

DUAL CHANNEL, 14-BIT, 125/105/80/65 MSPS ADC WITH SERIAL LVDS OUTPUTS

Check for Samples: [ADS6245](#), [ADS6244](#), [ADS6243](#), [ADS6242](#)

FEATURES

- Maximum Sample Rate: 125 MSPS
- 14-Bit Resolution with No Missing Codes
- Simultaneous Sample and Hold
- 3.5 dB Coarse Gain and up to 6 dB Programmable Fine Gain for SFDR/SNR Trade-Off
- Serialized LVDS Outputs with Programmable Internal Termination Option
- Supports Sine, LVCMOS, LVPECL, LVDS Clock Inputs and Amplitude down to 400 mV_{pp}
- Internal Reference with External Reference Support
- No External Decoupling Required for References
- 3.3-V Analog and Digital Supply
- 48 QFN Package (7 mm × 7 mm)

- Pin Compatible 12-Bit Family (ADS622X - [SLAS543A](#))
- Feature Compatible Quad Channel Family (ADS644X - [SLAS531A](#) and ADS642X - [SLAS532A](#))

APPLICATIONS

- Base-Station IF Receivers
- Diversity Receivers
- Medical Imaging
- Test Equipment

Table 1. ADS62XX Dual Channel Family

	125 MSPS	105 MSPS	80 MSPS	65 MSPS
ADS624X 14 Bit	ADS6245	ADS6244	ADS6243	ADS6242
ADS622X 12 Bit	ADS6225	ADS6224	ADS6223	ADS6222

Table 2. Performance Summary

		ADS6245	ADS6244	ADS6243	ADS6242
SFDR, dBc	Fin = 10MHz (0 dB gain)	87	91	92	93
	Fin = 170MHz (3.5 dB gain)	79	83	84	84
SINAD, dBFS	Fin = 10MHz (0 dB gain)	73.4	73.4	74.2	74.3
	Fin = 170MHz (3.5 dB gain)	68.3	69.3	69.4	70
Power, per channel, mW		500	405	350	315

DESCRIPTION

ADS6245/ADS6244/ADS6243/ADS6242 (ADS624X) is a family of high performance 14-bit 125/105/80/65 MSPS dual channel A-D converters. Serial LVDS data outputs reduce the number of interface lines, resulting in a compact 48-pin QFN package (7 mm × 7mm) that allows for high system integration density. The device includes 3.5 dB coarse gain option that can be used to improve SFDR performance with little degradation in SNR. In addition to the coarse gain, fine gain options also exist, programmable in 1dB steps up to 6dB.

The output interface is 2-wire, where each ADC data is serialized and output over two LVDS pairs. This makes it possible to halve the serial data rate (compared to a 1-wire interface) and restrict it to less than 1Gbps easing receiver design. The ADS624X also includes the traditional 1-wire interface that can be used at lower sampling frequencies.

An internal phase lock loop (PLL) multiplies the incoming ADC sampling clock to derive the bit clock. The bit clock is used to serialize the 14-bit data from each channel. In addition to the serial data streams, the frame and bit clocks are also transmitted as LVDS outputs.



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.



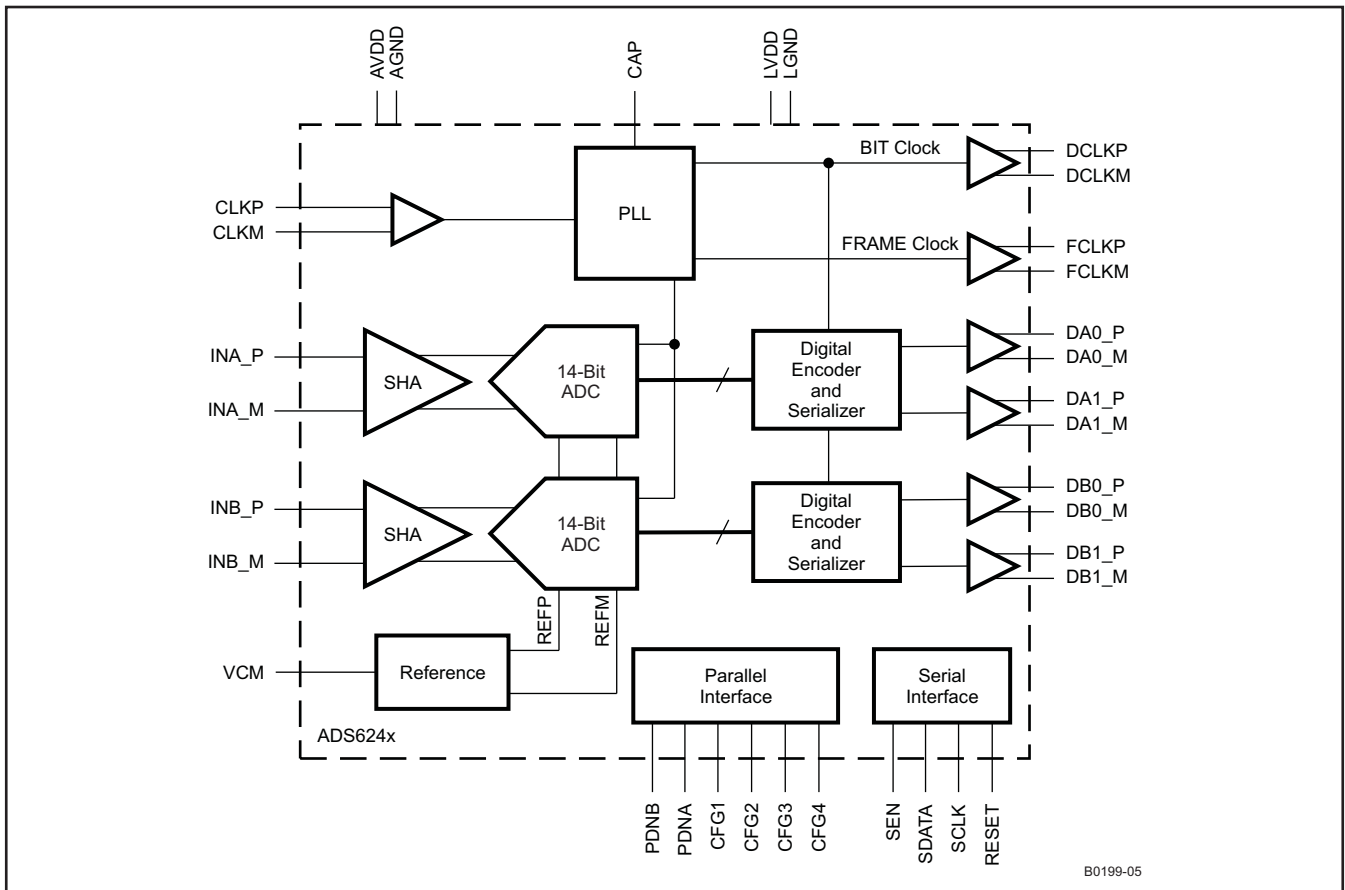
These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

DESCRIPTION (CONTINUED)

The LVDS output buffers have features such as programmable LVDS currents, current doubling modes and internal termination options. These can be used to widen eye-openings and improve signal integrity, easing capture by the receiver.

The ADC channel outputs can be transmitted either as MSB or LSB first and 2s complement or straight binary.

ADS624X has internal references, but can also support an external reference mode. The device is specified over the industrial temperature range (–40°C to 85°C).



B0199-05

PACKAGE/ORDERING INFORMATION⁽¹⁾

PRODUCT	PACKAGE-LEAD	PACKAGE DESIGNATOR	SPECIFIED TEMPERATURE RANGE	PACKAGE MARKING	ORDERING NUMBER	TRANSPORT MEDIA, QUANTITY
ADS6245	QFN-48 ⁽²⁾	RGZ	–40°C to 85°C	AZ6245	ADS6245IRGZT	250, Tape/reel
					ADS6245IRGZR	2500, Tape/reel
ADS6244	QFN-48 ⁽²⁾	RGZ	–40°C to 85°C	AZ6244	ADS6244IRGZT	250, Tape/reel
					ADS6244IRGZR	2500, Tape/reel
ADS6243	QFN-48 ⁽²⁾	RGZ	–40°C to 85°C	AZ6243	ADS6243IRGZT	250, Tape/reel
					ADS6243IRGZR	2500, Tape/reel
ADS6242	QFN-48 ⁽²⁾	RGZ	–40°C to 85°C	AZ6242	ADS6242IRGZT	250, Tape/reel
					ADS6242IRGZR	2500, Tape/reel

- (1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI web site at www.ti.com.
- (2) For thermal pad size on the package, see the mechanical drawings at the end of this data sheet. $\theta_{JA} = 23.17 \text{ }^\circ\text{C/W}$ (0 LFM air flow), $\theta_{JC} = 22.1 \text{ }^\circ\text{C/W}$ when used with 2 oz. copper trace and pad soldered directly to a JEDEC standard four layer 3 in. x 3 in. PCB.

