

TMCS1123 高精度 250kHz ホール効果電流センサ、±1.3kV 強化絶縁動作電圧、過電流検出、周囲磁界除去機能搭載

1 特長

- 高い連続電流能力：80A_{RMS}
- 堅牢な強化絶縁
 - 絶縁耐電圧：5kV_{RMS}
 - 強化動作電圧：1.3kV_{DC}
- 高精度
 - 感度誤差：±0.1%
 - 感度の温度ドリフト：±20ppm/°C
 - 感度の寿命ドリフト：±0.2%
 - オフセット誤差：±0.2mV
 - オフセット温度ドリフト：±2μV/°C
 - オフセット寿命ドリフト：±0.2mV
 - 非線形性：±0.1%
- 外部の磁界に対する高い耐性
- 高精度ゼロ電流リファレンス出力
- 高速応答
 - 信号帯域幅：250kHz
 - 伝搬遅延：110ns
 - 応答時間：1μs
 - 過電流検出応答：100ns
- 動作電源電圧範囲：3V ~ 5.5V
- 双方向および単方向の電流センシング
- 複数の感度オプション：
 - 25mV/A ~ 150mV/A の範囲
- 安全関連認証 (予定)
 - UL 1577 部品認定プログラム
 - IEC/CB 62368-1

2 アプリケーション

- ソーラー エネルギー
- モーター制御
- EV (電気自動車) 充電
- 電源
- 産業用 AC/DC

3 概要

TMCS1123 は、業界をリードする絶縁性と精度を備えたガルバニック絶縁ホール効果電流センサです。入力電流に比例する出力電圧により、優れた直線性と、あらゆる感度オプションで低ドリフトを実現しています。ドリフト補償を内蔵した高精度のシグナルコンディショニング回路は、温度範囲と寿命全体にわたって、システムレベルのキャリブレーションを必要としない 1.4% 未満の最大感度誤差を達成しており、寿命と温度ドリフトの両方を含む 1 回限りの室温キャリブレーションで、1% 未満の最大感度誤差を達成しています。

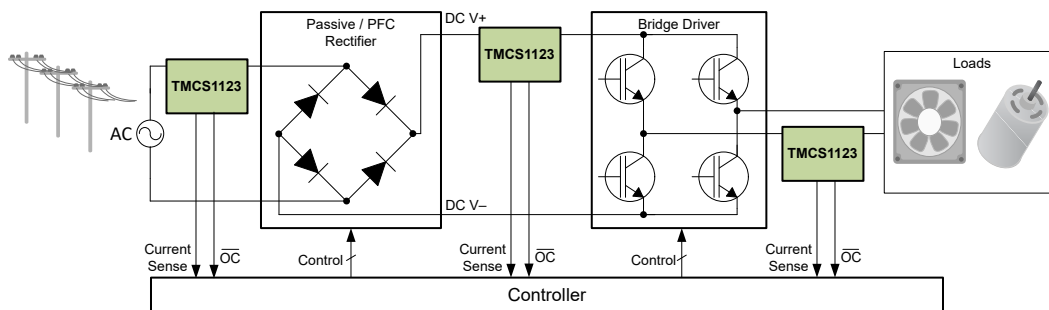
AC または DC 入力電流は内部導体を流れて磁界を生成し、内蔵のオンチップホール効果センサにより測定します。コアレス構造のため、磁気コンセントレータは不要です。差動ホールセンサは、外部の浮遊磁界による干渉を排除します。導体抵抗が小さいと、測定可能な電流範囲が最大 ±96A まで拡大すると同時に、電力損失を最小化し、放熱要件を緩和できます。5kV_{RMS} に耐える絶縁と、最小 8.1mm の沿面距離および空間距離により、最大 1.3kV_{DC} の信頼性の高い寿命の強化動作電圧を実現します。内蔵シールドにより、優れた同相除去と過渡耐性を実現しています。

固定感度とすることで、デバイスは 3V ~ 5.5V の単一電源で動作でき、レシオメトリック誤差をなくし、電源ノイズ除去を向上させています。

パッケージ情報 (1)

部品番号	パッケージ	パッケージサイズ (2)
TMCS1123	DVG (SOIC, 10)	10.3mm × 10.3mm

- (1) 供給されているすべてのパッケージについては、[セクション 12](#) を参照してください。
- (2) パッケージサイズ (長さ×幅) は公称値であり、該当する場合はピンも含まれます。



代表的なアプリケーション



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4 Device Comparison

表 4-1. Device Comparison

PRODUCT	SENSITIVITY	ZERO CURRENT OUTPUT VOLTAGE	I _{IN} LINEAR MEASUREMENT RANGE ⁽¹⁾	
			V _S = 5V	V _S = 3.3V
TMCS1123A1A	25mV/A	2.5V	±96A ⁽²⁾	–96A to 28A ⁽²⁾
TMCS1123A2A	50mV/A		±48A ⁽²⁾	–48A to 14A ⁽²⁾
TMCS1123A3A	75mV/A		±32A	–32A to 9.3A
TMCS1123A4A	100mV/A		±24A	–24A to 7A
TMCS1123A5A	150mV/A		±16A	–16A to 4.7A
TMCS1123B1A	25mV/A	1.65V	–62A to 130A ⁽²⁾	±62A ⁽²⁾
TMCS1123B2A	50mV/A		–31A to 65A ⁽²⁾	±31A
TMCS1123B3A	75mV/A		–20.7A to 43.3A ⁽²⁾	±20.7A
TMCS1123B4A	100mV/A		–15.5A to 32.5A	±15.5A
TMCS1123B5A	150mV/A		–10.3A to 21.7A	±10.3A
TMCS1123C1A	25mV/A	0.33V	–9.2A to 183A ⁽²⁾	–9.2A to 115A ⁽²⁾
TMCS1123C2A	50mV/A		–4.6A to 91.4A ⁽²⁾	–4.6A to 57.4A ⁽²⁾
TMCS1123C3A	75mV/A		–3.1A to 60.9A ⁽²⁾	–3.1A to 38.3A ⁽²⁾
TMCS1123C4A	100mV/A		–2.3A to 45.7A ⁽²⁾	–2.3A to 28.7A
TMCS1123C5A	150mV/A		–1.5A to 30.5A	–1.5A to 19.1A

- (1) Linear range limited by the maximum output swing to power supply (3V to 5.5V) and ground, not by thermal limitations.
(2) Current levels must remain below both allowable continuous DC/RMS and transient peak current safe operating areas to not exceed device thermal limits. See the [Safe Operating Area](#) section.

5 Pin Configuration and Functions

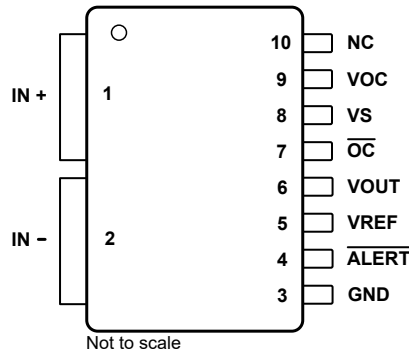


図 5-1. DVG Package 10-Pin SOIC Top View

表 5-1. Pin Functions

PIN		TYPE	DESCRIPTION
NO.	NAME		
1	IN+	Analog Input	Input current positive pin
2	IN-	Analog Input	Input current negative pin
3	GND	Analog	Ground
4	$\overline{\text{ALERT}}$	Digital Output	Sensor diagnostics PWM output, open-drain active low. Connect pin to GND if not used.
5	VREF	Analog Output	Zero current output voltage reference. Leave pin floating if not used.
6	VOUT	Analog Output	Output voltage
7	$\overline{\text{OC}}$	Digital Output	Overcurrent output, open-drain active low. Connect pin to GND if not used.
8	VS	Analog	Power supply
9	VOC	Analog Input	Overcurrent threshold. Sets overcurrent threshold. Connect pin to VS if not used.
10	NC	-	Reserved. Pin can be connected to GND or left floating.

6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

		MIN	MAX	UNIT
V _S	Supply voltage	GND – 0.3	6	V
	Analog input	VOC	(V _S) + 0.3	V
	Analog output	VOUT, VREF		
	Digital output	ALERT, \overline{OC}		
	No Connect	NC		
T _J	Junction temperature	–65	165	°C
T _{stg}	Storage temperature	–65	165	°C

- (1) Operation outside the Absolute Maximum Ratings may cause permanent device damage. Absolute Maximum Ratings do not imply functional operation of the device at these or any other conditions beyond those listed under Recommended Operating Conditions. If used outside the Recommended Operating Conditions but within the Absolute Maximum Ratings, the device may not be fully functional, and this may affect device reliability, functionality, performance, and shorten the device lifetime.

6.2 ESD Ratings

			VALUE	UNIT
V _(ESD)	Electrostatic discharge	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 ⁽¹⁾	±4000	V
		Charged-device model (CDM), per ANSI/ESDA/JEDEC JS-002 ⁽²⁾	±1000	

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.
 (2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	NOM	MAX	UNIT
V _S	Operating supply voltage	3	5	5.5	V
T _A ⁽¹⁾	Operating free-air temperature	–40		125	°C

- (1) Input current safe operating area is constrained by junction temperature. Recommended condition based on use with the [TMCS1123xEVM](#). Input current rating is derated for elevated ambient temperatures.

6.4 Thermal Information

THERMAL METRIC ⁽¹⁾		TMCS1123 ⁽²⁾	UNIT
		DVG (SOIC-W-10)	
		10 PINS	
R _{θJA}	Junction-to-ambient thermal resistance	27.9	°C/W
R _{θJC(top)}	Junction-to-case (top) thermal resistance	26.8	
R _{θJB}	Junction-to-board thermal resistance	10.1	
Ψ _{JT}	Junction-to-top characterization parameter	4.4	
Ψ _{JB}	Junction-to-board characterization parameter	8.3	

- (1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](#) application report.
 (2) Applies when device is mounted on [TMCS1123xEVM](#). For more details, see the [Safe Operating Area](#) section.

6.5 Insulation Specifications

PARAMETER		TEST CONDITIONS	VALUE	UNIT	
GENERAL					
CLR	External clearance ⁽¹⁾	Shortest terminal-to-terminal distance through air	≥ 8	mm	
CPG	External creepage ⁽¹⁾	Shortest terminal-to-terminal distance across the package surface	≥ 8	mm	
CTI	Comparative tracking index	DIN EN 60112; IEC 60112	≥ 600	V	
	Material group	According to IEC 60664-1	I		
	Overtoltage category per IEC 60664-1	Rated mains voltage ≤ 600 V _{RMS}	I-IV		
V _{IORM}	Maximum repetitive peak isolation voltage	AC voltage (bipolar)	1697	V _{PK}	
V _{IOWM}	Maximum reinforced isolation working voltage	AC voltage (sine wave); Time Dependent Dielectric Breakdown (TDDB) test, < 1 ppm fail rate, see Input Isolation section.	10 year lifetime.	950	V _{RMS}
				1343	V _{DC}
V _{IOWM}	Maximum basic isolation working voltage	AC voltage (sine wave); Time Dependent Dielectric Breakdown (TDDB) test, < 1000 ppm fail rate, see Input Isolation section.	10 year lifetime.	1200	V _{RMS}
				1697	V _{DC}
V _{IOTM}	Maximum transient isolation voltage	V _{TEST} = √2 × V _{ISO} , t = 60 s (qualification); V _{TEST} = 1.2 × V _{IOTM} , t = 1 s (100% production)	7071	V _{PK}	
V _{IOSM}	Maximum surge isolation voltage ⁽²⁾	Test method per IEC 62368-1, 1.2/50 μs waveform, V _{TEST} = 1.3 × V _{IOSM} (qualification)	10000	V _{PK}	
q _{pd}	Apparent charge ⁽³⁾	Method b1: At routine test (100% production) and preconditioning (type test), V _{ini} = 1.2 × V _{IOTM} , t _{ini} = 1 s, V _{pd(m)} = 1.875 × V _{IORM} , t _m = 1 s	≤5	pC	
C _{IO}	Barrier capacitance, input to output ⁽⁴⁾	V _{IO} = 0.4 sin (2πft), f = 1 MHz	0.6	pF	
R _{IO}	Isolation resistance, input to output ⁽⁴⁾	V _{IO} = 500 V, T _A = 25°C	>10 ¹²	Ω	
		V _{IO} = 500 V, 100°C ≤ T _A ≤ 125°C	>10 ¹¹	Ω	
		V _{IO} = 500 V at T _S = 150°C	>10 ⁹	Ω	
	Pollution degree		2		
UL 1577					
V _{ISO}	Withstand isolation voltage	V _{TEST} = V _{ISO} , t = 60 s (qualification); V _{TEST} = 1.2 × V _{ISO} , t = 1 s (100% production)	5000	V _{RMS}	

- (1) Apply creepage and clearance requirements according to the specific equipment isolation standards of an application. Take care to maintain the creepage and clearance distance of the board design to make sure that the mounting pads of the isolator on the printed circuit board do not reduce this distance. Creepage and clearance on a printed circuit board become equal in certain cases. Techniques such as inserting grooves, ribs, or both on a printed circuit board are used to help increase these specifications.
- (2) Testing is carried out in air or oil to determine the intrinsic surge immunity of the isolation barrier.
- (3) Apparent charge is electrical discharge caused by a partial discharge (pd).
- (4) All pins on each side of the barrier tied together creating a two-terminal device

6.6 Electrical Characteristics

at $T_A = 25^\circ\text{C}$, $V_S = 5\text{V}$ on TMCS1123AxA, $V_S = 3.3\text{V}$ on TMCS1123BxA and TMCS1123CxA (unless otherwise noted)

