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2.2

Reference Design



INA200, INA201, INA202

SBOS374E-NOVEMBER 2006-REVISED SEPTEMBER 2017

INA20x High-Side Measurement Current-Shunt Monitor With Open-Drain Comparator and Reference

Features 1

- **Complete Current Sense Solution**
- Three Gain Options Available:
 - INA200 = 20 V/V
 - INA201 = 50 V/V
 - INA202 = 100 V/V
- 0.6-V Internal Voltage Reference
- Internal Open-Drain Comparator
- Latching Capability on Comparator
- Common-Mode Range: -16 V to 80 V
- High Accuracy: 3.5% Maximum Error Over Temperature
- Bandwidth: 500 kHz (INA200)
- Quiescent Current: 1800 µA (Maximum)
- Packages: SOIC-8, VSSOP-8

Applications 2

- Notebook Computers
- **Cell Phones**
- **Telecom Equipment**
- Automotive
- **Power Management**
- **Battery Chargers**
- Welding Equipment

3 Description

The INA200, INA201, and INA202 devices are highside current-shunt monitors with voltage output and integrated comparator. The INA20x devices can sense drops across shunts at common-mode voltages from -16 V to 80 V. The INA20x series is available with three output voltage scales: 20 V/V, 50 V/V, and 100 V/V, with a bandwidth up to 500-kHz.

The INA200, INA201, and INA202 devices incorporate an open-drain comparator and internal reference providing a 0.6-V threshold. External dividers set the current trip point. The comparator includes a latching capability, that can be made transparent by grounding (or leaving open) the RESET pin.

The INA200, INA201, and INA202 devices operate from a single 2.7-V to 18-V supply, drawing a maximum of 1800 µA of supply current. Package options include the very small VSSOP-8 and the

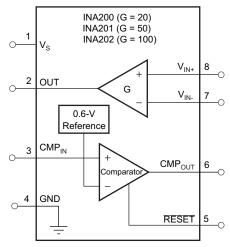
SOIC-8. All versions are specified over the extended operating temperature range of -40°C to +125°C.

Device Information⁽¹⁾

| PART NUMBER | PACKAGE | BODY SIZE (NOM) |
|----------------------------|-----------|-------------------|
| INA200 INA201 INA202 | SOIC (8) | 4.90 mm × 3.91 mm |
| | VSSOP (8) | 3.00 mm × 3.00 mm |

(1) For all available packages, see the orderable addendum at the end of the data sheet.

Simplified Schematic



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4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

| - | | 5 |
|---|--|----|
| • | Reformatted Thermal Information table note | 4 |
| • | Corrected typo in Voltage Output section in Electrical Characteristics table | 6 |
| • | Added text to Comparator subsection in Feature Description section | 14 |
| • | Added Figure 31 to Feature Description section | 18 |
| | Added Output vs Supply Ramp Considerations subsection in Feature Description section | |
| • | Added Figure 36, Figure 37, and Figure 38 | 23 |

Changes from Revision C (October 2010) to Revision D

Changes from Revision D (October 2015) to Revision E

| C | hanges from Revision B (October, 2007) to Revision C | Page |
|---|--|------|
| • | Revised front-page figure | 1 |
| • | Changed title of data sheet | 1 |
| • | Updated document format to current standards | 1 |

Added ESD Ratings table, Thermal Information table, Feature Description section, Device Functional Modes, Application and Implementation section, Power Supply Recommendations section, Layout section, Device and Page

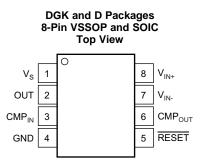
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5 Pin Configuration and Functions



Pin Functions

| P | IN | 1/0 | DESCRIPTION | | |
|--------------------|----|------------------|----------------------------------|--|--|
| NAME NO. | | - I/O | DESCRIPTION | | |
| CMPIN | 3 | Analog input | Comparator input | | |
| CMP _{OUT} | 6 | Analog output | Comparator output | | |
| GND | 4 | Analog | und | | |
| OUT | 2 | Analog output | utput voltage | | |
| RESET | 5 | Analog input | Comparator reset pin, active low | | |
| V _{IN-} | 7 | Analog input | Connect to shunt low side | | |
| V _{IN+} | 8 | Analog input | nnect to shunt high side | | |
| VS | 1 | Analog | Power supply | | |

6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

| | | | MIN | MAX | UNIT |
|--|--------------------------------------|---|-----------|-------------------------|------|
| Supply voltage, V _s | | | 2.7 | 18 | V |
| Current-shunt monitor analog inputs, $V_{\text{IN+}}$, $V_{\text{IN-}}$ | Differential $(V_{IN+}) - (V_{IN-})$ | | -18 | 18 | V |
| | Common-mode ⁽²⁾ | | -16 | 80 | V |
| Comparator analog input | and reset pins ⁽²⁾ | (| GND – 0.3 | (V _s) + 0.3 | V |
| Analog output, OUT ⁽²⁾ | | (| GND – 0.3 | (V _s) + 0.3 | V |
| Comparator output, OUT | (2) | (| GND – 0.3 | 18 | V |
| Input current into any pin | (2) | | | 5 | mA |
| Operating temperature | | | -55 | 150 | °C |
| Junction temperature | | | -65 | 150 | °C |
| Storage temperature, T _{stg} | l | | -65 | 150 | °C |

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) This voltage may exceed the ratings shown if the current at that pin is limited to 5 mÅ.

6.2 ESD Ratings

| | | | VALUE | UNIT |
|--------------------|-------------------------|--|-------|------|
| | | Human body model (HBM), per ANSI/ESDA/JEDEC JS-001, all pins ⁽¹⁾ | ±4000 | |
| V _(ESD) | Electrostatic discharge | Charged device model (CDM), per JEDEC specification JESD22-C101, all pins ⁽²⁾ | ±1000 | V |

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

| | | MIN | NOM | MAX | UNIT |
|-----------------|--------------------------------|-----|-----|-----|------|
| V _{CM} | Common-mode input voltage | -16 | 12 | 80 | V |
| Vs | Operating supply voltage | 2.7 | 12 | 18 | V |
| T _A | Operating free-air temperature | -40 | 25 | 125 | °C |

6.4 Thermal Information

| | | INA | 20x | |
|----------------------|---|--------|--------|------|
| | Junction-to-case (top) thermal resistance50.437.7°C/WJunction-to-board thermal resistance52.782.9°C/WJunction-to-top characterization parameter7.81.3°C/W | UNIT | | |
| | | 8 PINS | 8 PINS | |
| R_{\thetaJA} | Junction-to-ambient thermal resistance | 110.5 | 162.2 | °C/W |
| $R_{\theta JC(top)}$ | Junction-to-case (top) thermal resistance | 50.4 | 37.7 | °C/W |
| $R_{\theta JB}$ | Junction-to-board thermal resistance | 52.7 | 82.9 | °C/W |
| ΨJT | Junction-to-top characterization parameter | 7.8 | 1.3 | °C/W |
| ΨJB | Junction-to-board characterization parameter | 51.9 | 81.4 | °C/W |

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.



