mA/V
	Maximum Capacitive Load	No sustained oscillation	0.5		nF
VOLTAG	E OUTPUT				
	Swing to V <sub>S</sub> Power Supply Rail	$R_L$ = 10k $\Omega$ to GND, $V_{REF}$ = $V_S$ , Adjustable Gain = 4, $T_A$ = -40°C to +125°C	V <sub>S</sub> - 0.05	V <sub>S</sub> – 0.1	V
	Swing to Ground	$R_L$ = 10k $\Omega$ to GND, $V_{REF}$ = GND, Adjustable Gain = 4, $T_A$ = -40°C to +125°C	V <sub>GND</sub> + 5	V <sub>GND</sub> + 10	mV
	Swing to Ground	$R_L$ = 10k $\Omega$ to GND, $V_{REF}$ = GND, $T_A$ = -40°C to +125°C	V <sub>GND</sub> + 1	V <sub>GND</sub> + 5	mV
FREQUE	NCY RESPONSE				
BW	Bandwidth (current sense amplifier only)	-3dB Bandwidth, V <sub>FB</sub> = V <sub>OUT</sub>	1		MHz
BW		-3dB Bandwidth, Adjustable Gain = 4	0.5		MHz
	Propagation delay <sup>(3)</sup>	V <sub>IN+</sub> , V <sub>IN-</sub> = 48V, Adjustable Gain = 1, V <sub>REF</sub> = 150mV, Load Step = 0A to 20A, Output settles to 1%	0.250		μs
	Total Settling time (current in to out)	V <sub>IN+</sub> , V <sub>IN-</sub> = 48V, Adjustable Gain = 1, V <sub>REF</sub> = 150mV, Load Step = 0A to 20A, Output settles to 1%	5		μs
SR	0. 5.	V <sub>FB</sub> = V <sub>OUT</sub>	1.8		V/µs
SK	Slew Rate	Adjustable Gain = 4	1.5		V/µs
NOISE					
	Current Noise Density		75		μΑ/√Hz
POWER	SUPPLY				
	Outro and autro and		3.5	4.25	mA
IQ	Quiescent current	T <sub>A</sub> = -40°C to +125°C		4.5	mA
TEMPER	ATURE				
T <sub>Alert</sub>	Thermal Alert Threshold	$R_{\text{pull-up}} = 10 \text{k}\Omega,$	160		°C
VLO <sub>Alert</sub>	Thermal Alert Low-level output voltage	$R_{pull-up} = 10k\Omega$ ,		200	mV
	1				

This is inclusive of Power Coefficient Gain Non-linearity Error (1)

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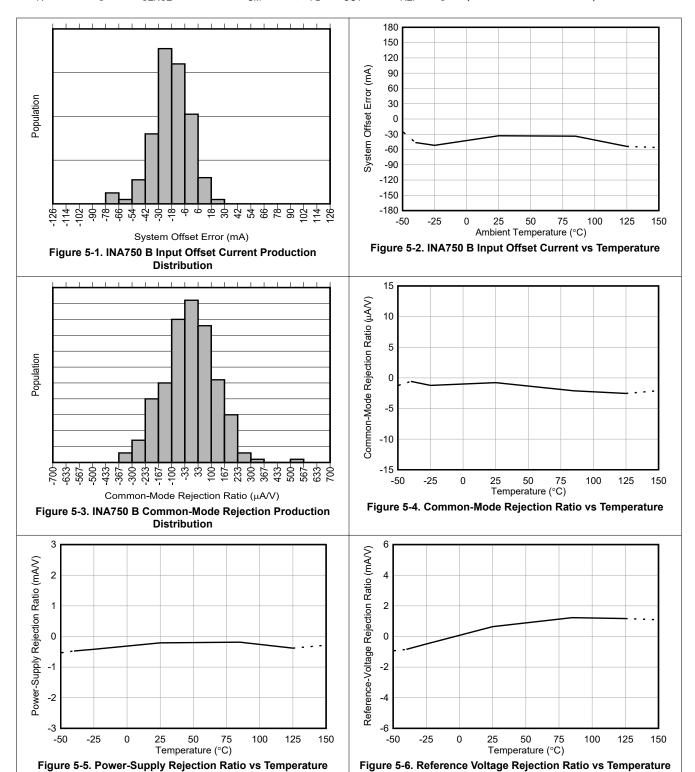
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 $I_{SENSE}$  = ± 5A to ± 25A,  $V_{OUT}$  =  $V_{REF}$  ± 1V Propagation delay is difference of time between 10% of load step to 10% of final output settling value



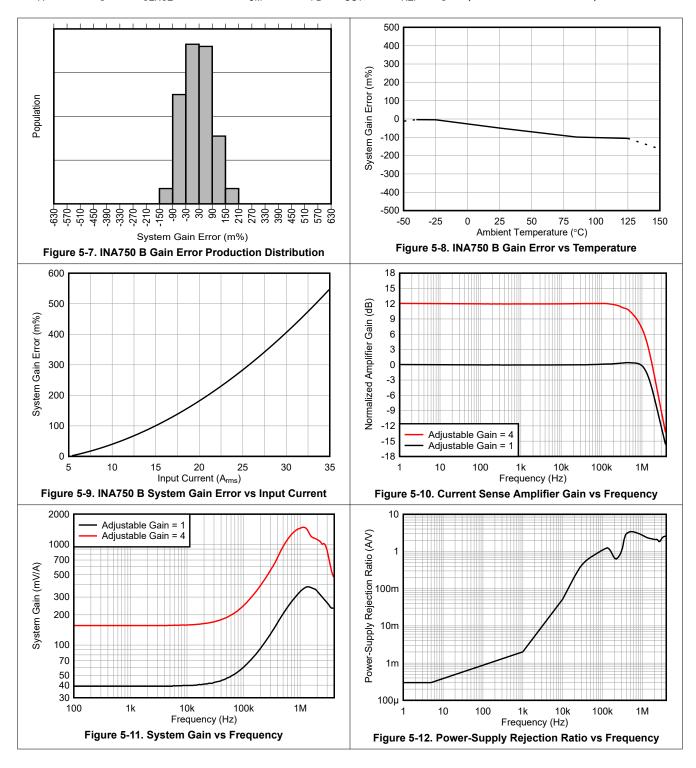
### 5.6 Typical Characteristics

at  $T_A$  = 25°C,  $V_S$  = 5V,  $I_{SENSE}$  = IS+ = 0A,  $V_{CM}$  = 48V,  $V_{FB}$  =  $V_{OUT}$ , and  $V_{REF}$  =  $V_S$  / 2 (unless otherwise noted)





at  $T_A$  = 25°C,  $V_S$  = 5V,  $I_{SENSE}$  = IS+ = 0A,  $V_{CM}$  = 48V,  $V_{FB}$  =  $V_{OUT}$ , and  $V_{REF}$  =  $V_S$  / 2 (unless otherwise noted)





at  $T_A$  = 25°C,  $V_S$  = 5V,  $I_{SENSE}$  = IS+ = 0A,  $V_{CM}$  = 48V,  $V_{FB}$  =  $V_{OUT}$ , and  $V_{REF}$  =  $V_S$  / 2 (unless otherwise noted)