PARAMETERS		TEST CONDITIONS	MIN	TYP	MAX	UNIT
INPUT						
R_{IN}	Input Conductor Resistance	IN+ to IN-		0.7		m Ω
R_{IN}	Input conductor resistance temperature drift	$T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$		2.1		$\mu\Omega/^\circ\text{C}$
$I_{IN,MAX}$	Maximum Continuous Input Current ⁽¹⁾	$T_A = 25^\circ\text{C}$		80		A_{RMS}
		$T_A = 125^\circ\text{C}$		44		
OUTPUT						
S	Sensitivity	TMCS1123x1A		25		mV/A
		TMCS1123x2A		50		
		TMCS1123x3A		75		
		TMCS1123x4A		100		
		TMCS1123x5A		150		
e_S	Sensitivity Error	$0.05\text{V} \leq V_{OUT} \leq V_S - 0.2\text{V}$		± 0.1	± 0.4	%
$S_{drift, therm}$	Sensitivity Thermal Drift	$0.05\text{V} \leq V_{OUT} \leq V_S - 0.2\text{V}$, $T_A = -40^\circ\text{C}$ to 125°C		± 20	± 50	ppm/ $^\circ\text{C}$
$S_{drift, life}$	Sensitivity Lifetime Drift	$0.05\text{V} \leq V_{OUT} \leq V_S - 0.2\text{V}$		± 0.2	± 0.5	%
e_{NL}	Nonlinearity Error	$V_{OUT} = 0.1\text{V}$ to $V_S - 0.1\text{V}$		± 0.1		%
$V_{OUT,0A}$	Zero Current Output Voltage	TMCS1123AxA, $I_{IN} = 0\text{A}$		2.5		V
		TMCS1123BxA, $I_{IN} = 0\text{A}$		1.65		
		TMCS1123CxA, $I_{IN} = 0\text{A}$		0.33		
V_{OE}	Output Voltage Offset Error	TMCS1123x1A, $V_{OUT,0A} - V_{REF}$, $I_{IN} = 0\text{A}$		± 0.2	± 1	mV
		TMCS1123x2A, $V_{OUT,0A} - V_{REF}$, $I_{IN} = 0\text{A}$		± 0.3	± 1.5	
		TMCS1123x3A, $V_{OUT,0A} - V_{REF}$, $I_{IN} = 0\text{A}$		± 0.4	± 2	
		TMCS1123x4A, $V_{OUT,0A} - V_{REF}$, $I_{IN} = 0\text{A}$		± 0.5	± 2.5	
		TMCS1123x5A, $V_{OUT,0A} - V_{REF}$, $I_{IN} = 0\text{A}$		± 0.6	± 3	
$V_{OE, drift, therm}$	Output Voltage Offset Thermal Drift	TMCS1123x1A, $V_{OUT,0A} - V_{REF}$, $I_{IN} = 0\text{A}$, $T_A = -40^\circ\text{C}$ to 125°C		± 2	± 10	$\mu\text{V}/^\circ\text{C}$
		TMCS1123x2A, $V_{OUT,0A} - V_{REF}$, $I_{IN} = 0\text{A}$, $T_A = -40^\circ\text{C}$ to 125°C		± 5	± 15	
		TMCS1123x3A, $V_{OUT,0A} - V_{REF}$, $I_{IN} = 0\text{A}$, $T_A = -40^\circ\text{C}$ to 125°C		± 10	± 35	
		TMCS1123x4A, $V_{OUT,0A} - V_{REF}$, $I_{IN} = 0\text{A}$, $T_A = -40^\circ\text{C}$ to 125°C		± 10	± 35	
		TMCS1123x5A, $V_{OUT,0A} - V_{REF}$, $I_{IN} = 0\text{A}$, $T_A = -40^\circ\text{C}$ to 125°C		± 12	± 40	
$I_{OS, drift, life}$	Offset Lifetime Drift	Input Referred, $(V_{OUT,0A} - V_{REF}) / S$, $I_{IN} = 0\text{A}$		± 8	± 16	mA
PSRR	Power Supply Rejection Ratio	Input Referred, $V_S = 3\text{V}$ to 5.5V , $T_A = -40^\circ\text{C}$ to 125°C		± 10	± 45	mA/V
CMTI	Common Mode Transient Immunity	$V_{CM} = 1000\text{V}$, $\Delta V_{OUT} < 200\text{mV}$, $1\mu\text{s}$		150		kV/ μs
CMRR	Common Mode Rejection Ratio	Input referred, DC to 60Hz		5		$\mu\text{A}/\text{V}$
CMFR	Common Mode Field Rejection	Uniform External Magnetic Field, Input Referred, DC to 1kHz			10	mA/mT
	Input Noise Density	Input Referred, Full Bandwidth		170		$\mu\text{A}/\sqrt{\text{Hz}}$
$C_{L,MAX}$	Maximum capacitive load	VOUT to GND		4.7		nF
	Short circuit output current	VOUT short to GND, short to V_S		50		mA
Swing $_{VS}$	Swing to V_S power supply rail	$R_L = 10\text{ k}\Omega$ to GND, $T_A = -40^\circ\text{C}$ to 125°C		$V_S - 0.02$	$V_S - 0.05$	V
Swing $_{GND}$	Swing to GND			5	10	mV

6.6 Electrical Characteristics (続き)

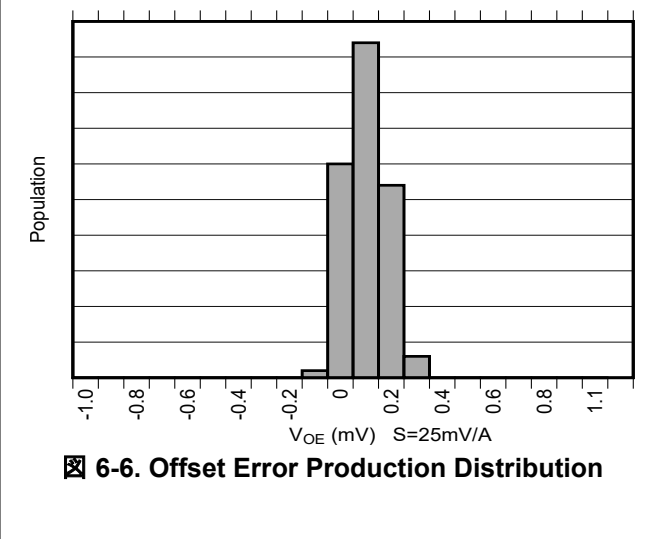
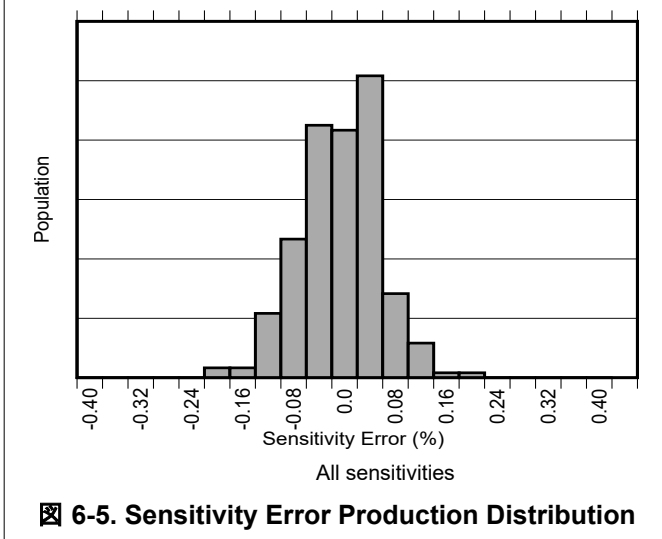
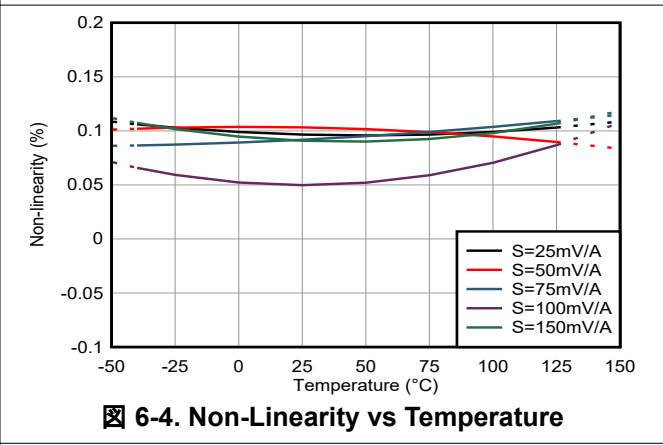
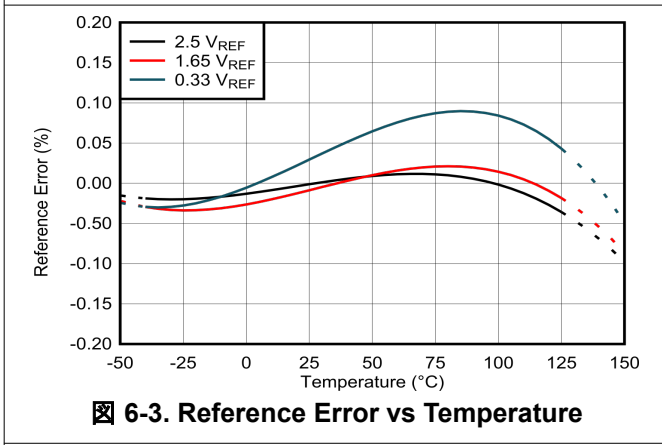
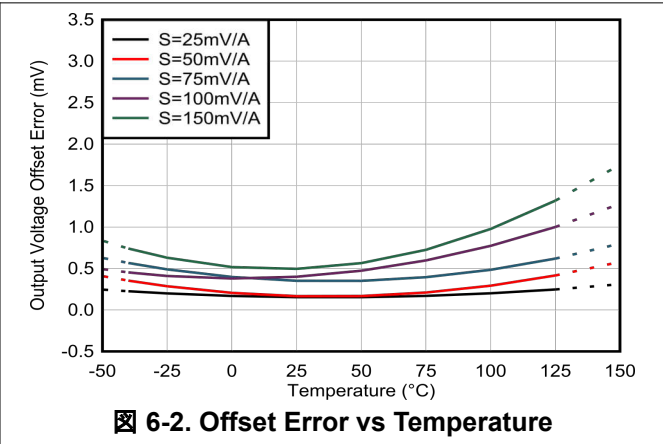
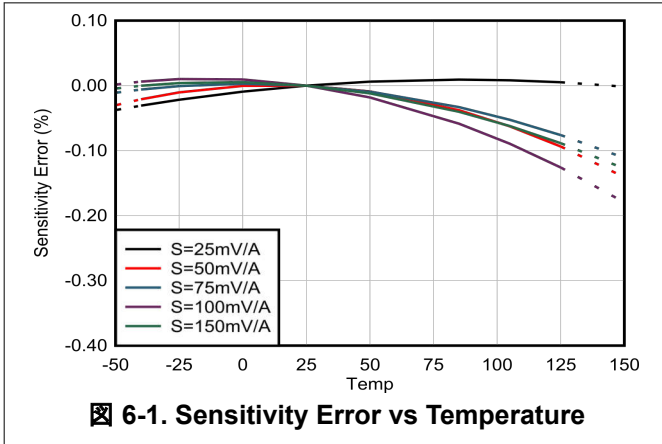
at $T_A = 25^\circ\text{C}$, $V_S = 5\text{V}$ on TMCS1123AxA, $V_S = 3.3\text{V}$ on TMCS1123BxA and TMCS1123CxA (unless otherwise noted)

PARAMETERS		TEST CONDITIONS	MIN	TYP	MAX	UNIT
BANDWIDTH & RESPONSE						
BW	Analog Bandwidth	- 3dB Gain		250		kHz
SR	Slew Rate ⁽²⁾	Output rate of change between reaching 10% and 90% of final value, 100ns input step ⁽²⁾		3		V/ μs
t_r	Response Time ⁽²⁾	Time between input and output reaching 90% of final values, 100ns input step, 1V output transition ⁽²⁾		1		μs
t_{pd}	Propagation Delay ⁽²⁾	Time between input and output reaching 10% of final values, 100ns input step, 1V output transition ⁽²⁾		110		ns
	Current Overload Recovery Time			300		ns
INTEGRATED REFERENCE						
V_{REF}	Reference Output Voltage	TMCS1123AxA		2.5		V
		TMCS1123BxA		1.65		
		TMCS1123CxA		0.33		
	Reference Output Voltage Error	TMCS1123AxA, $V_S = 5\text{V}$		± 0.02	± 0.15	%
		TMCS1123BxA, $V_S = 3.3\text{V}$				
		TMCS1123CxA, $V_S = 3.3\text{V}$		± 0.05	± 0.2	
	Reference Output Voltage Drift	$T_A = -40^\circ\text{C}$ to 125°C		8	20	ppm/ $^\circ\text{C}$
	Reference Output Voltage PSRR	$V_S = 3\text{V}$ to 5.5V		80	150	$\mu\text{V}/\text{V}$
	Maximum Reference Output Capacitive Load			20		nF
	Reference Output Voltage Load Regulation	V_{REF} load = -5mA , 0mA , $+5\text{mA}$		0.2		mV/mA
OVER CURRENT DETECTION						
V_{OC}	Over Current Detection Threshold Voltage	$V_{OC} = S \times I_{OC} / 2.5$	0.3		V_S	V
	V_{OC} Pin Input Impedance		120			k Ω
	Over Current Hysteresis	TMCS1123x1A		4.5		A
		TMCS1123x2A		3.5		
		TMCS1123x3A		2.2		
		TMCS1123x4A		1.4		
		TMCS1123x5A		2.7		
	Over Current Threshold Error	$T_A = -40^\circ\text{C}$ to 125°C		± 2	± 10	%
	Over Current Detection Response Time	I_{IN} step = 120% of I_{OC}		100	250	ns
\overline{OC}_{OL}	\overline{OC} Pin Pull-down Voltage	$I_{OL} = 3\text{mA}$, $T_A = -40^\circ\text{C}$ to 125°C	GND	0.07	0.2	V
DIAGNOSTICS						
\overline{ALERT}	Output Frequency			8		kHz
	Output Duty Cycle, Active Low	Thermal Alert		80		%
		Sensor Alert		50		
		Thermal & Sensor Alert		20		
	\overline{ALERT} Pin Pull-down Voltage	$I_{OL} = 3\text{mA}$, $T_A = -40^\circ\text{C}$ to 125°C		GND	0.07	0.2
POWER SUPPLY						
V_S	Supply voltage	$T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$	3.0		5.5	V
I_Q	Quiescent current	$T_A = 25^\circ\text{C}$		11	14	mA
		$T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$, $V_S = 5.5\text{V}$			14.5	
	Power on time	Time from $V_S > 3\text{V}$ to valid output		34		ms

(1) Thermally limited by junction temperature. Applies when device mounted on [TMCS1123xEVM](#). For more details, see the [Safe Operating Area](#) section.

(2) Refer to the [Transient Response](#) section for details on transient response of the device.