6.5 Electrical Characteristics: Current-Shunt Monitor

at $T_A = 25^{\circ}$ C, $V_S = 12$ V, $V_{CM} = 12$ V, $V_{SENSE} = 100$ mV, $R_L = 10$ k Ω to GND, $R_{PULL-UP} = 5.1$ k Ω connected from CMP_{OUT} to V_S , and CMP_{IN} = GND, (unless otherwise noted)

| | PARAMETER | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|----------------------|--|--|-----|------|-----------------------|-------|
| INPUT | | | | | | |
| V _{SENSE} | Full-scale sense input voltage | $V_{SENSE} = V_{IN+} - V_{IN-}$ | | 0.15 | $(V_S - 0.25)$ / Gain | V |
| V _{CM} | Common-mode input range | $T_A = -40^{\circ}C$ to 125°C | -16 | | 80 | V |
| OMD | | $V_{IN+} = -16 V$ to 80 V | 80 | 100 | | dB |
| CMR | Common-mode rejection | $V_{IN+} = 12 \text{ V to } 80 \text{ V}, \text{ T}_{A} = -40^{\circ}\text{C} \text{ to } 125^{\circ}\text{C}$ | 100 | 123 | | dB |
| | | $T_A = 25^{\circ}C$ | | ±0.5 | ±2.5 | mV |
| V _{os} | Offset voltage, RTI ⁽¹⁾ | $T_A = 25^{\circ}C$ to $125^{\circ}C$ | | | ±3 | mV |
| | | $T_A = -40^{\circ}C$ to 25°C | | | ±3.5 | mV |
| dV _{OS} /dT | Offset voltage, RTI, vs temperature | T_{MIN} to T_{MAX} , $T_A = -40^{\circ}C$ to $125^{\circ}C$ | | 5 | | μV/°C |
| PSR | Offset voltage, RTI, vs power supply | $V_{OUT} = 2 V, V_{IN+} = 18 V, 2.7 V, T_A = -40^{\circ}C$ to 125°C | | 2.5 | 100 | μV/V |
| IB | Input bias current, V _{IN-} pin | $T_A = -40^{\circ}C$ to $125^{\circ}C$ | | ±9 | ±16 | μA |

(1) Offset is extrapolated from measurements of the output at 20-mV and 100-mV $V_{\mbox{SENSE}}.$

STRUMENTS

XAS

Electrical Characteristics: Current-Shunt Monitor (continued)

at T_A = 25°C, V_S = 12 V, V_{CM} = 12 V, V_{SENSE} = 100 mV, R_L = 10 k Ω to GND, R_{PULL-UP} = 5.1 k Ω connected from CMP_{OUT} to V_S, and CMP_{IN} = GND, (unless otherwise noted)

| | PARAMETER | TEST | CONDITIONS | MIN TYP | MAX | UNIT |
|--------|---|---|--|--------------------------|---------------------------------------|-------|
| OUTPU | T (V _{SENSE} ≥ 20 mV) | | | | | |
| | | INA200 | | 20 | | V/V |
| G | Gain | INA201 | | 50 | | V/V |
| | | INA202 | | 100 | | V/V |
| | | V _{SENSE} = 20 mV to 10 | 00 mV | ±0.2% | ±1% | |
| | Gain error | V _{SENSE} = 20 mV to 10 125°C | 00 mV, $T_A = -40^{\circ}C$ to | | ±2% | |
| | | V_{SENSE} = 120 mV, V_{S} | = 16 V | ±0.75% | ±2.2% | |
| | Total output error ⁽²⁾ | V _{SENSE} = 120 mV, V _S 125°C | = 16 V, $T_A = -40^{\circ}C$ to | | ±3.5% | |
| | Nonlinearity error ⁽³⁾ | V _{SENSE} = 20 mV to 10 | 00 mV | ±0.002% | | |
| Ro | Output impedance | | | 1.5 | | Ω |
| | Maximum capacitive load | No sustained oscillati | on | 10 | | nF |
| OUTPU | T (V _{SENSE} < 20 mV) ⁽⁴⁾ | | | | | |
| | | INA200, INA201, INA202 | $-16 \text{ V} \le \text{V}_{\text{CM}} < 0 \text{ V}$ | 300 | | mV |
| | | INA200 | $\begin{array}{c} 0 \ V \leq V_{CM} \leq V_{S}, \ V_{S} = \\ 5 \ V \end{array}$ | | 0.4 | V |
| | Output | INA201 | $\begin{array}{c} 0 \ V \leq V_{CM} \leq V_{S}, \ V_{S} = \\ 5 \ V \end{array}$ | | 1 | V |
| | | INA202 | $\begin{array}{l} 0 \hspace{0.1cm} V \leq V_{CM} \leq V_{S}, \hspace{0.1cm} V_{S} = \\ 5 \hspace{0.1cm} V \end{array}$ | | 2 | V |
| | | INA200, INA201, INA202 | $V_{\rm S} < V_{\rm CM} \le 80 \ V$ | 300 | | mV |
| VOLTAC | GE OUTPUT ⁽⁵⁾ | | | | | |
| | Output swing to the positive rail | $V_{IN-} = 11 V, V_{IN+} = 12$ | 2 V, $T_A = -40^{\circ}C$ to 125°C | (V _s) – 0.15 | $(V_{s}) - 0.25$ | V |
| | Output swing to GND ⁽⁶⁾ | $V_{IN-} = 0 V, V_{IN+} = -0.$ | 5 V, T _A = -40°C to 125°C | (GND) + 0.004 | (GND) + 0.05 | V |
| FREQUE | ENCY RESPONSE | | | | · · · · · · · · · · · · · · · · · · · | |
| | | INA200 | $C_{LOAD} = 5 \text{ pF}$ | 500 | | kHz |
| BW | Bandwidth | INA201 | C _{LOAD} = 5 pF | 300 | | kHz |
| | | INA202 | C _{LOAD} = 5 pF | 200 | | kHz |
| | Phase margin | C _{LOAD} < 10 nF | | 40 | | °C |
| SR | Slew rate | | | 1 | | V/μs |
| | Settling time (1%) | V_{SENSE} = 10 mV _{PP} to C_{LOAD} = 5 pF | 100 mV _{PP} , | 2 | | μS |
| NOISE, | RTI | | | | | |
| | Voltage noise density | | | 40 | | nV/√H |

Total output error includes effects of gain error and V_{OS}. (2)

(3)

Linearity is best fit to a straight line. For details on this region of operation, see *Accuracy Variations* section in *Device Functional Modes*. (4)

(5) See Figure 8.

6

(6) Specified by design.



6.6 Electrical Characteristics: Comparator

at $T_A = 25^{\circ}$ C, $V_S = 12$ V, $V_{CM} = 12$ V, $V_{SENSE} = 100$ mV, $R_L = 10$ k Ω to GND, and $R_{PULL-UP} = 5.1$ k Ω connected from CMP_{OUT} to V_S , (unless otherwise noted)

