

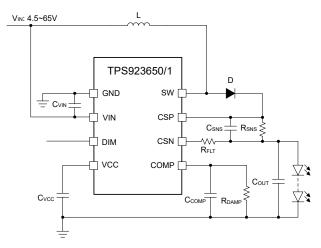
TPS923650/1 65V 1A/2A Boost/Buck-Boost LED Driver with PWM/Analog Dimming

1 Features

- 4.5V to 65V wide input range
- LED common cathode connection
- Integrated 300mΩ MOSFET:
 - Typical current limit (1.6A / 3.2A)
 - Switching frequency (400kHz / 1MHz)
- Advanced dimming options:
 - Analog dimming (200:1)
 - Fast PWM dimming (50ns pulse width)
- Full protection features:
 - LED open and short protection
 - Switching FET open and short protection
 - External component failure protection
 - Cycle-by-cycle current limit
 - Thermal shutdown
- Package: WSON-8, HVSSOP-8, SOT583

2 Applications

- Constant illumination:
 - Indoor and outdoor lighting
 - Appliance lighting
 - Cold/warm WLED lighting
 - Emergency and signage lighting
 - Security floodlight
 - LED bulb and lamp
 - LCD backlight
- Instant illumination:
 - Machine vision and camera flash
 - Fire alarm and strobe



Simplified Schematic

3 Description

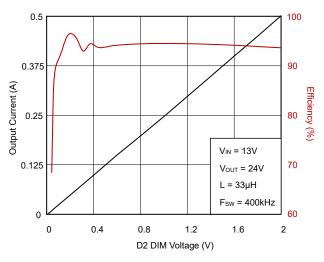
The TPS92365x family is a 1A / 2A non-synchronous Buck LED driver with 4.5V to 65V wide input range. By integrating the low-side NMOS, the device is capable of driving LEDs with high power density and high efficiency. The device also supports common cathodeconnection and single layer PCB. The switching frequency is set at 400kHz or 1MHz.

The TPS92365x family support PWM dimming by configuring through the DIM input pins by means of simple high and low signals. The TPS92365x family support analog dimming by configuring through the DIM input pins by means of analog voltage signals. The device adopts an adaptive off-time current mode control along with smart and accurate sampling to enable fast PWM dimming and achieve high dimming ratio.

The TPS92365x family also provides multiple systematic protections, including LED open and short, switching FET open and short, sense resistor open and short, and thermal shutdown.

C)evice	Informatio	n

PART NUMBER	PACKAGE	BODY SIZE (NOM)
TPS923650 TPS923651	WSON (8)	2.0mm x 2.0mm
	HVSSOP (8)	3.0mm x 3.0mm
TPS923650	SOT583 (8)	2.0mm x 1.2mm



Dimming Linearity and Efficiency

An IMPORTANT NOTICE at the end of this data sheet addresses availability, warranty, changes, use in safety-critical applications, intellectual property matters and other important disclaimers. PRODUCTION DATA.



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4 Device Comparison Table

Part Number	Package	Typical Current Limit	Switching Frequency	LED Dimming	Junction Temperature
TPS923651D1DSGR	WSON (8)	3A	400kHz	PWM	-40°C to 125°C
TPS923651D2DSGR	WSON (8)	3A	400kHz	Analog	-40°C to 125°C
TPS923651D1DGNR	HVSSOP (8)	3A	400kHz	PWM	-40°C to 125°C
TPS923651D2DGNR	HVSSOP (8)	3A	400kHz	Analog	-40°C to 125°C
TPS923650D1DSGR	WSON (8)	1.5A	1MHz	PWM	-40°C to 125°C
TPS923650D2DSGR	WSON (8)	1.5A	1MHz	Analog	-40°C to 125°C
TPS923650D1DGNR	HVSSOP (8)	1.5A	1MHz	PWM	-40°C to 125°C
TPS923650D2DGNR	HVSSOP (8)	1.5A	1MHz	Analog	-40°C to 125°C
TPS923650D1DRLR	SOT583 (8)	1.5A	400kHz	PWM	-40°C to 125°C
TPS923650D2DRLR	SOT583 (8)	1.5A	400kHz	Analog	-40°C to 125°C



5 Pin Configuration and Functions

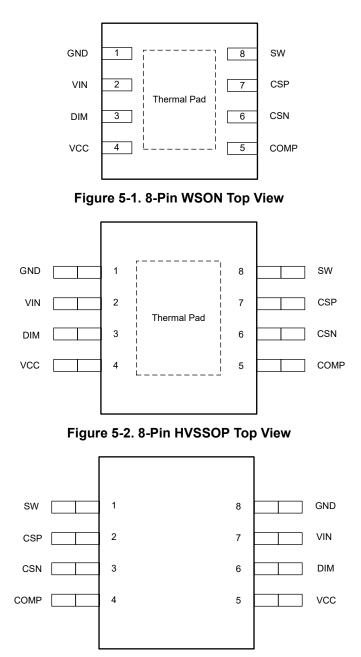






Table 5-1. Pin Functions

	PIN				
NAME	WSON Package	SOP Package	SOT Package	TYPE ⁽¹⁾	DESCRIPTION
GND	1	1	8	G	Ground pin.
VIN	2	2	7	Р	Input power pin.
DIM	3	3	6	I	PWM dimming pin for D1 version. Input PWM signal for PWM dimming. Analog dimming pin for D2 version. Input analog signal for analog dimming.
VCC	4	4	5	Р	Internal LDO output pin. Connect with a 16V, 1µF capacitor to GND.
СОМР	5	5	4	I/O	Error-amilifier output. Connect capacitors to GND. Different capacitor values determine different softstart times and bandwidths.
CSN	6	6	3	I	LED current sense negative pin.
CSP	7	7	2	I	LED current sense positive pin.
sw	8	8	1	Р	Switching node pin. Internally connected to the low-side MOSFET. Connect with the power inductor and the schottky diode.
Thermal Pad	Y	Y	N/A	NC	No connection.

(1) I = Input, O = Output, P = Supply, G = Ground



6 Specifications

6.1 Absolute Maximum Ratings

over operating ambient temperature range (unless otherwise noted)⁽¹⁾

		MIN	MAX	UNIT
Voltage on pins VIN, CSP, CSN, SW		-0.3	65	V
Voltage on pins VCC, DIM, COMP		-0.3	5.5	V
TJ	Junction temperature	-40	125	°C
T _{stg}	Storage temperature	-65	150	°C

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. Theseare stress ratings only, which do not imply functional operation of the device at these or anyother conditions beyond those indicated under Recommended OperatingConditions. Exposure to absolute-maximum-rated conditions for extended periods mayaffect device reliability.

6.2 ESD Ratings

			VALUE	UNIT	
V	Electrostatic discharge	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 ⁽¹⁾	±2000	V	
V _(ESD)	Liechostatic discharge	Charged-device model (CDM), per JEDEC specification JESD22-C101 ⁽²⁾	±500	v	

JEDEC document JEP155 states that 500V HBM allows safemanufacturing with a standard ESD control process.
 JEDEC document JEP157 states that 250V CDM allows safemanufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions

over operating ambient temperature range (unless otherwise noted)

		MIN	MAX	UNIT
V _{IN}	Supply voltage range	4.5	63	V
V _{SW}	Switching node voltage range	0	63	V
V _{CSP} , V _{CSN}	Sense common-mode voltage range	0	63	V
V _{VCC}	LDO output voltage range	0	5	V
V _{DIM}	Dimming voltage range	0	5	V
V _{COMP}	Compensation capacitor voltage range	0	5	V
T _A	Operating ambient temperature	-40	85	°C

6.4 Thermal Information

		TPS923650/1	TPS923650/1	TPS923650	
	THERMAL METRIC ⁽¹⁾	WSON	HVSSOP	SOT	UNIT
		8 PINS	8 PINS	8 PINS	
R _{0JA}	Junction-to-ambient thermal resistance	66.9	47.8	113.1	°C/W
R _{0JC(top)}	Junction-to-case (top) thermal resistance	79.2	74.1	41.9	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	31.1	20.4	24.0	°C/W
Ψ _{JT}	Junction-to-top characterization parameter	2.2	4.6	1.0	°C/W
Ψ _{JB}	Junction-to-board characterization parameter	31.1	20.4	23.6	°C/W

(1) For more information about traditional and new thermalmetrics, see the *Semiconductor and IC Package Thermal Metrics* application report, SPRA953.