ABSOLUTE MAXIMUM RATINGS⁽¹⁾

		VALUE	UNIT
AVDD	Supply voltage range	–0.3 to 3.9	V
LVDD	Supply voltage range	–0.3 to 3.9	V
	Voltage between AGND and DGND	–0.3 to 0.3	V
	Voltage between AVDD to LVDD	–0.3 to 3.3	V
	Voltage applied to external pin, VCM	–0.3 to 2.0	V
	Voltage applied to analog input pins	–0.3V to minimum (3.6, AVDD + 0.3V)	V
T _A	Operating free-air temperature range	–40 to 85	°C
T _J	Operating junction temperature range	125	°C
T _{stg}	Storage temperature range	–65 to 150	°C
	Lead temperature 1,6 mm (1/16") from the case for 10 seconds	220	°C

- (1) Stresses beyond those listed under *absolute maximum ratings* may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under *recommended operating conditions* is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

RECOMMENDED OPERATING CONDITIONS

over operating free-air temperature range (unless otherwise noted)

		MIN	NOM	MAX	UNIT	
SUPPLIES						
AVDD	Analog supply voltage	3.0	3.3	3.6	V	
LVDD	LVDS Buffer supply voltage	3.0	3.3	3.6	V	
ANALOG INPUTS						
Differential input voltage range		2			V _{pp}	
Input common-mode voltage		1.5 ±0.1			V	
Voltage applied on VCM in external reference mode		1.45	1.50	1.55	V	
CLOCK INPUT						
Input clock sample rate, F _s	ADS6245	5	125		MSPS	
	ADS6244	5	105			
	ADS6243	5	80			
	ADS6242	5	65			
Input clock amplitude differential (V _{CLKP} – V _{CLKM})	Sine wave, ac-coupled	0.4	1.5		V _{pp}	
	LVPECL, ac-coupled	± 0.8				
	LVDS, ac-coupled	± 0.35				
	LVC MOS, ac-coupled	3.3				
Input Clock duty cycle		35%	50%	65%		
DIGITAL OUTPUTS						
C _{LOAD}	Maximum external load capacitance from each output pin to DGND	Without internal termination		5		pF
		With internal termination		10		
R _{LOAD}	Differential load resistance (external) between the LVDS output pairs	100			Ω	
T _A	Operating free-air temperature	–40		85		°C

ELECTRICAL CHARACTERISTICS

Typical values are at 25°C, min and max values are across the full temperature range T_{MIN} = –40°C to T_{MAX} = 85°C, AVDD = LVDD = 3.3 V, maximum rated sampling frequency, 50% clock duty cycle, –1dBFS differential analog input, internal reference mode (unless otherwise noted).

PARAMETER	ADS6245 F _s = 125 MSPS			ADS6244 F _s = 105 MSPS			ADS6243 F _s = 80 MSPS			ADS6242 F _s = 65 MSPS			UNIT
	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	
RESOLUTION	14			14			14			14			Bits
ANALOG INPUT													
Differential input voltage range	2.0			2.0			2.0			2.0			V _{pp}
Differential input capacitance	7			7			7			7			pF
Analog input bandwidth	500			500			500			500			MHz
Analog input common mode current (per input pin of each ADC)	155			130			100			81			μA
REFERENCE VOLTAGES													
VREFB Internal reference bottom voltage	1.0			1.0			1.0			1.0			V
VREFT Internal reference top voltage	2.0			2.0			2.0			2.0			V
ΔV _{REF} Internal reference error, (VREFT–VREFB)	–15	±2	15	–15	±2	15	–15	±2	15	–15	±2	15	mV
VCM Common mode output voltage	1.5			1.5			1.5			1.5			V
VCM output current capability	±4			±4			±4			±4			mA

ELECTRICAL CHARACTERISTICS (continued)

Typical values are at 25°C, min and max values are across the full temperature range $T_{MIN} = -40^{\circ}\text{C}$ to $T_{MAX} = 85^{\circ}\text{C}$, $AVDD = LVDD = 3.3\text{ V}$, maximum rated sampling frequency, 50% clock duty cycle, -1dBFS differential analog input, internal reference mode (unless otherwise noted).

PARAMETER	ADS6245 $F_s = 125\text{ MSPS}$			ADS6244 $F_s = 105\text{ MSPS}$			ADS6243 $F_s = 80\text{ MSPS}$			ADS6242 $F_s = 65\text{ MSPS}$			UNIT	
	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX		
DC ACCURACY														
	No missing codes	Assured			Assured			Assured			Assured			
E_O	Offset error, across devices and across channels within a device	-15	±2	15	-15	±2	15	-15	±2	15	-15	±2	15	mV
	Offset error temperature coefficient, across devices and across channels within a device	0.05			0.05			0.05			0.05			mV/°C
There are two sources of gain error - internal reference inaccuracy and channel gain error														
E_{GREF}	Gain error due to internal reference inaccuracy alone, ($\Delta V_{REF}/2.0$) %	-0.75	±0.1	0.75	-0.75	±0.1	0.75	-0.75	±0.1	0.75	-0.75	±0.1	0.75	% FS
	Reference gain error temperature coefficient	0.0125			0.0125			0.0125			0.0125			Δ%/°C
E_{GCHAN}	Gain error of channel alone, across devices and across channels within a device ⁽¹⁾	-1	±0.3	1	-1	±0.3	1	-1	±0.3	1	-1	±0.3	1	% FS
	Channel gain error temperature coefficient, across devices and across channels within a device	0.005			0.005			0.005			0.005			Δ%/°C
DNL	Differential nonlinearity	-0.95	±0.6	2.5	-0.9	±0.6	2.5	-0.9	±0.5	2.0	-0.9	±0.5	2.5	LSB
INL	Integral nonlinearity	-5	±3	5	-5	±3	5	-4.5	±2	4.5	-4.5	±2	4.5	LSB
PSRR	DC power supply rejection ratio	0.5			0.5			0.5			0.5			mV/V
POWER SUPPLY														
I_{CC}	Total supply current	300			245			210			190			mA
I_{AVDD}	Analog supply current	237			185			155			140			mA
I_{LVDD}	LVDS supply current	63			60			55			50			mA
	Total power	1.0	1.2		0.81	0.97		0.7	0.85		0.63	0.8		W
	Power down (with input clock stopped)	77	150		77	150		77	150		77	150		mW

(1) This is specified by design and characterization; it is not tested in production.

ELECTRICAL CHARACTERISTICS

Typical values are at 25°C, min and max values are across the full temperature range $T_{MIN} = -40^{\circ}\text{C}$ to $T_{MAX} = 85^{\circ}\text{C}$, $AVDD = LVDD = 3.3\text{ V}$, maximum rated sampling frequency, 50% clock duty cycle, -1dBFS differential analog input, internal reference mode (unless otherwise noted).

PARAMETER	TEST CONDITIONS	ADS6245 $F_s = 125\text{ MSPS}$			ADS6244 $F_s = 105\text{ MSPS}$			ADS6243 $F_s = 80\text{ MSPS}$			ADS6242 $F_s = 65\text{ MSPS}$			UNIT	
		MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX		
DYNAMIC AC CHARACTERISTICS															
SNR Signal to noise ratio	Fin = 10 MHz	73.7			73.8			74.4			74.5			dBFS	
	Fin = 50 MHz	68.5	73.1		73.2			70	73.8		70.5	74			
	Fin = 70 MHz	72.7			69	73	73.4			73.6					
	Fin = 100 MHz	72.1			72.2			72.7			72.8				
	Fin = 170 MHz	0 dB gain	69.9			70.2			70.5			70.7			
		3.5 dB Coarse gain	69.4			69.7			69.7			70.2			
	Fin = 230 MHz	0 dB gain	68.7			68.8			68.1			69.2			
3.5 dB Coarse gain		68.1			68.2			67.7			68.9				
SINAD Signal to noise and distortion ratio	Fin = 10 MHz	73.4			73.4			74.2			74.3			dBFS	
	Fin = 50 MHz	68	72.3		71.7			69.5	73.5		70	73.7			
	Fin = 70 MHz	71.2			68.5	72	73			73.2					
	Fin = 100 MHz	71.8			72			72.2			72				
	Fin = 170 MHz	0 dB gain	67.9			69.8			69.9			70.3			
		3.5 dB Coarse gain	68.3			69.3			69.4			70			
	Fin = 230 MHz	0 dB gain	67.8			67.7			67.6			68.3			
3.5 dB Coarse gain		67.9			67.6			68.1			68.4				
RMS Output noise	Inputs tied to common-mode	1.05			1.05			1.05			1.05			LSB	
SFDR Spurious free dynamic range	Fin = 10 MHz	87			91			92			93			dBc	
	Fin = 50 MHz	73	81		79			77	87.5		79	88			
	Fin = 70 MHz	78			74	81	86			86					
	Fin = 100 MHz	86			88			84			82				
	Fin = 170 MHz	0 dB gain	76			79			80			81			
		3.5 dB Coarse gain	79			83			84			84			
	Fin = 230 MHz	0 dB gain	77			77			78			79			
3.5 dB Coarse gain		80			80			82			82				
HD2 Second harmonic	Fin = 10 MHz	93			94			96			97			dBc	
	Fin = 50 MHz	73	87		88			77	90		79	92			
	Fin = 70 MHz	87			74	88	90			92					
	Fin = 100 MHz	89			90			87			87				
	Fin = 170 MHz	0 dB gain	83			84			86			86			
		3.5 dB Coarse gain	85			86			88			88			
	Fin = 230 MHz	0 dB gain	80			81			82			83			
3.5 dB Coarse gain		82			83			84			85				