| PARAMETER | | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|---|--------------------------|--|-------|---------------------------|-----|------|
| OFFSET VOLTAGE | | | | | | |
| Threshold | | $T_A = 25^{\circ}C$ | 590 | 608 | 620 | mV |
| Threshold | Threshold T _A | | 586 | | 625 | mV |
| Hysteresis ⁽¹⁾ | | $T_A = -40^{\circ}C$ to $85^{\circ}C$ | | -8 | | mV |
| INPUT BIAS CURRENT ⁽²⁾ | | | | | | |
| Input bias current, CMP _{in} F | PIN | | | 0.005 | 10 | nA |
| Input bias current, CMP _{in} F | PIN, vs temperature | $T_A = -40^{\circ}C$ to 125°C | | | 15 | nA |
| INPUT VOLTAGE RANGE | | · · · · · · · · · · · · · · · · · · · | | | | |
| Input voltage range, CMP _{ir} | PIN | | 0 V 1 | to V _S – 1.5 V | | V |
| OUTPUT (OPEN-DRAIN) | | · · · · · · · · · · · · · · · · · · · | | | | |
| Large-signal differential vo | ltage gain | $\begin{array}{l} CMP \; V_{OUT} \; 1 \; V \; \text{to} \; 4 \; V, \\ R_{L} \geq 15 \; k\Omega \; \text{connected} \; \text{to} \; 5 \; V \end{array}$ | | 200 | | V/mV |
| I _{LKG} High-level leakage current | (3) (4) | $V_{ID} = 0.4 \text{ V}, V_{OH} = V_S$ | | 0.0001 | 1 | μA |
| V _{OL} Low-level output voltage ⁽³⁾ | | V _{ID} = -0.6 V, I _{OL} = 2.35 mA | | 220 | 300 | mV |
| RESPONSE TIME | | | | | | |
| Response time ⁽⁵⁾ | | R_L to 5 V, C_L = 15 pF, 100-mV Input Step with 5-mV overdrive | | 1.3 | | μS |
| RESET | | • | | | | |
| RESET threshold ⁽⁶⁾ | | | | 1.1 | | V |
| Logic input impedance | Logic input impedance | | | 2 | | MΩ |
| Minimum RESET pulse wi | dth | | | 1.5 | | μS |
| RESET propagation delay | | | | 3 | | μS |

(1) Hysteresis refers to the threshold (the threshold specification applies to a rising edge of a noninverting input) of a falling edge on the noninverting input of the comparator; refer to Figure 1.

(2) Specified by design.

(3) V_{ID} refers to the differential voltage at the comparator inputs.

- (4) Open-drain output can be pulled to the range of 2.7 to 18 V, regardless of V_{S} .
- (5) The <u>comparator</u> response time specified is the interval between the <u>input step</u> function and the instant when the output crosses 1.4 V.
 (6) The RESET input has an internal 2 MΩ (typical) pull-down. Leaving RESET open results in a LOW state, with transparent comparator operation.

6.7 Electrical Characteristics: General

at T_A = 25°C, V_S = 12 V, V_{CM} = 12 V, V_{SENSE} = 100 mV, R_L = 10 k Ω to GND, R_{PULL-UP} = 5.1 k Ω connected from CMP_{OUT} to V_S, and CMP_{IN} = 1 V, unless otherwise noted.

| | PARAMETER | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|---------------|--|---|-----|------|------|------|
| POWE | R SUPPLY | | | | | |
| Vs | Operating power supply | $T_A = -40^{\circ}C$ to $125^{\circ}C$ | 2.7 | | 18 | V |
| | Io Quiescent current | V _{OUT} = 2 V | | 1350 | 1800 | μA |
| ١Q | | $V_{SENSE} = 0 \text{ mV}, T_A = -40^{\circ}\text{C} \text{ to } 125^{\circ}\text{C}$ | | | 1850 | μA |
| | Comparator power-on reset threshold ⁽¹⁾ | | | 1.5 | | V |
| TEMPE | ERATURE | | - | | | |
| | Specified temperature | | -40 | | 125 | °C |
| | Operating temperature | | -55 | | 150 | °C |
| | Storage temperature | | -65 | | 150 | °C |
| 0 | The served as a binder of a | VSSOP-8 Surface-Mount | | 200 | | °C/W |
| θ_{JA} | Thermal resistance | SOIC-8 | | 150 | | °C/W |

(1) The INA200, INA201, and INA202 are designed to power-up with the comparator in a defined reset state as long as RESET is open or grounded. The comparator is in reset as long as the power supply is below the voltage shown here. The comparator assumes a state based on the comparator input above this supply voltage. If RESET is high at power-up, the comparator output comes up high and requires a reset to assume a low state, if appropriate.



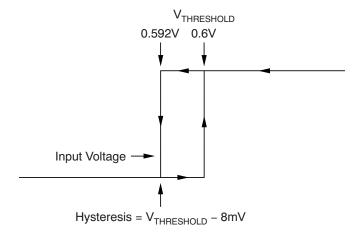
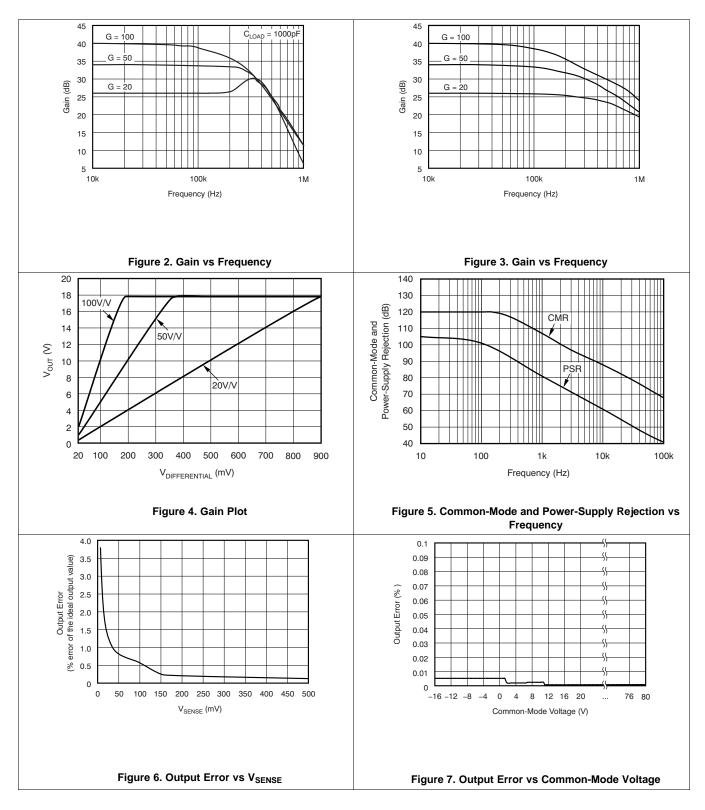


Figure 1. Typical Comparator Hysteresis



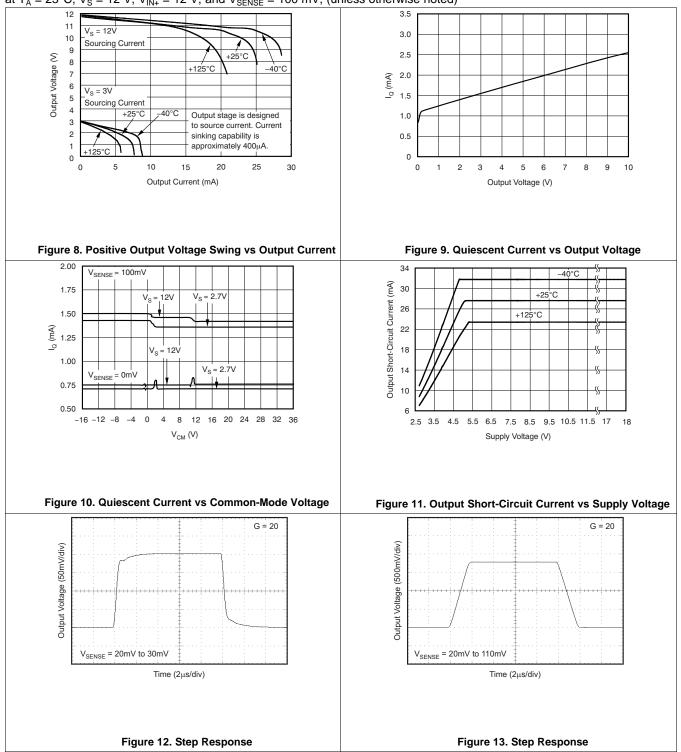
6.8 Typical Characteristics

at T_{A} = 25°C, V_{S} = 12 V, V_{IN+} = 12 V, and V_{SENSE} = 100 mV, (unless otherwise noted)