6.5 Electrical Characteristics

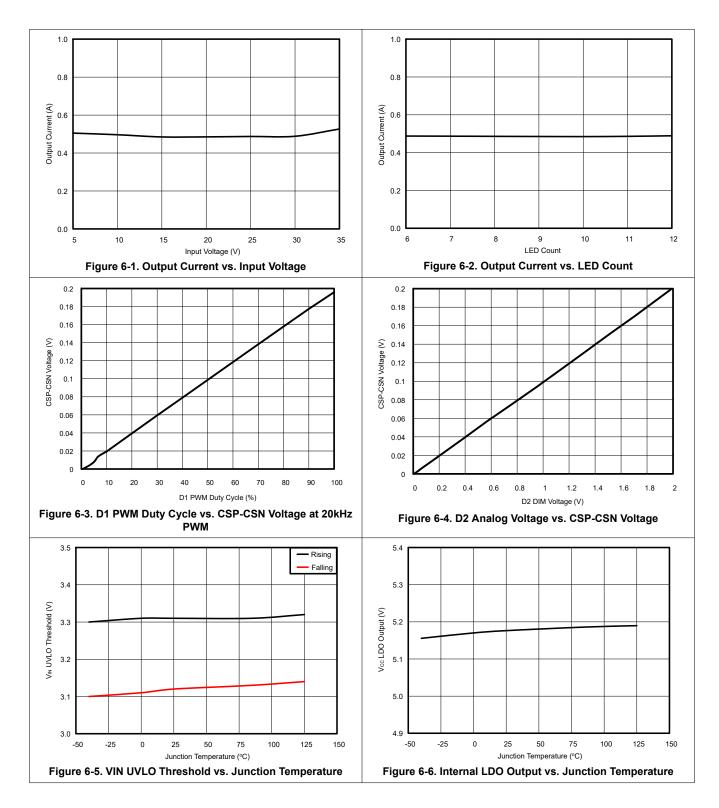
The electrical ratings specified in this section apply to all specifications in this document, unless otherwise noted. These specifications are interpreted as conditions that do not degrade the device parametric or functional specifications for the life of the product containingit. $T_J = -40^{\circ}$ C to $+125^{\circ}$ C, $V_{IN} = 7$ V, (unlessotherwise noted).

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
INPUT SUPPLY						
		Rising V _{IN}	3.0	3.2	3.4	V
V _{VIN_UVLO}	V _{IN} undervoltage lockout	Falling V _{IN}	2.8	3.0	3.2	V
	Hysteresis			0.2		V
I _{OFF}	PWM off quiesent current from V _{IN}	V _{DIM} = 0V, device enabled		1.0	1.3	mA
I _{OP}	Normal operating current	400kHz switching frequency		2.3		mA
I _{OP}	Normal operating current	1MHz switching frequency		3.5		mA
V _{VCC}	Internal LDO output voltage	I _{VCC} = 5mA	5.0	5.15	5.3	V
I _{VCC_LIM}	Internal LDO output current limit		15	20	26	mA
DIMMING	L					
V _{PWM_L}	DIM low-level input voltage (D1 version)				0.4	V
V _{PWM_H}	DIM high-level input voltage (D1 version)		1.2			V
t _{PWM_OUT_ON}	PWM output minimum on time (D1 version)				100	ns
t _{PWM_IN_ON}	PWM input minimum on time (D1 verison)				100	ns
V _{ADIM}	DIM input voltage range (D2 version)		0		2.2	V
FEEDBACK AND	D ERROR AMPLIFIER					
g _{M(ea)}	Transconductance gain	V _{DIM} = 2V, V _{CSP-CSN} = 200mV	205	265	325	μA/V
ICOMP	Source/sink current	V_{DIM} = 2V, $V_{\text{CSP-CSN}}$ = 200mV ± 200mV	±24	±40	±56	μA
V _{REF}	CSP-CSN pin voltage	V _{DIM} = 2V	193	200	207	mV
V _{REF}	CSP-CSN pin voltage	V _{DIM} = 0.2V	18.5	20	21.5	mV
POWER STAGE						
R _{DSON}	Switching FET on resistance	V _{IN} ≥ 5V		300		mΩ
t _{min_ON}	Switching FET minimum on time			140	160	ns
t _{min_OFF}	Switching FET minimum off time			140	160	ns
f _{SW}	Switching FET frequency (TPS923651, TPS923650DRLR)			0.4		MHz
f _{SW}	Switching FET frequency (TPS923650DSGR, TPS923650DGNR)			1.0		MHz
CURRENT LIMIT	Г					
I _{LIM}	Switching FET cycle-by-cycle current limit (TPS923650)		1.4	1.6	1.8	А
I _{LIM}	Switching FET cycle-by-cycle current limit (TPS923651)		2.8	3.2	3.6	А
THERMAL PRO	TECTION	·	· · · ·			
	Thermal shutdown temperature			165		°C
T _{TSD}	Hysteresis			15		°C



6.6 Typical Characteristics

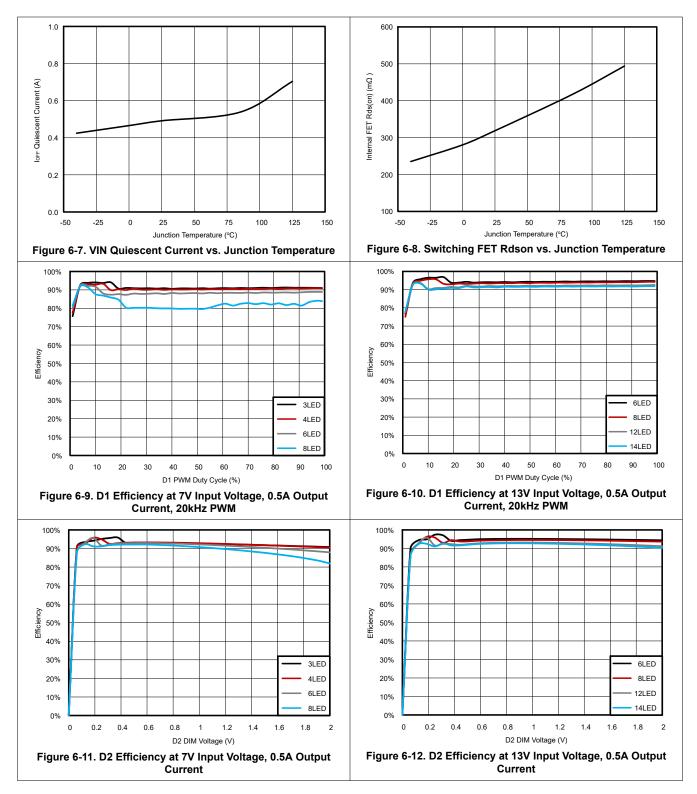
 V_{IN} = 12V, LED count = 12, F_{SW} = 400kHz, L = 33µH, unless otherwise specified





6.6 Typical Characteristics (continued)

 V_{IN} = 12V, LED count = 12, F_{SW} = 400kHz, L = 33µH, unless otherwise specified





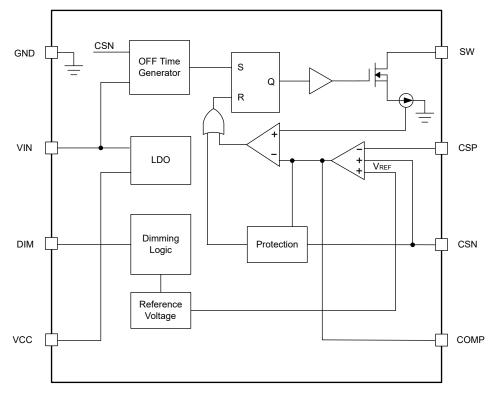
7 Detailed Description

7.1 Overview

The TPS92365x family is a 1A / 2A non-synchronous Boost / Buck-Boost LED driver with 4.5V to 65V wide input range. By integrating the low-side NMOS switch with constant current control, the device is capable of driving LEDs with high power density and high efficiency. The device also supports common cathode connection and single layer PCB design, hence saving cost of connector, harness and PCB. The switching frequency is at 400kHz or 1MHz.

The TPS92365x family support PWM dimming by configuring through the DIM input pins by means of simple high and low signals. The TPS92365x family support analog dimming by configuring through the DIM input pins by means of analog signals. In PWM dimming, LED is turned on and off corresponding to on and off of the PWM input signal at DIM input pin. The PWM dimming mode supports ultra-narrow pulse width down to 50ns. In analog dimming, LED current is regulated corresponding to the analog voltage of the input signal at DIM input pin. The device adopts an adaptive off-time current mode control along with smart and accurate sampling to enable fast PWM dimming and achieve high dimming ratio. The compensation bandwidth can be adjusted through an external capacitor based on system requirement.

For safety and protection, the devices support full systematic protections including LED open and short, switching FET open and short, sense resistor open and short, and thermal shutdown protection.



7.2 Functional Block Diagram



7.3 Feature Description

7.3.1 Adaptive Off-Time Current Mode Control

The TPS923650/1 device adopts an adaptive off-time current mode control to support fast transient response over a wide range of operation. The switching frequency is set at 400kHz or 1MHz.

For average output current regulation, the sensed voltage across the sensing resistor between the CSP and CSN pins is compared with the internal voltage reference, V_{REF} , through the error amplifier. The output of the error amplifier, V_{COMP} , passes through an external compensation network and is then compared with the peak current feedback at the PWM comparator. During each switching cycle, when the internal NMOS FET is turned on, the peak current is sensed through the internal FET. When the sensed value of peak current reaches V_{COMP} at the input of PWM comparator, the NMOS FET is turned off and the adaptive off-time counter starts counting. Once the adaptive off-time counter stops counting, the counter is reset until when the NMOS FET stays off. The counting off time is determined by the external resistor connected to the FSET pin and the input/output feedforward. Thus, the device is able to maintain a nearly constant switching frequnecy at steady state and regulate the output average current at a desired value.