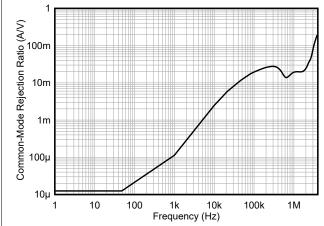


Figure 5-13. Common-Mode Rejection Ratio vs Frequency

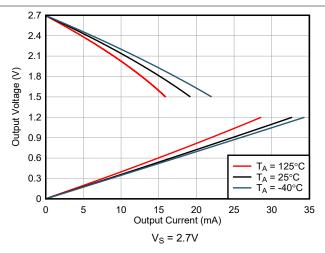


Figure 5-14. Output Voltage Swing vs Output Current

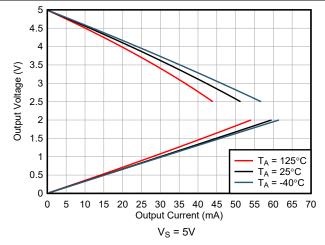


Figure 5-15. Output Voltage Swing vs Output Current

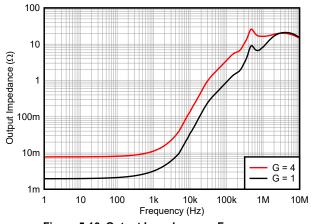
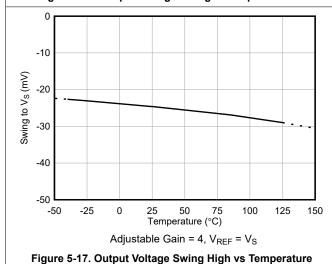


Figure 5-16. Output Impedance vs Frequency



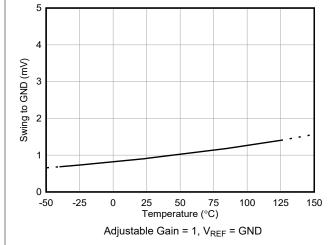
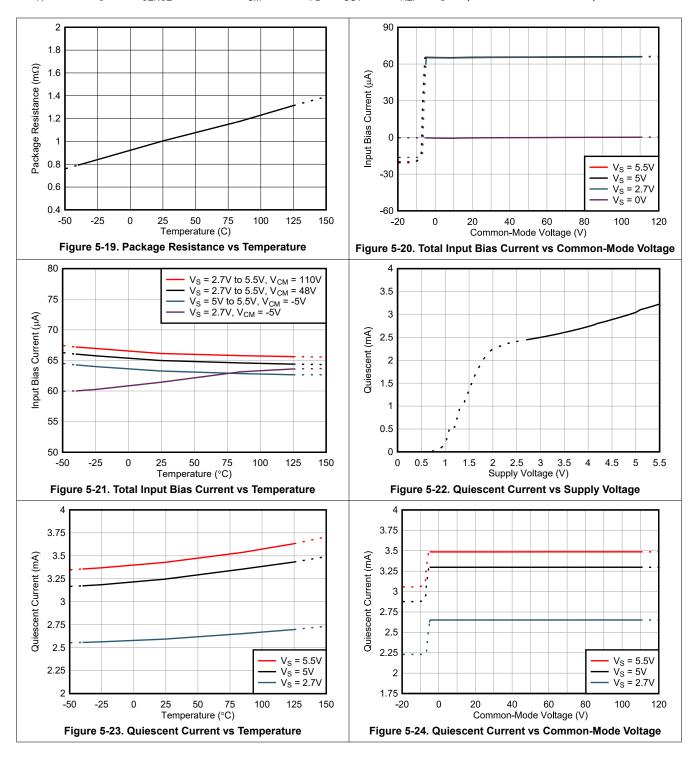


Figure 5-18. Output Voltage Swing Low vs Temperature

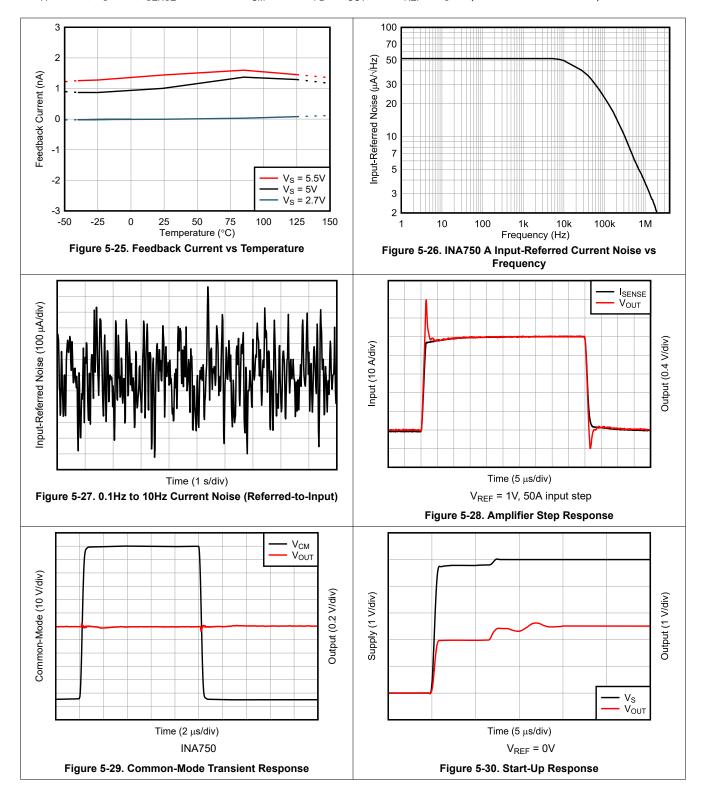


at  $T_A = 25$ °C,  $V_S = 5$ V,  $I_{SENSE} = IS + = 0$ A,  $V_{CM} = 48$ V,  $V_{FB} = V_{OUT}$ , and  $V_{REF} = V_S / 2$  (unless otherwise noted)





at  $T_A = 25$ °C,  $V_S = 5$ V,  $I_{SENSE} = IS + = 0$ A,  $V_{CM} = 48$ V,  $V_{FB} = V_{OUT}$ , and  $V_{REF} = V_S / 2$  (unless otherwise noted)



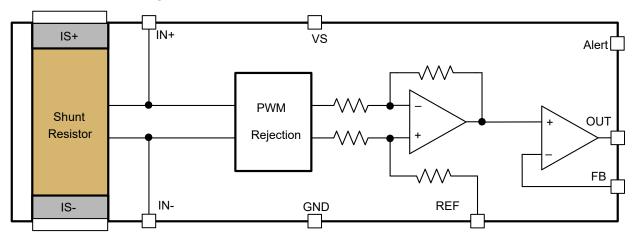


# **6 Detailed Description**

### 6.1 Overview

The INA750x features a precision current sensing solution with 800μΩ current-sensing EZShunt™ technology resistor and supports common-mode voltages up to 110V. The internal amplifier features a precision zero-drift topology with excellent common-mode rejection ratio (CMRR) and enhanced pulse-width modulation (PWM) rejection. Enhanced PWM rejection reduces the effect of common-mode transients on the output signal that are associated with PWM signals in switching systems. High-precision measurements are enabled by matching the shunt resistor value and the current-sensing amplifier gain across temperature, thus providing a highly-accurate, system-calibrated method for measuring current. Flexibility of adjustable gain with two external resistors allows for the optimization of the desired full-scale output voltage based on the target current range expected in the application.

### 6.2 Functional Block Diagram



### **6.3 Feature Description**

### 6.3.1 Integrated Shunt Resistor

The INA750x features an integrated EZShunt™ technology current-sensing resistor that provides accurate measurements over the entire specified temperature range of –40°C to +125°C. The integrated current-sensing resistor provides measurement stability over temperature, and simplifies printed circuit board (PCB) layout and board constraint difficulties common in high-precision measurements.