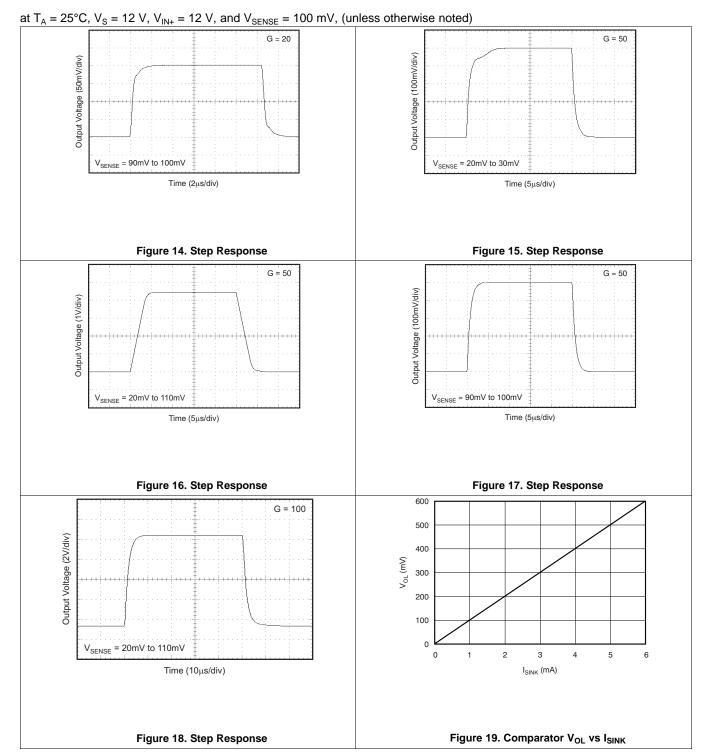
Typical Characteristics (continued)

at $T_A = 25^{\circ}$ C, $V_S = 12$ V, $V_{IN+} = 12$ V, and $V_{SENSE} = 100$ mV, (unless otherwise noted)



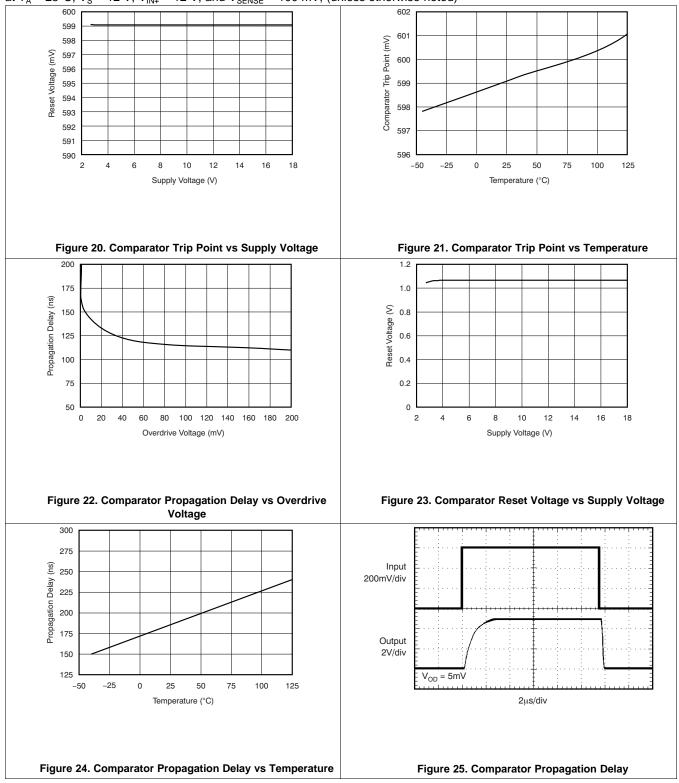


Typical Characteristics (continued)



Typical Characteristics (continued)

at $T_A = 25^{\circ}$ C, $V_S = 12$ V, $V_{IN+} = 12$ V, and $V_{SENSE} = 100$ mV, (unless otherwise noted)



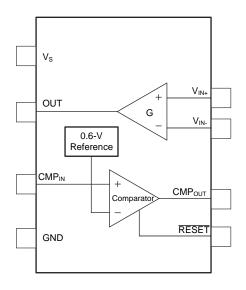


7 Detailed Description

7.1 Overview

The INA200, INA201, and INA202 devices are high-side current-shunt monitors with voltage output. The INA20x devices can sense drops across shunts at common-mode voltages from –16 V to 80 V. The INA200–INA202 devices are available with three output voltage scales: 20 V/V, 50 V/V, and 100 V/V, with up to 500-kHz bandwidth. The INA200, INA201, and INA202 devices incorporate an open-drain comparator and internal reference providing a 0.6-V threshold. External dividers set the current trip point. The comparator includes a latching capability, that can be made transparent by grounding (or leaving open) the RESET pin. The INA200, INA201, and INA202 devices operate from a single 2.7 to 18-V supply, drawing a maximum of 1800 μ A of supply current. Package options include the very small MSOP-8 and the SO-8. All versions are specified over the extended operating temperature range of –40°C to +125°C.

7.2 Functional Block Diagram



7.3 Feature Description

7.3.1 Basic Connections

Figure 26 shows the basic connections of the INA20x devices. The input pins (V_{IN+} and V_{IN-}) must be connected as closely as possible with Kelvin connections to the shunt resistor to minimize any resistance in series with the shunt resistance.

Power-supply bypass capacitors are required for stability. Applications with noisy or high-impedance power supplies may require additional decoupling capacitors to reject power-supply noise. Connect bypass capacitors close to the device pins.



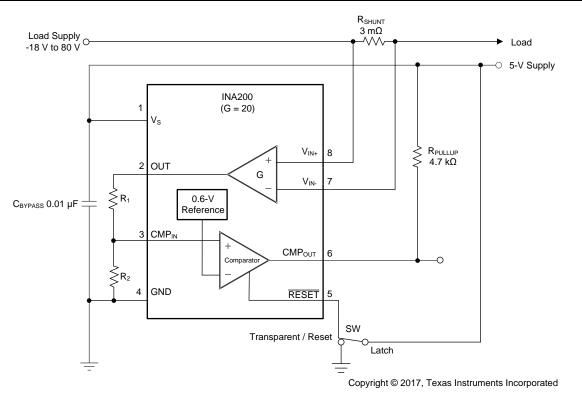


Figure 26. INA200 Basic Connections

7.3.2 Selecting R_s

The selected value for the shunt resistor, R_S , depends on the application and is a compromise between smallsignal accuracy and maximum permissible voltage loss in the measurement line. High values of R_S provide better accuracy at lower currents by minimizing the effects of offset, while low values of R_S minimize voltage loss in the supply line. For most applications, using an R_S value that provides a full-scale shunt voltage range of 50 mV to 100 mV results in the best performance. Maximum input voltage for accurate measurements is 500 mV, but output voltage is limited by supply.