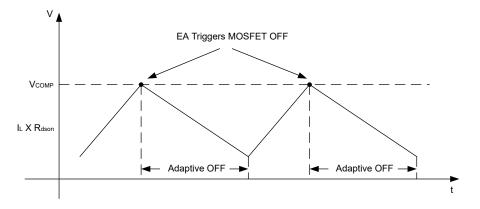


Figure 7-1. Adaptive off-time current mode control method

7.3.2 Setting LED Current

The LED current is set by the external sensing resistor between CSP and CSN pins. The internal voltage reference, V_{REF} , for instance, is set at 200mV for full-scale LED current, I_{LED_FS} , and the sensing resistor can be calculated using the equation below.

$$R_{SENSE} = \frac{V_{REF}}{I_{LED}_{FS}}$$
(1)

where

V_{REF} = 200mV

An offset on V_{REF} need to be considered due to voltage drop on R_{FLT} with common-mode leakage current of CSP and CSN pins.

7.3.3 Internal Soft Start

The TPS923650/1 implements the internal soft-start function. Once V_{IN} rises above V_{VIN_MIN}, the internal LDO starts to charge V_{CC} capacitor. It takes approximately 800µs for V_{CC} to rise above V_{VIN_UVLO} if a 1µF capacitor is connected to V_{CC} pin. The POR is enabled right after V_{CC} above V_{VIN_UVLO}. In this case, if using 1µF V_{CC} capacitor, it is recommended to wait for 1ms to start dimming after V_{IN} rises above V_{VIN_MIN}.

If DIM pin starts to rise or has the first PWM pulse appearing after V_{CC} rises above V_{VIN_UVLO} , the device starts switching right away. For D1 version, the initial PWM pulse can be as small as 50ns at DIM input pin to start dimming.

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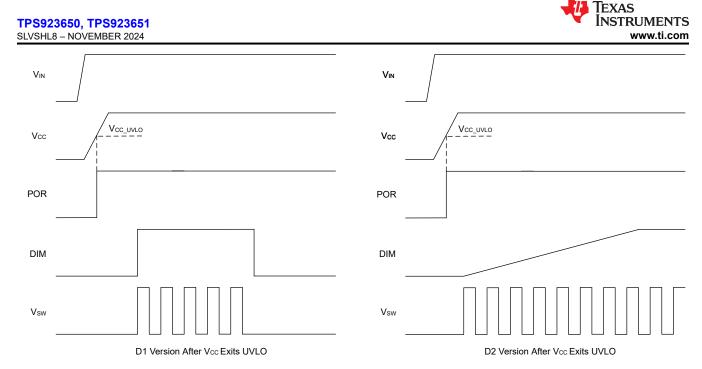


Figure 7-2. Startup Sequence

7.3.4 Dimming Mode

The TPS923650D1 and TPS923651D1 devices enable PWM dimming mode. The TPS923650D2 and TPS923651D2 devices enable analog dimming mode.

The configuration to dimming modes are shown as below

Dimming Mode	Version	DIM Pin
PWM Dimming	D1	PWM signal
Analog Dimming	D2	Analog signal



7.3.4.1 PWM Dimming

The TPS923650D1 and TPS923651D1 support PWM input signals with ultra-narrow pulse width down to 50-ns for direct PWM dimming. The PWM dimming starts when the DIM input pin is configured by a PWM input signal.

When the PWM input signal at the DIM pin turns from low to high, the internal NMOS FET starts switching and the inductor current rises to the determined value set by sense resistor. The LED current is then regulated at the determined value as long as the PWM input signal stays high. When the PWM input signal turns from high to low, the internal FET is turned off causing the inductor current falling to zero. The internal FET maintains off and the LED current stays zero as long as the PWM input signal stays low.

7.3.4.2 Analog Dimming

The TPS923650D2 and TPS923651D2 support analog dimming which regulates the LED current through the analog input signal at the DIM pin.

The internal voltage reference, V_{REF} , starts to rise after the device exit UVLO. Once an analog voltage appears at the DIM pin, V_{REF} continues to increase until changing to the desired value in proportion to the analog voltage.

 V_{REF} is 200mV when the analog input signal at the DIM pin is 2V, for instance, and V_{REF} is 20mV when the analog input signal is 0.2V. V_{REF} is clamped at 220mV when the analog input signal at the DIM pin is higher than 2.2V. V_{REF} is 0V and the device stops switching when the analog input signal is lower than 10mV. The circuit is able to respond to the voltage change of the analog input signal with micro-seconds delay.



7.3.5 Fault Protection

The TPS923650/1 is able to provide fault protections in many fault conditions, including LED open, LED ± short, LED short to GND, sense resistor open and short, internal switching FET open and short, and thermal shutdown. **Table 7-2. Protections**

ТҮРЕ	CRITERION	BEHAVIOR
LED open load	V _{CSN} > 65V	The device stops switching and recovers when fault is removed.
LED+ and LED- short circuit (Buck- Boost)	V _{CSN} - V _{IN} < 100mV	The device keeps switching.
LED+ short to GND	V _{CSP} - V _{CSN} > 300mV	The device stops switching and recovers when fault is removed.
Sense-resistor open circuit	V_{CSP} - V_{CSN} > 300mV	The device stops switching and recovers when fault is removed.
Sense-resistor short circuit	COMP pin is clamped high	The device keeps switching under the cycle-by- cycle current limit.
Switching FET open circuit	COMP pin is clamped high	The device stops switching and recovers when fault is removed.
Switching FET short circuit	COMP pin is clamped high	The device stops switching and recovers when fault is removed.
Thermal shutdown	T _J > T _{TSD}	The device stops switching and recovers when T_J falls below the hysteresis level.



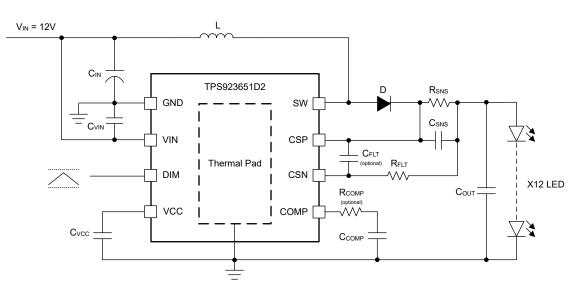
8 Application and Implementation

8.1 Application Information

The TPS923650/1 is typically used as a Boost / Buck-Boost converter to drive one or more LEDs from an input from 4.5V to 63V range.

8.2 Typical Application

8.2.1 TPS923651D2 12V Input, 1A Output, 8-piece WLED Driver With Analog Dimming





8.2.1.1 Design Requirements

For this design example, use the parameters in the following table.

Table 8-1. Design Parameters										
PARAMETER	VALUE									
Input voltage range	12V ±10%									
LED forward voltage	3.0V									
Output voltage	24V (3.0V × 8)									
Maximum LED current	1A									
Inductor current ripple	30% of maximum LED current									
LED current ripple	20mA or less									
Input voltage ripple	400mV or less									
Dimming type	Analog dimming with TPS923651D2: 0V to 2V analog input at the DIM pin									

Table 8-1. Design Parameters



8.2.1.2 Detailed Design Procedure

8.2.1.2.1 Inductor Selection

For this design, the input voltage is a 12V rail with 10% variation. The output is 8 white LEDs in series and the inductor current ripple by requirement is less than 30% of maximum inductor current. To choose a proper peak-to-peak inductor current ripple, the low-side FET current limit should not be violated when the converter works in full-load condition. This requires half of the peak-to-peak inductor current ripple to be lower than that limit. Another consideration is to ensure reasonable inductor core loss and copper loss caused by the peak-to-peak current ripple. Once this peak-to-peak inductor current ripple is chosen, use the equation below to calculate the recommended value of the output inductor L.

$$L = \frac{V_{IN}(max) \times (V_{OUT} - V_{IN}(max))}{V_{OUT} \times K_{IND} \times I_{L}(max) \times f_{SW}}$$
(2)

where

- K_{IND} is a coefficient that represents the amount of inductor ripple current relative to the maximum LED current.
- I_{L(max)} is the maximum inductor current.
- f_{SW} is the switching frequency.
- V_{IN(max)} is the maximum input voltage.
- V_{OUT} is the sum of the voltage across LED load and the voltage across sense resistor.

With the chosen inductor value, the user can calculate the actual inductor current ripple using the equation below.

$$I_{L(ripple)} = \frac{V_{IN}(max) \times (V_{OUT} - V_{IN}(max))}{V_{OUT} \times L \times f_{SW}}$$
(3)

The ratings of inductor RMS current and saturation current must be greater than those seen in the system requirement. This is to ensure no inductor overheat or saturation occurring. During power up, transient conditions or fault conditions, the inductor current may exceed its normal operating current and reach the current limit. Therefore, it is preferred to select a saturation current rating equal to or greater than the converter current limit. The peak-inductor-current and RMS current equations are shown in the equations below.

$$I_{L(peak)} = I_{L(max)} + \frac{I_{L(ripple)}}{2}$$
(4)

$$I_{L(rms)} = \sqrt{I_{L(max)}^{2} + \frac{I_{L(ripple)}^{2}}{12}}$$
(5)

In this design, $V_{IN(max)} = 12V$, $V_{OUT} = 24V$, $I_{LED} = 1A$, $f_{SW} = 400$ kHz, choose $K_{IND} = 0.3$, the calculated inductance is 25µH. A 33µH inductor is chosen. With this inductor, the ripple, peak, and rms currents of the inductor are 0.45A, 2.2A, and 2.01A, respectively.