6.7 Typical Characteristics



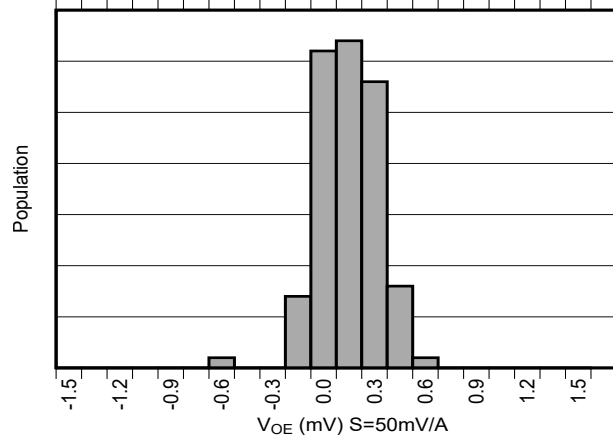


図 6-7. Offset Error Production Distribution

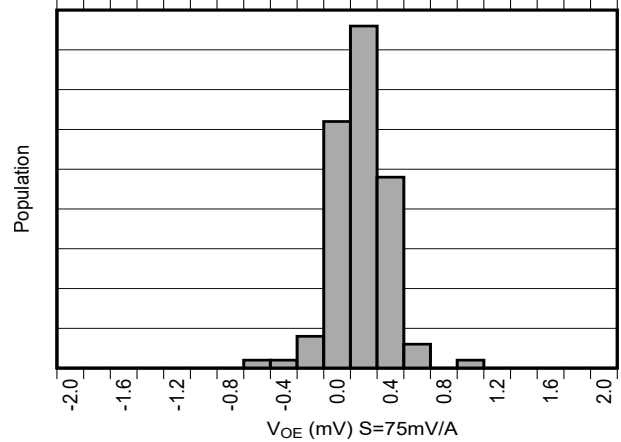


図 6-8. Offset Error Production Distribution

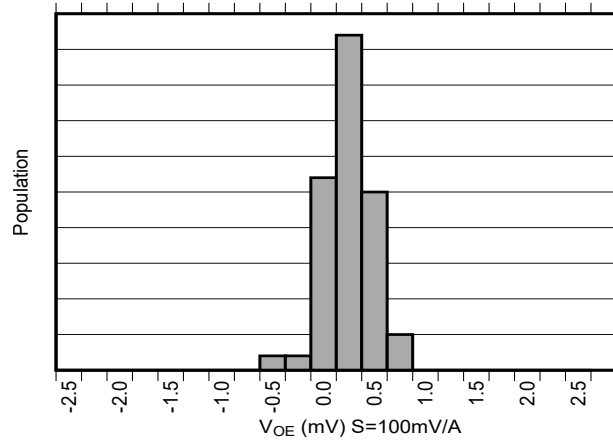


図 6-9. Offset Error Production Distribution

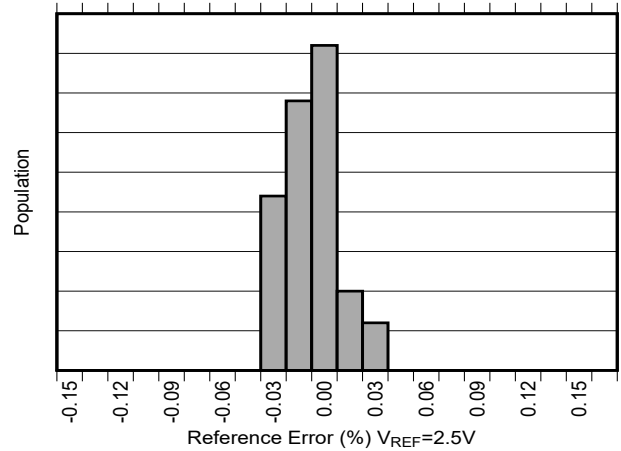


図 6-10. Reference Error Production Distribution

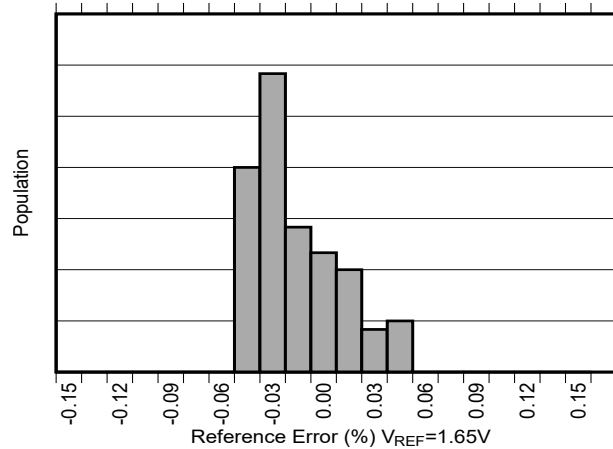


図 6-11. Reference Error Production Distribution

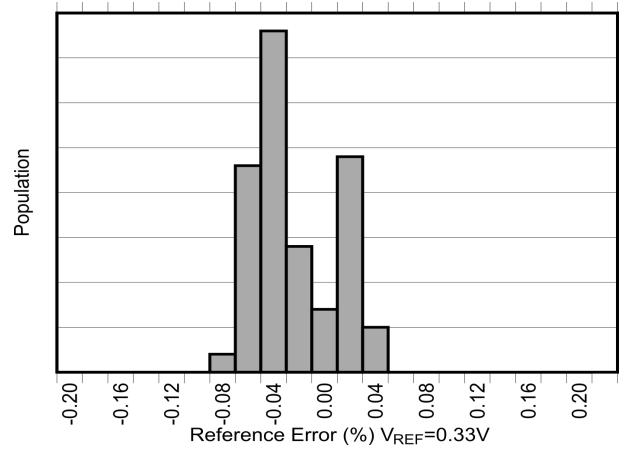


図 6-12. Reference Error Production Distribution

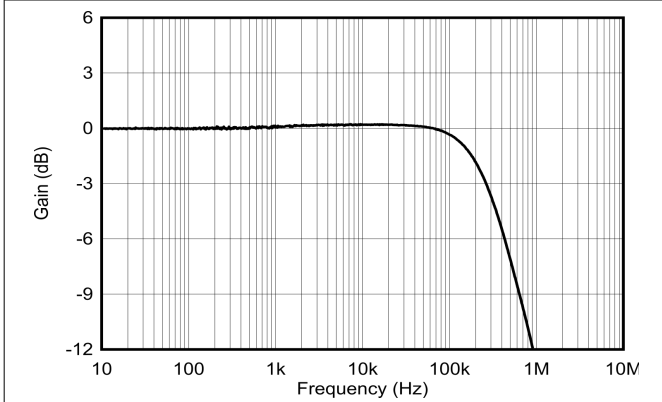


図 6-13. Sensitivity vs Frequency, All Gains Normalized to 1Hz

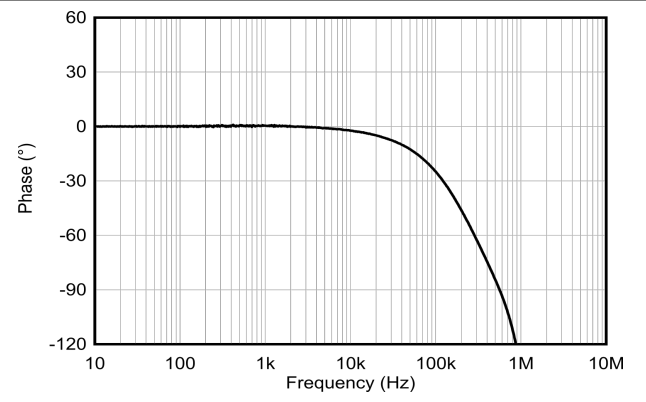


図 6-14. Phase vs Frequency, All Gains

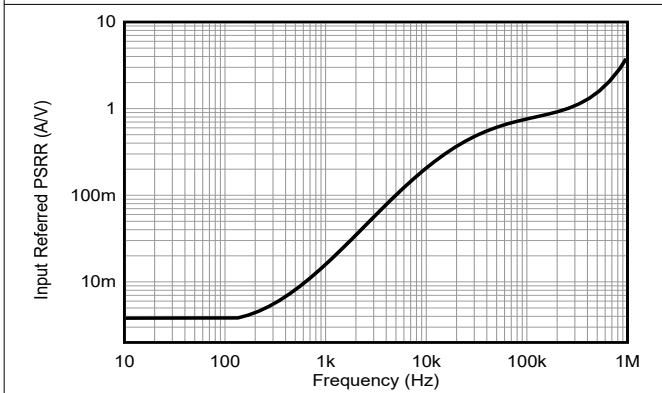


図 6-15. PSRR vs Frequency

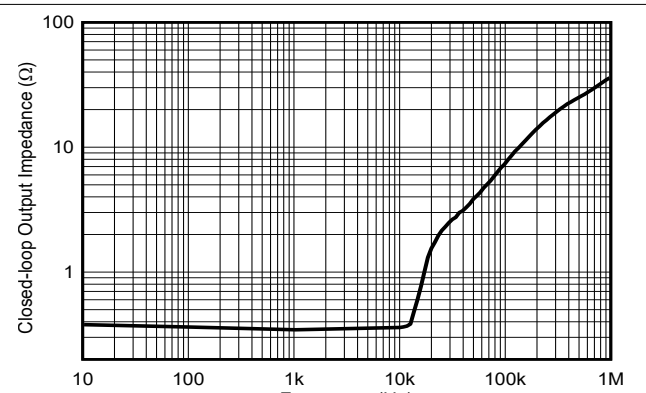


図 6-16. Output Impedance vs Frequency

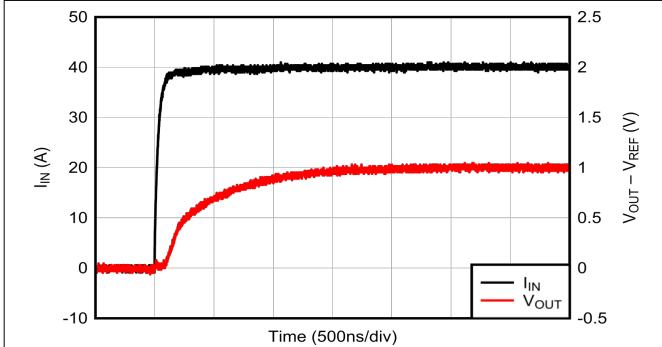


図 6-17. Voltage Output Step Response, Rising

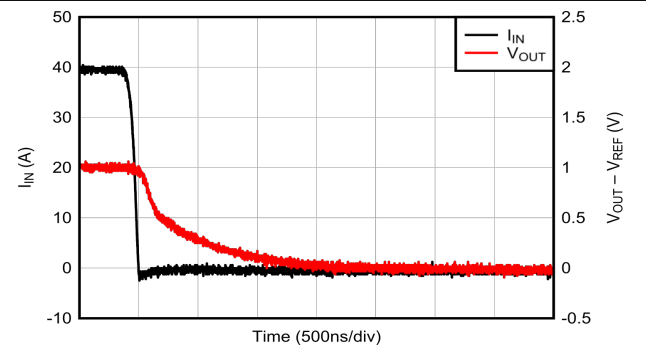


図 6-18. Voltage Output Step Response, Falling

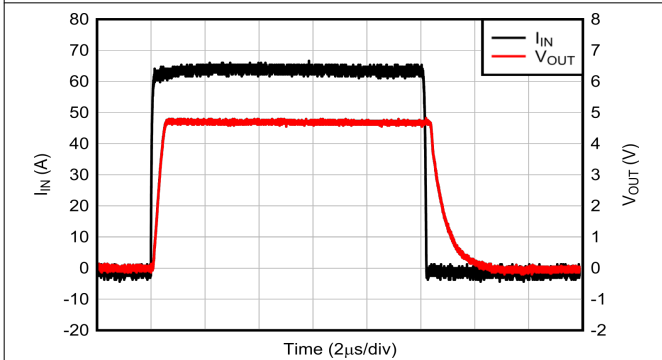


図 6-19. Current Overload Response

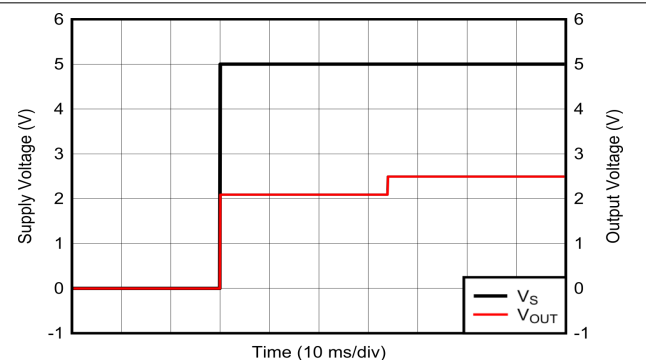


図 6-20. Startup Transient Response

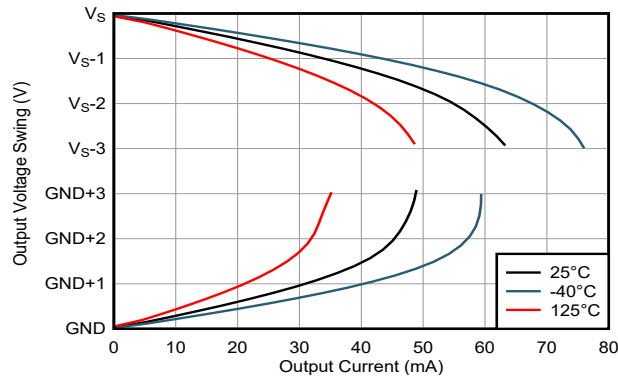


图 6-21. Output Swing vs Output Current

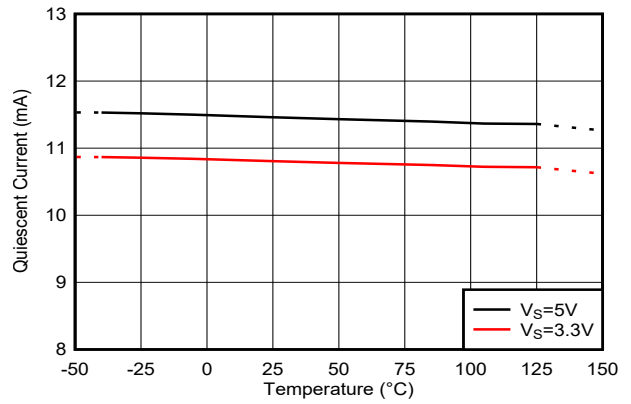


图 6-22. Quiescent Current vs Temperature

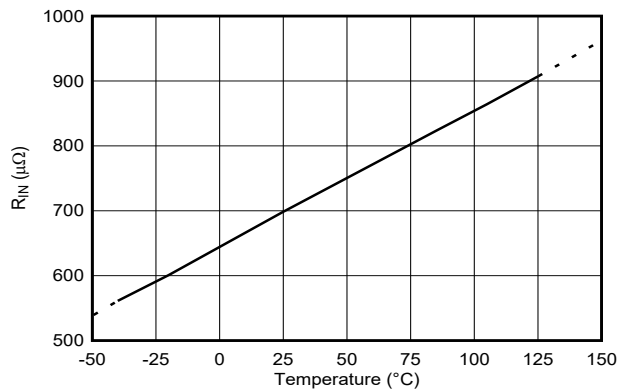


图 6-23. Input Conductor Resistance vs Temperature

7 Parameter Measurement Information

7.1 Accuracy Parameters

The ideal first-order transfer function of the TMCS1123 is given by 式 1, where the output voltage is a linear function of input current. The accuracy of the device is quantified both by the error terms in the transfer function parameters, as well as by nonidealities that introduce additional error terms not in the simplified linear model. See [Total Error Calculation Examples](#) for example calculations of total error, including all device error terms.

$$V_{OUT} = (I_{IN} \times S) + V_{REF} \quad (1)$$

where

- V_{OUT} is the analog output voltage.
- I_{IN} is the isolated input current.
- S is the sensitivity of the device.
- V_{REF} is the zero current reference output voltage for the device variant.

7.1.1 Sensitivity Error

Sensitivity is the proportional change in the sensor output voltage due to a change in the input conductor current. This sensitivity is the slope of the first-order transfer function of the sensor (see 図 7-1). The sensitivity of the TMCS1123 is tested and calibrated at the factory for high accuracy.

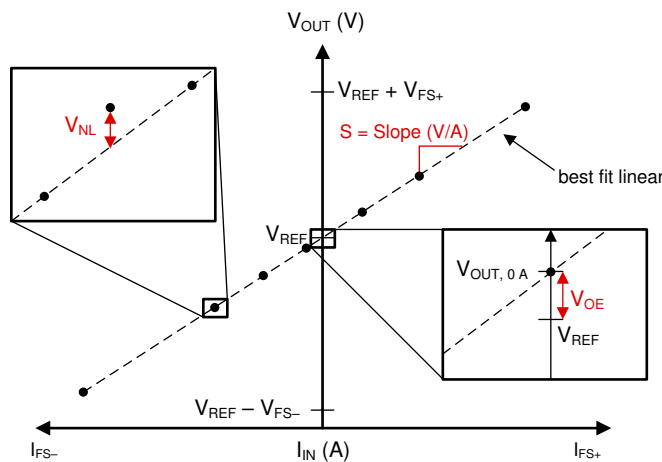


図 7-1. Sensitivity, Offset, and Nonlinearity Error

Sensitivity error e_S is the deviation from ideal sensitivity and is defined in 式 2 as the variation of the best-fit measured sensitivity from the ideal sensitivity.

$$e_S = \frac{(S_{fit} - S_{ideal})}{S_{ideal}} \quad (2)$$

where

- e_S is the sensitivity error.
- S_{fit} is the best fit sensitivity.
- S_{ideal} is the ideal sensitivity.

Sensitivity thermal drift $S_{drift,therm}$ is the change in sensitivity with temperature and is reported in ppm/°C. To calculate sensitivity error at any given temperature T use 式 3 to multiply the sensitivity thermal drift by the change in temperature from 25°C and add that value to the sensitivity error at 25°C.

$$e_{S,\Delta T} = e_{S,25^\circ C} + (S_{drift,therm} \times \Delta T) \quad (3)$$

where

- $S_{\text{drift,therm}}$ is the sensitivity drift over temperature in ppm/°C.
- ΔT is the change in device temperature from 25°C.