7.3.3 Comparator

The INA200, INA201, and INA202 devices incorporate an open-drain comparator. This comparator typically has 2 mV of offset and a 1.3- μ s (typical) response time. The output of the comparator latches and is reset through the RESET pin; see Figure 28.

When V_s and RESET are different, TI recommends adding a low-pass filter (LPF) on the RESET pin to avoid comparator behavior inconsistent with the data sheet. For instance, with a 12-V supply and a 3.3-V RESET, a rise time of 400 ns is appropriate. Similarly, with an 18-V supply and a 2.7-V RESET, a 1- μ s rise time is appropriate; see Figure 31.



R_{SHUNT} << R_{FILTER} 3 mΩ V_{SUPPLY} O -O Load INA200-INA202 $\leq R_{FILTER} < 100 \Omega$ $R_{FILTER} < 100 \Omega \lesssim$ 0 C_{FILTER} V_{S} VINI +OUT G V_{IN} 0.6-V Reference f_{-3dB} CMPIN +CMP_{OUT} 1 $f_{-3dB} =$ Comparato $2\pi(2R_{FILTER})C_{FILTER}$ RESET GND SO-14, TSSOP-14 Copyright © 2017, Texas Instruments Incorporated

Figure 27. Input Filter (Gain Error: 1.5% to 2.8%)

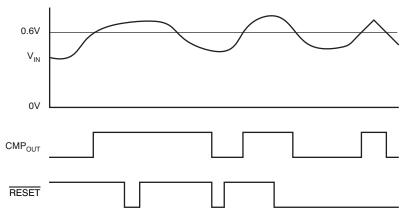
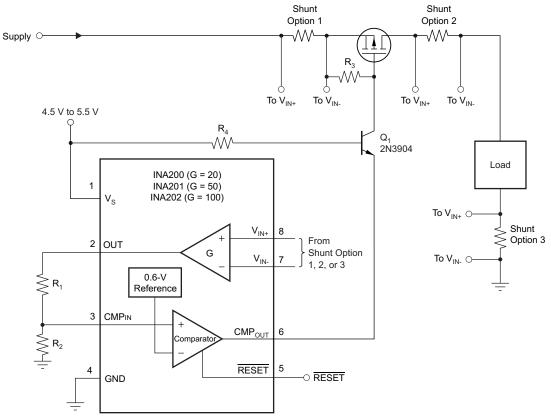


Figure 28. Comparator Latching Capability

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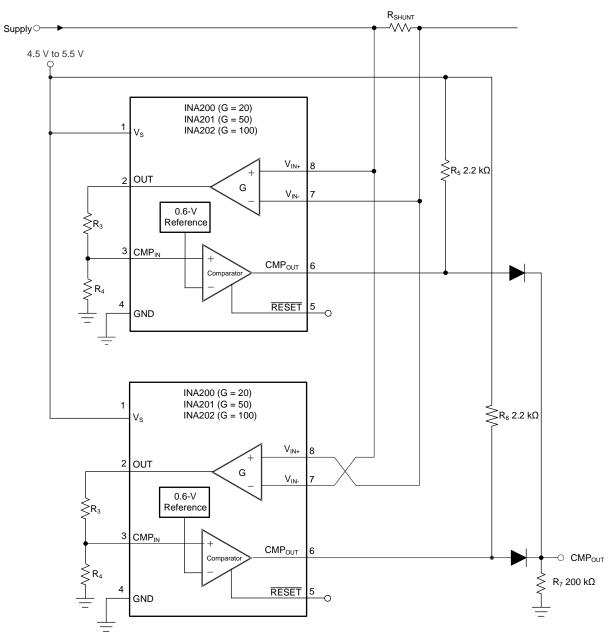
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(1) Q1 cascodes the comparator output to drive a high-side FET (the 2N3904) shown is good up to 60 V. The shunt can be located in any one of the three locations shown. The latching capability must be used in shutdown applications to prevent oscillation at the trip point.

Figure 29. High-Side Switch Overcurrent Shutdown

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(1) It is possible to set different limits for each direction.

Figure 30. Bidirectional Overcurrent Comparator

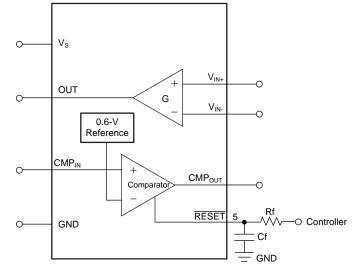


Figure 31. Filter on RESET Pin



7.4 Device Functional Modes

7.4.1 Input Filtering

An obvious and straightforward location for filtering is at the output of the INA20x series; however, this location negates the advantage of the low output impedance of the internal buffer. The only other option for filtering is at the input pins of the INA20x devices, which is complicated by the internal 5 k Ω + 30% input impedance. This is shown in Figure 27. Using the lowest possible resistor values minimizes the initial shift in gain and effects of tolerance. The effect on initial gain is shown in Equation 1:

Gain Error % = 100 -
$$\left(100 \times \frac{5k\Omega}{5k\Omega + R_{FILT}}\right)$$
 (1)

Total effect on gain error can be calculated by replacing the 5-k Ω term with 5 k Ω – 30%, (or 3.5 k Ω) or 5 k Ω + 30% (or 6.5 k Ω). The tolerance extremes of R_{FILT} can be inserted into the equation. If a pair of 100- Ω 1% resistors are used on the inputs, the initial gain error equals 1.96%. Worst-case tolerance conditions always occur at the lower excursion of the internal 5-k Ω resistor (3.5 k Ω), and the higher excursion of R_{FILT} – 3% in this case.

The specified accuracy of the INA20x devices must then be combined in addition to these tolerances. While this discussion treated accuracy worst-case conditions by combining the extremes of the resistor values, it is appropriate to use geometric mean or root sum square calculations to total the effects of accuracy variations.

7.4.2 Accuracy Variations as a Result of V_{SENSE} and Common-Mode Voltage

The accuracy of the INA200, INA201, and INA202 current shunt monitors is a function of two main variables: V_{SENSE} ($V_{\text{IN+}} - V_{\text{IN-}}$), common-mode voltage, (V_{CM}), relative to the supply voltage (V_{S}). V_{CM} is expressed as ($V_{\text{IN+}} + V_{\text{IN-}}$) / 2; however, in practice, V_{CM} is seen as the voltage at $V_{\text{IN+}}$ because the voltage drop across V_{SENSE} is typically small.

This section addresses the accuracy of these specific operating regions:

- Normal Case 1: $V_{SENSE} \ge 20 \text{ mV}$, $V_{CM} \ge V_S$
- Normal Case 2: V_{SENSE} ≥ 20 mV, V_{CM} < V_S
- Low V_{SENSE} Case 1: $V_{SENSE} < 20 \text{ mV}$, -16 V $\leq V_{CM} < 0$
- Low V_{SENSE} Case 2: $V_{SENSE} < 20 \text{ mV}, 0 \text{ V} \le V_{CM} \le V_S$
- Low V_{SENSE} Case 3: V_{SENSE} < 20 mV, V_S < V_{CM} ≤ 80 V

7.4.2.1 Normal Case 1: $V_{SENSE} \ge 20 \text{ mv}, V_{CM} \ge V_S$

This region of operation provides the highest accuracy. Here, the input offset voltage is characterized and measured using a two-step method. First, the gain is determined by Equation 2.

$$G = \frac{V_{OUT1} - V_{OUT2}}{100mV - 20mV}$$

where

- V_{OUT1} = output voltage with V_{SENSE} = 100 mV
- V_{OUT2} = output voltage with V_{SENSE} = 20 mV

Then the offset voltage is measured at $V_{SENSE} = 100 \text{ mV}$, and referred to the input (RTI) of the current shunt monitor, as shown in *Electrical Characteristics: Current-Shunt Monitor*.

$$V_{OS}RTI$$
 (Referred-To-Input) = $\left(\frac{V_{OUT1}}{G}\right)$ – 100mV

In the *Typical Characteristics*, *Figure* 7 shows the highest accuracy for the this region of operation. In this plot, $V_S = 12 \text{ V}$. For $V_{CM} \ge 12 \text{ V}$, the output error is at the minimum value. This case creates the $V_{SENSE} \ge 20\text{-mV}$ output specifications in *Electrical Characteristics: Current-Shunt Monitor*.