8.2.1.2.2 Input Capacitor Selection

An input capacitor is required to reduce the surge current drawn from the input supply and the switching noise coming from the device. Electrolytic capacitors are recommended for energy storage. Ceramic capacitors with X5R or X7R dielectrics are highly recommended because of their low ESR and small temperature coefficients. For most applications, it is recommended to place a 1μ F ceramic capacitor along with a 0.1μ F capacitor from VIN to GND to provide high-frequency filtering. The input capacitor voltage rating must be greater than the maximum input voltage. Use the equation below to calculate the input ripple voltage, where ESR_{CIN} is the ESR of input capacitor, and K_{DR} is the derating coefficient of ceramic capacitance at the applied DC voltage.

$$V_{IN(ripple)} = \frac{I_{L(ripple)}}{8 \times C_{IN} \times f_{SW}}$$
(6)



In this design, a 33µF, 25V electrolytic capacitor, a 1µF, 25V X7R ceramic capacitor and a 0.1µF, 25V X7R ceramic capacitor are chosen, yielding around 140mV input ripple voltage.

8.2.1.2.3 Output Capacitor Selection

The output capacitor reduces the high-frequency current ripple through the LED string. Excessive current ripple increases the RMS current in the LED string, therefore increasing the LED temperature.

1. Calculate the total dynamic resistance of the LED string (R_{LED}) using the LED manufacturer's datasheet.

2. Calculate the required impedance of the output capacitor (Z_{OUT}) given the acceptable peak-to-peak ripple current through the LED string, $I_{LED(ripple)}$. $I_{L(ripple)}$ is the peak-to-peak inductor ripple current as calculated with the selected inductor.

3. Calculate the minimum effective output capacitance required.

4. Increase the output capacitance appropriately due to the derating effect of applied DC voltage.

See the equation below.

$$R_{LED} = \frac{\Delta V_F}{\Delta I_F} \times \# \text{ of } LEDs$$
(7)

$$Z_{COUT} = \frac{R_{LED} \times I_{LED(ripple)}}{I_{L(max)} - I_{LED(ripple)}}$$
(8)

$$C_{COUT} = \frac{1}{2\pi \times f_{SW} \times Z_{COUT}}$$
(9)

Once the output capacitor is chosen, the equation below can be used to estimate the peak-to-peak ripple current through the LED string.

$$I_{LED(ripple)} = \frac{Z_{COUT} \times I_{L(max)}}{Z_{COUT} + R_{LED}}$$
(10)

Osram WLED is used here. The dynamic resistance of the LED is 0.67Ω at 2A forward current. Ceramic capacitors with X5R or X7R dielectrics are highly recommended because of their low ESR and small temperature coefficients. In this design, a 10µF, 100V X7R ceramic capacitor and a 0.1µF, 100V X7R ceramic capacitor are chosen. The calculated ripple current of the LED is about 15mA.

8.2.1.2.4 Sense Resistor Selection

The maximum LED current is 1A at 2V analog input and the corresponding V_{REF} is 200mV. By using , the sense resistance is calculated as 200m Ω .

Note that the power consumption of the sense resistor is 200mW, requiring enough margin of the resistor's power rating in selection.

8.2.1.2.5 Other External Components Selection

In this design, a 100 Ω resistor is recommended for R_{FLT} at CSN pin to avoid noise injection and increase robustness. An optional 1nF, 50V X7R ceramic capacitor is chosen for C_{FLT} across CSP-CSN pins to filter high-frequency noise of sense feedback. Using the equation below, a 10 μ F, 50V X7R ceramic capacitor is chosen for C_{SNS} across R_{SNS} to suppress the ac magnitude of sense feedback less than 200mV.

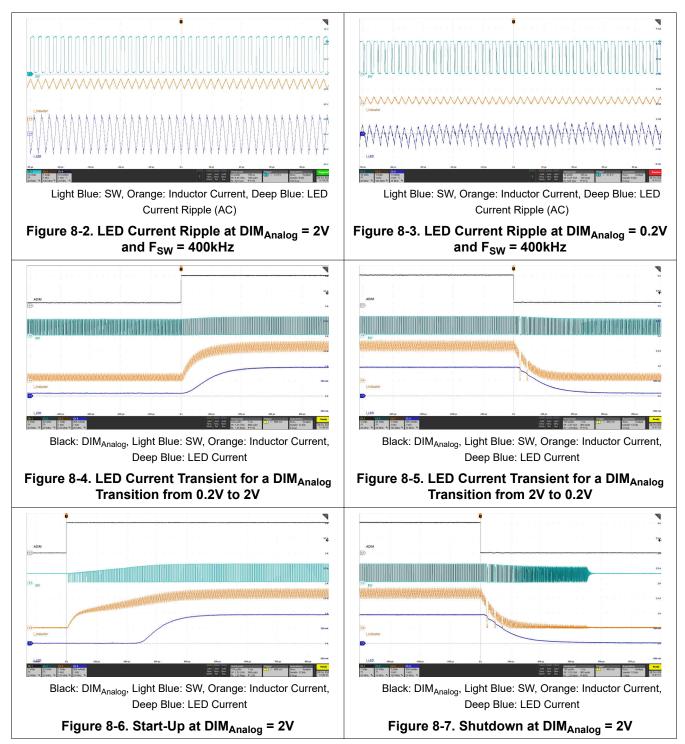
$$C_{SENSE} = \frac{0.25 \times I_L(max)}{200mV \times f_{SW}}$$
(11)

For loop stability, it is recommended to select a 10nF, 10V X7R ceramic capacitor for C_{COMP} and an optional 100 Ω resistor for R_{COMP} .

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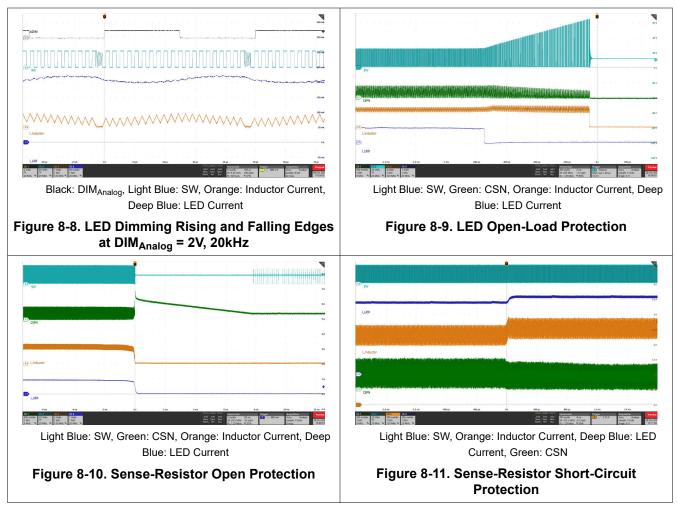


8.2.1.3 Application Curves





TPS923650, TPS923651 SLVSHL8 – NOVEMBER 2024



8.2.2 TPS923650D1 Buck-Boost, 24V Input, 0.5A Output, 4-piece WLED Driver with PWM Dimming

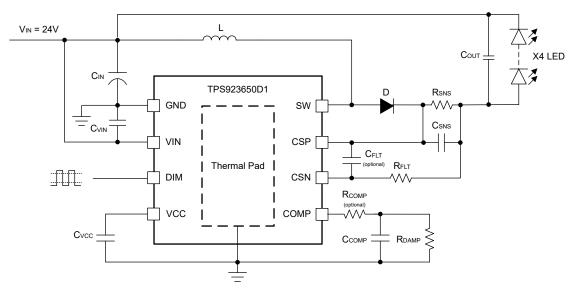


Figure 8-12. Buck-Boost, 24V Input, 0.5A Output, 4-piece WLED, PWM Dimming Reference Design



8.2.2.1 Design Requirements

For this design example, use the parameters in the following table.

Table 8-2. Design Parameters

PARAMETER	VALUE					
Input voltage range	24V ±10%					
LED forward voltage	3.0V					
Output voltage	12V (3.0V × 4)					
Maximum LED current	0.5A					
Inductor current ripple	30% of maximum LED current					
LED current ripple	20mA or less					
Input voltage ripple	400mV or less					
Dimming type	PWM dimming with TPS923650D1: 0% to 100%, 1kHz PWM input at the DIM pin					

8.2.2.2 Detailed Design Procedure

8.2.2.2.1 Inductor Selection

For this design, the input voltage is a 24V rail with 10% variation. The output is 4 white LEDs in series and the inductor current ripple by requirement is less than 30% of maximum inductor current. To choose a proper peak-to-peak inductor current ripple, the low-side FET current limit should not be violated when the converter works in no-load condition. This requires half of the peak-to-peak inductor current ripple to be lower than that limit. Another consideration is to ensure reasonable inductor core loss and copper loss caused by the peak-to-peak current ripple. Once this peak-to-peak inductor current ripple is chosen, use the equation below to calculate the recommended value of the output inductor L.

$$L = \frac{V_{IN}(max) \times V_{OUT}}{\left(V_{OUT} + V_{IN}(max)\right) \times K_{IND} \times I_{L}(max) \times f_{SW}}$$
(12)

where

- K_{IND} is a coefficient that represents the amount of inductor ripple current relative to the maximum LED current.
- I_{L(max)} is the maximum inductor current.
- f_{SW} is the switching frequency.
- V_{IN(max)} is the maximum input voltage.
- V_{OUT} is the sum of the voltage across LED load and the voltage across sense resistor.