Sensitivity lifetime drift $S_{\text{drift,life}}$ is the change in sensitivity due to operational and environmental stresses over the entire lifetime of the device, and is reported as a worst-case percentage change in sensitivity over lifetime at 25°C.

7.1.2 Offset Error and Offset Error Drift

Offset error is the deviation from the ideal output with zero input current and most often limits measurement accuracy at low input current levels. Offset error can be referred to the output as offset voltage error or referred to the input as offset current error. When divided by device sensitivity, S , output voltage offset error V_{OE} is input referred as input current offset error I_{OS} (see 式 4). Offset error referred to the input (RTI) allows for more direct comparisons or offset error with input current. Regardless of whether offset error is referred to the input as current offset error I_{OS} , or to the output as voltage offset error V_{OE} , offset error is a single error source and must only be included once in either input-referred or output-referred error calculations.

$$I_{\text{OS}} = \frac{V_{\text{OE}}}{S} \quad (4)$$

As shown in 図 7-1, the output voltage offset error V_{OE} of the TMCS1123 is the difference between the zero current output voltage $V_{\text{OUT,0A}}$ and the zero current output reference voltage V_{REF} (see 式 5).

$$V_{\text{OE}} = V_{\text{OUT,0A}} - V_{\text{REF}} \quad (5)$$

The output offset error V_{OE} includes magnetic offset error in the Hall sensor and offset voltage error in the signal chain. The internal zero current output reference voltage is brought out to pin VREF so that errors in the internal reference voltage as well as errors introduced at the system level can be removed.

Offset drift is the change in the offset as a function of temperature T . Output offset drift is reported in $\mu\text{V}/^\circ\text{C}$. To calculate offset error at any given temperature, multiply the offset drift by the change in temperature and add that value to the offset error at 25°C (see 式 6).

$$V_{\text{OE},\Delta T} = V_{\text{OE},25^\circ\text{C}} + (V_{\text{OE,drift}} \times \Delta T) \quad (6)$$

where

- $V_{\text{OE,drift}}$ is the output voltage offset drift with temperature in $\mu\text{V}/^\circ\text{C}$.
- ΔT is the change in device temperature from 25°C.

7.1.3 Nonlinearity Error

Nonlinearity is the deviation of the output voltage from a linear relationship to the input current. Nonlinearity voltage, as shown in 図 7-1, is the maximum voltage deviation from the best-fit line based on measured parameters (see 式 7).

$$V_{\text{NL}} = V_{\text{OUT,meas}} - [(I_{\text{meas}} \times S_{\text{fit}}) + V_{\text{OUT,0A}}] \quad (7)$$

where

- $V_{\text{OUT,meas}}$ is the voltage output at maximum deviation from best fit.
- I_{meas} is the input current at maximum deviation from best fit.
- S_{fit} is the best-fit sensitivity of the device.
- $V_{\text{OUT,0A}}$ is the device zero current output voltage.

Nonlinearity error for the TMCS1123 is specified as a percentage of the full-scale output range, V_{FS} (see 式 8).

$$e_{NL} = \frac{V_{NL}}{V_{FS}} \quad (8)$$

7.1.4 Power Supply Rejection Ratio

Power supply rejection ratio (PSRR) is the change in device offset due to variations in supply voltage. Use [式 9](#) to calculate input referred offset errors caused by supply variations on TMCS1123Axx variants. Use [式 10](#) to calculate input referred offset errors caused by supply variations on TMCS1123Bxx and TMCS1123Cxx variants.

$$e_{PSRR,A} = PSRR \times (V_S - 5V) \quad (9)$$

$$e_{PSRR,B} = e_{PSRR,C} = PSRR \times (V_S - 3.3V) \quad (10)$$

where

- PSRR is the input referred power supply rejection ratio in mA/V.
- V_S is the operational supply voltage.

7.1.5 Common-Mode Rejection Ratio

Common-mode rejection ratio (CMRR) quantifies the effective input current error due to a varying voltage on the isolated input of the device. Due to magnetic coupling and galvanic isolation of the current signal, the TMCS1123 has very high rejection of input common-mode voltage. Use [式 11](#) to calculate the error contribution from the input common-mode voltage V_{CM} .

$$e_{CMRR} = CMRR \times V_{CM} \quad (11)$$

where

- CMRR is the input-referred common-mode rejection in $\mu A/V$.
- V_{CM} is the operational AC or DC voltage on the input of the device.

7.1.6 External Magnetic Field Errors

The TMCS1123 suppresses interference from external magnetic fields generated by adjacent high-current carrying conductors, nearby motors, magnets, or any other sources of stray magnetic fields. Common-mode field rejection (CMFR) quantifies the effective input-referred error caused by stray magnetic fields. Use [式 12](#) to calculate error contributions from stray external magnetic fields B_{EXT} .

$$e_{B_{EXT}} = B_{EXT} \times CMFR \quad (12)$$

where

- B_{EXT} is the intensity of the external magnetic field in mT.
- CMRF is the common-mode field rejection in mA/mT.

7.2 Transient Response Parameters

Critical TMCS1123 transient step response parameters are shown in [Figure 7-2](#). Propagation delay, t_{pd} , is the time period between the input current waveform reaching 10% of its final value and the output voltage, V_{OUT} , reaching 10% of its final value. Response time, t_r , is the time period between the input current reaching 90% of its final value and the output voltage reaching 90% of its final value, for an input current step sufficient to cause a 1V change in the output voltage. Slew rate, SR, is defined as the rate of change between the output voltage reaching 10% and 90% of its final value during the sufficiently fast input current step.

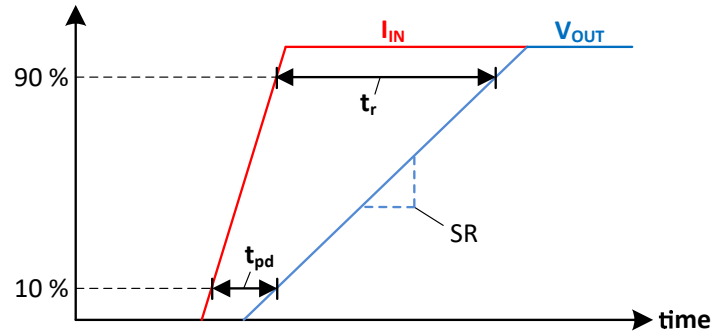


Figure 7-2. Transient Step Response

7.2.1 CMTI, Common-Mode Transient Immunity

CMTI is the capability of the device to tolerate a rising or falling voltage step on the input without coupling significant disturbance on the output signal. The device is specified for the maximum common-mode transition rate under which the output signal will not experience a disturbance greater than 200mV lasting longer than 1 μ s, as shown in [Figure 7-3](#) with a 150kV/ns common-mode input step. Higher edge rates than the specified CMTI can be supported with sufficient filtering or blanking time after common-mode transitions.

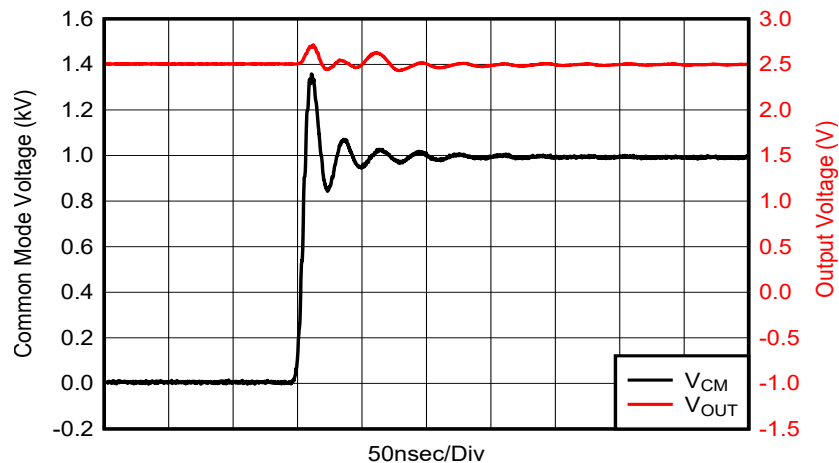


Figure 7-3. Common-Mode Transient Response

7.3 Safe Operating Area

The isolated input current safe operating area (SOA) of the TMCS1123 is constrained by self-heating due to power dissipation in the input conductor. Depending upon the use case, the SOA is constrained by multiple conditions, including exceeding maximum junction temperature, Joule heating in the leadframe, or leadframe fusing under extremely high currents. These mechanisms depend greatly on input current amplitude and duration, along with ambient thermal conditions.

Current SOA strongly depends on the thermal environment and design of the system-level printed circuit board (PCB). Multiple thermal variables control the transfer of heat from the device to the surrounding environment, including air flow, ambient temperature, and PCB construction and design. All ratings are for a single TMCS1123 device mounted on the [TMCS1123xEVM](#), or equivalent PCB design with no air flow under specified ambient temperature conditions. Device use profiles must satisfy continuous current conduction SOA capabilities for the thermal environment planned for system operation.

7.3.1 Continuous DC or Sinusoidal AC Current

The longest thermal time constants of device packaging and PCBs are in the order of seconds; therefore, any continuous DC or sinusoidal AC periodic waveform with a frequency higher than 1Hz can be evaluated based on the RMS continuous-current levels. The continuous-current capability has a strong dependence upon the operating ambient temperature range expected in operation. [Figure 7-4](#) shows the maximum continuous current-handling capability of the device when mounted on the [TMCS1123xEVM](#). Current capability falls off at higher ambient temperatures because of the reduced thermal transfer from junction-to-ambient and increased power dissipation in the leadframe. By improving the thermal design of an application, the SOA can be extended to higher currents at elevated temperatures. Using larger and heavier copper power planes, providing air flow over the board, or adding heat sinking structures to the area of the device can all improve thermal performance.

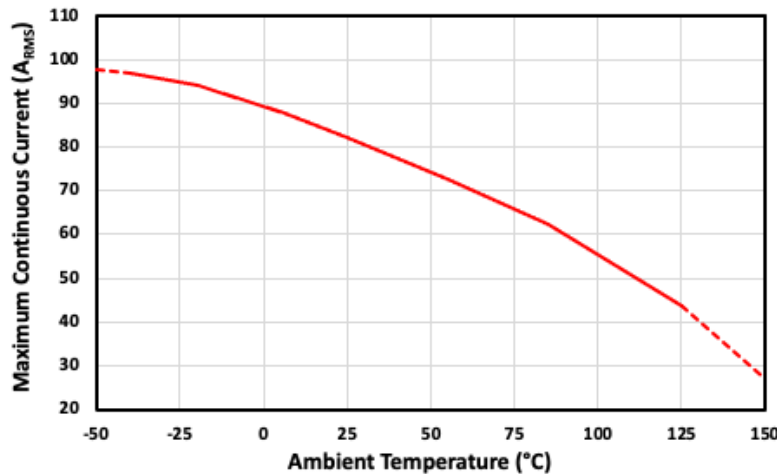


Figure 7-4. Maximum Continuous RMS Current vs Ambient Temperature

7.3.2 Repetitive Pulsed Current SOA

For applications where current is pulsed between a high current and no current, the allowable capabilities are limited by short-duration heating in the leadframe. The TMCS1123 can tolerate higher current ranges under some conditions, however, for repetitive pulsed events, the current levels must satisfy both the pulsed current SOA and the RMS continuous current constraint. Pulse duration, duty cycle, and ambient temperature all impact the SOA for repetitive pulsed events. [図 7-5](#), [図 7-6](#), [図 7-7](#), and [図 7-8](#) illustrate repetitive stress levels based on test results from the [TMCS1123xEVM](#) under which parametric performance and isolation integrity was not impacted post-stress for multiple ambient temperatures. At high duty cycles or long pulse durations, this limit approaches the continuous current SOA for a RMS value defined by [式 13](#).

$$I_{IN,RMS} = I_{IN,P} * \sqrt{D} \tag{13}$$

where

- $I_{IN,RMS}$ is the RMS input current level
- $I_{IN,P}$ is the pulse peak input current
- D is the pulse duty cycle

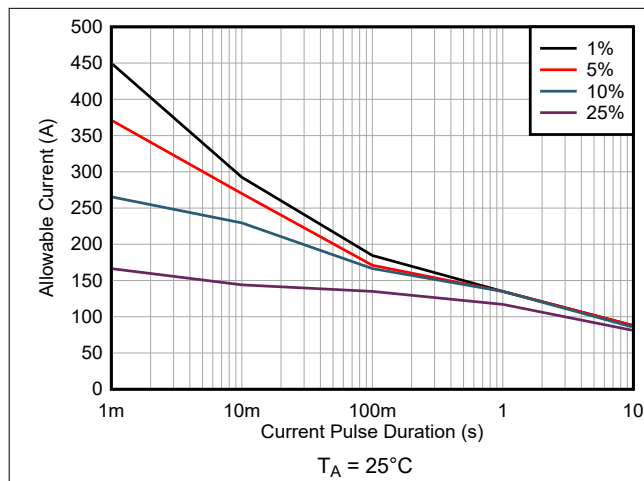


図 7-5. Maximum Repetitive Pulsed Current vs. Pulse Duration

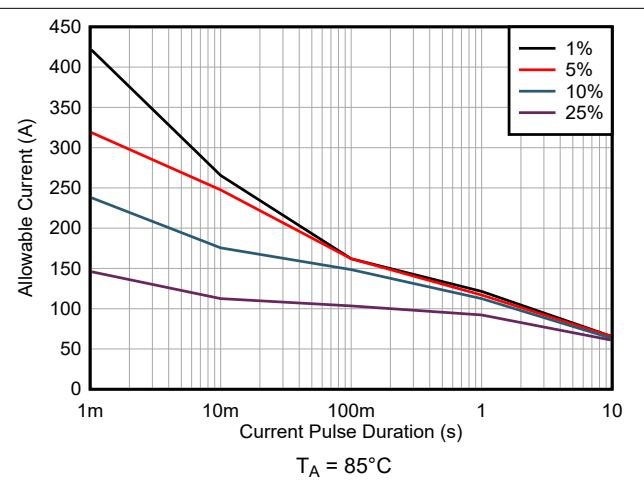


図 7-6. Maximum Repetitive Pulsed Current vs. Pulse Duration

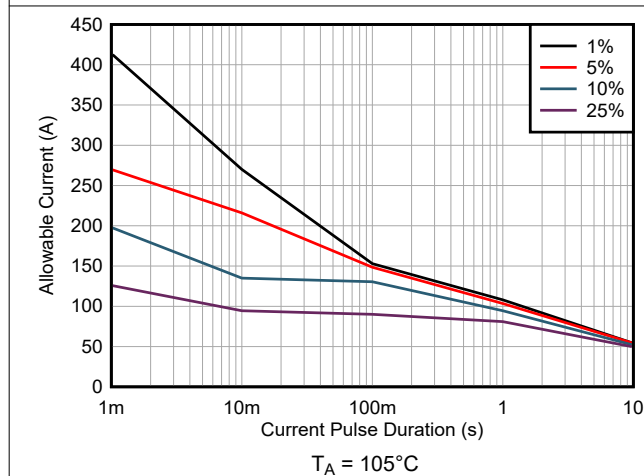


図 7-7. Maximum Repetitive Pulsed Current vs. Pulse Duration

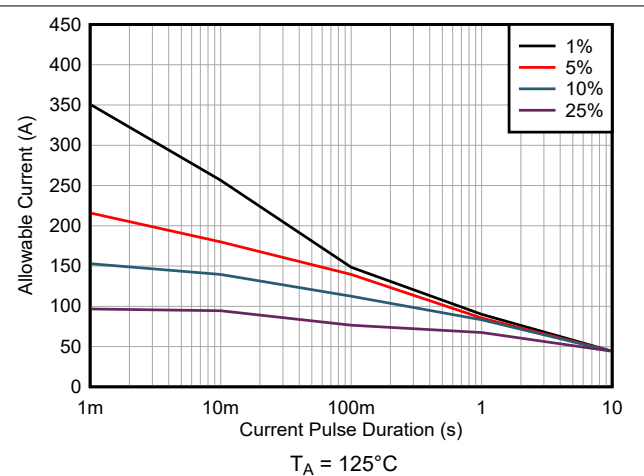


図 7-8. Maximum Repetitive Pulsed Current vs. Pulse Duration

7.3.3 Single Event Current Capability

Single higher-current events that are shorter duration can be tolerated by the TMCS1123, because the junction temperature does not reach thermal equilibrium within the pulse duration. 図 7-9 shows the short-circuit duration curve for the device for single current-pulse events, where the leadframe resistance changes after stress. This level is reached before a leadframe fusing event, but should be considered an upper limit for short duration SOA. For long-duration pulses, the current capability approaches the continuous RMS limit at the given ambient temperature.