ELECTRICAL CHARACTERISTICS (continued)

Typical values are at 25°C, min and max values are across the full temperature range $T_{MIN} = -40^{\circ}\text{C}$ to $T_{MAX} = 85^{\circ}\text{C}$, $AVDD = LVDD = 3.3\text{ V}$, maximum rated sampling frequency, 50% clock duty cycle, -1dBFS differential analog input, internal reference mode (unless otherwise noted).

PARAMETER	TEST CONDITIONS	ADS6245 $F_s = 125\text{ MSPS}$			ADS6244 $F_s = 105\text{ MSPS}$			ADS6243 $F_s = 80\text{ MSPS}$			ADS6242 $F_s = 65\text{ MSPS}$			UNIT	
		MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX		
HD3 Third harmonic	Fin = 10 MHz	87			91			92			93			dBc	
	Fin = 50 MHz	73	81		79			77	87.5		79	88			
	Fin = 70 MHz	78			74	81		86			86				
	Fin = 100 MHz	86			88			84			82				
	Fin = 170 MHz	0 dB gain	76			79			80			81			
		3.5 dB Coarse gain	79			83			84			84			
Fin = 230 MHz	0 dB gain	77			77			78			79				
	3.5 dB Coarse gain	80			80			82			82				
Worst harmonic (other than HD2, HD3)	Fin = 10 MHz	91			91			94			95			dBc	
	Fin = 50 MHz	87			87			92			93				
	Fin = 100 MHz	90			90			91			92				
	Fin = 170 MHz	88			88			90			90				
	Fin = 230 MHz	87			87			87			87				
THD Total harmonic distortion	Fin = 10 MHz	86			89.5			89			91			dBc	
	Fin = 50 MHz	71	78		78.5			75	85.5		77	85.6			
	Fin = 70 MHz	77			72	80		84			84				
	Fin = 100 MHz	84.5			86			83			80.5				
	Fin = 170 MHz	73.5			77			78.5			79.5				
ENOB Effective number of bits	Fin = 50 MHz	11.0	11.7					11.1	11.9		11.4	12	Bits		
	Fin = 70 MHz				11.3	11.7									
IMD 2-Tone intermodulation distortion	F1= 46.09 MHz, F2 = 50.09 MHz	88			90			96			100			dBFS	
	F1= 185.09 MHz, F2 = 190.09 MHz	86			88			93			96				
Cross-talk	Near channel Cross-talk signal frequency = 10 MHz	90			92			94			100			dBc	
	Far channel Cross-talk signal frequency = 10 MHz	103			105			106			108				
Input overload recovery	Recovery to within 1% (of final value) for 6-dB overload with sine wave input	1			1			1			1			Clock cycles	
AC PSRR Power Supply Rejection Ratio	< 100 MHz signal, 100 mV _{pp} on AVDD supply	35			35			35			35			dBc	

DIGITAL CHARACTERISTICS

The DC specifications refer to the condition where the digital outputs are not switching, but are permanently at a valid logic level 0 or 1 AVDD = LVDD = 3.3V, I_O = 3.5mA, R_{LOAD} = 100Ω⁽¹⁾.

All LVDS specifications are characterized, but not tested at production.

PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
DIGITAL INPUTS					
High-level input voltage		2.4			V
Low-level input voltage				0.8	V
High-level input current			10		μA
Low-level input current			10		μA
DIGITAL OUTPUTS					
Input capacitance			4		pF
High-level output voltage			1375		mV
Low-level output voltage			1025		mV
Output differential voltage V _{OD}		250	350	450	mV
Output offset voltage V _{OS}	Common-mode voltage of OOTP and OTM		1200		mV
Output capacitance	Output capacitance inside the device, from either output to ground		2		pF

(1) I_O refers to the LVDS buffer current setting, R_{LOAD} is the external differential load resistance between the LVDS output pair

TIMING SPECIFICATIONS⁽¹⁾

Typical values are at 25°C, min and max values are across the full temperature range $T_{MIN} = -40^{\circ}\text{C}$ to $T_{MAX} = 85^{\circ}\text{C}$, $AVDD = LVDD = 3.3\text{ V}$, maximum rated sampling frequency, sine wave input clock, 1.5 V_{PP} clock amplitude, $C_L = 5\text{ pF}$ ⁽²⁾, $I_O = 3.5\text{ mA}$, $R_L = 100\ \Omega$ ⁽³⁾, no internal termination, unless otherwise noted.

PARAMETER	TEST CONDITIONS	ADS6245			ADS6244			ADS6243			ADS6242			UNIT
		MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	
t_J Aperture jitter	Uncertainty in the sampling instant	250			250			250			250			fs rms
Interface: 2-wire, DDR bit clock, 14x serialization														
t_{su} Data setup time ^{(4) (5) (6)}	From data cross-over to bit clock cross-over	0.35	0.55		0.45	0.65		0.65	0.85		0.8	1.1	ns	
t_h Data hold time ^{(4) (5) (6)}	From bit clock cross-over to data cross-over	0.35	0.58		0.5	0.7		0.7	0.9		0.8	1.1	ns	
t_{su} Frame setup time	From frame clock rising edge cross-over to bit clock rising edge cross-over	0.35	0.55		0.45	0.65		0.65	0.85		0.8	1.1	ns	
t_h Frame hold time	From bit clock falling edge cross-over to frame clock falling edge cross-over	0.35	0.58		0.5	0.7		0.7	0.9		0.8	1.1	ns	
t_{pd_clk} Clock propagation delay ⁽⁶⁾	Input clock rising edge cross-over to frame clock rising edge cross-over	3.4	4.4	5.4	3.4	4.4	5.4	3.4	4.4	5.4	3.4	4.4	5.4	ns
Bit clock cycle-cycle jitter ⁽⁵⁾		350			350			350			350			ps pp
Frame clock cycle-cycle jitter ⁽⁵⁾		75			75			75			75			ps pp
Below specifications apply for 5 MSPS ≤ Sampling freq ≤ 125 MSPS and all interface options														
t_A Aperture delay	Delay from input clock rising edge to the actual sampling instant	1	2	3	1	2	3	1	2	3	1	2	3	ns
Aperture delay variation	Channel-channel within same device	-250	±80	250	-250	±80	250	-250	±80	250	-250	±80	250	ps

(1) Timing parameters are ensured by design and characterization and not tested in production.

(2) C_L is the external single-ended load capacitance between each output pin and ground.

(3) I_O refers to the LVDS buffer current setting; R_L is the external differential load resistance between the LVDS output pair.

(4) Timing parameters are measured at the end of a 2 inch pcb trace (100- Ω characteristic impedance) terminated by R_L and C_L .

(5) Setup and hold time specifications take into account the effect of jitter on the output data and clock.

(6) Refer to [Output Timings](#) in application section for timings at lower sampling frequencies and other interface options.

TIMING SPECIFICATIONS⁽¹⁾ (continued)

Typical values are at 25°C, min and max values are across the full temperature range $T_{MIN} = -40^{\circ}C$ to $T_{MAX} = 85^{\circ}C$, $AVDD = LVDD = 3.3 V$, maximum rated sampling frequency, sine wave input clock, 1.5 V_{PP} clock amplitude, $C_L = 5 pF$ ⁽²⁾, $I_O = 3.5 mA$, $R_L = 100 \Omega$ ⁽³⁾, no internal termination, unless otherwise noted.