The onboard current-sensing resistor is designed as a 4-wire (or Kelvin) connected resistor that enables accurate measurements through a force-sense connection. Internally connected amplifier input pins (IN– and IN+) to the sense pins of the shunt resistor eliminates many instances of parasitic impedance commonly found in typical very-low sensing-resistor level measurements. The INA750x is system-calibrated to make sure that the current-sensing resistor and current-sensing amplifier are both precisely matched to one another. The in-package integrated sensing resistor must be used with the internal current-sensing amplifier to achieve the optimized system gain specification.

The INA750x has approximately  $1m\Omega$  of package resistance. Of this total package resistance,  $800\mu\Omega$  resistance from the Kelvin-connected current-sensing resistor is used by the amplifier. The power dissipation requirements of the system and package are based on the total  $1m\Omega$  package resistance between the IS+ and IS- pins.

Product Folder Links: INA750B



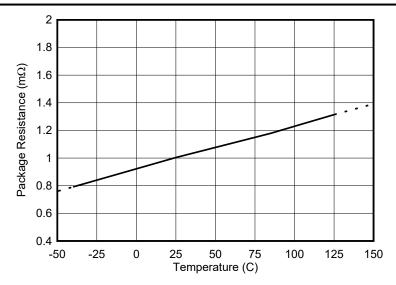


Figure 6-1. IS+ to IS- Package Resistance vs Temperature

### 6.3.2 Safe Operating Area

The heat dissipated across the package when current flows through the device ultimately determines the maximum current that can be safely handled by the package. The current consumption of the silicon is relatively low, leaving the total package resistance to carry the high load current as the primary contributor to the total power dissipation of the package. The maximum safe-operating current level shown in Figure 6-2 is set to make sure that the heat dissipated across the package is limited so that no damage occurs to the resistor or the package, or that the internal junction temperature of the silicon does not exceed a 165°C limit.

External factors, such as ambient temperature, external air flow, and PCB layout, contribute to how effectively the device dissipates heat. The internal heat is developed as a result of the current flowing through the total package resistance of  $1m\Omega$ .

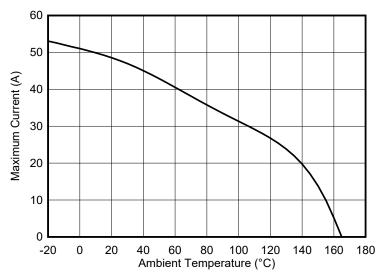


Figure 6-2. Maximum Continuous Current vs Ambient Temperature

### 6.3.3 Short-Circuit Duration

The INA750x features a physical shunt resistance that is able to withstand current levels higher than the continuous handling limit of 25A without sustaining damage to the current-sensing resistor or the current-sensing amplifier, if the excursions are brief. Figure 6-3 shows the short-circuit duration curve for the INA750x.

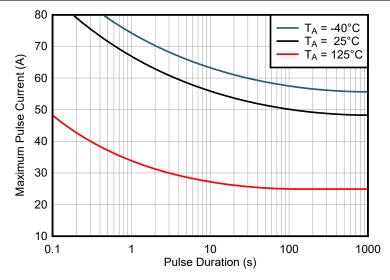


Figure 6-3. Maximum Pulse Current vs Pulse Duration (Single Event)

### 6.3.4 Temperature Drift Correction

System calibration is common for many industrial applications to eliminate initial component and system-level errors that can be present. A system-level calibration reduces the initial accuracy requirement for many of the individual components because the errors associated with these components are effectively eliminated through the calibration procedure. This calibration enables precise measurements at the temperature in which the system is calibrated. As the system temperature changes because of external ambient changes or self heating, measurement errors are reintroduced. Without accurate temperature compensation used in addition to the initial adjustment, the calibration procedure is not effective. The user must account for temperature-induced changes. The built-in programmed temperature compensation in the INA750x (including both the integrated current-sensing resistor and current-sensing amplifier) keep the device measurement accurate, even when the temperature changes throughout the specified temperature range of the device.

#### 6.3.5 Enhanced PWM Rejection Operation

The enhanced PWM rejection feature of the INA750x provides increased attenuation of large common-mode  $\Delta V/\Delta t$  transients. Large  $\Delta V/\Delta t$  common-mode transients associated with PWM signals are employed in applications such as motor or solenoid drive and switching power supplies. The disturbances that can occur at the output of a current sense amplifier from common-mode transients causes erroneous measurements and impose limitations when the output is valid. The INA750x is designed with high common-mode rejection techniques to reduce large  $\Delta V/\Delta t$  transients before the system is disturbed. As a result, this makes system design simple with INA750x . The high AC CMRR, in conjunction with signal bandwidth, allows the INA750x to minimize output disturbances and ringing during common-mode transitions when compared against traditional current-sensing amplifiers. Figure 6-4 shows the INA750x PWM enhancement performance.

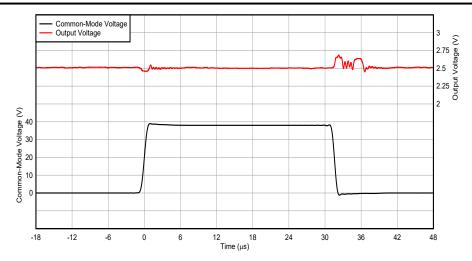


Figure 6-4. Enhanced PWM Rejection Performance

### **6.4 Device Functional Modes**

### 6.4.1 Adjusting the Output With the Reference Pin

The INA750x output is configurable to allow for unidirectional or bidirectional operation. Figure 6-5 shows a circuit for setting output with an external reference.

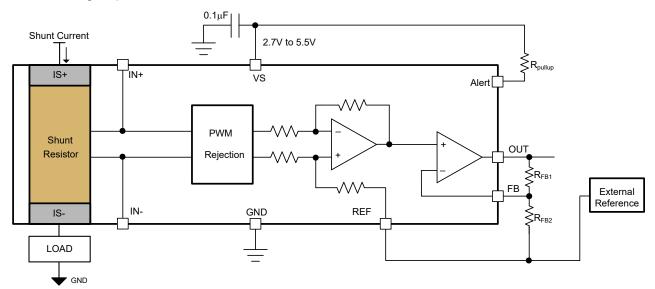


Figure 6-5. Adjusting the Output

The output voltage is set by applying a voltage from an external reference at REF. The reference input is connected to internal gain network. The external resistor network of  $R_{FB1}$  and  $R_{FB2}$ , connected to OUT, FB and REF pins, set up adjustable gain as explained in Adjustable Gain Set Using External Resistors. Output is set accurately at the voltage provided by external reference as shown in Equation 1 when the resistor  $R_{FB2}$  is connected to the same voltage as REF pin. The voltage at REF pin can range between supply Vs and GND. For symmetric bidirectional current sensing REF is set at mid-supply which sets out at mid-supply as well.

$$V_{OUT} = G \times (I_{SHUNT}) + V_{REF} \tag{1}$$

#### 6.4.1.1 Reference Pin Connections for Unidirectional Current Measurements

Unidirectional operation allows current measurements through a resistive shunt in one direction. For unidirectional operation, connect the device reference pin to the negative rail (see the Ground Referenced Output section) or positive rail,  $V_S$ . The required differential input polarity depends on the output voltage setting. The amplifier output moves away from the referenced rail proportional to the current passing through the internal shunt resistor.

#### 6.4.1.2 Ground Referenced Output

When using the INA750x in unidirectional mode with a ground-referenced output, both REF input and resistor R<sub>FB2</sub> are connected to ground. Figure 6-6 shows how this configuration takes the output to ground when there is 0A flowing across the internal shunt.