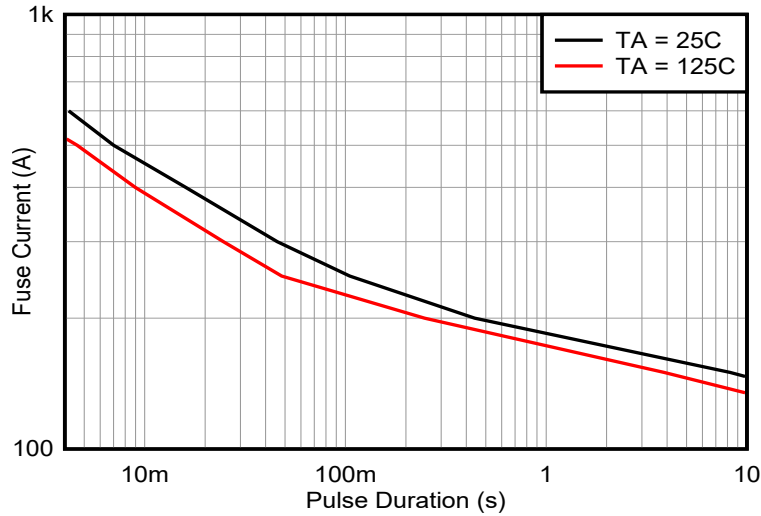


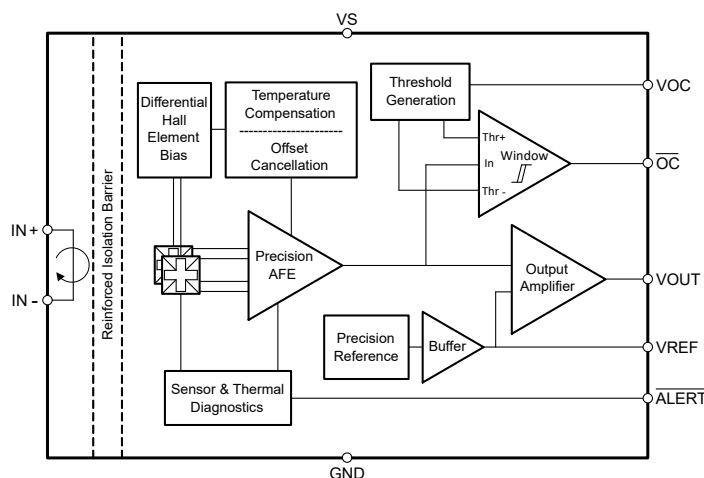
図 7-9. Single-Pulse Leadframe Capability

8 Detailed Description

8.1 Overview

The TMCS1123 is a precision Hall-effect current sensor, featuring up to 1.3kV reinforced isolation working voltage, ambient field rejection and high current carrying capability. Maximum total lifetime error less than 1.4% can be achieved with no system level calibration, or less than 1% maximum total error can be achieved with a one-time room temperature calibration (including both temperature and lifetime drift). Numerous device options are provided for both unidirectional and bidirectional current measurements. Input current flows through a conductor between the isolated input current pins. The conductor has a 0.7mΩ resistance at room temperature and accommodates up to 44A_{RMS} continuous current at 125°C ambient temperature when used with printed circuit boards of comparable thermal design as the [TMCS1123xEVM](#). The low-ohmic leadframe path reduces power dissipation compared to alternative current measurement methodologies, and does not require any external passive components, isolated supplies, or control signals on the high-voltage side. The magnetic field generated by the input current is sensed by a Hall sensor and amplified by a precision signal chain. The device can be used for both AC and DC current measurements and has a bandwidth of 250kHz. There are multiple fixed-sensitivity device options to choose from, providing a wide variety of bidirectional linear current sensing ranges from ±10A to ±96A, as well as unidirectional linear current sensing ranges from 19A to 183A. The TMCS1123 can operate with a low voltage supply ranging from 3V to 5.5V, and is optimized for high accuracy and temperature stability, with both offset and sensitivity compensated across the entire operating temperature range.

8.2 Functional Block Diagram



8.3 Feature Description

8.3.1 Current Input

Input current to the TMCS1123 passes through the isolated high-voltage side of the package leadframe in to and out of the IN+ and IN– pins. The current flowing through the package generates a magnetic field that is proportional to the input current, which is measured by an integrated on-chip galvanically isolated, precision, Hall sensor. As a result of the electrostatic shielding on the Hall sensor die, only the magnetic field generated by the input current is measured, thus limiting input voltage switching pass-through to the circuitry. This configuration allows for direct measurement of currents with high-voltage transients without signal distortion on the current-sensor output. The leadframe conductor has a low resistance and a positive temperature coefficient as defined in [Electrical Characteristics](#).

8.3.2 Input Isolation

The separation between the input conductor and the Hall sensor die due to the TMCS1123 construction provides inherent galvanic isolation between package pins 1 and 2 on the high-voltage input side, and package pins 3 through 10 on the low-voltage output side. Insulation capability is defined according to certification agency

definitions and using industry-standard test methods as defined in *Insulation Specifications*. Assessment of device lifetime working voltages follow the IEC 60747-17 standard for reinforced insulation, requiring time-dependent dielectric breakdown (TDDB) data-projection failure rates of less than 1 part per million (ppm), and a minimum insulation lifetime of 30 years. For reinforced insulation, the IEC 60747-17 standard also requires additional safety margins of 20% for working voltage, and 50% for insulation lifetime, translating into a minimum required lifetime of 30 years at 800 V_{RMS} for the TMCS1123.

Figure 8-1 shows the intrinsic capability of the isolation barrier to withstand high-voltage stress over the lifetime of the device. Based on the TDDB data, the intrinsic capability of these devices is 670 V_{RMS} with a lifetime > 20 years. Other factors such as operating environment and pollution degree can further limit the working voltage of the component in an end system.

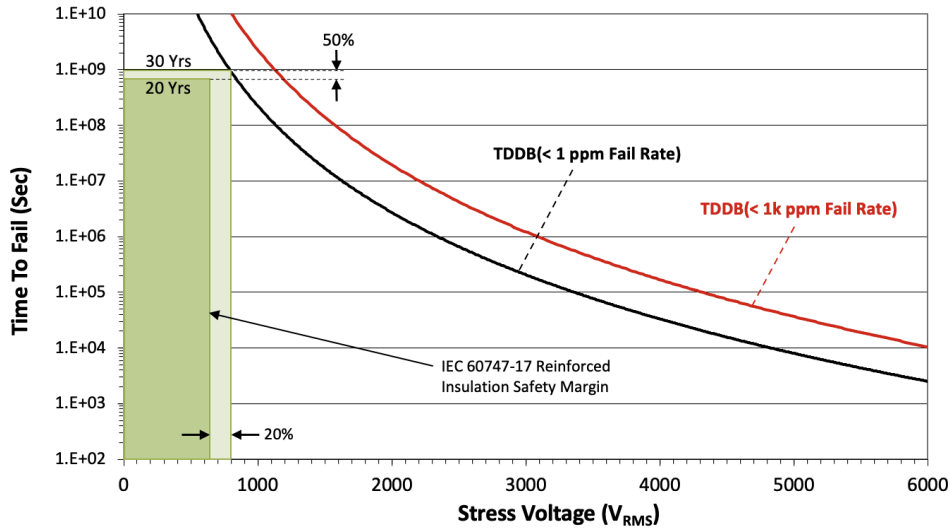


Figure 8-1. Insulation Lifetime

8.3.3 Ambient Field Rejection

The TMCS1123 is designed to provide high levels of current measurement accuracy in harsh environments. Immunity to interference from stray magnetic fields allows for use in close proximity to high current carrying traces, motor windings, inductors, or any other erroneous source of stray magnetic fields. The TMCS1123 incorporates differential Hall sensors that are strategically located and configured to reject interference from stray external magnetic fields. Ambient Field Rejection (AFR) limited only by Hall element matching and package leadframe coupling reduces errors from stray magnetic fields.

8.3.4 High-Precision Signal Chain

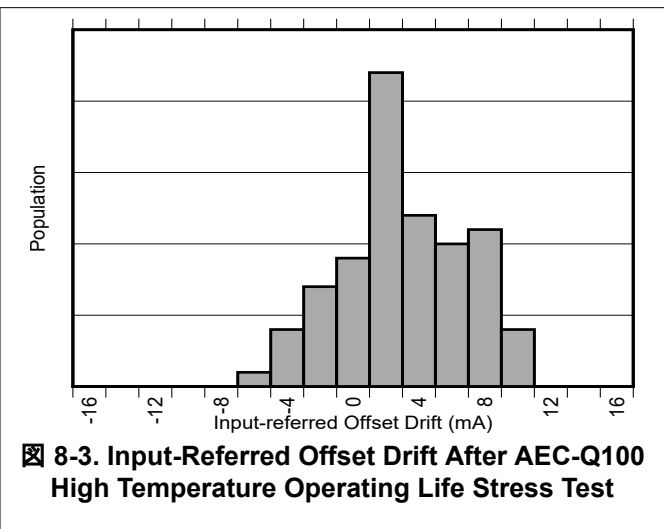
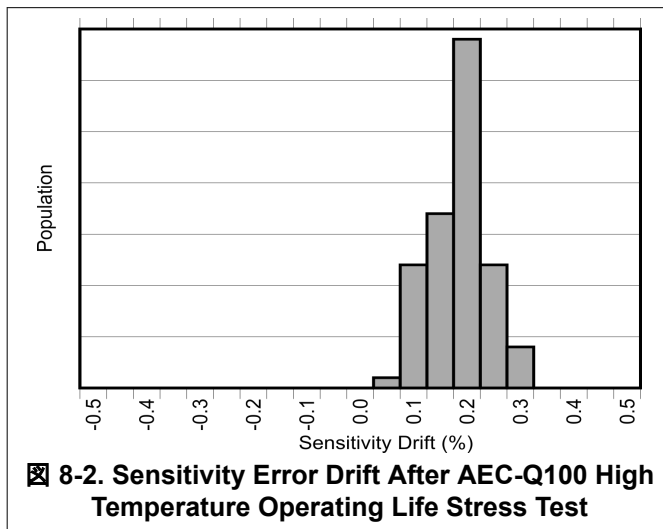
The TMCS1123 uses a precision, low-drift signal chain with proprietary sensor linearization techniques to provide a highly accurate and stable current measurement across the full temperature range and lifetime of the device. The device is fully tested and calibrated at the factory to account for any variations in either silicon processing, assembly or packaging of the device. The full signal chain provides a fixed sensitivity voltage output that is proportional to the current flowing through the leadframe of the isolated input.

8.3.4.1 Temperature Stability

The TMCS1123 includes a proprietary temperature compensation technique which results in significantly improved parametric drift across the full temperature range. This compensation technique accounts for changes in ambient temperature, self-heating, and package stress. A zero-drift signal chain architecture along with Hall sensor temperature compensation methods enable stable sensitivity while minimizing offset errors across temperature. System-level performance is drastically improved across required operating conditions.

8.3.4.2 Lifetime and Environmental Stability

In addition to large thermal drift, typical magnetic current sensors suffer an additional 2% to 3% drift in sensitivity due to aging over the lifetime of the device. The same proprietary compensation techniques used in the TMCS1123 to reduce temperature drift are also used to greatly reduce lifetime drift due to aging from stress and environmental conditions especially at high operating temperatures. As shown in the [Electrical Characteristics](#), the TMCS1123 has industry leading lifetime sensitivity drift realized after Highly Accelerated Stress Tests (HAST) at 130°C and 85% relative humidity (RH) during standard three lot AEC-Q100 qualifications. Low sensitivity and offset drift within the bounds specified in the [Electrical Characteristics](#) are also observed after 1000 hour, 125°C high temperature operating life stress tests are performed as prescribed by AEC-Q100 qualifications. These tests mimic typical device lifetime operation, and show device performance variation due to aging is vastly improved compared with typical magnetic current sensors. [Figure 8-2](#) and [Figure 8-3](#) show the sensitivity and offset drift after a 1000 hour, 125°C high temperature operating life stress test as specified by AEC-Q100. This test mimics typical device lifetime operation, and shows the likely device performance variation due to aging is vastly improved compared to typical magnetic sensors.



8.3.5 Internal Reference Voltage

The TMCS1123 has a precision internal reference that determines the zero current output voltage, $V_{OUT,0A}$. Overall current sensing dynamic range can be optimized by choosing either of the three different zero current output voltage options listed in the [Device Comparison](#) table. These extremely low-drift precision zero current reference options listed in [Equation 14](#), [Equation 15](#), and [Equation 16](#) provide for precise bidirectional or unidirectional current measurements using various supply voltages ranging between 3.0V to 5.5V.

- $TMCS1123A_{xx} \rightarrow V_{OUT,0A} = V_{REF} = 2.5V$ (14)

- $TMCS1123B_{xx} \rightarrow V_{OUT,0A} = V_{REF} = 1.65V$ (15)

- $TMCS1123C_{xx} \rightarrow V_{OUT,0A} = V_{REF} = 0.33V$ (16)

8.3.6 Current-Sensing Measurable Ranges

The zero current reference voltage, V_{REF} , along with device sensitivity, S , and supply voltage, V_S , determine the TMCS1123 linear input current measurement ranges listed in the [Device Comparison](#) table. The maximum linear output voltage, $V_{OUT,max}$, is limited to 100mV less than the supply voltage as shown in [式 17](#). The minimum linear output voltage, $V_{OUT,min}$, is limited to 100mV above ground as shown in [式 18](#).

$$V_{OUT,max} = V_S - 100\text{mV} \quad (17)$$

$$V_{OUT,min} = 100\text{mV} \quad (18)$$

Overall maximum dynamic range can be optimized with proper device selection by referring minimum and maximum linear output voltage swing to minimum and maximum linear input current range by dividing output voltage by sensitivity, S (see [式 19](#) and [式 20](#)).

$$I_{IN,max+} = \frac{(V_{OUT,max} - V_{OUT,0A})}{S} \quad (19)$$

$$I_{IN,max-} = \frac{(V_{OUT,0A} - V_{OUT,min})}{S} \quad (20)$$

where

- $I_{IN,max+}$ is the maximum linear measurable positive input current.
- $I_{IN,max-}$ is the maximum linear measurable negative input current.
- S is the sensitivity of the device variant.
- $V_{OUT,0A}$ is the appropriate zero current output voltage.