PARAMETER	TEST CONDITIONS	ADS6245			ADS6244			ADS6243			ADS6242			UNIT
		MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	
ADC Latency (7)	Time for a sample to propagate to ADC outputs, see Figure 1	12			12			12			12			Clock cycles
Wake up time	Time to valid data after coming out of global power down	100			100			100			100			μs
	Time to valid data after input clock is re-started	100			100			100			100			μs
	Time to valid data after coming out of channel standby	200			200			200			200			clock cycles
t_{RISE} Data rise time	From -100 mV to +100 mV	50	100	200	50	100	200	50	100	200	50	100	200	ps
t_{FALL} Data fall time	From +100 mV to -100 mV	50	100	200	50	100	200	50	100	200	50	100	200	ps
t_{RISE} Bit clock and Frame clock rise time	From -100 mV to +100 mV	50	100	200	50	100	200	50	100	200	50	100	200	ps
t_{FALL} Bit clock and Frame clock fall time	From +100 mV to -100 mV	50	100	200	50	100	200	50	100	200	50	100	200	ps
LVDS Bit clock duty cycle		45%	50%	55%	45%	50%	55%	45%	50%	55%	45%	50%	55%	
LVDS Frame clock duty cycle		47%	50%	53%	47%	50%	53%	47%	50%	53%	47%	50%	53%	

(7) Note that the total latency = ADC latency + internal serializer latency. The serializer latency depends on the interface option selected as listed in [Table 28](#).

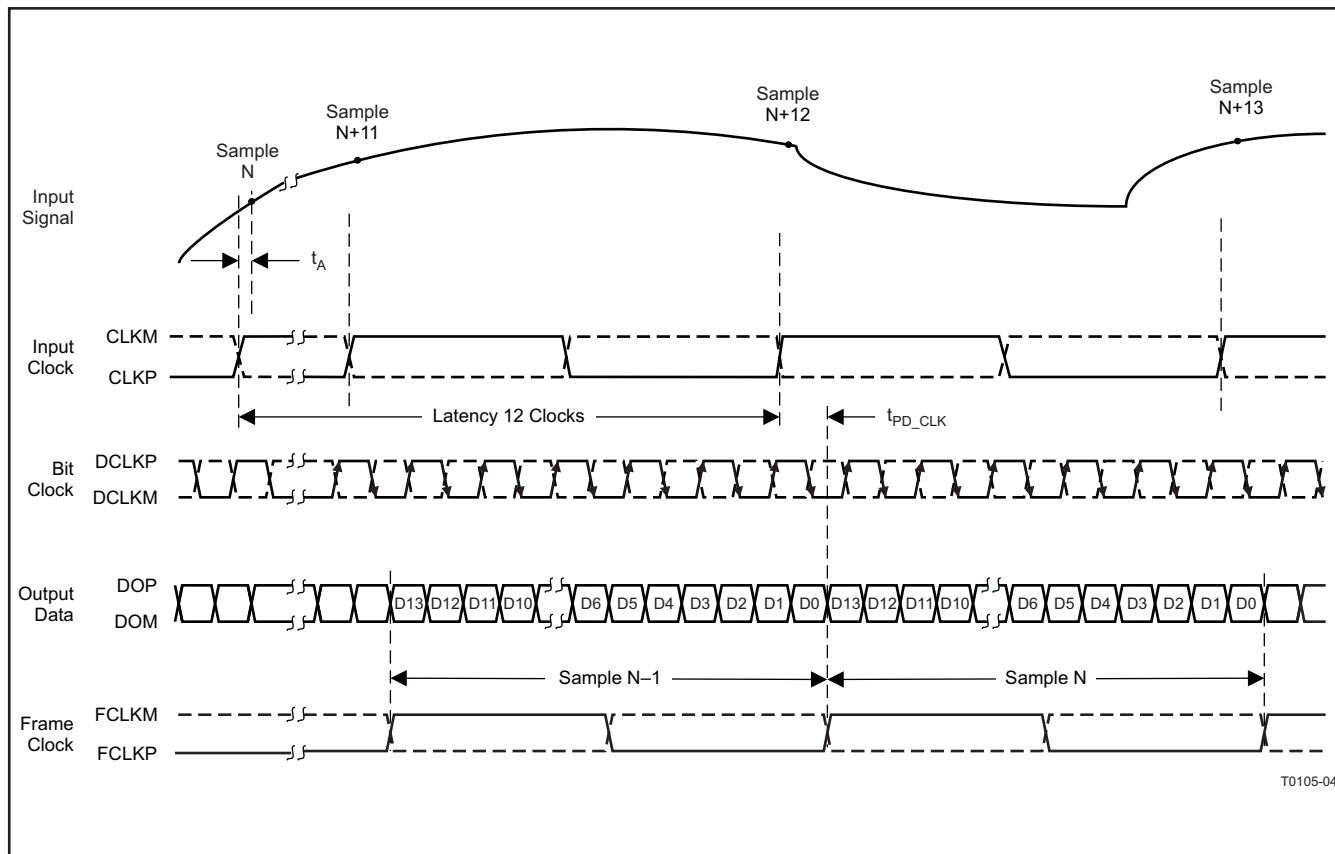


Figure 1. Latency

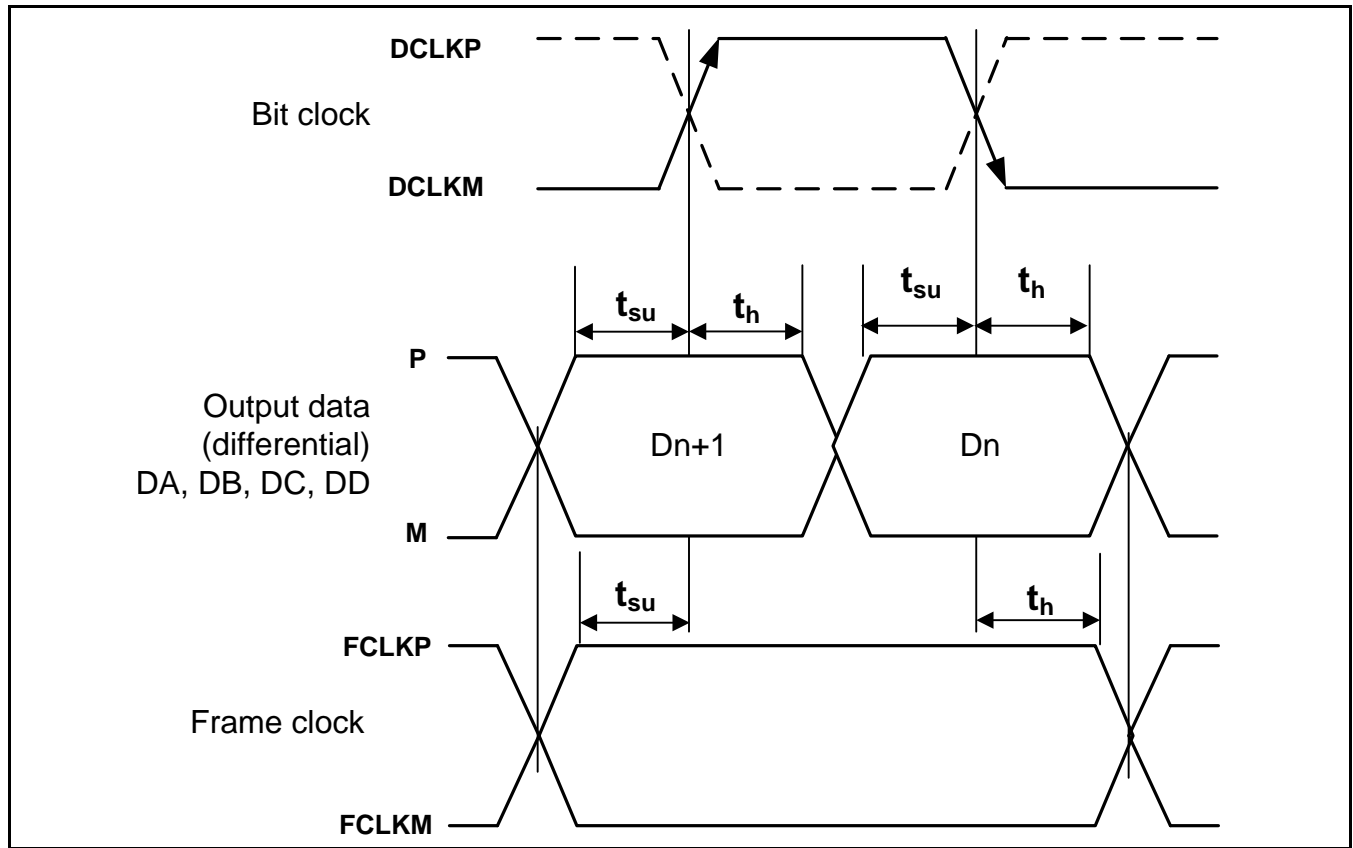


Figure 2. LVDS Timings

DEVICE PROGRAMMING MODES

ADS624X offers flexibility with several programmable features that are easily configured.

The device can be configured independently using either parallel interface control or serial interface programming.