(3)

(2)

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Device Functional Modes (continued)

7.4.2.2 Normal Case 2: $V_{SENSE} \ge 20 \text{ mv}, V_{CM} < V_S$

This region of operation is less accurate than normal case 1 as a result of the common-mode operating area in which the part functions, as shown in the *Figure* 7 curve (Figure 7). As noted, for this graph $V_S = 12$ V; for $V_{CM} < 12$ V, the output error increases as V_{CM} decreases to less than 12 V, with a typical maximum error of 0.005% at the most negative $V_{CM} = -16$ V.

7.4.2.3 Low V_{SENSE} Case 1: $V_{SENSE} < 20 \text{ mV}$, -16 $V \le V_{CM} < 0$ and Low V_{SENSE} Case 3: $V_{SENSE} < 20 \text{ mV}$, $V_S < V_{CM} \le 80 \text{ V}$

Although the INA200 family of devices are not designed for accurate operation in these regions, some applications are exposed to these conditions. For example, when monitoring power supplies that are switched on and off while V_S is still applied to the INA20x devices, it is important to know what the behavior of the devices is in these regions.

As V_{SENSE} approaches 0 mV, in these V_{CM} regions, the accuracy of the device output degrades. A larger-thannormal offset can appear at the current shunt monitor output with a typical maximum value of V_{OUT} = 300 mV for V_{SENSE} = 0 mV. As V_{SENSE} approaches 20 mV, V_{OUT} returns to the expected output value with accuracy as shown in *Electrical Characteristics: Current-Shunt Monitor*. Figure 32 shows this effect using the INA202 (gain = 100).

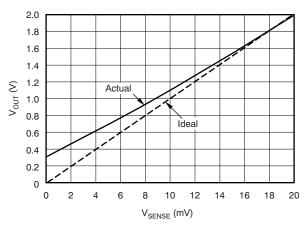


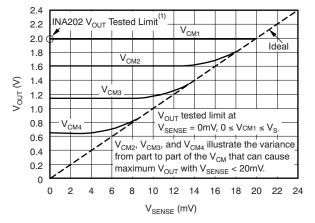
Figure 32. Example For Low V_{SENSE} Cases 1 and 3 (INA202, Gain = 100)

7.4.2.4 Low V_{SENSE} Case 2: $V_{SENSE} < 20 \text{ mV}$, $0 \text{ V} \le V_{CM} \le V_S$

This region of operation is the least accurate for the INA20x family. To achieve the wide input common-mode voltage range, these devices use two op amp front ends in parallel. One op amp front end operates in the positive input common-mode voltage range, and the other in the negative input region. For this case, neither of these two internal amplifiers dominates and overall loop gain is low. Within this region, V_{OUT} approaches voltages close to linear operation levels for normal case 2. This deviation from linear operation becomes greatest the closer V_{SENSE} approaches 0 V. Within this region, as V_{SENSE} approaches 20 mV, device operation is closer to that is described in normal case 2. Figure 33 shows this behavior for the INA202. The V_{OUT} maximum peak for this case is tested by maintaining a constant V_S , setting V_{SENSE} equal to 0 mV and sweeping V_{CM} from 0 V to V_S . The exact V_{CM} at which V_{OUT} peaks during this test varies from device to device, but the V_{OUT} maximum peak is tested to be less than the specified V_{OUT} tested limit.



Device Functional Modes (continued)



NOTE: (1) INA200 V_{OUT} Tested Limit = 0.4V. INA201 V_{OUT} Tested Limit = 1V.

Figure 33. Example For Low V_{SENSE} Case 2 (INA202, Gain = 100)

7.4.3 Transient Protection

The –16 to 80 V common-mode range of the INA20x devices is ideal for withstanding automotive fault conditions ranging from 12-V battery reversal up to 80-V transients, since no additional protective components are required up to those levels. In the event that the INA20x devices are exposed to transients on the inputs in excess of their ratings, then external transient absorption with semiconductor transient absorbers (such as Zeners) are required. TI does not recommend using MOVs or VDRs, except when they are used in addition to a semiconductor transient absorber. Select the transient absorber so the absorber does not allow the INA20x devices to be exposed to transients greater than 80 V (that is, allow for transient absorber tolerance and additional voltage due to transient absorber dynamic impedance). Despite the use of internal Zener-type ESD protection, the INA20x devices do not lend themselves to using external resistors in series with the inputs since the internal gain resistors can vary up to ±30%. (If gain accuracy is not important, then resistors can be added in series with the INA202 inputs with two equal resistors on each input.)

7.4.4 Output Voltage Range

The output of the INA20x devices is accurate within the output voltage swing range set by the power supply pin (V_{S}) . This performance is best illustrated when using the INA202 (a gain of 100 version), where a 100-mV full-scale input from the shunt resistor requires an output voltage swing of 10 V, and a power-supply voltage sufficient to achieve 10 V on the output.



8 Application and Implementation

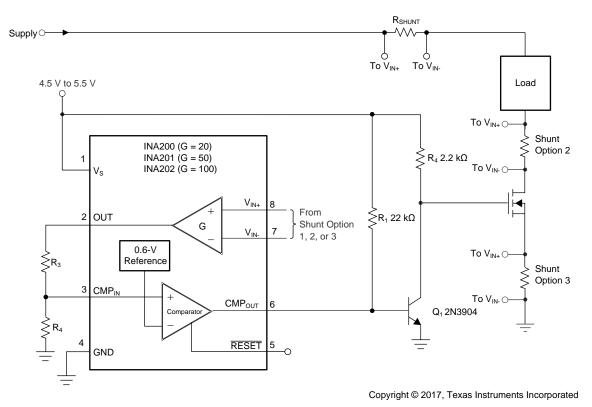
NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

8.1 Application Information

The INA20x series is designed to enable simple configuration for detecting overcurrent conditions and current monitoring in an application. This device is individually targeted towards overcurrent detection of a single threshold. However, this device can pair with additional devices and circuitry to create more complex monitoring functional blocks.

8.2 Typical Application



(1) In this case, Q inverts the comparator output.

Figure 34. Low-Side Switch Overcurrent Shutdown

8.2.1 Design Requirements

The device measures current through a resistive shunt with current flowing in one direction that enables detection of an overcurrent event only when the differential input voltage exceeds the threshold limit. When the current reaches the set limit of the divider R_1 / R_2 , the output of CMP_{OUT} transitions high, which turns Q1 on, pulls the gate of the pass-FET low, and turns off the flow off current.