With the chosen inductor value, the user can calculate the actual inductor current ripple using the equation below.

$$I_{L(ripple)} = \frac{V_{IN(max)} \times V_{OUT}}{\left(V_{OUT} + V_{IN(max)}\right) \times L \times f_{SW}}$$
(13)

The ratings of inductor RMS current and saturation current must be greater than those seen in the system requirement. This is to ensure no inductor overheat or saturation occurring. During power up, transient conditions or fault conditions, the inductor current may exceed its normal operating current and reach the current limit. Therefore, it is preferred to select a saturation current rating equal to or greater than the converter current limit. The peak-inductor-current and RMS current equations are shown in the equations below.

$$I_{L(peak)} = I_{L(max)} + \frac{I_{L(ripple)}}{2}$$
(14)

$$I_{L(rms)} = \sqrt{I_{L(max)}^{2} + \frac{I_{L(ripple)}^{2}}{12}}$$
(15)

In this design, $V_{IN(max)} = 24V$, $V_{OUT} = 12V$, $I_{LED} = 0.5A$, $f_{SW} = 1MHz$, choose $K_{IND} = 0.3$, the calculated inductance is 35μ H. A 33μ H inductor is chosen. With this inductor, the ripple, peak, and rms currents of the inductor are 0.24A, 0.87A, and 0.76A, respectively.

8.2.2.2.2 Input Capacitor Selection

An input capacitor is required to reduce the surge current drawn from the input supply and the switching noise coming from the device. Electrolytic capacitors are recommended for energy storage. Ceramic capacitors with X5R or X7R dielectrics are highly recommended because of their low ESR and small temperature coefficients. For most applications, it is recommended to place a 10μ F capacitor along with a 0.1μ F capacitor from VIN to GND to provide high-frequency filtering. The input capacitor voltage rating must be greater than the maximum input voltage. Use the equation below to calculate the input ripple voltage, where ESR_{CIN} is the ESR of input capacitor, and K_{DR} is the derating coefficient of ceramic capacitance at the applied DC voltage.

$$V_{IN(ripple)} = \frac{I_{L(max)}}{2\pi \times f_{PWM} \times C_{OUT}}$$
(16)



In this design, a 10µF, 50V electrolytic capacitor, a 22µF, 50V X7R ceramic capacitor and a 0.1µF, 50V X7R ceramic capacitor are chosen, yielding around 270mV input ripple voltage.

8.2.2.2.3 Output Capacitor Selection

The output capacitor reduces the high-frequency current ripple through the LED string. Excessive current ripple increases the RMS current in the LED string, therefore increasing the LED temperature.

1. Calculate the total dynamic resistance of the LED string (R_{LED}) using the LED manufacturer's datasheet.

2. Calculate the required impedance of the output capacitor (Z_{OUT}) given the acceptable peak-to-peak ripple current through the LED string, $I_{LED(ripple)}$. $I_{L(ripple)}$ is the peak-to-peak inductor ripple current as calculated with the selected inductor.

3. Calculate the minimum effective output capacitance required.

4. Increase the output capacitance appropriately due to the derating effect of applied DC voltage.

See the equations below.

$$R_{LED} = \frac{\Delta V_F}{\Delta I_F} \times \# \text{ of } LEDs$$
(17)

$$Z_{COUT} = \frac{R_{LED} \times I_{LED(ripple)}}{I_{L(max)} - I_{LED(ripple)}}$$
(18)

$$C_{COUT} = \frac{1}{2\pi \times f_{SW} \times Z_{COUT}}$$
(19)

Once the output capacitor is chosen, the equation below can be used to estimate the peak-to-peak ripple current through the LED string.

$$I_{LED(ripple)} = \frac{Z_{COUT} \times I_{L(max)}}{Z_{COUT} + R_{LED}}$$
(20)

Osram WLED is used here. The dynamic resistance of the LED is 0.67Ω at 1A forward current. Ceramic capacitors with X5R or X7R dielectrics are highly recommended because of their low ESR and small temperature coefficients. In this design, a 4.7μ F, 100V X7R ceramic capacitor and a 0.1μ F, 100V X7R ceramic capacitor are chosen. The calculated ripple current of the LED is about 10mA.

8.2.2.2.4 Sense Resistor Selection

The maximum LED current is 0.5A at 100% PWM duty and the corresponding V_{REF} is 200mV. By using the equation below, the sense resistance is calculated as $400m\Omega$.

Note that the power consumption of the sense resistor is 100mW, requiring enough margin of the resistor's power rating in selection.

8.2.2.2.5 Other External Components Selection

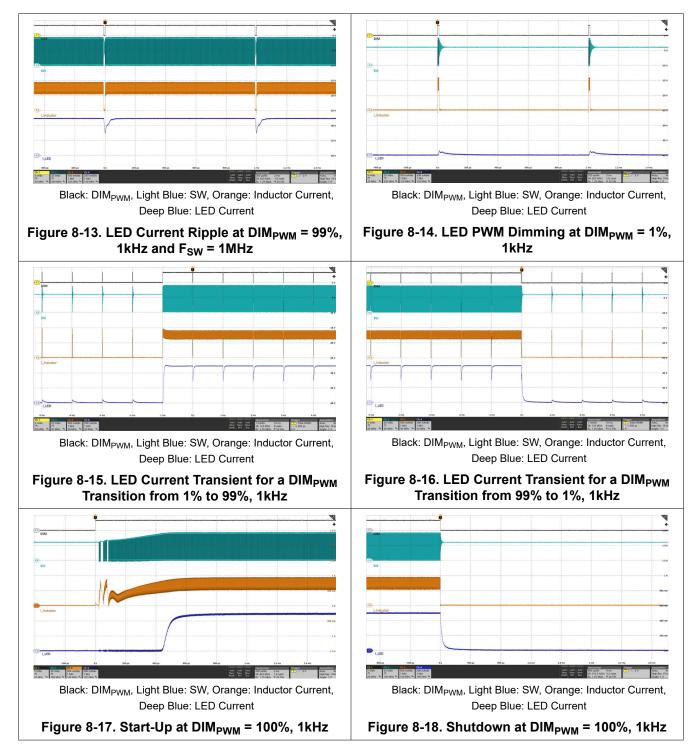
In this design, a 100 Ω resistor is recommended for R_{FLT} at CSN pin to avoid noise injection and increase robustness. An optional 1nF, 50V X7R ceramic capacitor is chosen for C_{FLT} across CSP-CSN pins to filter high-frequency noise of sense feedback. Using the equation below, a 2.2 μ F, 50V X7R ceramic capacitor is chosen for C_{SNS} to suppress the ac magnitude of sense feedback less than 200mV.

$$C_{SNS} = \frac{0.25 \times I_L(max)}{200mV \times f_{SW}}$$
(21)

For loop stability, it is recommended to select a 10nF, 10V X7R ceramic capacitor for C_{COMP} and an optional 100 Ω resistor for R_{COMP} . A 20M Ω resistor is chosen for R_{DAMP} to suppress the overshoot current at rising edge of PWM on.

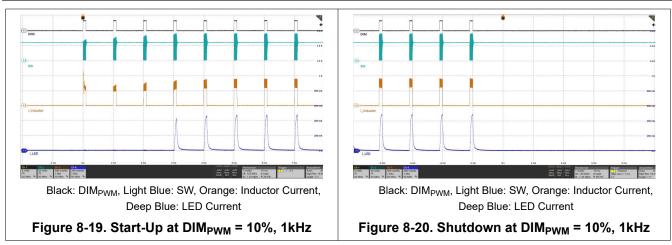


8.2.2.3 Application Curves











8.3 Power Supply Recommendations

The device is designed to operate from an input voltage supply ranging between 4.5V and 63V. This input supply must be well regulated. The device requires an input capacitor to reduce the surge current drawn from the input supply and the switching noise from the device. Ceramic capacitors with X5R or X7R dielectrics are highly recommended because of their low ESR and small temperature coefficients. For most applications, a 10μ F capacitor is enough.

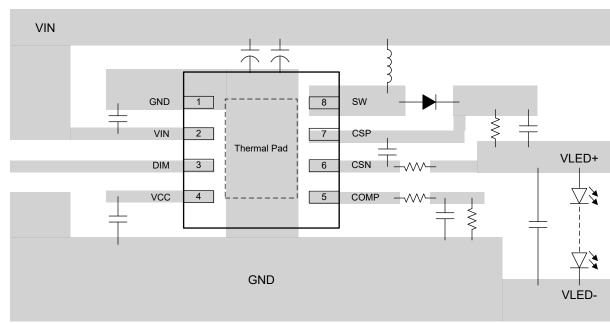
8.4 Layout

The TPS923650/1 requires a proper layout for optimal performance. The following section gives some guidelines to ensure a proper layout.