In addition, the device supports a third configuration mode, where both the parallel interface and the serial control registers are used. In this mode, the priority between the parallel and serial interfaces is determined by a priority table (Table 4). If this additional level of flexibility is not required, the user can select either the serial interface programming or the parallel interface control.

USING PARALLEL INTERFACE CONTROL ONLY

To control the device using parallel interface, keep RESET tied to **high** (LVDD). Pins CFG1, CFG2, CFG3, CFG4, PDNA, PDNB, SEN, SCLK, and SDATA are used to directly control certain functions of the ADC. After power-up, the device will automatically get configured as per the parallel pin voltage settings (Table 5 to Table 9) and no reset is required. In this mode, SEN, SCLK, and SDATA function as parallel interface control pins.

Frequently used functions are controlled in this mode—output data interface and format, power down modes, coarse gain and internal/external reference. The parallel pins can be configured using a simple resistor string (with 10% tolerance resistors) as illustrated in Figure 3.

Table 3 has a description of the modes controlled by the parallel pins.

Table 3. Parallel Pin Definition

PIN	CONTROL FUNCTIONS
SEN	Coarse gain and internal/external reference.
SCLK, SDATA	Sync, deskew patterns and global power down.
PDNA, PDNB	Dedicated pins for individual channel power down
CFG1	1-wire/2-wire and DDR/SDR bit clock
CFG2	14x/16x serialization and SDR bit clock capture edge
CFG3	Reserved function. Tie CFG3 to Ground.
CFG4	MSB/LSB First and data format.

USING SERIAL INTERFACE PROGRAMMING ONLY

In this mode, SEN, SDATA, and SCLK function as serial interface pins and are used to access the internal registers of ADC. The registers must first be reset to their default values either by applying a pulse on RESET pin or by a **high** setting on the <RST> bit (in register). After reset, the RESET pin must be kept **low**.

The *serial interface section* describes the register programming and register reset in more detail.

Since the parallel pins (CFG1-4, PDNA and PDNB) are not used in this mode, they must be tied to ground. The register override bit <OVRD> - D10 in register 0x0D has to be set **high** to disable the control of parallel interface pins in this serial interface control ONLY mode.

USING BOTH THE SERIAL INTERFACE AND PARALLEL CONTROLS

For increased flexibility, a combination of serial interface registers and parallel pin controls (CFG1-4, PDNA and PDNB) can also be used to configure the device.

The parallel interface control pins CFG1 to CFG4 and PDNA, PDNB are available. After power-up, the device will automatically get configured as per the parallel pin voltage settings (Table 5 to Table 12) and no reset is required. A simple resistor string can be used as illustrated in Figure 3.

SEN, SDATA, and SCLK function as serial interface pins and are used to access the internal registers of ADC. The registers must first be reset to their default values either by applying a pulse on RESET pin or by a **high** setting on the <RST> bit (in register). After reset, the RESET pin must be kept **low**.

The *serial interface section* describes the register programming and register reset in more detail.

Since some functions are controlled using both the parallel pins and serial registers, the priority between the two is determined by a priority table (Table 4).

Table 4. Priority Between Parallel Pins and Serial Registers

PIN	FUNCTIONS SUPPORTED	PRIORITY
CFG1 to CFG4	As described in	Register bits can control the modes ONLY if the <OVRD> bit is high . If the <OVRD> bit is LOW, then the control voltage on these parallel pins determines the function as per Tables
PDNA	Channel A power down	D2 bit of register 0x00 controls channel A power down ONLY if PDNA pin is LOW. If PDNA is high , channel A is powered down.
PDNB	Channel B power down	D3 bit of register 0x00 controls channel B power down ONLY if PDNB pin is LOW. If PDNB is high , channel B is powered down.
SEN	Serial Interface Enable	COARSE GAIN setting is controlled by bit D5 of register 0X0D ONLY if the <OVRD> bit is high . Else, it is in default register setting of 0 dB COARSE GAIN.
		INTERNAL/ EXTERNAL Reference setting is determined by bit D6 of register 0x00.
SCLK, SDATA	Serial Interface Clock and Serial Interface Data pins	D7, D6, D5 bits of register 0x0A control the SYNC and DESKEW output patterns.
		Power down is determined by bit D0 of 0x00 register.

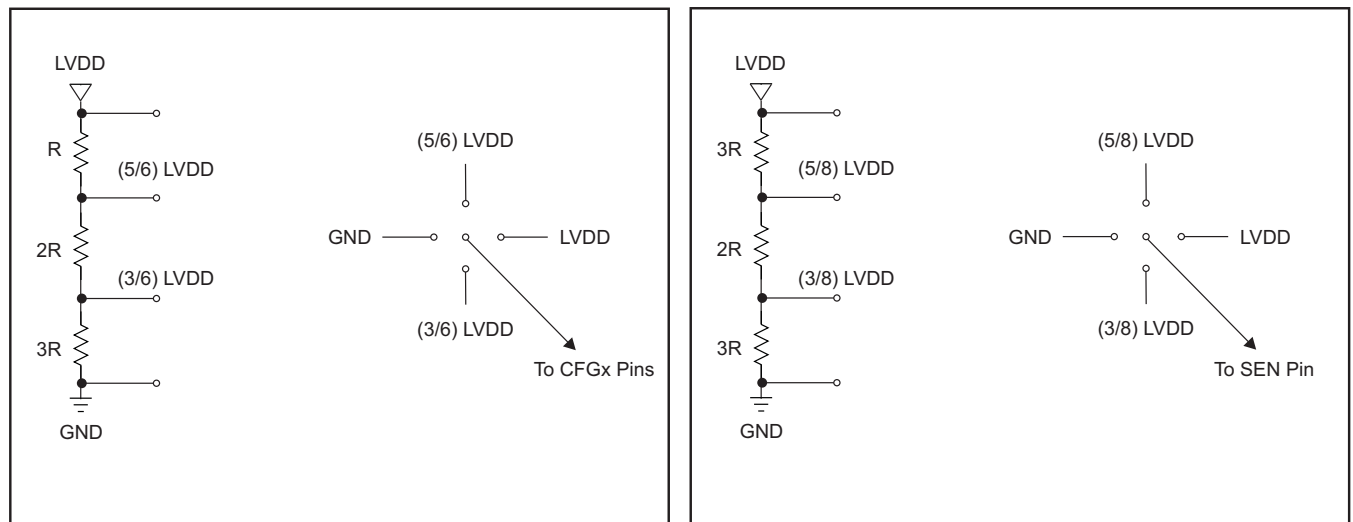


Figure 3. Simple Scheme to Configure Parallel Pins

DESCRIPTION OF PARALLEL PINS

Table 5. SCLK, SDATA Control Pins

SCLK	SDATA	DESCRIPTION
LOW	LOW	NORMAL conversion.
LOW	HIGH	SYNC - ADC outputs sync pattern on all channels. This pattern can be used by the receiver to align the deserialized data to the frame boundary. See Capture Test Patterns for details.
HIGH	LOW	POWER DOWN –Global power down, all channels of the ADC are powered down, including internal references, PLL and output buffers.
HIGH	HIGH	DESKEW - ADC outputs deskew pattern on all channels. This pattern can be used by the receiver to ensure deserializer uses the right clock edge. See Capture Test Patterns for details.

Table 6. SEN Control Pin

SEN	DESCRIPTION
0	External reference and 0 dB coarse gain (Full-scale = 2V pp)
(3/8)LVDD	External reference and 3.5 dB coarse gain (Full-scale = 1.34V pp)
(5/8)LVDD	Internal reference and 3.5 dB coarse gain (Full-scale = 1.34V pp)
LVDD	Internal reference and 0 dB coarse gain (Full-scale = 2V pp)

Independent of the programming mode used, after power-up the parallel pins PDNA, PDNB, CFG1 to CFG4 will automatically configure the device as per the voltage applied (Table 7 to Table 12).