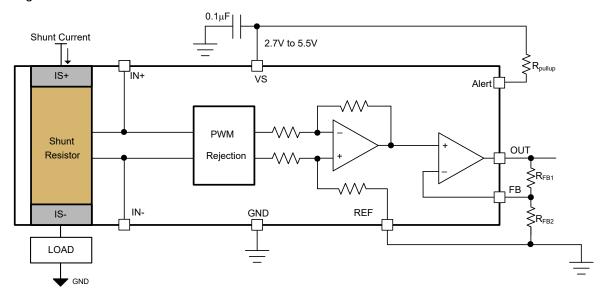


Figure 6-6. Ground-Referenced Output

#### 6.4.1.3 Reference Pin Connections for Bidirectional Current Measurements

Bidirectional operation allows the INA750x to measure currents through a resistive shunt in two directions. For this case, set the output voltage anywhere within the reference input limits. A common configuration is to set the reference inputs at half-scale for equal range in both directions. However, the reference input can be set to a voltage other than half-scale when the bidirectional current is nonsymmetrical.

#### 6.4.1.4 Output Set to Mid-Supply Voltage

Figure 6-7 shows two equal resistors  $R_1$  and  $R_2$  connected between VS and the GND pins divide the supply at half, and by connecting REF pin to the divided supply, output is set to mid-supply voltage. The mid-point of these resistors is buffered using external operational amplifier to avoid loading of resistors resulting in error. The output is set to middle of the supply when there is no differential input voltage or 0A current in shunt resistor. This method creates a ratiometric offset to the supply voltage, where the output voltage remains at VS / 2 when 0A of current flows through internal shunt resistor.

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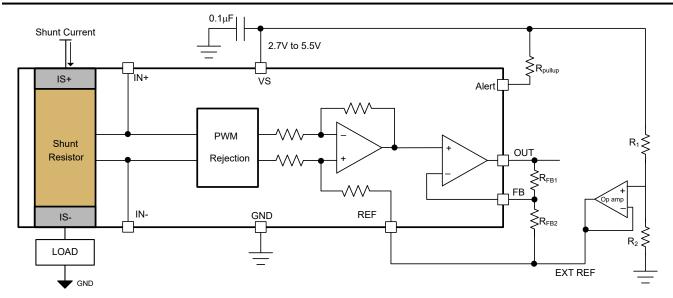


Figure 6-7. Mid-Supply Voltage Output

# 6.4.2 Adjustable Gain Set Using External Resistors

The INA750x features adjustable gain with two external resistor network. The default gain is 40mV/A, and with added external adjustable gain resistor network, total gain (G) can range up to 800mV/A. Figure 6-8 shows two external resistors  $R_{FB1}$  and  $R_{FB2}$  configured for added external gain. Equation 2 can be used for calculating external adjustable gain and Equation 3 shows the total gain of the system with external adjustable gain. The REF pin and one end of resistor  $R_{FB2}$  is connected to external reference based on needed voltage at OUT pin as described in Adjusting the Output With the Reference Pin.

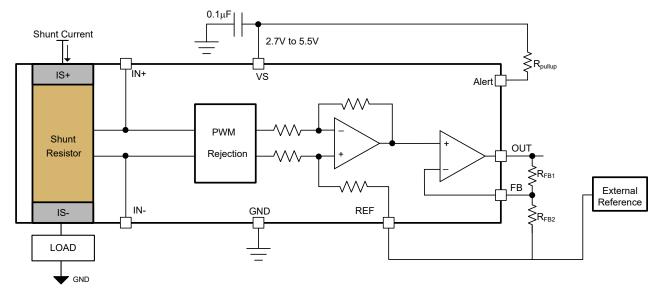


Figure 6-8. Adjustable Gain Setting With External Resistor Divider

Adjustable Gain = 
$$\left(1 + \frac{R_{FB1}}{R_{FB2}}\right)$$
 (2)

$$G = 40 \frac{\text{mA}}{\text{V}} \times \left(1 + \frac{\text{R}_{\text{FB1}}}{\text{R}_{\text{FB2}}}\right) \tag{3}$$



The FB pin in INA750x has associated bias current, which can add to error when large values of adjustable gain resistor,  $R_{FB1}$ , is used. Alternatively, very low values of adjustable gain resistors load the output of the sense amplifier limiting the capability of the sense amplifier to get close to the supply rail. Keeping the sum of external resistors  $R_{FB1}$  and  $R_{FB2}$  between  $10k\Omega$  and  $40k\Omega$  is recommended when external adjustable gain is higher than 1. Table 6-1 shows recommended values of external gain resistors for the most common gains.

Table 6-1. Recommended Values of External Resistors	Setting A	djustable Gain
---	-----------	----------------

External Adjustable Gain	R <sub>FB1</sub>	R <sub>FB2</sub>	Total Gain (G)
1	0Ω (short)	Open	40mV/A
2	20kΩ	20kΩ	80mV/A
4	30kΩ	10kΩ	160mV/A
5	20kΩ	5kΩ	200mV/A

#### 6.4.2.1 Adjustable Unity Gain

Figure 6-9 shows adjustable gain set to unity gain or 1. In this configuration OUT is connected to FB without any external resistor. This unity gain sets INA750x to default minimum gain of 40mV/A. Equation 3 can be used to calculate the total gain of the system. The REF pin is connected to external reference based on needed output voltage setting as described in Adjusting the Output With the Reference Pin.

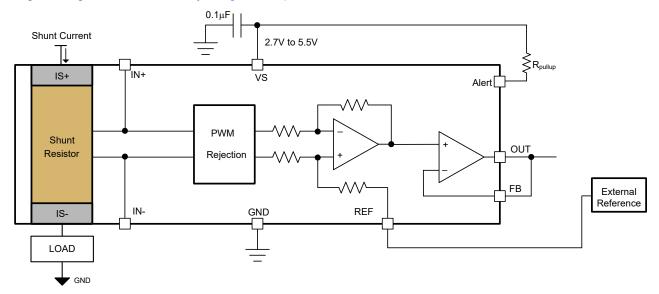


Figure 6-9. Adjustable Unity Gain Setting

#### 6.4.3 Thermal Alert Function

The INA750x has thermal Alert function that provides an alert when internal shunt temperature reaches  $160^{\circ}$ C. The power dissipation as a result of internal shunt current causes the temperature to rise inside the package. Extended time at temperature higher than  $150^{\circ}$ C can cause permanent shift in device specification. Thermal alert function can be used to keep the temperature of INA750x below  $150^{\circ}$ C. Figure 6-10 shows a circuit where  $R_{\text{pullup}}$  resistor is tied between open-drain Alert pin and the supply pin. When temperature of the INA750x reaches  $160^{\circ}$ C, the open-drain FET pulls Alert pin to the ground asserting thermal alert.

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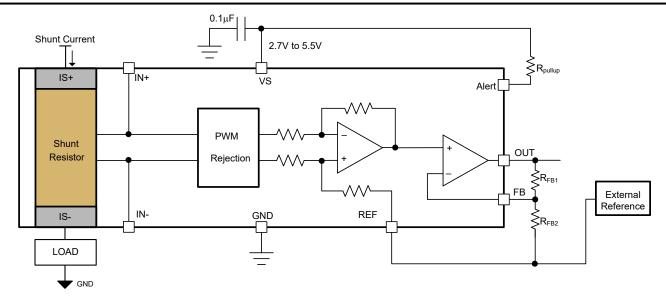


Figure 6-10. Thermal Alert Function

# 7 Application and Implementation

#### Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

# 7.1 Application Information

The INA750x measures the voltage developed as current flows across the integrated current shunt. The device provides a reference pin to configure operation as either unidirectional or bidirectional output swing. When using the INA750x for inline motor current sense or measuring current in an H-bridge, the device is commonly configured for bidirectional operation.