As examples for determining linear input current measurement range, consider TMCS1123A2A, TMCS1123B2A and TMCS1123C2A devices, all with 50 mV/A sensitivity as shown in the [Device Comparison](#) table. When used with a 5V supply, the TMCS1123A2A has a balanced $\pm 48\text{A}$ bidirectional linear current measurement range about the 2.5V zero current output reference voltage, V_{REF} , as shown in [図 8-4](#). When used with a 3.3V supply, the TMCS1123B2A has a balanced $\pm 31\text{A}$ bidirectional linear current measurement range about the 1.65V zero current output reference voltage. If used with a 5V supply, the linear current measurement range of the TMCS1123B2A can be extended from -31A to $+65\text{A}$ as shown in [図 8-4](#). The TMCS1123C2A with a 0.33V zero current reference voltage is intended for measuring unidirectional currents. When used with a 3.3V supply the TMCS1123C2A has a unidirectional linear current measurement range from -5A to $+57\text{A}$ which can be extended from -5A to $+91.4\text{A}$ when used with a 5V supply.

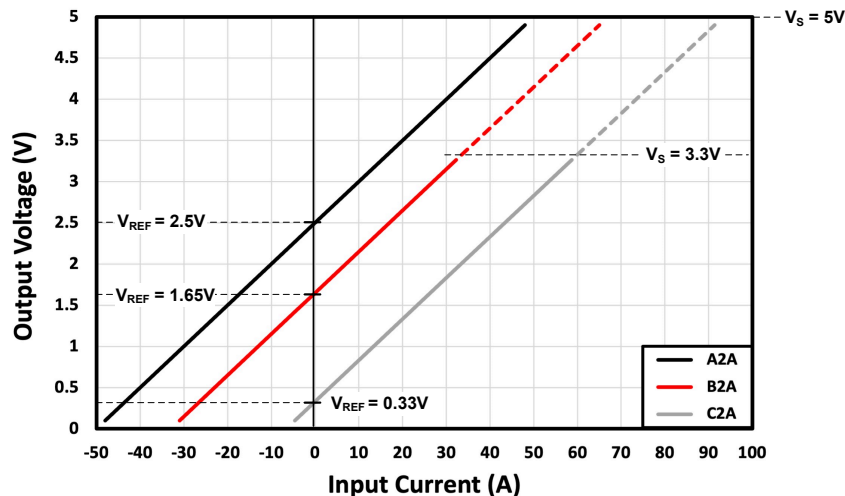


図 8-4. Output Voltage Relationship to Input Current for TMCS1123x2A

8.3.7 Overcurrent Detection

In addition to a fast precision analog signal response, the TMCS1123 also offers a fast digital overcurrent response. The Overcurrent Detection (OCD) circuit provides a comparator output that can be used to trigger a warning or system shutdown to prevent damage from excessive current flow caused by short circuits, motor stalls, or other system conditions. This fast digital response can be configured on both bidirectional and unidirectional devices to trip anywhere between half and over twice the analog measurement range. When set up to trigger outside the analog measurement range, this fast digital overcurrent output \overline{OC} along with the precision analog output VOUT allows the user to optimize control-loop dynamic range.

The desired overcurrent threshold I_{OC} is set by applying an external voltage V_{OC} to the VOC pin according to 式 21.

$$V_{OC} = \frac{S \times I_{OC}}{2.5} \quad (21)$$

where

- S is the device sensitivity in mV/A.
- I_{OC} is the desired overcurrent threshold.
- V_{OC} is the voltage applied that sets the overcurrent threshold.

A digital-to-analog converter (DAC) can be used to set the desired overcurrent threshold I_{OC} , or a simple external resistor divider circuit can be used as shown in 図 8-5. For example, to set the desired overcurrent threshold to $I_{OC} = \pm 50A$ on the bidirectional TMCS1123A3A or TMCS1123B3A devices, or to $I_{OC} = 50A$ on the unidirectional TMCS1123C3A device, size the resistors R1 and R2 to apply a voltage $V_{OC} = 1.5V$ to the VOC pin according to 式 21.

with

- TMCS1123A3A, TMCS1123B3A and TMCS1123C3A device sensitivity, $S = 75mV/A$.
- Desired overcurrent threshold, $I_{OC} = 50A$.
- Applied overcurrent threshold voltage $V_{OC} = 1.5V$.

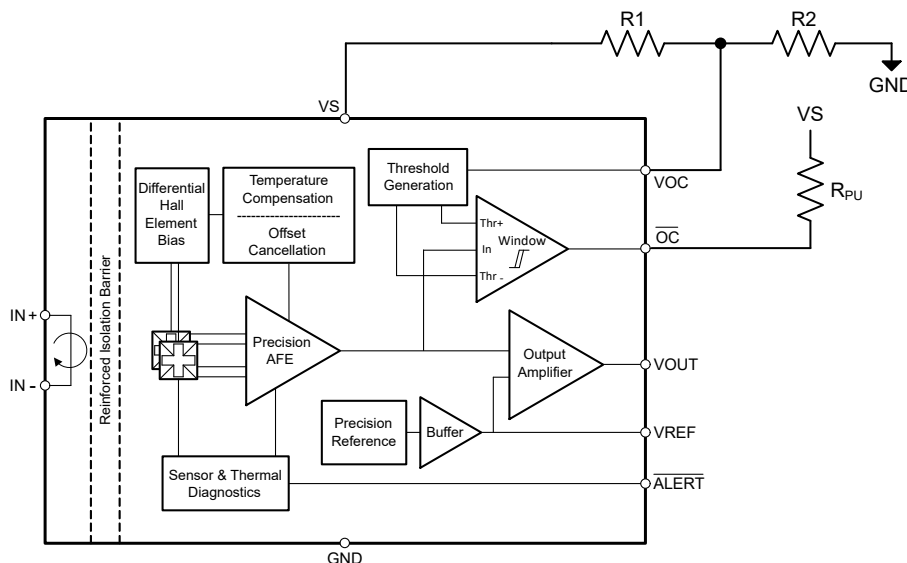


図 8-5. User Configurable Overcurrent Threshold

図 8-6 shows the overcurrent digital output \overline{OC} response as active-low. When the input current exceeds $\pm I_{OC}$ on a bidirectional device, the fast \overline{OC} pin is pulled low. The input current must return to within $\pm I_{OC}$ by more than a hysteresis current I_{Hys} before the \overline{OC} pin resets back to the normal high-state.

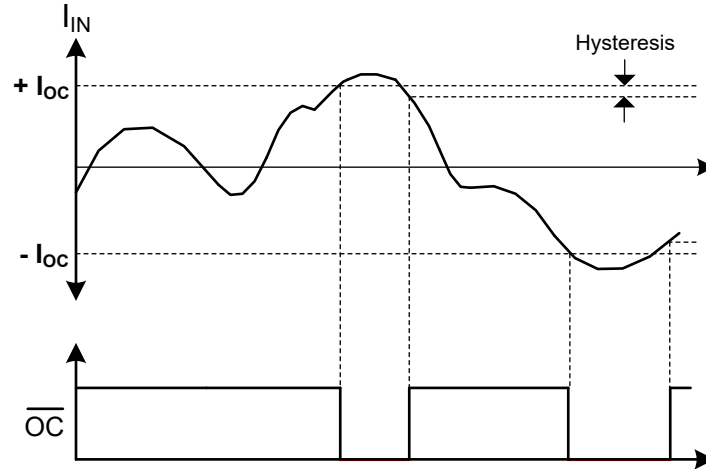


図 8-6. Overcurrent Detection Diagram

8.3.8 Sensor Diagnostics

Built-in self-diagnostic features are incorporated in the TMCS1123 to warn when operating conditions might invalidate current sensor measurements. Two critical conditions being monitored are sensor temperature and sensitivity.

Thermal Alert

As discussed in the [Safe Operating Area](#) section, high levels of input current can generate excessive heat inside the TMCS1123. High input currents, coupled with elevated ambient temperatures and printed circuit board thermal design can cause the TMCS1123 to overheat and be permanently damaged by exceeding maximum allowed junction temperatures. A thermal alert occurs when the internal temperature approaches the maximum allowed junction temperature.

Sensor Alert

In addition to temperature, sensor sensitivity and offset are constantly being monitored inside the TMCS1123. A sensor alert occurs in the unlikely event Hall sensor sensitivity or offset is out of range compared with factory set limits.

The active-low $\overline{\text{ALERT}}$ output signal can be used to decipher which of four diagnostic states the TMCS1123 resides. As shown in [Figure 8-7](#), the duty cycle of the 8kHz PWM output signal indicates which, neither, or both of the thermal and sensor operating condition warnings exist.

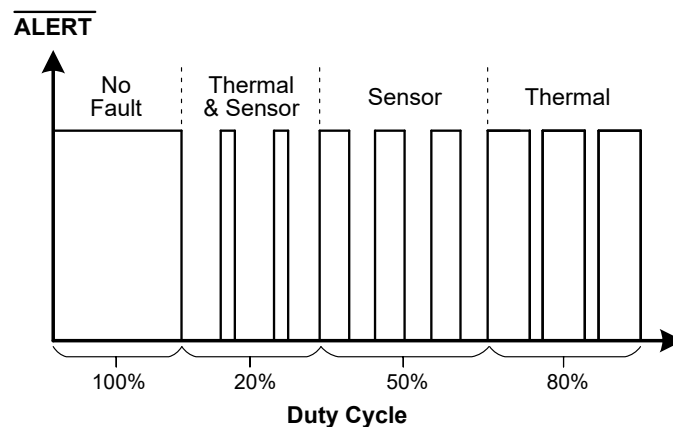


Figure 8-7. Sensor Diagnostics Waveform

8.4 Device Functional Modes

8.4.1 Power-Down Behavior

As a result of the inherent galvanic isolation of the device, very little consideration must be paid to powering down the device, as long as the limits in the [Absolute Maximum Ratings](#) table are not exceeded on any pins. The isolated current input and the low-voltage signal chain can be decoupled in operational behavior, as either can be energized with the other shut down, as long as the isolation barrier capabilities are not exceeded. The low-voltage power supply can be powered down while the isolated input is still connected to an active high-voltage signal or system.

9 Application and Implementation

注

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

9.1 Application Information

The key feature sets of the TMCS1123 provide significant advantages in any application where an isolated current measurement is required.

- Galvanic isolation provides a high isolated working voltage and excellent immunity to input voltage transients.
- Hall based measurement simplifies system level solution without the need for a power supply on the high-voltage (HV) side.
- An input current path through the low impedance conductor minimizes power dissipation.
- Excellent accuracy and low temperature drift eliminate the need for multipoint calibrations without sacrificing system performance.
- A wide operating supply range enables a single device to function across a wide range of voltage levels.

These advantages increase system-level performance while minimizing complexity for any application where precision current measurements must be made on isolated currents. Specific examples and design requirements are detailed in the following section.

9.1.1 Total Error Calculation Examples

Users can calculate the total error for any arbitrary device condition and current level. Consider error sources like input-referred offset current (I_{OS}), Common Mode Rejection Ratio (CMRR), Power Supply Rejection Ratio (PSRR), sensitivity error, nonlinearity, as well as errors caused by any external magnetic fields (B_{EXT}). Compare each of these error sources in percentage terms, as some are significant drivers of error and some have inconsequential impact to current measurement error. Offset (式 22), CMRR (式 23), PSRR (式 24), and external magnetic field error (式 25) are all referred to the input, and so are divided by the actual input current I_{IN} to calculate percentage errors. For sensitivity error and nonlinearity error calculations, the percentage limits explicitly specified in the [Electrical Characteristics](#) table can be used.

$$e_{I_{OS}} = \frac{I_{OS}}{I_{IN}} \times 100\% = \frac{V_{OE}}{S \times I_{IN}} \times 100\% \quad (22)$$

$$e_{CMRR} = \frac{CMRR \times V_{CM}}{I_{IN}} \times 100\% \quad (23)$$

$$e_{PSRR,A} = \frac{PSRR \times (V_S - 5V)}{I_{IN}} \times 100\% ; e_{PSRR,B} = e_{PSRR,C} = \frac{PSRR \times (V_S - 3.3V)}{I_{IN}} \times 100\% \quad (24)$$

$$e_{B_{EXT}} = \frac{B_{EXT} \times CMFR}{I_{IN}} \times 100\% \quad (25)$$

where

- V_{OE} is the output-referred offset voltage error.
- V_{CM} is the input common-mode voltage.
- $e_{PSRR,A}$ is the power supply rejection error for TMCS1123Axx devices.
- $e_{PSRR,B}$ is the power supply rejection error for TMCS1123Bxx devices.
- $e_{PSRR,C}$ is the power supply rejection error for TMCS1123Cxx devices.
- V_S is the supply voltage.
- CMFR is the common-mode magnetic field rejection.

When calculating error contributions across temperature, only offset error and sensitivity error contributions vary significantly. To determine the offset error across temperature, use 式 26 to calculate total input-referred offset error current, I_{OS} , at any ambient temperature, T_A .

$$e_{I_{OS},\Delta T} = \frac{V_{OE,25^\circ C} + (V_{OE,drift} \times |\Delta T|)}{S \times I_{IN}} \times 100\% \quad (26)$$

where

- $V_{OE,25^\circ C}$ is the output-referred offset error at 25°C.
- $V_{OE,drift}$ is the output-referred offset drift with temperature in $\mu V/^\circ C$.
- ΔT is the change in temperature from 25°C.
- S is the sensitivity of the device variant.

Sensitivity error at 25°C is specified as $e_{S,25^\circ C}$ in the [Electrical Characteristics](#) table along with sensitivity variation over temperature as sensitivity thermal drift $S_{drift,therm}$ in ppm/°C. To determine the sensitivity error across temperature, use 式 27 to calculate sensitivity error at any ambient temperature, T_A , over the given application operating ambient temperature range between –40°C and 125°C.

$$e_{S,\Delta T} = e_{S,25^\circ C} + (S_{drift,therm} \times |\Delta T| \times 100\%) \quad (27)$$

To accurately calculate the total expected error of the device, the contributions from each of the individual components above must be understood in reference to operating conditions. To account for the individual error sources that are statistically uncorrelated, use a root sum square (RSS) error calculation to calculate total error. For the TMCS1123, only the input-referred offset current (I_{OS}), CMRR, and PSRR are statistically correlated. These error terms are lumped in an RSS calculation to reflect this nature, as shown in 式 28 for room temperature and in 式 29 across a given temperature range. The same methodology can be applied for calculating typical total error by using the appropriate error term specification.

$$e_{RSS} = \sqrt{(e_{I_{OS}} + e_{PSRR} + e_{CMRR})^2 + (e_{Bext})^2 + (e_S)^2 + (e_{NL})^2} \quad (28)$$

$$e_{RSS,\Delta T} = \sqrt{(e_{I_{OS},\Delta T} + e_{PSRR} + e_{CMRR})^2 + (e_{Bext})^2 + (e_{S,\Delta T})^2 + (e_{NL})^2} \quad (29)$$

The total error calculation has a strong dependence on the actual input current, therefore always calculate total error across the dynamic range that is required. These curves asymptotically approach the sensitivity and nonlinearity error at high current levels, and approach infinity at low current levels due to offset error terms with input current in the denominator. Key figures of merit for any current-measurement system include the total error percentage at full-scale current, as well as the dynamic range of input current over which the error remains below some key level. 图 9-1 shows the RSS maximum total error as a function of input current for a TMCS1123A2A at room temperature and across the full temperature range with a 5.25V supply.