Table 7. PDNA Control Pin

PDNA	DESCRIPTION
0	Normal operation
AVDD	Channel A ADC Power down

Table 8. PDNB Control Pin

PDNB	DESCRIPTION
0	Normal operation
AVDD	Channel B ADC Power down

Table 9. CFG1 Control Pin

CFG1	DESCRIPTION
0 (default) + 200mV	DDR bit clock and 1-wire interface
(3/6) LVDD ± 200mV	Not used
(5/6) LVDD ± 200mV	SDR bit clock and 2-wire interface
LVDD - 200mV	DDR bit clock and 2-wire interface

Table 10. CFG2 Control Pin

CFG2	DESCRIPTION
0 (default) + 200mV	14x serialization and capture at falling edge of bit clock (only in 2-wire SDR bit clock mode)
(3/6) LVDD ± 200mV	16x serialization and capture at falling edge of bit clock (only in 2-wire SDR bit clock mode)
(5/6) LVDD ± 200mV	16x serialization and capture at rising edge of bit clock (only in 2-wire SDR bit clock mode)
LVDD - 200mV	14x serialization and capture at rising edge of bit clock (only in 2-wire SDR bit clock mode)

Table 11. CFG3 Control Pin

CFG3	RESERVED - TIE TO GROUND

Table 12. CFG4 Control Pin

CFG4	DESCRIPTION
0 (default) + 200mV	MSB First and 2s complement
(3/6) LVDD ± 200mV	MSB First and Offset binary
(5/6) LVDD ± 200mV	LSB First and Offset binary
LVDD - 200mV	LSB First and 2s complement

SERIAL INTERFACE

The ADC has a serial interface formed by pins SEN (serial interface enable), SCLK (serial interface clock), SDATA (serial interface data) and RESET. Serial shift of bits into the device is enabled when SEN is low. Serial data SDATA is latched at every falling edge of SCLK when SEN is active (low). The serial data is loaded into the register at every 16th SCLK falling edge when SEN is low. In case the word length exceeds a multiple of 16 bits, the excess bits are ignored. Data can be loaded in multiple of 16-bit words within a single active SEN pulse. The interface can work with SCLK frequency from 20 MHz down to very low speeds (few hertz) and even with non-50% duty cycle SCLK.

The first 5-bits of the 16-bit word are the address of the register while the next 11 bits are the register data.

Register Reset

After power-up, the internal registers **must** be reset to their default values. This can be done in one of two ways:

1. Either by applying a high-going pulse on RESET (of width greater than 10ns) **OR**
2. By applying software reset. Using the serial interface, set the **<RST>** bit in register 0x00 to **high** – this resets the registers to their default values and then self-resets the **<RST>** bit to LOW.

When RESET pin is not used, it must be tied to LOW.

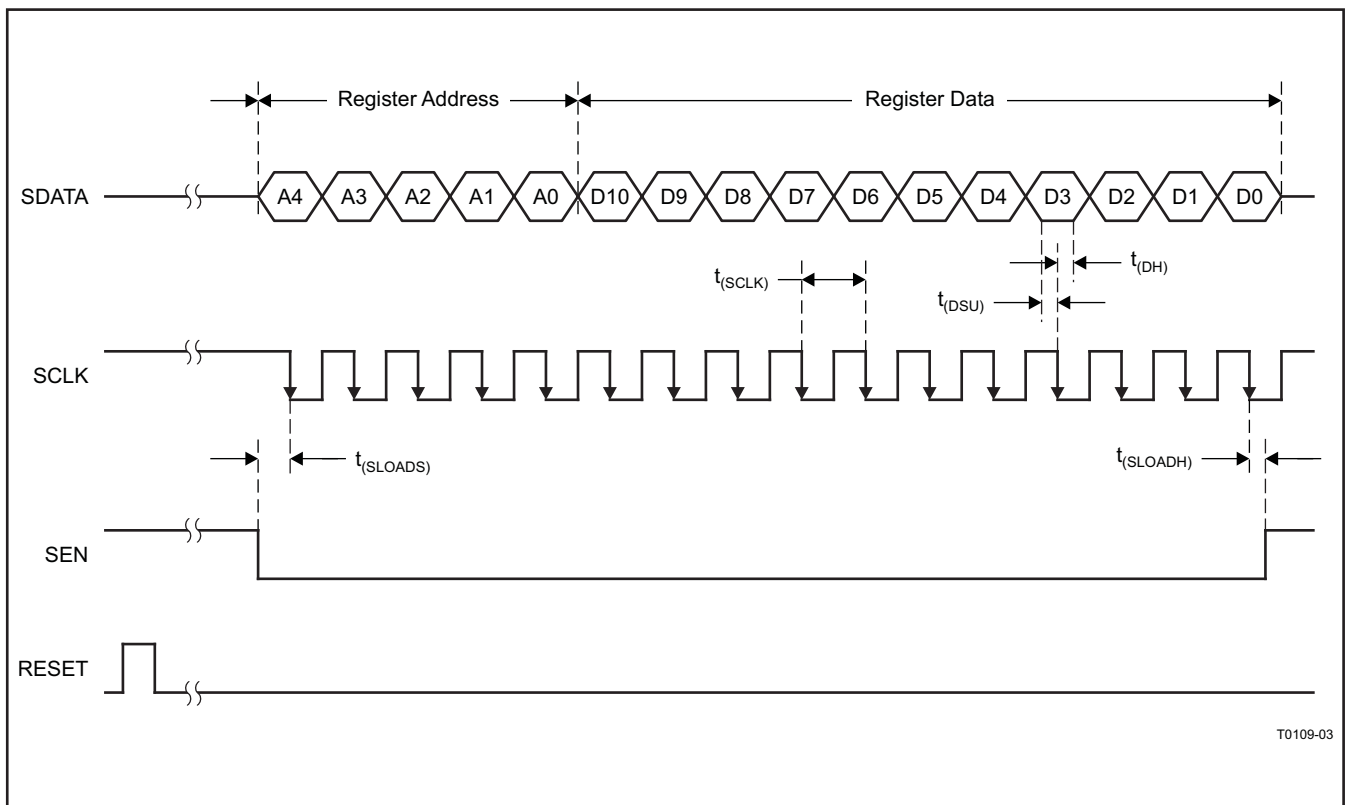


Figure 4. Serial Interface Timing

SERIAL INTERFACE TIMING CHARACTERISTICS

Typical values at 25°C, min and max values across the full temperature range $T_{MIN} = -40^{\circ}C$ to $T_{MAX} = 85^{\circ}C$, $AVDD = LVDD = 3.3V$, unless otherwise noted.

PARAMETER		MIN	TYP	MAX	UNIT
f_{SCLK}	SCLK Frequency, $f_{SCLK} = 1/t_{SCLK}$	> DC		20	MHz
t_{SLOADS}	SEN to SCLK Setup time		25		ns
t_{SLOADH}	SCLK to SEN Hold time		25		ns
t_{DSU}	SDATA Setup time		25		ns
t_{DH}	SDATA Hold time		25		ns
	Time taken for register write to take effect after 16th SCLK falling edge		100		ns

RESET TIMING

Typical values at 25°C, min and max values across the full temperature range $T_{MIN} = -40^{\circ}C$ to $T_{MAX} = 85^{\circ}C$, $AVDD = LVDD = 3.3V$, unless otherwise noted.

PARAMETER	CONDITIONS	MIN	TYP	MAX	UNIT
t_1	Power-on delay time	5			ms
t_2	Reset pulse width	10			ns
t_3	Register write delay time	25			ns
t_{PO}	Power-up delay time		6.5		ms