### 7.1.1 Calculating Total Error

The INA750x electrical specifications Section 5.5 include typical individual errors terms (such as gain error, offset error, and nonlinearity error). Total error, including all of these individual error components, is not specified in the table. To accurately calculate the expected error of the device, the user must first know the device operating conditions. This section discusses the individual error sources and how the device total error value can be calculated from the combination of these errors for specific conditions.

Three examples are provided in Total Error Example 1, Total Error Example 2, and Total Error Example 3 that detail how different operating conditions can affect the total error calculations. Typical and maximum calculations are shown as well to provide the user more information on how much error variance is present from device to device.

#### 7.1.1.1 Error Sources

The typical error sources that have the largest effect on the total error of the device are gain error, nonlinearity, common-mode rejection ratio, and input offset error. For the INA750x, an additional error source (referred to as the reference voltage rejection ratio) is also included in the total error value.

#### 7.1.1.2 Reference Voltage Rejection Ratio Error

Reference voltage rejection ratio refers to the amount of error induced by applying a reference voltage to the INA750x that deviates from the mid-point of the device supply voltage.

#### 7.1.1.3 External Adjustable Gain Error

The INA750x features external adjustable gain with two external resistors as described in Adjustable Gain Set Using External Resistors. The tolerance of these external resistors contribute to the total gain error of the system. These resistors are recommended to be of same kind so that temperature drift of these resistor track closely. Equation 4 can be used for calculating total error contributed by two external gain resistors.

$$Error_{G_R} = \sqrt{2} * (Resistor_{Tolerance} + Resistor_{drift} \times \Delta T)$$
(4)

#### 7.1.1.4 Total Error Example 1

Table 7-1. Total Error Calculation: Example 1

Table 1 II Total Eller Calculation Example 1				
TERM	SYMBOL	EQUATION <sup>(1)</sup>	MAX VALUE	
Initial input offset with Temp drift	I <sub>OS_T</sub>	$I_{OS} + \frac{dI_{OS}}{dT} \times \Delta T$	15mA	
Added input offset because of common-mode voltage	I <sub>OS_CM</sub>	CMRR ×   (V <sub>CM</sub> - 48 V )	0μΑ	
Added input offset because of reference voltage	I <sub>OS_REF</sub>	$RVRR \times \left  \left( \frac{V_S}{2} - V_{REF} \right) \right $	0μΑ	

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TERM	SYMBOL	EQUATION <sup>(1)</sup>	MAX VALUE
Total input offset Current	I <sub>OS_Total</sub>	$\sqrt{\left(I_{OS\_T}\right)^2 + \left(I_{OS\_CM}\right)^2 + \left(I_{OS\_REF}\right)^2}$	15mA
Error from input offset	Error <sub>los</sub>	$\frac{I_{OS\_Total}}{I_{Sense}} \times 100$	0.1%
Gain error with Gain drift	Error <sub>G</sub>	$G_{Error} + G_{Error\_drift} \times \Delta T$	0.35%
Error due to Gain Nonlinearity	Error <sub>Lin</sub>	$G_{Lin\_Error} \times I^{2*}100\%$	0.135%
Total error	_	$\sqrt{\left(Error_{IOS}\right)^2 + \left(Error_G + Error_{Lin}\right)^2}$	0.495%

<sup>(1)</sup> The data for *Table 7-1* is taken with the INA750x ,  $V_S = 5V$ ,  $V_{CM} = 48V$ ,  $V_{REF} = V_S / 2$ ,  $T = 25^{\circ}C$ , External Unity Gain ( G = 40 mV/A) and  $I_{SENSE} = 15 \text{A}$ .

### 7.1.1.5 Total Error Example 2

Table 7-2. Total Error Calculation: Example 2

TERM	SYMBOL	EQUATION <sup>(1)</sup>	MAX VALUE
Initial input offset with Temp drift	I <sub>OS_T</sub>	$I_{OS} + \frac{dI_{OS}}{dT} \times \Delta T$	55mA
Added input offset because of common-mode voltage	I <sub>OS_CM</sub>	CMRR ×   (V <sub>CM</sub> - 48V)	1.4mA
Added input offset because of reference voltage	l <sub>OS_REF</sub>	$RVRR \times \left  \left( \frac{V_S}{2} - V_{REF} \right) \right $	15mA
Total input offset Current	I <sub>OS_Total</sub>	$\sqrt{\left(I_{OS\_T}\right)^2 + \left(I_{OS\_CM}\right)^2 + \left(I_{OS\_REF}\right)^2}$	57.2mA
Error from input offset	Error <sub>los</sub>	$\frac{I_{\text{OS\_Total}}}{I_{\text{Sense}}} \times 100$	0.381%
Gain error with Gain drift	Error <sub>G</sub>	$G_{Error} + G_{Error\_drift} \times \Delta T$	0.7%
Error due to Gain Nonlinearity	Error <sub>Lin</sub>	$G_{Lin\_Error} \times I^{2*}100\%$	0.135%
Total error	_	$\sqrt{\left(Error_{IOS}\right)^2 + \left(Error_G + Error_{Lin}\right)^2}$	0.918%

<sup>(1)</sup> The data for Table 7-2 is taken with the INA750x ,  $V_S$  = 5V,  $V_{CM}$  = 12V,  $V_{REF}$  = 0V, T = 125°C, External Unity Gain ( G = 40mV/A) and  $I_{SENSE}$  = 15A.

# 7.1.1.6 Total Error Example 3

**Table 7-3. Total Error Calculation: Example 3** 

Table 7 of Total Effor Galediation Example 5								
TERM	SYMBOL	EQUATION <sup>(1)</sup>	MAX VALUE					
Initial input offset with Temp drift	I <sub>OS_T</sub>	$I_{OS} + \frac{dI_{OS}}{dT} \times \Delta T$	55mA					
Added input offset because of common-mode voltage	I <sub>OS_CM</sub>	CMRR ×   (V <sub>CM</sub> - 48V)	1.4mA					
Added input offset because of reference voltage	I <sub>OS_REF</sub>	$RVRR \times \left  \left( \frac{V_S}{2} - V_{REF} \right) \right $	15.6mA					
Total input offset Current	I <sub>OS_Total</sub>	$\sqrt{\left(I_{OS\_T}\right)^2 + \left(I_{OS\_CM}\right)^2 + \left(I_{OS\_REF}\right)^2}$	57.2mA					
Error from input offset	Error <sub>los</sub>	$\frac{I_{OS\_Total}}{I_{Sense}} \times 100$	0.381%					
Gain error with Gain drift	Error <sub>G</sub>	$G_{Error} + G_{Error\_drift} \times \Delta T$	0.7%					

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Table 7-3. Total Error Calculation: Example 3 (continued)

TERM	SYMBOL	EQUATION <sup>(1)</sup>	MAX VALUE
Error due to Gain Nonlinearity	Error <sub>Lin</sub>	$G_{Lin\_Error} \times I^{2*}100\%$	0.135%
External Gain Resistor Error + Drift	Error <sub>G_R</sub>	Equation 4	0.707%
Total error	_	$\sqrt{\left(Error_{IOS}\right)^2 + \left(Error_{G\_R}\right)^2 + \left(Error_{G} + Error_{Lin}\right)^2}$	1.16%

<sup>(1)</sup> The data for *Table 7-3* is taken with the INA750x , V<sub>S</sub> = 5V, V<sub>CM</sub> = 12V, V<sub>REF</sub> = 0V, T = 125°C, External Gain = 4 (Total Gain = 160mV/A), External Resistor Tolerance = 0.25%, External Resistor Drift = 25ppm/°C and I<sub>SENSE</sub> = 15A.