8.4.1 Layout Guidelines

An example of a proper layout for the TPS923650/1 device is shown in 8-Pin WSON Top View Layout Example.

- Creating a large GND plane for good electrical and thermal performance is important.
- The VIN and GND traces should be as wide as possible to reduce trace impedance. Wide traces have the additional advantage of providing excellent heat dissipation.
- Thermal vias can be used to connect the top-side GND plane to additional printed-circuit board (PCB) layers for heat dissipation and grounding.
- The input capacitors must be located as close as possible to the VIN pin and the GND pin.
- The VCC capacitor should be placed as close as possible to VCC pin to ensure stable LDO output voltage.
- The SW trace must be kept as short as possible to reduce parasitic inductance and thereby reduce transient voltage spikes. Short SW trace also reduces radiated noise and EMI.
- Do not allow switching current to flow under the device.
- The routing of CSN and CSP traces are recommended to be in parallel and kept as short as possible and placed away from the high-voltage switching trace and the ground shield.
- The compensation capacitor must be placed as close as possible to COMP pin so as to prevent oscillation and system instability.



8.4.2 Layout Example

Figure 8-21. 8-Pin WSON Top View Layout Example



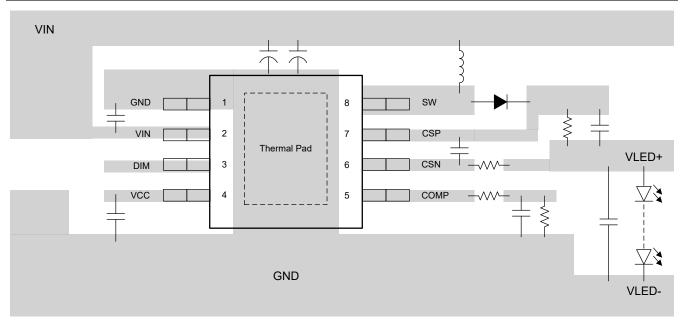


Figure 8-22. 8-Pin HVSSOP Top View Layout Example

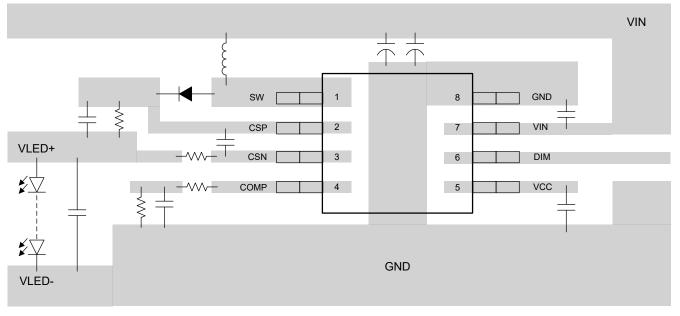


Figure 8-23. 8-Pin SOT583 Top View Layout Example

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9 Device and Documentation Support

9.1 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. Click on *Notifications* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

9.2 Support Resources

TI E2E[™] support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

9.3 Trademarks

TI E2E[™] is a trademark of Texas Instruments.

All trademarks are the property of their respective owners.

9.4 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

9.5 Glossary

TI Glossary This glossary lists and explains terms, acronyms, and definitions.

10 Revision History

DATE	REVISION	NOTES
November 2024	*	Initial release.

11 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the mostcurrent data available for the designated devices. This data is subject to change without notice and without revision of this document. For browser-based versions of this data sheet, see the left-hand navigation pane.

11.1 Package Option Addendum

Packaging Information

Orderable Device	Status ⁽¹⁾	Package Type	Package Drawing	Pins	Package Qty	Eco Plan ⁽²⁾	Lead/Ball Finish ⁽⁴⁾	MSL Peak Temp ⁽³⁾	Op Temp (°C)	Device Marking ⁽⁵⁾ (6)
TPS923651D1DSGR	ACTIVE	WSON	DSG	8	3000	Green (RoHS and no Sb/Br)	Cu NiPdAu	LEVEL1-260C- UNLIM	-40 to 85	2311
TPS923651D2DSGR	ACTIVE	WSON	DSG	8	3000	Green (RoHS and no Sb/Br)	Cu NiPdAu	LEVEL1-260C- UNLIM	-40 to 85	2312
TPS923651D1DGNR	ACTIVE	HVSSOP	DGN	8	2500	Green (RoHS and no Sb/Br)	Cu NiPdAu	LEVEL1-260C- UNLIM	-40 to 85	2311
TPS923651D2DGNR	ACTIVE	HVSSOP	DGN	8	2500	Green (RoHS and no Sb/Br)	Cu NiPdAu	LEVEL1-260C- UNLIM	-40 to 85	2312

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Orderable Device	Status ⁽¹⁾	Package Type	Package Drawing	Pins	Package Qty	Eco Plan ⁽²⁾	Lead/Ball Finish ⁽⁴⁾	MSL Peak Temp ⁽³⁾	Op Temp (°C)	Device Marking ⁽⁵⁾ (6)
TPS923650D1DSGR	ACTIVE	WSON	DSG	8	3000	Green (RoHS and no Sb/Br)	Cu NiPdAu	LEVEL1-260C- UNLIM	-40 to 85	2301
TPS923650D2DSGR	ACTIVE	WSON	DSG	8	3000	Green (RoHS and no Sb/Br)	Cu NiPdAu	LEVEL1-260C- UNLIM	-40 to 85	2302
TPS923650D1DGNR	ACTIVE	HVSSOP	DGN	8	2500	Green (RoHS and no Sb/Br)	Cu NiPdAu	LEVEL1-260C- UNLIM	-40 to 85	2301
TPS923650D2DGNR	ACTIVE	HVSSOP	DGN	8	2500	Green (RoHS and no Sb/Br)	Cu NiPdAu	LEVEL1-260C- UNLIM	-40 to 85	2302
TPS923650D1DRLR	ACTIVE	SOT583	DRL	8	4000	Green (RoHS and no Sb/Br)	Cu NiPdAu	LEVEL1-260C- UNLIM	-40 to 85	2301
TPS923650D2DRLR	ACTIVE	SOT583	DRL	8	4000	Green (RoHS and no Sb/Br)	Cu NiPdAu	LEVEL1-260C- UNLIM	-40 to 85	2302

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PRE_PROD Unannounced device, not in production, not available for mass market, nor on the web, samples not available. **PREVIEW:** Device has been announced but is not in production. Samples may or may not be available. **OBSOLETE:** TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details. TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes. **Pb-Free (RoHS Exempt):** This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

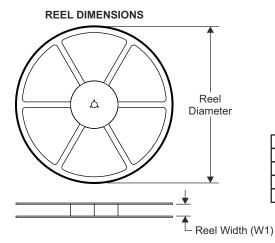
- (3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) Lead/Ball Finish Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.
- (5) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device
- (6) Multiple Device markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

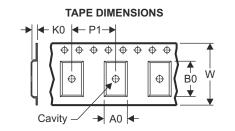
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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.



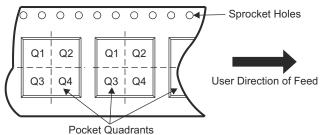
11.2 Tape and Reel Information





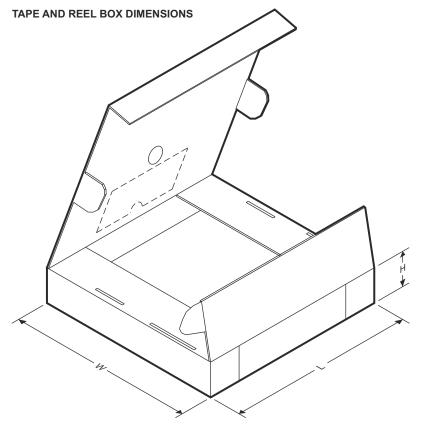
A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



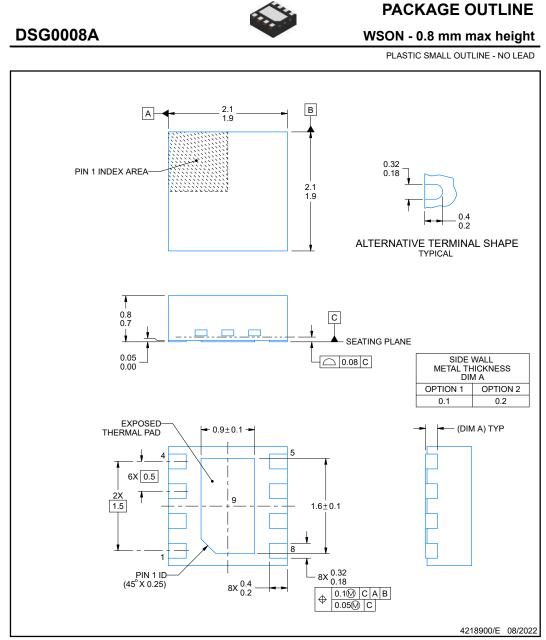
Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS923651D1DSGR	WSON	DSG	8	3000	180.0	8.4	2.3	2.3	1.15	4.0	8.0	Q2
TPS923651D2DSGR	WSON	DSG	8	3000	180.0	8.4	2.3	2.3	1.15	4.0	8.0	Q2
TPS923651D1DGNR	HVSSOP	DGN	8	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
TPS923651D2DGNR	HVSSOP	DGN	8	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
TPS923650D1DSGR	WSON	DSG	8	3000	180.0	8.4	2.3	2.3	1.15	4.0	8.0	Q2
TPS923650D2DSGR	WSON	DSG	8	3000	180.0	8.4	2.3	2.3	1.15	4.0	8.0	Q2
TPS923650D1DGNR	HVSSOP	DGN	8	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
TPS923650D2DGNR	HVSSOP	DGN	8	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
TPS923650D1DRLR	SOT583	DRL	8	4000	180.0	8.4	2.75	1.9	0.8	4.0	8.0	Q3
TPS923650D2DRLR	SOT583	DRL	8	4000	180.0	8.4	2.75	1.9	0.8	4.0	8.0	Q3





Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS923651D1DSGR	WSON	DSG	8	3000	210.0	185.0	35.0
TPS923651D2DSGR	WSON	DSG	8	3000	210.0	185.0	35.0
TPS923651D1DGNR	HVSSOP	DGN	8	2500	356.0	356.0	35.0
TPS923651D2DGNR	HVSSOP	DGN	8	2500	356.0	356.0	35.0
TPS923650D1DSGR	WSON	DSG	8	3000	210.0	185.0	35.0
TPS923650D2DSGR	WSON	DSG	8	3000	210.0	185.0	35.0
TPS923650D1DGNR	HVSSOP	DGN	8	2500	356.0	356.0	35.0
TPS923650D2DGNR	HVSSOP	DGN	8	2500	356.0	356.0	35.0
TPS923650D1DRLR	SOT583	DRL	8	4000	210.0	185.0	35.0
TPS923650D2DRLR	SOT583	DRL	8	4000	210.0	185.0	35.0





NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing an measure for metabolic and an minimetable and per ASME Y14.5M.
 This drawing is subject to change without notice.
 The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.



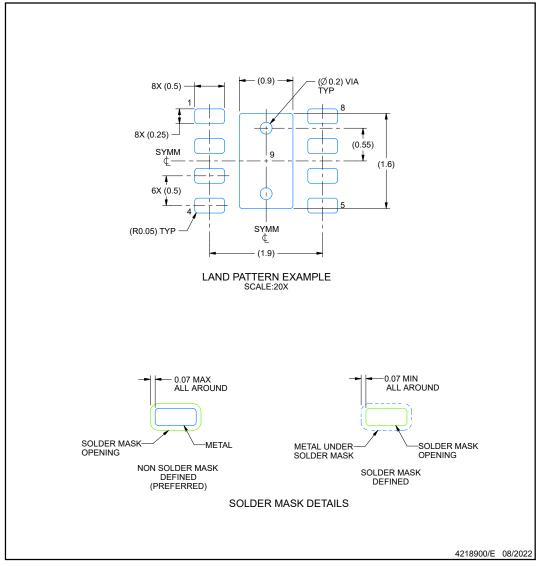


EXAMPLE BOARD LAYOUT

DSG0008A

WSON - 0.8 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
 Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



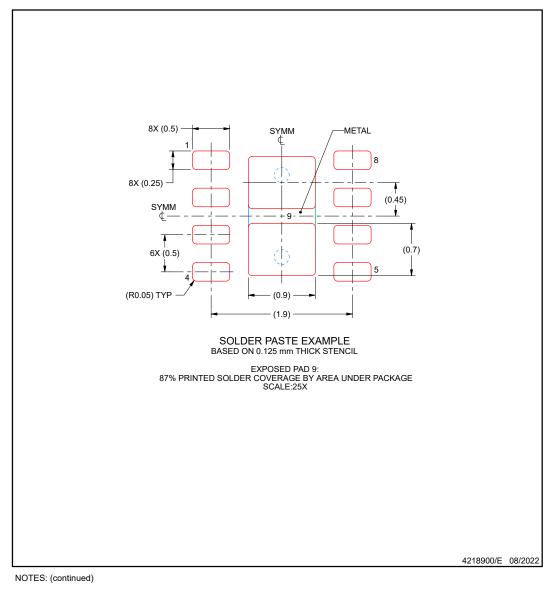


EXAMPLE STENCIL DESIGN

DSG0008A

WSON - 0.8 mm max height

PLASTIC SMALL OUTLINE - NO LEAD

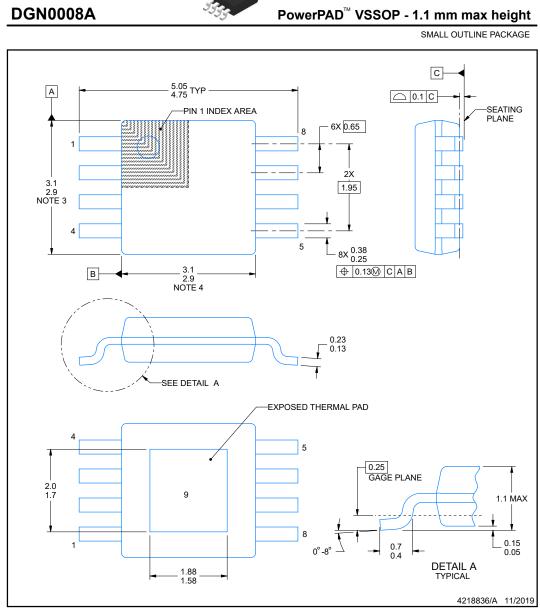


6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.





PACKAGE OUTLINE



NOTES:

PowerPAD is a trademark of Texas Instruments.

All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
 This drawing is subject to change without notice.
 This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not

exceed 0.15 mm per side.
4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
5. Reference JEDEC registration MO-187.



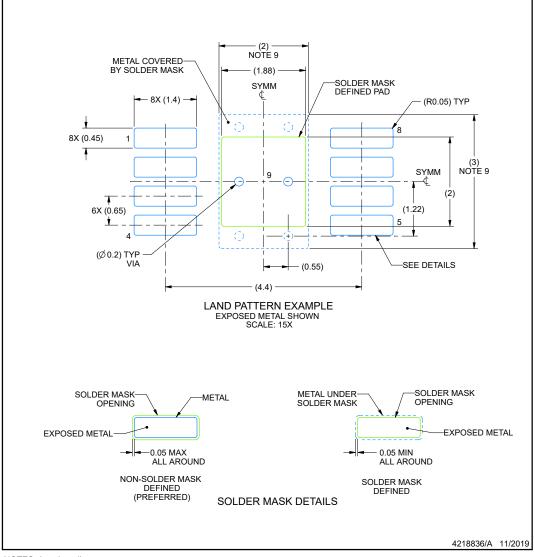


EXAMPLE BOARD LAYOUT

DGN0008A

PowerPAD[™] VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

Concernence 100 and 100 a



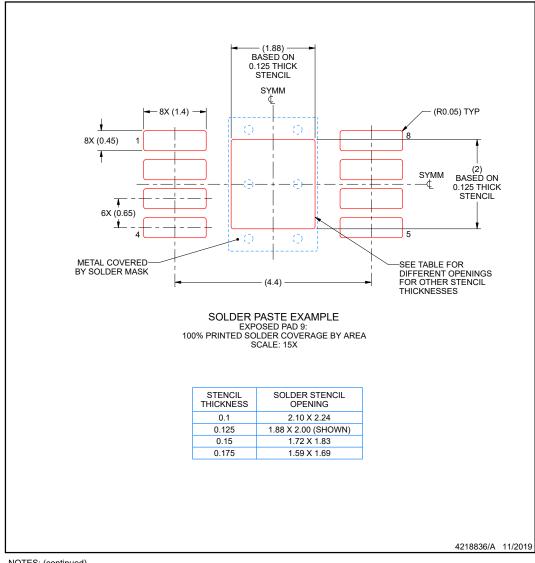


EXAMPLE STENCIL DESIGN

DGN0008A

PowerPAD[™]VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



NOTES: (continued)

10. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate

design recommendations. 11. Board assembly site may have different recommendations for stencil design.