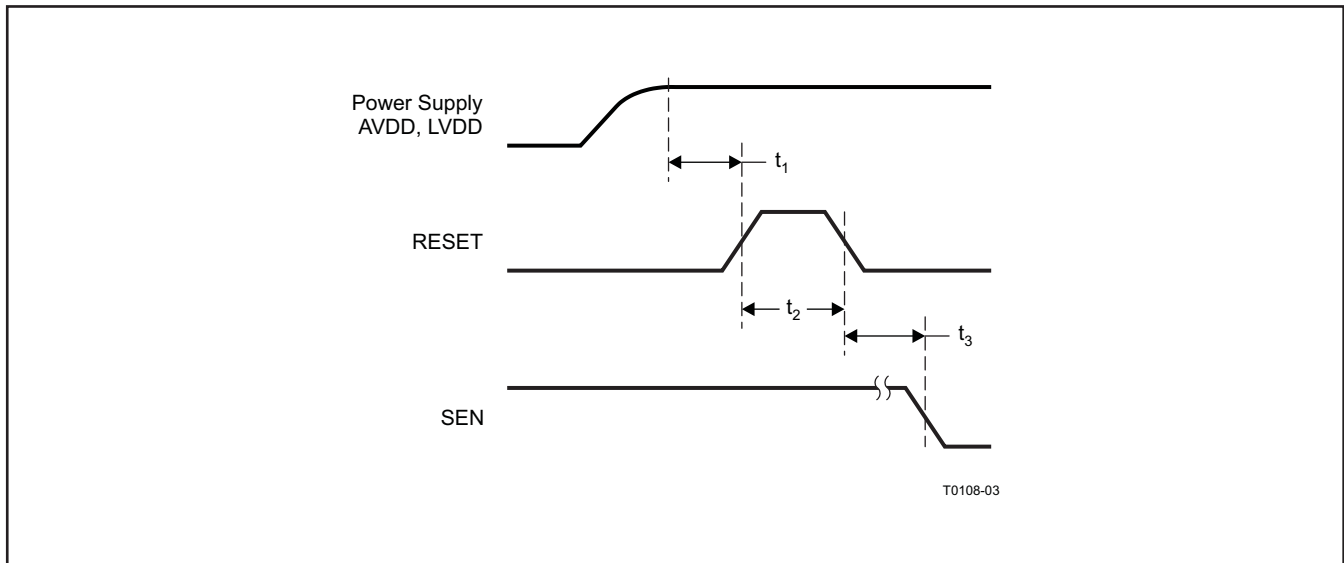


Figure 5. Reset Timing

SERIAL REGISTER MAP

Table 13. Summary of Functions Supported By Serial Interface

REGISTER ADDRESS	REGISTER FUNCTIONS ⁽¹⁾ ⁽²⁾ ⁽³⁾											
	A4 - A0	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0
00	<RST> S/W RESET	0	0	0	0	0	<REF> INTERNAL OR EXTERNAL	0	<PDN CHB> POWER DOWN CHB	<PDN CHA> POWER DOWN CH A	0	<PDN GLOBAL> GLOBAL POWER DOWN
04	0	0	0	0	<CLKIN GAIN> INPUT CLOCK BUFFER GAIN CONTROL						0	0
0A	0	<DF> DATA FORMAT 2S COMP OR STRAIGHT BINARY	0	<PATTERNS> TEST PATTERNS				0	0	0	0	0
0B	<CUSTOM A> CUSTOM PATTERN (LOWER 11 BITS)											
0C	<FINE GAIN> FINE GAIN CONTROL (1dB to 6 dB)			0	0	0	<CUSTOM B> CUSTOM PATTERN (UPPER 5 BITS)					
0D	<OVRD> OVERRIDE BIT	0	0	BYTE-WISE OR BIT- WISE	MSB OR LSB FIRST	<COARSE GAIN> COARSE GAIN ENABLE	FALLING OR RISING BIT CLOCK CAPTURE EDGE	0	14-BIT OR 16-BIT SERIALIZE	DDR OR SDR BIT CLOCK	1-WIRE OR 2-WIRE INTERFACE	
10	<TERM CLK> LVDS INTERNAL TERMINATION BIT AND WORD CLOCKS					<LVDS CURR> LVDS CURRENT SETTINGS			<CURR DOUBLE> LVDS CURRENT DOUBLE			
11	WORD-WISE CONTROL		0	0	0	0	<TERM DATA> LVDS INTERNAL TERMINATION - DATA OUTPUTS					

- (1) The unused bits in each register (shown by blank cells in above table) must be programmed as 0.
- (2) Multiple functions in a register can be programmed in a single write operation.
- (3) After a hardware or software reset, all register bits are cleared to '0'.

DESCRIPTION OF SERIAL REGISTERS

Note: After a hardware or software reset, all register bits are cleared to '0'.

Table 14. Serial Register A

REGISTER ADDRESS	BITS											
	A4 - A0	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0
00	<RST> S/W RESET	0	0	0	0	0	<REF> INTERNAL OR EXTERNAL	0	<PDN CHB> POWER DOWN CHB	<PDN CHA> POWER DOWN CH A	0	<PDN> GLOBAL POWER DOWN

D0 - D4 [Power down modes](#)

D0 <PDN GLOBAL>

0 Normal operation

1 Global power down, including all channels ADCs, internal references, internal PLL and output buffers

D2 <PDN CH A>

0 CH A powered up

1 CH A ADC powered down

D3 <PDN CH B>

0 CH B powered up

1 CH B ADC powered down

D5 <REF> [Reference](#)

0 Internal reference enabled

1 External reference enabled

D10 <RST>

1 Software reset applied – resets all internal registers and self-clears to 0

Table 15. Serial Register B

REGISTER ADDRESS	BITS										
A4 - A0	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0
04	0	0	0	0	<CLKIN GAIN> INPUT CLOCK BUFFER GAIN CONTROL					0	0

D6 - D2 <CLKIN GAIN> [Input clock buffer gain control](#)

- 11000 Gain 0 Minimum gain
- 00000 Gain 1, default after reset
- 01100 Gain 2
- 01010 Gain 3
- 01001 Gain 4
- 01000 Gain 5 Maximum gain

Table 16. Serial Register C

REGISTER ADDRESS	BITS										
A4 - A0	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0
0A	0	<DF> DATA DORMAT 2S COMP OR STRAIGHT BINARY	0	<PATTERNS> TEST PATTERNS			0	0	0	0	0

D7 - D5 <PATTERNS> [Capture test patterns](#)

- 000 Normal ADC operation
- 001 Output all zeros
- 010 Output all ones
- 011 Output toggle pattern
- 100 Unused
- 101 Output custom pattern (contents of CUSTOM pattern registers 0x0B and 0x0C)
- 110 Output DESKEW pattern (serial stream of 1010..)
- 111 Output SYNC pattern

D9 <DF> Data format selection

- 0 2s complement format
- 1 Straight binary format

Table 17. Serial Register D

REGISTER ADDRESS	BITS										
A4 - A0	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0
0B	<CUSTOM A> CUSTOM PATTERN (LOWER 11 BITS)										

D10 - D0 <CUSTOM A> Lower 11 bits of custom pattern <DATAOUT10>...<DATAOUT0>

Table 18. Serial Register E

REGISTER ADDRESS	BITS										
A4 - A0	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0
0C	<FINE GAIN> FINE GAIN CONTROL (1 dB to 6 dB)			0	0	0	<CUSTOM B> CUSTOM PATTERN (UPPER 5 BITS)				

D4 - D0 <CUSTOM B> Upper 5 bits of custom pattern <DATAOUT15>...<DATAOUT11>

D10-D8 <FINE GAIN> [Fine gain control](#)

000	0 dB gain (Full-scale range = 2.00 Vpp)
001	1 dB gain (Full-scale range = 1.78 Vpp)
010	2 dB gain (Full-scale range = 1.59 Vpp)
011	3 dB gain (Full-scale range = 1.42 Vpp)
100	4 dB gain (Full-scale range = 1.26 Vpp)
101	5 dB gain (Full-scale range = 1.12 Vpp)
110	6 dB gain (Full-scale range = 1.00 Vpp)

Table 19. Serial Register F

REGISTER ADDRESS	BITS										
A4 - A0	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0
0D	<OVRD> OVER-RIDE BITE	0	0	BYTE-WISE OR BIT- WISE	MSB OR LSB FIRST	<COARSE GAIN> COURSE GAIN ENABLE	FALLING OR RISING BIT CLOCK CAPTURE EDGE	0	14-BIT OR 16-BIT SERIALIZE	DDR OR SDR BIT CLOCK	1-WIRE OR 2-WIRE INTERFACE

D0 **Interface selection**

0	1 wire interface
1	2 wire interface

D1 **Bit clock selection** (only in 2-wire interface)

0	DDR bit clock
1	SDR bit clock

D2 **Serialization factor selection**

0	14X serialization
1	16X serialization

D4 **Bit clock capture edge** (only when SDR bit clock is selected, D1=1)

0	Capture data with falling edge of bit clock
1	Capture data with rising edge of bit clock

D5 <COARSE GAIN> [Coarse gain control](#)

0	0 dB coarse gain
---	------------------

1	3.5dB coarse gain (Full-scale range = 1.34 Vpp)
D6	MSB or LSB first selection
0	MSB First
1	LSB First
D7	Byte/bit wise outputs (only when 2-wire is selected)
0	Byte wise
1	Bit wise
D10	<OVRD> Over-ride bit. All the functions in register 0x0D can also be controlled using the parallel control pins. By setting bit <OVRD> =1, the contents of register 0x0D will over-ride the settings of the parallel pins.
0	Disable over-ride
1	Enable over-ride

Table 20. Serial Register G

REGISTER ADDRESS	BITS										
	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0
10	<TERM CLK> LVDS INTERNAL TERMINATION BIT AND WORD CLOCKS					<LVDS CURR> LVDS CURRENT SETTINGS				<LVDS DOUBLE> LVDS CURRENT DOUBLE	

D0	<CURR DOUBLE> LVDS current double for data outputs
0	Nominal LVDS current, as set by <D5...D2>
1	Double the nominal value
D1	<CURR DOUBLE> LVDS current double for bit and word clock outputs
0	Nominal LVDS current, as set by <D5...D2>
1	Double the nominal value
D3-D2	<LVDS CURR> LVDS current setting for data outputs
00	3.5 mA
01	4 mA
10	2.5 mA
11	3 mA
D5-D4	<LVDS CURR> LVDS current setting for bit and word clock outputs
00	3.5 mA
01	4 mA
10	2.5 mA
11	3 mA

D10-D6 **<TERM CLK> LVDS internal termination for bit and word clock outputs**

00000	No internal termination
00001	166 Ω
00010	200 Ω
00100	250 Ω
01000	333 Ω
10000	500 Ω

Any combination of above bits can also be programmed, resulting in a parallel combination of the selected values. For example, 00101 is the parallel combination of 166||250 = 100 Ω