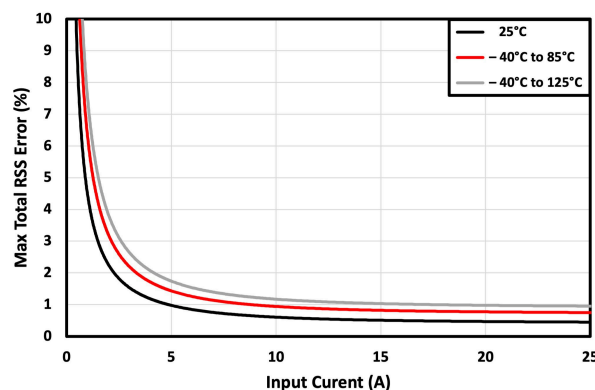


图 9-1. RSS Error vs Input Current

9.1.1.1 Room-Temperature Error Calculations

For room-temperature total error calculations, specifications across temperature and drift are ignored. As an example, consider a TMCS1123B2A with a supply voltage (V_S) of 3.1V and a worst-case common-mode excursion of 600V to calculate operating-point-specific parameters. Consider a measurement error due to an external 400 μ T magnetic field generated by a 20A_{DC} current flowing through an adjacent trace or conductor that is 10mm away. The full-scale current range of the device in specified conditions is slightly greater than ± 31 A, as shown in the [Device Comparison](#) table. In this case, the calculating error at both 25A and 12.5A highlights error dependencies on the input-current level. [表 9-1](#) shows the individual error components and RSS maximum total error calculations at room temperature under the conditions specified. Relative to other errors, the additional errors from CMRR, external ambient magnetic fields B_{EXT} and nonlinearity are negligible, and can typically be excluded from total error calculations.

表 9-1. Total Error Calculation: Room Temperature Example

ERROR COMPONENT	SYMBOL	EQUATION	ERROR AT $I_{IN} = 25 \text{ A}$	ERROR AT $I_{IN} = 12.5 \text{ A}$
Input offset error	e_{Ios}	$e_{Ios} = \frac{I_{OS}}{I_{IN}} \times 100\% = \frac{V_{OE}}{S \times I_{IN}} \times 100\% = \frac{\pm 1.5\text{mV}}{50\text{mV/A} \times I_{IN}} \times 100\%$	$\pm 0.12\%$	$\pm 0.24\%$
PSRR error	e_{PSRR}	$e_{PSRR} = \frac{PSRR \times (V_S - 3.3)}{I_{IN}} \times 100\%$	$\pm 0.04\%$	$\pm 0.07\%$
CMRR error	e_{CMRR}	$e_{CMRR} = \frac{CMRR \times V_{CM}}{I_{IN}} \times 100\%$	$\pm 0.01\%$	$\pm 0.02\%$
External Field error	e_{Bext}	$e_{Bext} = \frac{B_{EXT} \times CMFR}{I_{IN}} \times 100\%$	$\pm 0.02\%$	$\pm 0.03\%$
Sensitivity error	e_S	Specified in Electrical Characteristics	$\pm 0.4\%$	$\pm 0.4\%$
Nonlinearity error	e_{NL}	Specified in Electrical Characteristics	$\pm 0.10\%$	$\pm 0.10\%$
RSS total error	e_{RSS}	$e_{RSS} = \sqrt{(e_{Ios} + e_{PSRR} + e_{CMRR})^2 + (e_{Bext})^2 + (e_S)^2 + (e_{NL})^2}$	0.45%	0.53%

9.1.1.2 Full-Temperature Range Error Calculations

To calculate total error across any specific temperature range, use [式 28](#) and [式 29](#) for RSS maximum total errors, similar to the example for room temperatures. Conditions from the example in [Room-Temperature Error Calculations](#) have been replaced with their respective equations and error components for a -40°C to 85°C temperature range below in [表 9-2](#).

表 9-2. Total Error Calculation: -40°C to 85°C Example

ERROR COMPONENT	SYMBOL	EQUATION	ERROR AT $I_{IN} = 25 \text{ A}$	ERROR AT $I_{IN} = 12.5 \text{ A}$
Input offset error	$e_{Ios,\Delta T}$	$e_{Ios,\Delta T} = \frac{V_{OE, 25^\circ\text{C}} + (V_{OE, drift} \times \Delta T)}{S \times I_{IN}} \times 100\%$	$\pm 0.19\%$	$\pm 0.38\%$
PSRR error	e_{PSRR}	$e_{PSRR} = \frac{PSRR \times (V_S - 3.3)}{I_{IN}} \times 100\%$	$\pm 0.04\%$	$\pm 0.07\%$
CMRR error	e_{CMRR}	$e_{CMRR} = \frac{CMRR \times V_{CM}}{I_{IN}} \times 100\%$	$\pm 0.01\%$	$\pm 0.02\%$
External Field error	e_{Bext}	$e_{Bext} = \frac{B_{EXT} \times CMFR}{I_{IN}} \times 100\%$	$\pm 0.02\%$	$\pm 0.03\%$
Sensitivity error	$e_{S,\Delta T}$	$e_{S,\Delta T} = e_{S, 25^\circ\text{C}} + (S_{drift, therm} \times \Delta T \times 100\%)$	$\pm 0.70\%$	$\pm 0.70\%$
Nonlinearity error	e_{NL}	Specified in Electrical Characteristics	$\pm 0.10\%$	$\pm 0.10\%$
RSS total error	$e_{RSS,\Delta T}$	$e_{RSS,\Delta T} = \sqrt{(e_{Ios,\Delta T} + e_{PSRR} + e_{CMRR})^2 + (e_{Bext})^2 + (e_{S,\Delta T})^2 + (e_{NL})^2}$	0.75%	0.86%

9.2 Typical Application

Inline sensing of inductive load currents, such as motor phases, provides significant benefits to the performance of a control systems, allowing advanced control algorithms and diagnostics with minimal postprocessing. A primary challenge to inline sensing is that the current sensor is subjected to full HV supply-level PWM transients driving the load. The inherent isolation of an in-package Hall-effect current sensor topology helps overcome this challenge, providing high common-mode immunity, as well as isolation between the high-voltage motor drive levels and the low-voltage control circuitry. [Figure 9-2](#) shows the use of the TMCS1123 in such an application, driving the inductive load presented by a three phase motor.

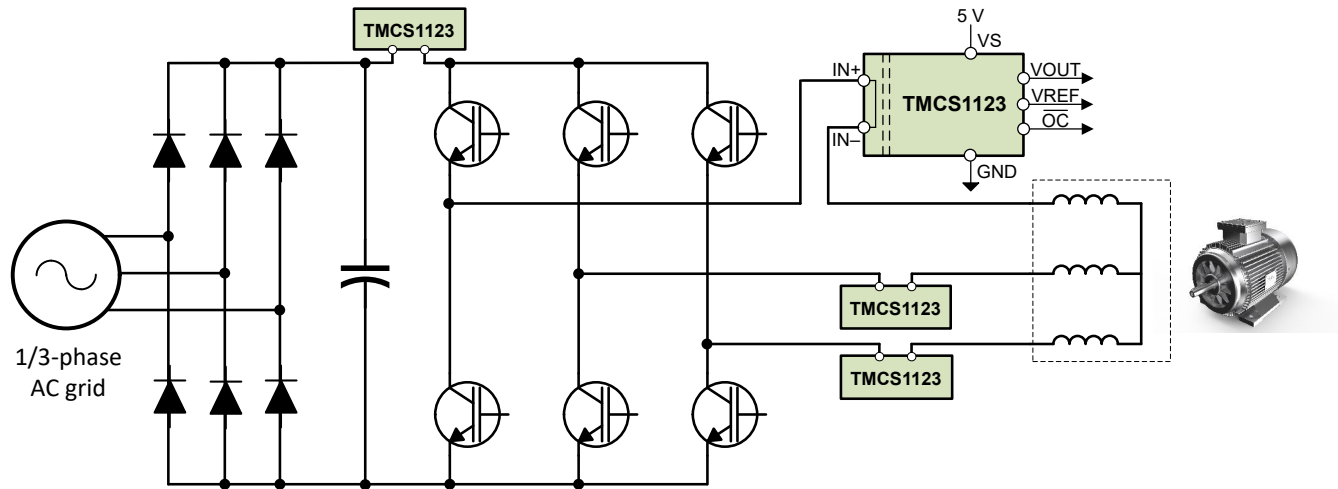


图 9-2. Inline Motor Phase Current Sensing

9.2.1 Design Requirements

For a 3-phase current sensing application, make sure to provide linear sensing across the expected current range, and make sure that the device remains within working thermal constraints. A single TMCS1123 can be used to measure current in each phase if necessary. For this example, consider a nominal supply of 5V but a minimum of 4.9V to include for some supply variation. Maximum output swings are defined according to TMCS1123 specifications, and a full-scale current measurement of $\pm 20\text{A}$ is required.

表 9-3. Example Application Design Requirements

DESIGN PARAMETER	EXAMPLE VALUE
$V_{S,nom}$	5V
$V_{S,min}$	4.9V
$I_{IN,FS}$	$\pm 20\text{A}$

9.2.2 Detailed Design Procedure

The primary design parameter for using the TMCS1123 is the optimum sensitivity variant based on the required measured current levels and the selected supply voltage. Positive and negative currents are measured in this in-line phase current application example, therefore select a bidirectional variant. The TMCS1123 has a precision internal reference voltage that determines the zero current output voltage, $V_{OUT,0A}$. The internal reference voltage on TMCS1123AxA variants, with zero current output voltage $V_{OUT,0A} = 2.5\text{V}$ is intended for bidirectional current measurements when used with 5V power supplies. The internal reference voltage on TMCS1123BxA variants, with zero current output voltage $V_{OUT,0A} = 1.65\text{V}$ is intended for bidirectional current measurements when used with 3.3V power supplies. Further consideration of noise and integration with an ADC can be explored, but is beyond the scope of this application design example. The TMCS1123 output voltage V_{OUT} is proportional to the input current I_{IN} as defined by [Equation 30](#) with output offset set by $V_{OUT,0A}$.

$$V_{OUT} = (I_{IN} \times S) + V_{OUT,0A} \quad (30)$$

Design of the sensing solution focuses on maximizing the sensitivity of the device while maintaining linear measurement over the expected current input range. The TMCS1123 has a linear measurable current range that is constrained by either the positive swing to supply or negative swing to ground. To account for the operating margin, consider the previously defined minimum possible supply voltage $V_{S,min} = 4.9V$. With the previous parameters, the maximum linear output voltage $V_{OUT,max}$ is defined by 式 31 and the minimum linear output voltage $V_{OUT,min}$ is defined by 式 32.

$$V_{OUT,max} = V_{S,min} - 100mV \quad (31)$$

$$V_{OUT,min} = 100mV \quad (32)$$

Design parameters for this example application are shown in 表 9-4 along with the calculated output range.

表 9-4. Example Application Design Parameters

DESIGN PARAMETER	EXAMPLE VALUE
$V_{OUT,max}$	4.8V
$V_{OUT,0A}$	2.5V
$V_{OUT,max} - V_{OUT,0A}$	2.3V

These design parameters result in a maximum positive linear output voltage swing of $\pm 2.3V$ about $V_{OUT,0A} = 2.5V$. To determine which sensitivity variant of the TMCS1123 most fully uses this linear range, use 式 33 to calculate the maximum current range for a bidirectional current $\pm I_{IN,max}$.

$$I_{IN,max} = \frac{(V_{OUT,max} - V_{OUT,0A})}{S} \quad (33)$$

where

- S is the sensitivity of the relevant AxA variant.

表 9-5 shows the calculation for each gain variant of the TMCS1123 with the appropriate sensitivities.

表 9-5. Maximum Full-Scale Current Ranges With 2.3V Positive Output Swing

VARIANT	SENSITIVITY	$I_{IN,max}$
TMCS1123A1A	25mV/A	$\pm 92A$
TMCS1123A2A	50mV/A	$\pm 46A$
TMCS1123A3A	75mV/A	$\pm 30.6A$
TMCS1123A4A	100mV/A	$\pm 23A$
TMCS1123A5A	150mV/A	$\pm 15.3A$

In general, the highest sensitivity variant is selected to provide the lowest maximum input current range that is larger than the desired full-scale current range. For the design parameters in this example, the TMCS1123A4A with sensitivity of 100mV/A is the proper selection because the maximum $\pm 23A$ linear measurable range is larger than the desired $\pm 20A$ full-scale current range.

9.2.3 Application Curve

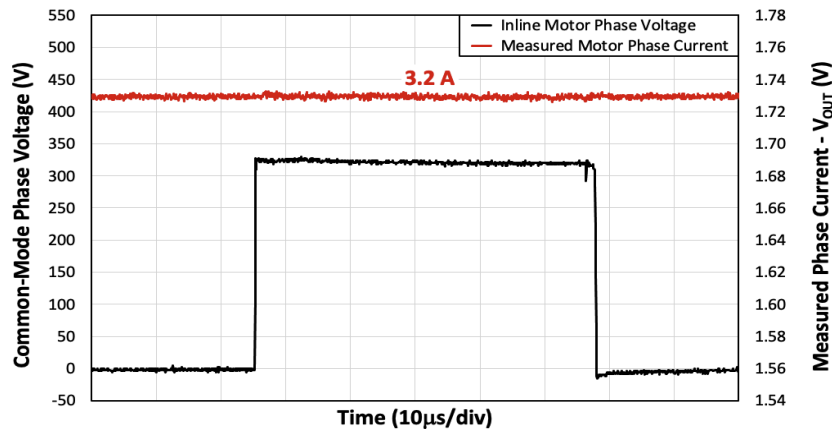


図 9-3. Inline Motor Current-Sense Input and Output Signals

9.3 Power Supply Recommendations

The TMCS1123 only requires a power supply (V_S) on the low-voltage isolated side, which powers the analog circuitry independent of the isolated current input. V_S determines the full-scale output range of the analog output V_{OUT} , and can be supplied with any voltage between 3V and 5.5V. To filter noise in the power-supply path, place a low-ESR decoupling capacitor of 0.1 μ F between V_S and GND pins as close as possible to the supply and ground pins of the device. To compensate for noisy or high-impedance power supplies, add more decoupling capacitance.

The TMCS1123 power supply V_S can be sequenced independently of current flowing through the input. However, there is a power-on delay between V_S reaching the recommended operating voltage and the analog output validation. During this power-on time, the output voltage V_{OUT} can transition between GND and V_S as the output transfers from a high impedance reset state to the active drive state. If this behavior must be avoided, then provide a stable supply voltage V_S for longer than the power-on time prior to applying input current.

9.4 Layout

9.4.1 Layout Guidelines

The TMCS1123 is specified for a continuous current handling capability on the [TMCS1123xEVM](#) which uses 4oz copper planes. This current capability is fundamentally limited by the maximum device junction temperature and the thermal environment, primarily the PCB layout and design. To maximize current-handling capability and thermal stability of the device, take care with PCB layout and construction to optimize the thermal capability. Efforts to improve the thermal performance beyond the design and construction of the [TMCS1123xEVM](#) can result in increased continuous-current capability due to higher heat transfer to the ambient environment. Keys to improving thermal performance of the PCB include:

- Use large copper planes for both input current path and isolated power planes and signals.
- Use heavier copper PCB construction.
- Place thermal via *farms* around the isolated current input.
- Provide airflow across the surface of the PCB.

9.4.2 Layout Example

An example layout, shown in [图 9-4](#), is from the [TMCS1123xEVM User's Guide](#). Device performance is targeted for thermal and magnetic characteristics of this layout, which provides optimal current flow from the terminal connectors to the device input pins while large copper planes enhance thermal performance.