Typical Application (continued)

8.2.2 Detailed Design Procedure

Figure 34 shows the basic connections of the device. The input terminals (IN+ and IN -) must be connected as closely as possible to the current-sensing resistor to minimize any resistance in series with the shunt resistance. Additional resistance between the current-sensing resistor and input terminals results in errors in the measurement. When input current flows through this external input resistance, the voltage developed across the shunt resistor differs from the voltage reaching the input terminals.

Use the gain of the INA20x and shunt value to calculate the OUT voltage for the desired trip current. Configure R1 and R2 so that the current trip point is equal to the 0.6-V reference voltage.

8.2.3 Application Curve

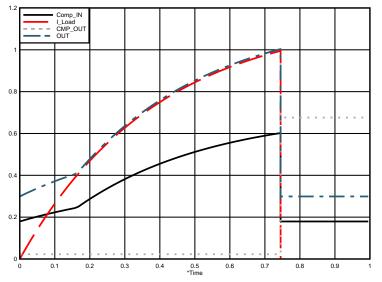


Figure 35. Low-Side Switch Overcurrent Shutdown Response

9 **Power Supply Recommendations**

The input circuitry of the INA20x devices can accurately measure beyond the power-supply voltage, V_s . For example, the V_s power supply is 5 V, whereas the load power-supply voltage is up to 80 V. However, the output voltage range of the OUT pin is limited by the voltages on the power supply pin.

9.1 Output vs Supply Ramp Considerations

Figure 36, Figure 37, and Figure 38 show the typical output voltages for high and low-side configurations with the given ramp supply voltage. These fluctuations on the output during power-up may require a controller to incorporate a blanking time to disregard the artifacts.



Output vs Supply Ramp Considerations (continued)

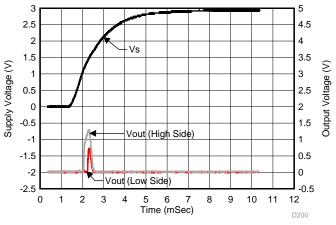
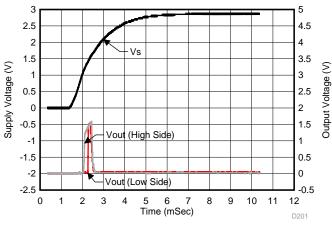


Figure 36. Analog Output vs Supply Ramp (INA200)





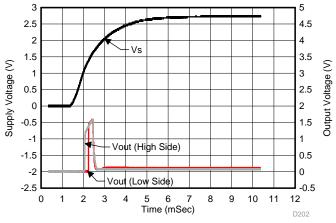


Figure 38. Analog Output vs Supply Ramp (INA202)



10 Layout

10.1 Layout Guidelines

- Connect the input pins to the sensing resistor using a Kelvin or 4-wire connection. This connection technique
 ensures that only the current-sensing resistor impedance is detected between the input pins. Poor routing of
 the current-sensing resistor commonly results in additional resistance present between the input pins. Given
 the very-low-ohmic value of the current resistor, any additional high-current carrying impedance causes
 significant measurement errors.
- The power-supply bypass capacitor must be placed as close as possible to the supply and ground pins. The recommended value of this bypass capacitor is 0.1 μF. Additional decoupling capacitance can be added to compensate for noisy or high-impedance power supplies.

10.2 Layout Example

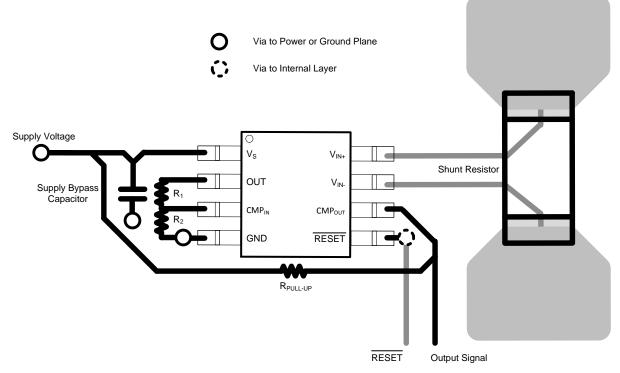


Figure 39. INA20x Layout Example

11 Device and Documentation Support

11.1 Related Links

The table below lists quick access links. Categories include technical documents, support and community resources, tools and software, and quick access to sample or buy.

| PARTS | PRODUCT FOLDER | ORDER NOW | TECHNICAL DOCUMENTS | TOOLS & SOFTWARE | SUPPORT & COMMUNITY |
|--------|----------------|------------|------------------------|---------------------|------------------------|
| INA200 | Click here | Click here | Click here | Click here | Click here |
| INA201 | Click here | Click here | Click here | Click here | Click here |
| INA202 | Click here | Click here | Click here | Click here | Click here |

Table 1. Related Links

11.2 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

TI E2E[™] Online Community *TI's Engineer-to-Engineer (E2E) Community.* Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

Design Support TI's Design Support Quickly find helpful E2E forums along with design support tools and contact information for technical support.

11.3 Trademarks

E2E is a trademark of Texas Instruments. All other trademarks are the property of their respective owners.

11.4 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

11.5 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.





PACKAGING INFORMATION

| Orderable Device | Status (1) | Package Type | Package Drawing | Pins | Package Qty | Eco Plan (2) | Lead finish/ Ball material (6) | MSL Peak Temp (3) | Op Temp (°C) | Device Marking (4/5) | Samples |
|------------------|---------------|--------------|--------------------|------|----------------|-----------------|--------------------------------------|----------------------|--------------|-------------------------|---------|
| INA200AID | ACTIVE | SOIC | D | 8 | 75 | RoHS & Green | NIPDAU | Level-2-260C-1 YEAR | -40 to 125 | INA 200A | Samples |
| INA200AIDGKR | ACTIVE | VSSOP | DGK | 8 | 2500 | RoHS & Green | NIPDAUAG | Level-2-260C-1 YEAR | -40 to 125 | BQH | Samples |
| INA200AIDGKT | ACTIVE | VSSOP | DGK | 8 | 250 | RoHS & Green | NIPDAUAG | Level-2-260C-1 YEAR | -40 to 125 | BQH | Samples |
| INA200AIDR | ACTIVE | SOIC | D | 8 | 2500 | RoHS & Green | NIPDAU | Level-2-260C-1 YEAR | -40 to 125 | INA 200A | Samples |
| INA201AID | ACTIVE | SOIC | D | 8 | 75 | RoHS & Green | NIPDAU | Level-2-260C-1 YEAR | -40 to 125 | INA 201A | Samples |
| INA201AIDGKR | ACTIVE | VSSOP | DGK | 8 | 2500 | RoHS & Green | Call TI NIPDAUAG NIPDAU | Level-2-260C-1 YEAR | -40 to 125 | BQJ | Samples |
| INA201AIDGKT | ACTIVE | VSSOP | DGK | 8 | 250 | RoHS & Green | Call TI NIPDAUAG NIPDAU | Level-2-260C-1 YEAR | -40 to 125 | BQJ | Samples |
| INA201AIDR | ACTIVE | SOIC | D | 8 | 2500 | RoHS & Green | NIPDAU | Level-2-260C-1 YEAR | -40 to 125 | INA 201A | Samples |
| INA202AID | ACTIVE | SOIC | D | 8 | 75 | RoHS & Green | NIPDAU | Level-2-260C-1 YEAR | -40 to 125 | INA 202A | Samples |
| INA202AIDGKR | ACTIVE | VSSOP | DGK | 8 | 2500 | RoHS & Green | Call TI | Level-2-260C-1 YEAR | -40 to 125 | BQL | Samples |
| INA202AIDGKT | ACTIVE | VSSOP | DGK | 8 | 250 | RoHS & Green | Call TI NIPDAUAG | Level-2-260C-1 YEAR | -40 to 125 | BQL | Samples |
| INA202AIDR | ACTIVE | SOIC | D | 8 | 2500 | RoHS & Green | NIPDAU | Level-2-260C-1 YEAR | -40 to 125 | INA 202A | Samples |

⁽¹⁾ The marketing status values are defined as follows: **ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.