# 7.1.1.7 Total Error Curves

INA750A and INA750B Total Error Curve plots are generated using Total Error Examples for Adjustable Gain of 1 (unity gain).

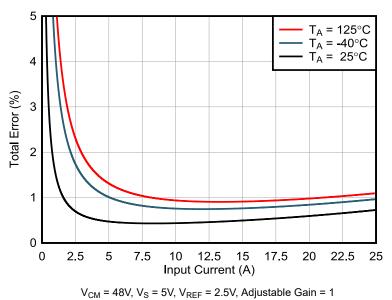


Figure 7-1. INA750A Total Error vs Input Current

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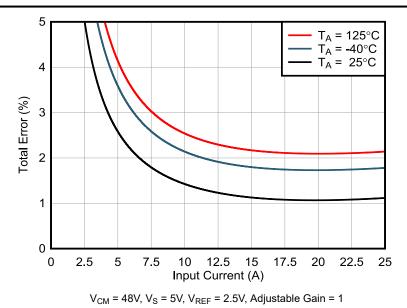


Figure 7-2. INA750B Total Error vs Input Current

# 7.2 Signal Filtering

Note that the integrated sensing element has inductance like all low-ohmic shunt resistors. Shunt inductance can lead to shunt voltage overshoots and AC gain peaking, which is undesirable if system requires linear and accurate current measurements when sensing small signal frequencies beyond 100kHz or when system can not tolerate overshoot from fast current step responses such as when comparators are tracking for fast overcurrent events. Figure 7-3 shows INA750x shunt impedance vs frequency.

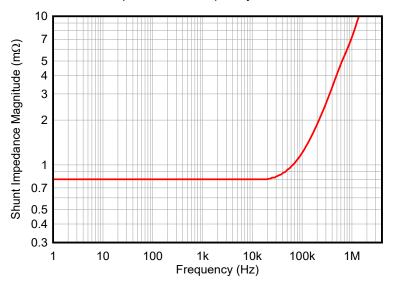


Figure 7-3. Shunt Impedance vs Frequency

Typically, inductance from low-Ohmic shunt resistors can be negated by adding a differential filter that creates a pole to flatten zero introduced from inductance. For the INA750x an internal short is provided from Kelvin sense connections to amplifier input to optimize noise, performance and quality. Thus, input resistance on these connections is very low and to apply an input filter, a capacitance between IN+ and IN- that is greater than 22µF is required. The filter capacitor must be placed as close as possible to IN+ and IN- pins. Figure 7-4 shows gain response vs frequency with and without input filter capacitor.

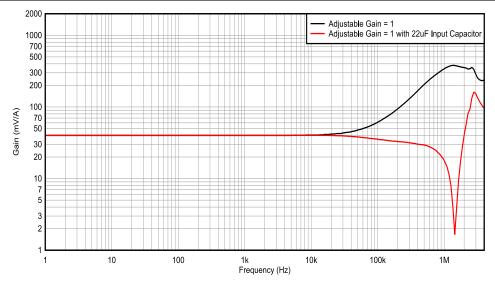


Figure 7-4. INA750x Gain vs Frequency Before and After Adding 22µF Input Capacitor

Another option to negate the shunt inductance is to introduce the zero in transfer function at the adjustable gain-setting output buffer with a circuit configuration referred to as a RISO Dual Feedback. This operational amplifier network provides a zero to cancel out shunt inductance without sacrificing overall bandwidth nor output impedance. Figure 7-5 shows RISO Dual Feedback circuit configuration

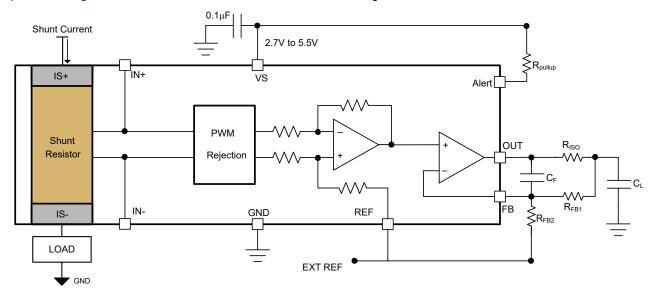


Figure 7-5. INA750x With RISO-Dual-Feedback

Based upon measured bandwidth and output impedance, Table 7-4 shows values for circuit components that can be used to achieve the circuit with the desired gain. Resistor tolerances under 2% is recommended. Figure 7-6 and Figure 7-7 show the load step responses with and without RISO Dual Feedback circuit with the component values in Table 7-4.

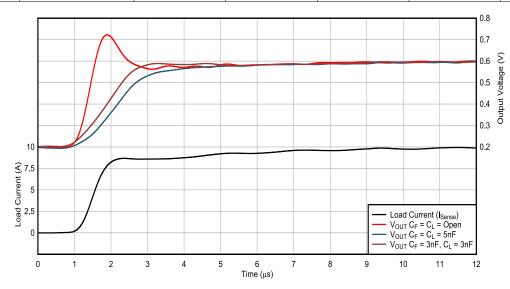
Table 7-4. INA750x RISO Dual Feedback Values

Adjustable Gain	Total Gain (mV/A)	R <sub>FB1</sub>	R <sub>FB2</sub>	R <sub>ISO</sub>	C <sub>F</sub>	Min C <sub>L</sub>
1	40	19.1kΩ	Open	200Ω	3nF	3nF
2	80	19.1kΩ	19.1kΩ	0Ω (Short)	50pF	Open
3	120	19.1kΩ	9.76kΩ	0Ω (Short)	50pF	Open
4	160	19.1kΩ	6.26kΩ	0Ω (Short)	50pF	Open

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Adjustable Gain	Total Gain (mV/A)	R <sub>FB1</sub>	R <sub>FB2</sub>	R <sub>ISO</sub>	C <sub>F</sub>	Min C <sub>L</sub>	
5	200	19.1kΩ	4.7kΩ	0Ω (Short)	50pF	Open	



Adjustable Gain = 1,  $V_{CM}$  = 20V,  $V_{S}$  = 5V,  $V_{REF}$  = 0.2V

Figure 7-6. INA750x Load Step Responses Before and After RISO Dual Feedback for Adjustable Gain of 1

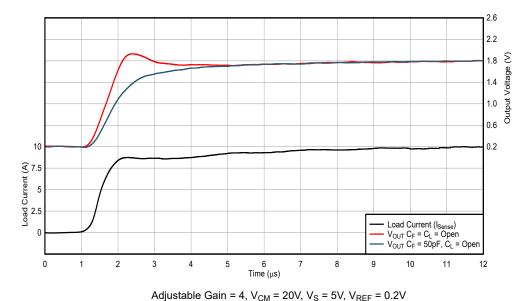


Figure 7-7. INA750x Load Step Responses Before and After RISO Dual Feedback for Adjustable Gain of 4

# 7.3 Typical Application

The INA750x offers advantages for multiple applications including the following:

- · High common-mode range and excellent CMRR enables direct inline sensing
- Precision low-inductive, low-drift shunt eliminates the need for overtemperature system calibration
- Ultra-low offset and drift eliminates the necessity of calibration
- · Wide supply range enables a direct interface with most microprocessors

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# 7.3.1 High-Side, High-Drive, Solenoid Current-Sense Application

Challenges exist in solenoid drive current sensing that are similar to those in motor inline current sensing. In certain topologies, the current-sensing amplifier is exposed to the full-scale PWM voltage between ground and supply. The INA750x is an excellent choice for this type of application. The  $800\mu\Omega$  integrated shunt with a total system accuracy of 0.35% with a total system drift of  $35\text{ppm/}^{\circ}\text{C}$  provides system accuracy across temperature eliminating the need for system calibration at muliple temperatures.