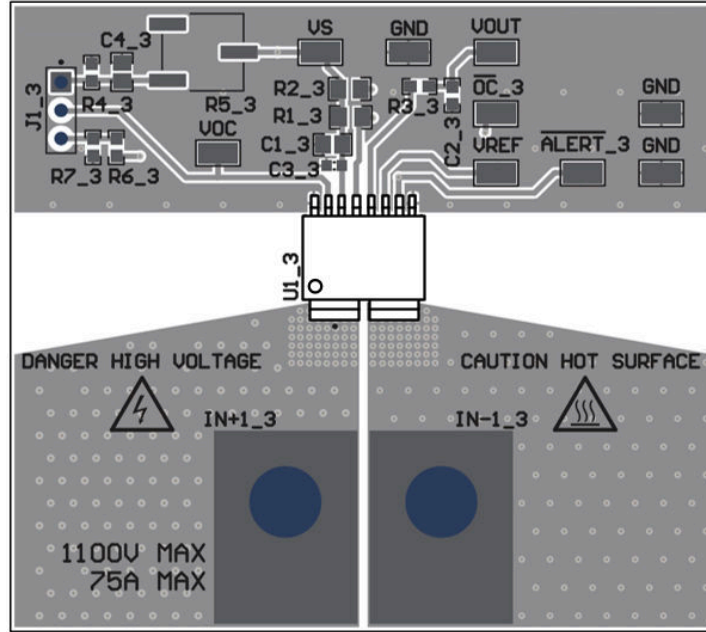


図 9-4. Recommended Board Layout

10 Device and Documentation Support

10.1 Device Support

10.1.1 Development Support

For development tool support see the following:

- [TMCS1123xEVM](#)

10.2 Documentation Support

10.2.1 Related Documentation

For related documentation see the following:

- Texas Instruments, [TMCS1123xEVM User's Guide](#)
- Texas Instruments, [Isolation Glossary](#)

10.3 ドキュメントの更新通知を受け取る方法

ドキュメントの更新についての通知を受け取るには、www.tij.co.jp のデバイス製品フォルダを開いてください。
[通知] をクリックして登録すると、変更されたすべての製品情報に関するダイジェストを毎週受け取ることができます。変更の詳細については、改訂されたドキュメントに含まれている改訂履歴をご覧ください。

10.4 サポート・リソース

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10.7 用語集

[テキサス・インスツルメンツ用語集](#) この用語集には、用語や略語の一覧および定義が記載されています。

11 Revision History

資料番号末尾の英字は改訂を表しています。その改訂履歴は英語版に準じています。

Changes from Revision * (July 2023) to Revision A (December 2023)	Page
• データシート ステータスを「混流生産」から「量産データ」に変更	1
• データシート ステータスを「事前情報」から「量産データ」に変更	1

12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
PMCS1123A1QDVGR	ACTIVE	SOIC	DVG	10	2000	TBD	Call TI	Call TI	-40 to 125		Samples
PMCS1123A2QDVGR	ACTIVE	SOIC	DVG	10	2000	TBD	Call TI	Call TI	-40 to 125		Samples
PMCS1123A4QDVGR	ACTIVE	SOIC	DVG	10	2000	TBD	Call TI	Call TI	-40 to 125		Samples
PMCS1123B1QDVGR	ACTIVE	SOIC	DVG	10	2000	TBD	Call TI	Call TI	-40 to 125		Samples
PMCS1123B2QDVGR	ACTIVE	SOIC	DVG	10	2000	TBD	Call TI	Call TI	-40 to 125		Samples
PMCS1123C5QDVGR	ACTIVE	SOIC	DVG	10	2000	TBD	Call TI	Call TI	-40 to 125		Samples
TMCS1123A1AQDVGR	ACTIVE	SOIC	DVG	10	2000	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 125	1123A1A	Samples
TMCS1123A2AQDVGR	ACTIVE	SOIC	DVG	10	2000	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 125	1123A2A	Samples
TMCS1123A3AQDVGR	ACTIVE	SOIC	DVG	10	2000	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 125	1123A3A	Samples
TMCS1123A4AQDVGR	ACTIVE	SOIC	DVG	10	2000	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 125	1123A4A	Samples
TMCS1123A5AQDVGR	ACTIVE	SOIC	DVG	10	2000	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 125	1123A5A	Samples
TMCS1123B1AQDVGR	ACTIVE	SOIC	DVG	10	2000	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 125	1123B1A	Samples
TMCS1123B2AQDVGR	ACTIVE	SOIC	DVG	10	2000	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 125	1123B2A	Samples
TMCS1123B3AQDVGR	ACTIVE	SOIC	DVG	10	2000	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 125	1123B3A	Samples
TMCS1123B4AQDVGR	ACTIVE	SOIC	DVG	10	2000	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 125	1123B4A	Samples
TMCS1123B5AQDVGR	ACTIVE	SOIC	DVG	10	2000	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 125	1123B5A	Samples
TMCS1123C1AQDVGR	ACTIVE	SOIC	DVG	10	2000	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 125	1123C1A	Samples
TMCS1123C2AQDVGR	ACTIVE	SOIC	DVG	10	2000	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 125	1123C2A	Samples
TMCS1123C3AQDVGR	ACTIVE	SOIC	DVG	10	2000	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 125	1123C3A	Samples
TMCS1123C4AQDVGR	ACTIVE	SOIC	DVG	10	2000	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 125	1123C4A	Samples

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
TMCS1123C5AQDVGR	ACTIVE	SOIC	DVG	10	2000	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 125	1123C5A	Samples
TMCS1123D71QDVGR	ACTIVE	SOIC	DVG	10	2000	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 125	1123D71	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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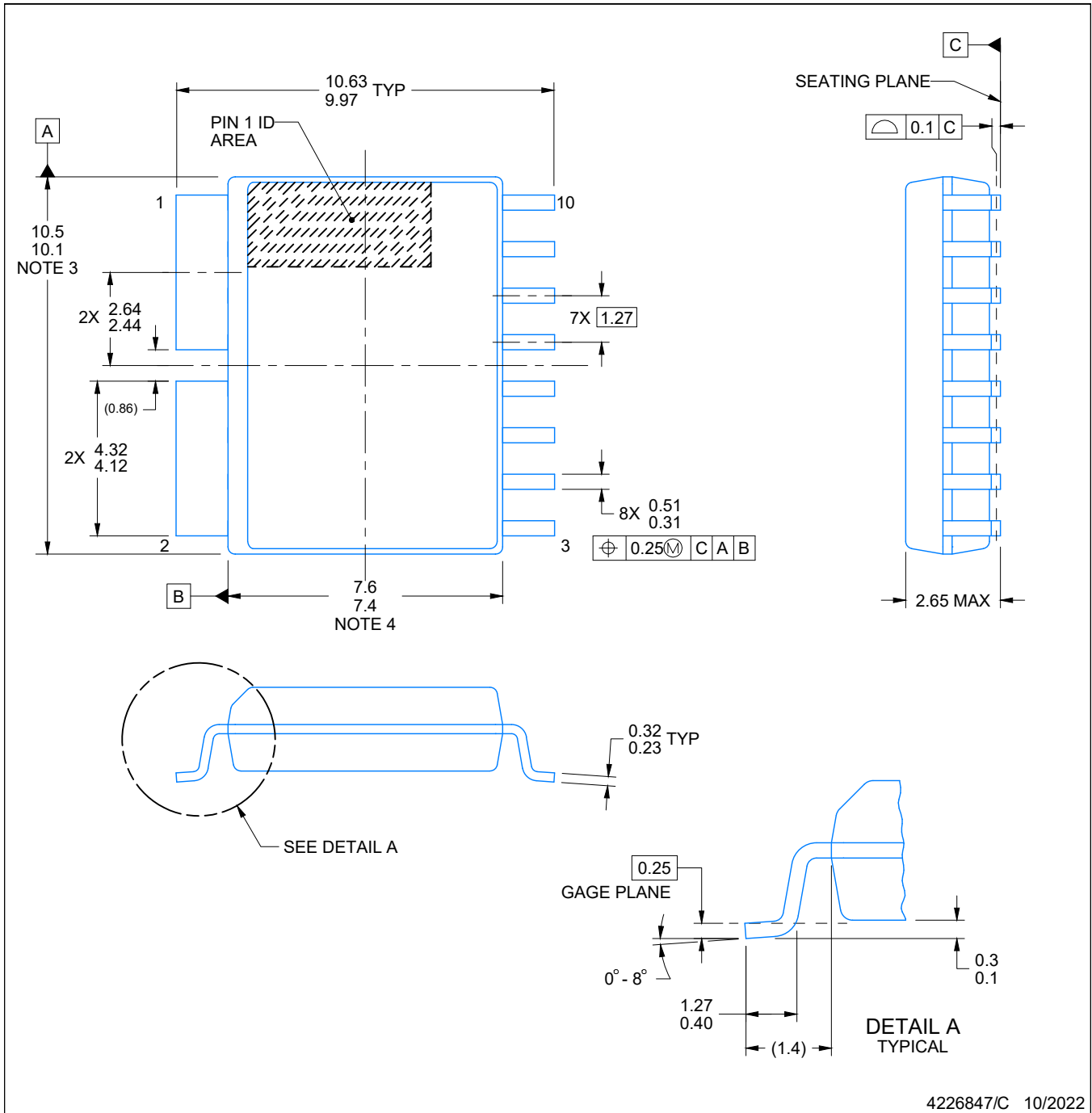
In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

PACKAGE OUTLINE

DVG0010A

SOIC - 2.65 mm max height

SMALL OUTLINE PACKAGE



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NOTES:

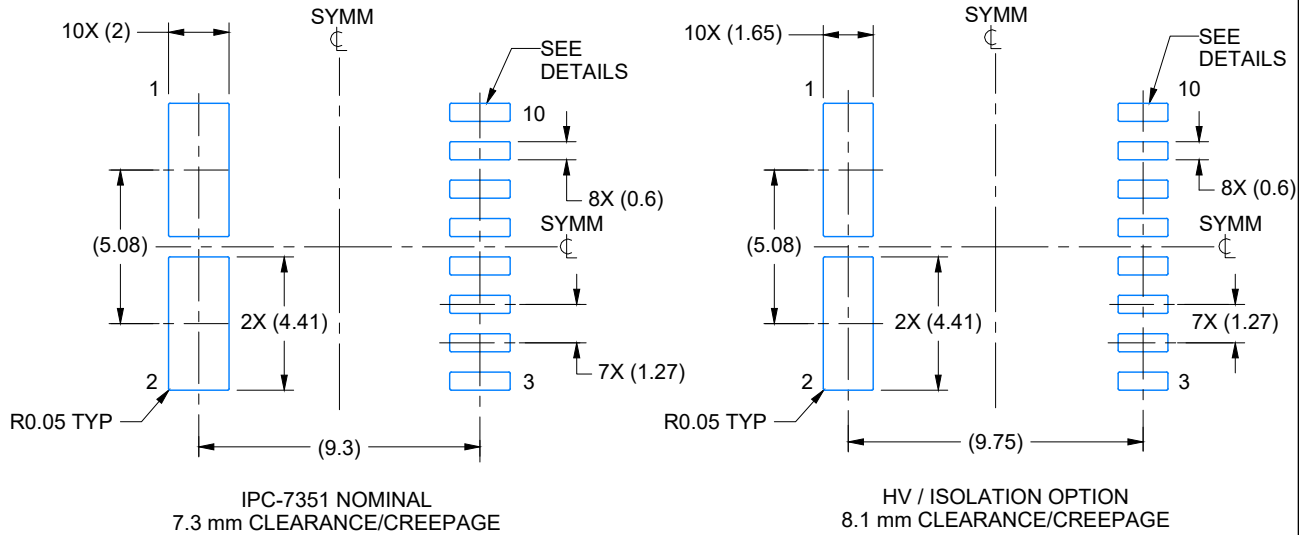
- All linear dimensions are in millimeters. Dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- This drawing is subject to change without notice.
- This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm, per side.
- This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm, per side.
- Reference JEDEC registration MS-013.

EXAMPLE BOARD LAYOUT

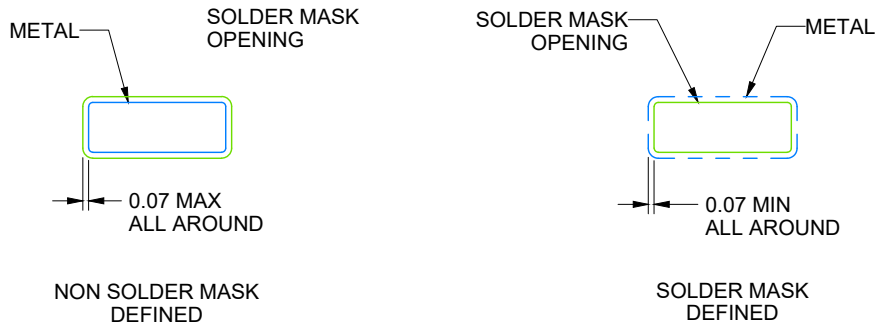
DVG0010A

SOIC - 2.65 mm max height

SMALL OUTLINE PACKAGE



LAND PATTERN EXAMPLE
SCALE:4X



SOLDER MASK DETAILS

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NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

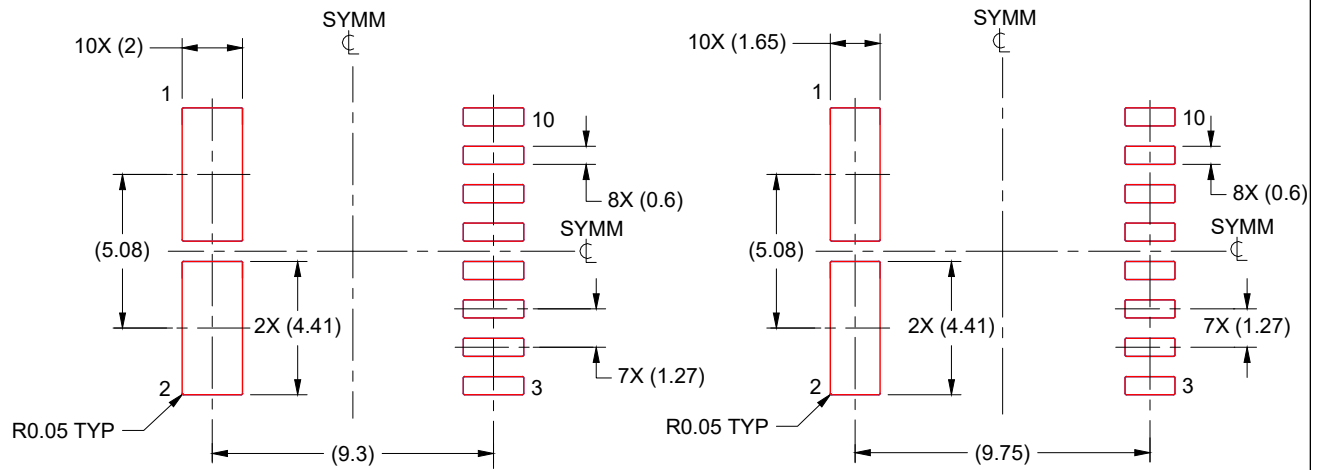
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

EXAMPLE STENCIL DESIGN

DVG0010A

SOIC - 2.65 mm max height

SMALL OUTLINE PACKAGE



IPC-7351 NOMINAL
7.3 mm CLEARANCE/CREEPAGE

HV / ISOLATION OPTION
8.1 mm CLEARANCE/CREEPAGE

SOLDER PASTE EXAMPLE
BASED ON 0.125 mm THICK STENCIL
SCALE:4X

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NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

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