PACKAGE OPTION ADDENDUM

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

⁽⁵⁾ Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

⁽⁶⁾ Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

OTHER QUALIFIED VERSIONS OF INA200, INA201, INA202 :

• Automotive : INA200-Q1, INA201-Q1, INA202-Q1

NOTE: Qualified Version Definitions:

• Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects

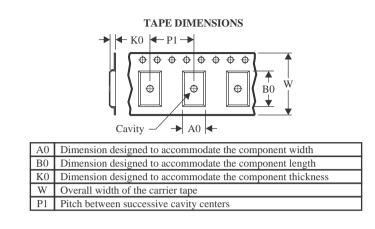


TEXAS

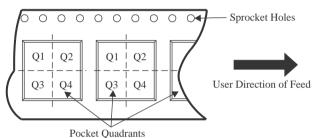
STRUMENTS

TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



| All dimensions are nomina | <u></u> | | | | | | | 2 | | | | |
|---------------------------|-----------------|--------------------|---|------|--------------------------|--------------------------|------------|------------|------------|------------|-----------|------------------|
| Device | Package Type | Package Drawing | | SPQ | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
| INA200AIDGKR | VSSOP | DGK | 8 | 2500 | 330.0 | 12.4 | 5.3 | 3.4 | 1.4 | 8.0 | 12.0 | Q1 |
| INA200AIDGKT | VSSOP | DGK | 8 | 250 | 330.0 | 12.4 | 5.3 | 3.4 | 1.4 | 8.0 | 12.0 | Q1 |
| INA200AIDR | SOIC | D | 8 | 2500 | 330.0 | 12.4 | 6.4 | 5.2 | 2.1 | 8.0 | 12.0 | Q1 |
| INA201AIDGKR | VSSOP | DGK | 8 | 2500 | 330.0 | 12.4 | 5.3 | 3.4 | 1.4 | 8.0 | 12.0 | Q1 |
| INA201AIDGKR | VSSOP | DGK | 8 | 2500 | 330.0 | 12.4 | 5.3 | 3.4 | 1.4 | 8.0 | 12.0 | Q1 |
| INA201AIDGKT | VSSOP | DGK | 8 | 250 | 180.0 | 12.4 | 5.3 | 3.4 | 1.4 | 8.0 | 12.0 | Q1 |
| INA201AIDGKT | VSSOP | DGK | 8 | 250 | 330.0 | 12.4 | 5.3 | 3.4 | 1.4 | 8.0 | 12.0 | Q1 |
| INA201AIDGKT | VSSOP | DGK | 8 | 250 | 330.0 | 12.4 | 5.3 | 3.4 | 1.4 | 8.0 | 12.0 | Q1 |
| INA201AIDR | SOIC | D | 8 | 2500 | 330.0 | 12.4 | 6.4 | 5.2 | 2.1 | 8.0 | 12.0 | Q1 |
| INA202AIDGKT | VSSOP | DGK | 8 | 250 | 330.0 | 12.4 | 5.3 | 3.4 | 1.4 | 8.0 | 12.0 | Q1 |
| INA202AIDR | SOIC | D | 8 | 2500 | 330.0 | 12.4 | 6.4 | 5.2 | 2.1 | 8.0 | 12.0 | Q1 |



PACKAGE MATERIALS INFORMATION

13-Dec-2024



| "All dimensions are nominal | | | | | | | |
|-----------------------------|--------------|-----------------|------|------|-------------|------------|-------------|
| Device | Package Type | Package Drawing | Pins | SPQ | Length (mm) | Width (mm) | Height (mm) |
| INA200AIDGKR | VSSOP | DGK | 8 | 2500 | 366.0 | 364.0 | 50.0 |
| INA200AIDGKT | VSSOP | DGK | 8 | 250 | 366.0 | 364.0 | 50.0 |
| INA200AIDR | SOIC | D | 8 | 2500 | 367.0 | 367.0 | 35.0 |
| INA201AIDGKR | VSSOP | DGK | 8 | 2500 | 367.0 | 367.0 | 35.0 |
| INA201AIDGKR | VSSOP | DGK | 8 | 2500 | 353.0 | 353.0 | 32.0 |
| INA201AIDGKT | VSSOP | DGK | 8 | 250 | 210.0 | 185.0 | 35.0 |
| INA201AIDGKT | VSSOP | DGK | 8 | 250 | 353.0 | 353.0 | 32.0 |
| INA201AIDGKT | VSSOP | DGK | 8 | 250 | 366.0 | 364.0 | 50.0 |
| INA201AIDR | SOIC | D | 8 | 2500 | 356.0 | 356.0 | 35.0 |
| INA202AIDGKT | VSSOP | DGK | 8 | 250 | 366.0 | 364.0 | 50.0 |
| INA202AIDR | SOIC | D | 8 | 2500 | 367.0 | 367.0 | 35.0 |

TEXAS INSTRUMENTS

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13-Dec-2024

TUBE



- B - Alignment groove width

*All dimensions are nominal

| Device | Package Name | Package Type | Pins | SPQ | L (mm) | W (mm) | Τ (μm) | B (mm) |
|-----------|--------------|--------------|------|-----|--------|--------|--------|--------|
| INA200AID | D | SOIC | 8 | 75 | 506.6 | 8 | 3940 | 4.32 |
| INA201AID | D | SOIC | 8 | 75 | 506.6 | 8 | 3940 | 4.32 |
| INA202AID | D | SOIC | 8 | 75 | 506.6 | 8 | 3940 | 4.32 |

DGK0008A



PACKAGE OUTLINE

VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



NOTES:

PowerPAD is a trademark of Texas Instruments.

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M. 2. This drawing is subject to change without notice. 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-187.



DGK0008A

EXAMPLE BOARD LAYOUT

[™] VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



NOTES: (continued)

- 6. Publication IPC-7351 may have alternate designs.
- 7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
- 8. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown
- on this view. It is recommended that vias under paste be filled, plugged or tented.
- 9. Size of metal pad may vary due to creepage requirement.



DGK0008A

EXAMPLE STENCIL DESIGN

[™] VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



11. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

12. Board assembly site may have different recommendations for stencil design.



D0008A



PACKAGE OUTLINE

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



NOTES:

1. Linear dimensions are in inches [millimeters]. Dimensions in parenthesis are for reference only. Controlling dimensions are in inches. Dimensioning and tolerancing per ASME Y14.5M.

- 2. This drawing is subject to change without notice.
- 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed .006 [0.15] per side.
- 4. This dimension does not include interlead flash.
- 5. Reference JEDEC registration MS-012, variation AA.



D0008A

EXAMPLE BOARD LAYOUT

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



D0008A

EXAMPLE STENCIL DESIGN

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

9. Board assembly site may have different recommendations for stencil design.



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