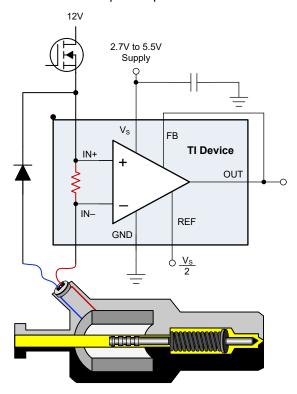


Figure 7-8. Solenoid Drive Application Circuit



### 7.3.1.1 Design Requirements

For this application, the INA750x measures current in the driver circuit of a 12V, 1A hydraulic valve.

Table 7-5. Design Parameters

DESIGN PARAMETER	EXAMPLE VALUE
Common-mode voltage	12V
Maximum sense current	1A
Power-supply voltage	5V

#### 7.3.1.2 Detailed Design Procedure

To demonstrate the performance of the device, the INA750x, with total gain of 200mV/A, is selected for this design and powered from a 5V supply.

Using the information in *Section 6.4.1.3*, the reference point is set to midscale by splitting the supply at mid point and connecting the REF.

#### 7.3.1.3 Application Curve

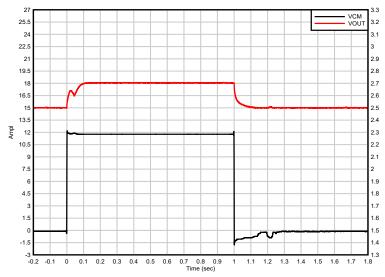


Figure 7-9. Solenoid Drive Current Sense Input and Output Signals

#### 7.3.2 Speaker Enhancements and Diagnostics Using Current Sense Amplifier

CLASS-D audio amplifiers in conjunction with the INA750x provide accurate speaker load current. Speaker load current is used to determine speaker diagnostics, and can further be expanded to measure key speaker parameters, such as speaker coil resistance and speaker real-time ambient temperature.



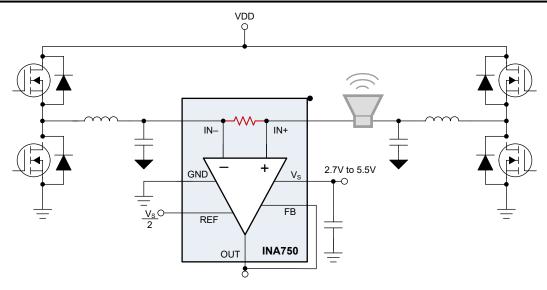


Figure 7-10. Current Sensing in a CLASS-D Subsystem



#### 7.3.2.1 Design Requirements

**Table 7-6. Design Parameters** 

DESIGN PARAMETER	EXAMPLE VALUE
Common-mode voltage	60V
Power-supply voltage	3.3V
Peak current	±15A
Frequency sweep	20Hz to 20kHz

#### 7.3.2.2 Detailed Design Procedure

For this application, the INA750x measures current flowing through the speaker from the CLASS-D amplifier. The integrated shunt of  $800\mu\Omega$  with an inductance of only 2.5nH is an excellent choice for current sensing in speaker applications where low inductance is required. The low-inductive shunt enables accurate current sensing across frequencies over the audio range of 20Hz to 20kHz.

The INA750x is setup to support bidirectional currents with the reference set to mid-supply as shown in *Section 6.4.1.4*. When the power supply to the INA750x is set at 3.3V and there is no current flowing in the speaker, the output of INA750x is at 1.65V. When operating with a gain of 80mV/A with peak-to-peak current of ±15A, the output of the INA750x swings from 0.45V to 2.85 V. In this application the output can be directly connected to an ADC input that has a full scale range of 3.3V. The INA750x can measure the impedance of the speaker and accurately measure the resonance frequency and peak impedance at resonance frequency. The INA750x can accurately track changes in the impedance in real-time.



#### 7.3.2.3 Application Curves

Figure 7-11 shows the typical example output response of a speaker with  $4\Omega$  impedance measurement from 20Hz to 20kHz.

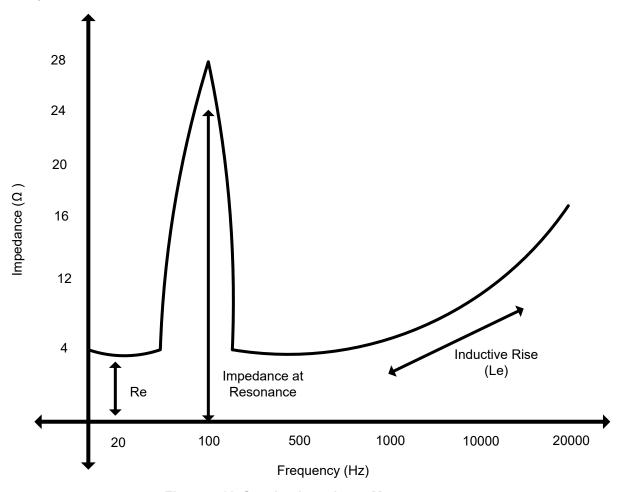


Figure 7-11. Speaker Impedance Measurement

# 7.4 Power Supply Recommendations

The INA750x makes accurate measurements beyond the connected power-supply voltage (VS) because the inputs (IN+ and IN-) operate anywhere between -4V and +110V, independent of VS. For example, the VS power supply equals 5V and the common-mode voltage of the measured shunt can be as high as 110V. Although the common-mode voltage of the input can be beyond the supply voltage, the output voltage range of the INA750x is constrained to the supply voltage.

Place the power-supply bypass capacitor as close as possible to the supply and ground pins. The recommended value of this bypass capacitor is  $0.1\mu F$ . Additional decoupling capacitance can be added to compensate for noisy or high-impedance power supplies. If the INA750x output is set to mid-supply, then take extreme care to minimize noise on the power supply.

### 7.5 Layout

#### 7.5.1 Layout Guidelines

• This device is specified for current handling of up to 25A over the entire –40°C to +125°C temperature range using a 2oz copper pour for the input power plane, as well as no external airflow passing over the device.

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- The primary current-handling limitation for this device is how much heat is dissipated inside the package.
   Efforts to improve heat transfer out of the package and into the surrounding environment improve the ability of the device to handle currents of up to 25A over a wider temperature range.
- Heat transfer improvements primarily involve larger copper power traces and planes with increased copper thickness (2oz.), as well as providing airflow to pass over the device. Thermal vias help spread the current and power dissipated over multiple board layers. The INA750x evaluation module (EVM) features a 2oz copper pour for the planes, and is capable of supporting 25A at temperatures up to 125°C.
- The bypass capacitor must be placed close to device ground and supply pins, but can be moved farther out if needed to avoid cutting thermal planes. The recommended value of this bypass capacitor is 0.1µF. Additional decoupling capacitance can be added to compensate for noisy or high-impedance power supplies.