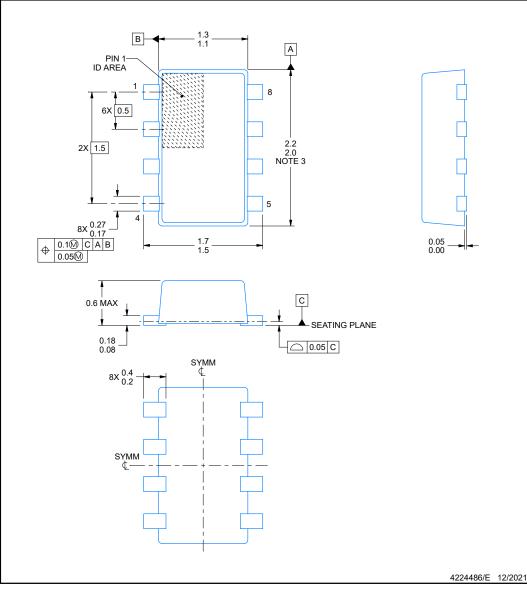




PACKAGE OUTLINE

SOT-5X3 - 0.6 mm max height

PLASTIC SMALL OUTLINE



NOTES:

All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
 This drawing is subject to change without notice.
 This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, interlead flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
 Reference JEDEC Registration MO-293, Variation UDAD



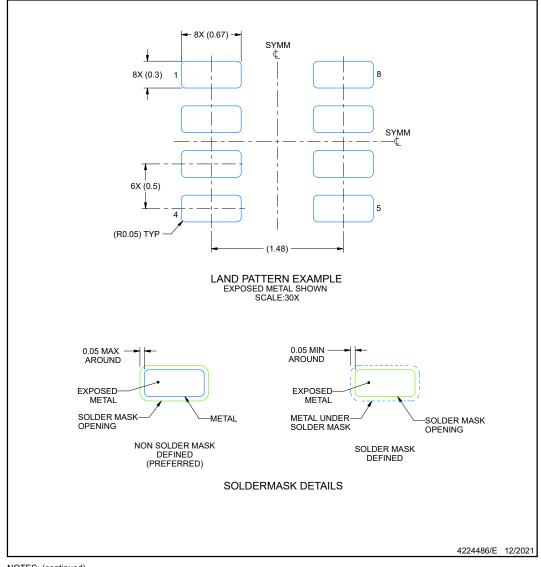


EXAMPLE BOARD LAYOUT

DRL0008A

SOT-5X3 - 0.6 mm max height

PLASTIC SMALL OUTLINE



NOTES: (continued)

5. Publication IPC-7351 may have alternate designs.

Solder mask tolerances between and around signal pads can vary based on board fabrication site.
 Land pattern design aligns to IPC-610, Bottom Termination Component (BTC) solder joint inspection criteria.

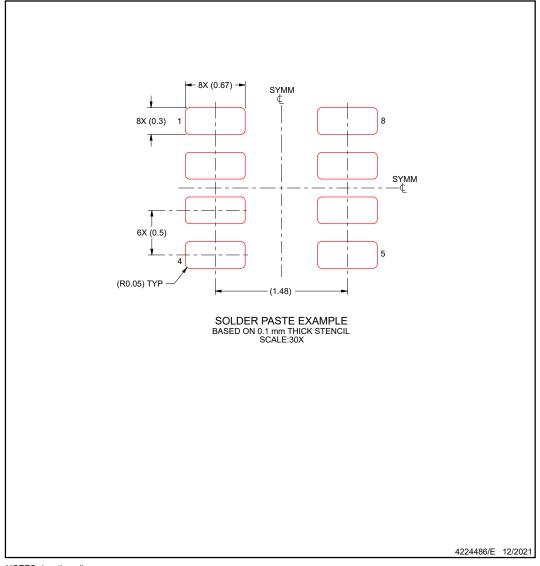




EXAMPLE STENCIL DESIGN

SOT-5X3 - 0.6 mm max height

PLASTIC SMALL OUTLINE



NOTES: (continued)

Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
 Board assembly site may have different recommendations for stencil design.





PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
							(6)				
TPS923650D2DRLR	ACTIVE	SOT-5X3	DRL	8	4000	RoHS & Green	SN	Level-1-260C-UNLIM		2302	Samples

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

⁽⁵⁾ Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

⁽⁶⁾ Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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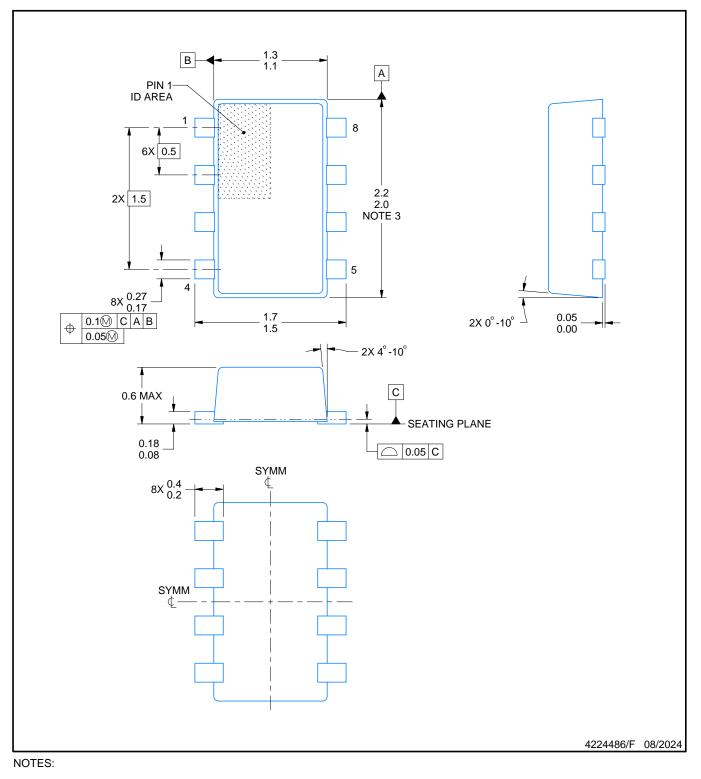
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PACKAGE OUTLINE

SOT-5X3 - 0.6 mm max height

PLASTIC SMALL OUTLINE



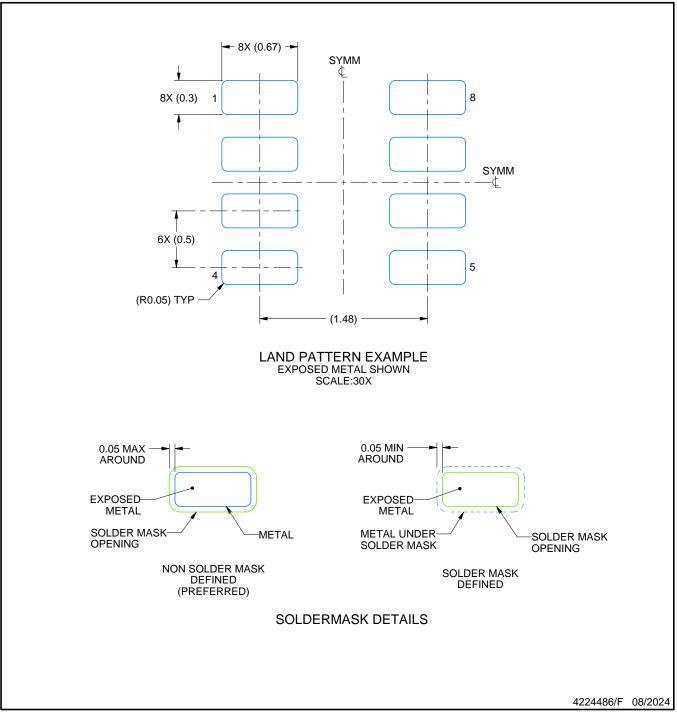
- All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
 This drawing is subject to change without notice.
 This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, interlead flash, protrusions, or gate burrs shall not averaged 0.45 mm particular.
- exceed 0.15 mm per side.
- 4. Reference JEDEC Registration MO-293, Variation UDAD



EXAMPLE BOARD LAYOUT

SOT-5X3 - 0.6 mm max height

PLASTIC SMALL OUTLINE



NOTES: (continued)

5. Publication IPC-7351 may have alternate designs.

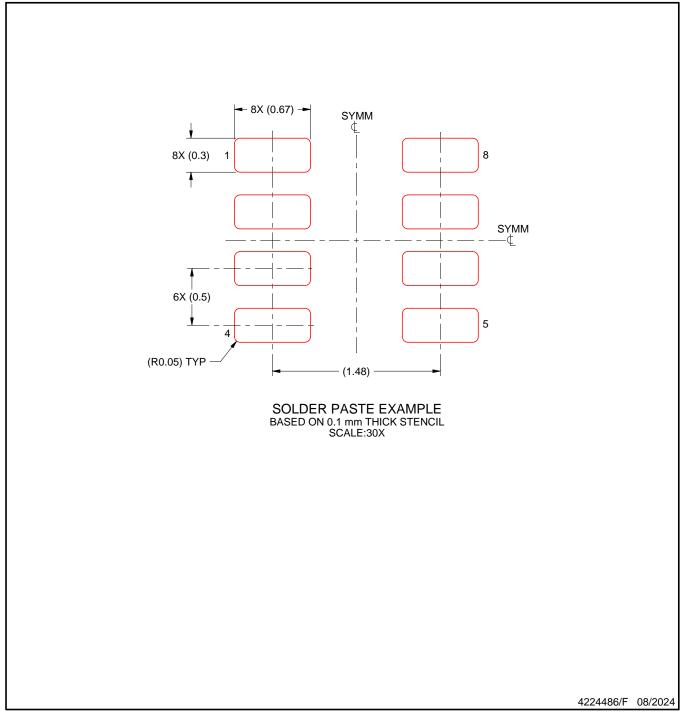
6. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
 7. Land pattern design aligns to IPC-610, Bottom Termination Component (BTC) solder joint inspection criteria.



EXAMPLE STENCIL DESIGN

SOT-5X3 - 0.6 mm max height

PLASTIC SMALL OUTLINE



NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

9. Board assembly site may have different recommendations for stencil design.



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