### 7.5.2 Layout Example

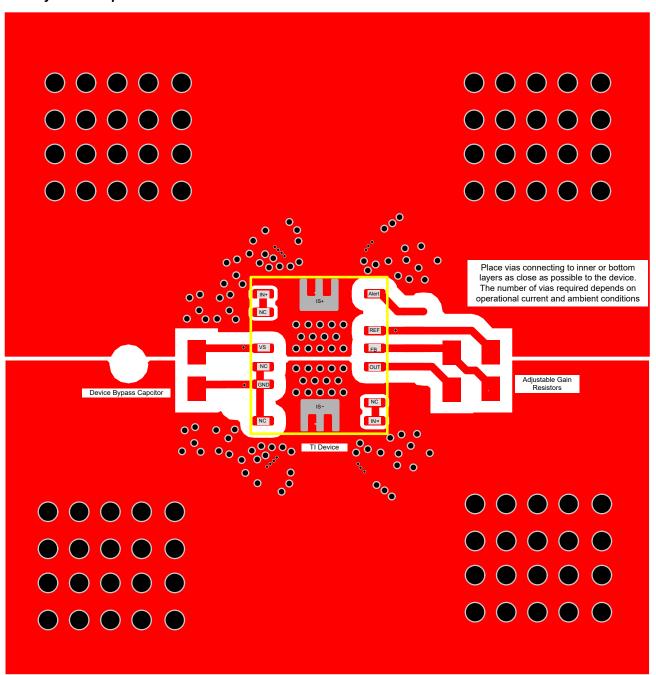


Figure 7-12. INA750x Layout Example



# 8 Device and Documentation Support

# 8.1 Documentation Support

#### 8.1.1 Related Documentation

For related documentation, see the following:

Texas Instruments, INA75xEVM, EVM User's Guide

### 8.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. Click on *Notifications* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

# 8.3 Support Resources

TI E2E<sup>™</sup> support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

#### 8.4 Trademarks

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### 8.5 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

### 8.6 Glossary

TI Glossary

This glossary lists and explains terms, acronyms, and definitions.

# 9 Revision History

DATE	REVISION	NOTE
December 2024	*	Initial release

# 10 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most-current data available for the designated devices. This data is subject to change without notice and without revision of this document. For browser-based versions of this data sheet, see the left-hand navigation pane.

Product Folder Links: INA750B



www.ti.com 1-Jan-2025

#### PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
INA750BIREMR	ACTIVE	VQFN	REM	14	5000	RoHS & Green	(6) NIPDAU	Level-1-260C-UNLIM	-40 to 125	INA 750B	Samples

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

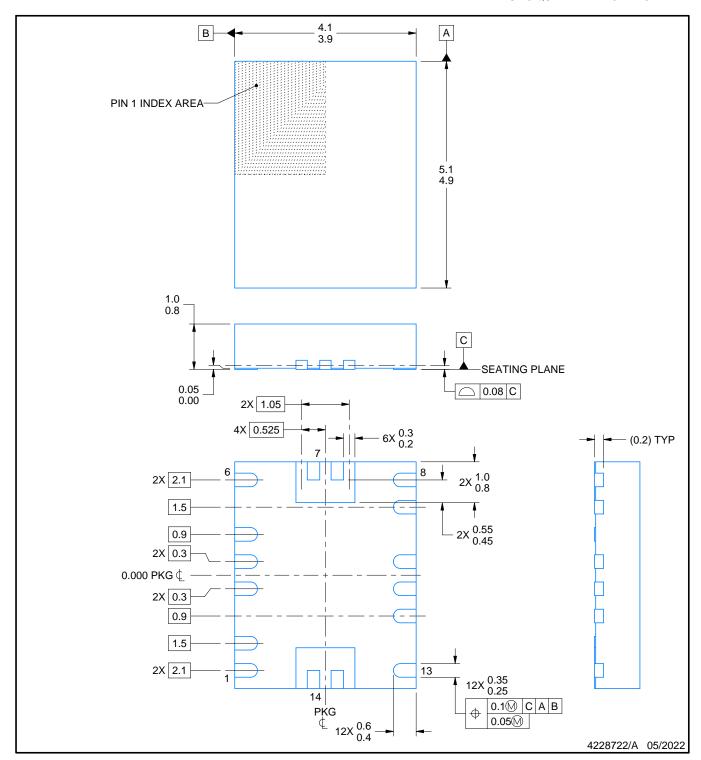
- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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PLASTIC QUAD FLATPACK - NO LEAD

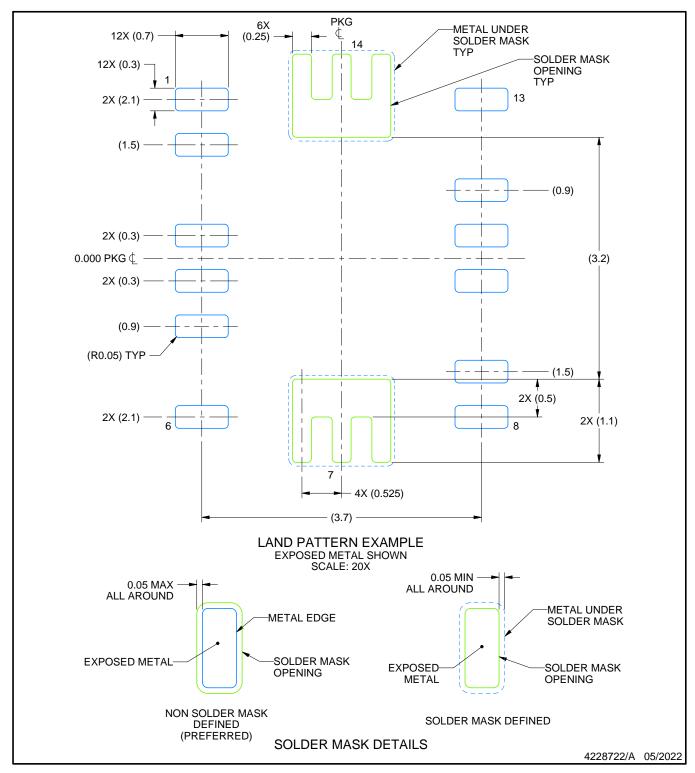


### NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
  2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.



PLASTIC QUAD FLATPACK - NO LEAD

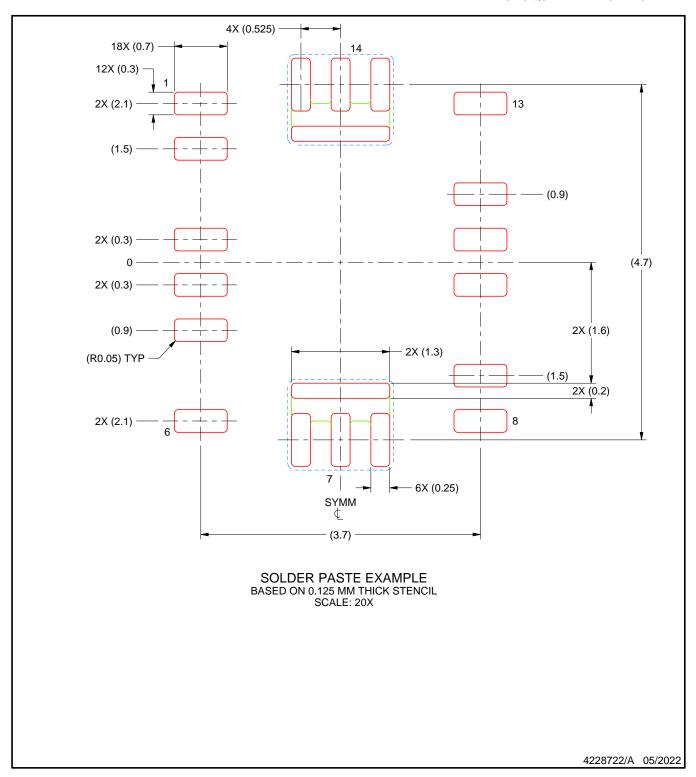


NOTES: (continued)

- 4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
- 5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



PLASTIC QUAD FLATPACK - NO LEAD



NOTES: (continued)

<sup>6.</sup> Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



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