00101	100 Ω
-------	-------

Table 21. Serial Register H

REGISTER ADDRESS	BITS											
	A4 - A0	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0
11	WORD-WISE CONTROL		0	0	0	0		<TERM DATA> LVDS INTERNAL TERMINATION - DATA OUTPUTS				

D4-D0 **<TERM DATA> LVDS internal termination for data outputs**

00000	No internal termination
00001	166 Ω
00010	200 Ω
00100	250 Ω
01000	333 Ω
10000	500 Ω

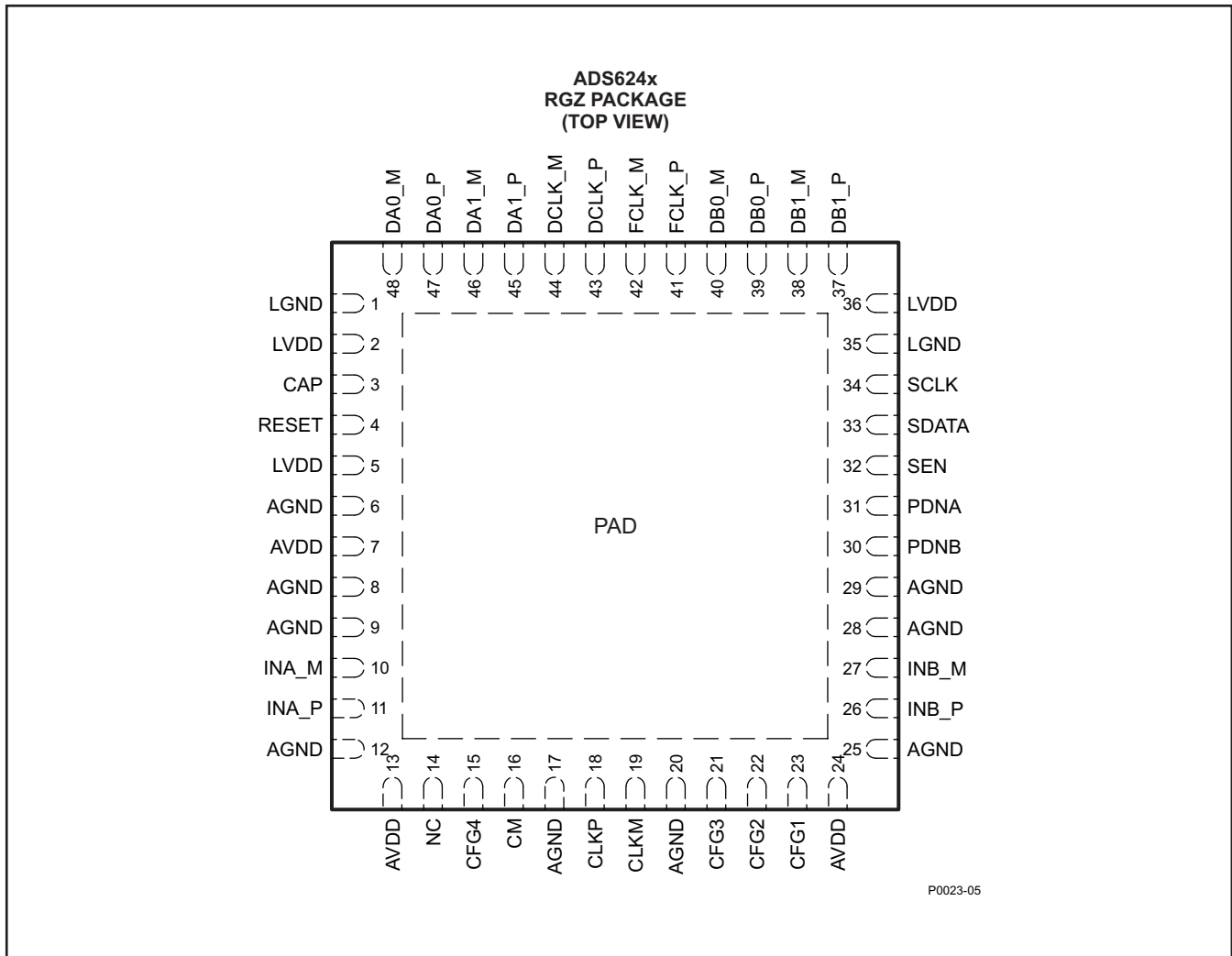
Any combination of above bits can also be programmed, resulting in a parallel combination of the selected values. For example, 00101 is the parallel combination of 166||250 = 100 Ω

00101	100 Ω
-------	-------

D10-D9 **Only when 2-wire interface is selected**

00	Byte-wise or bit-wise output, 1x frame clock
11	Word-wise output enabled, 0.5x frame clock
01,10	Do not use

PIN CONFIGURATION (2-WIRE INTERFACE)



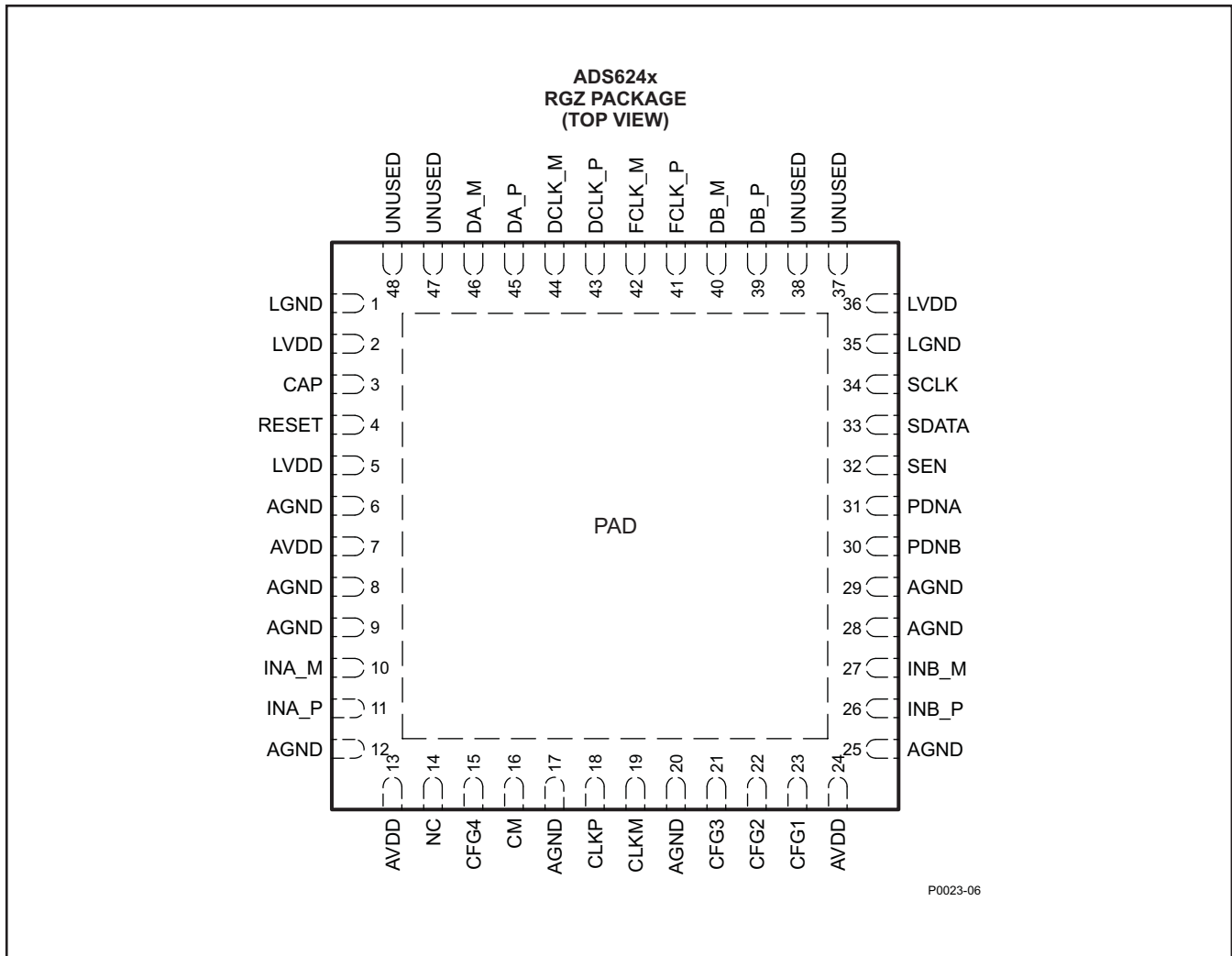
PIN ASSIGNMENTS (2-WIRE INTERFACE)

PINS		I/O	NO. OF PINS	DESCRIPTION
NAME	NO.			
SUPPLY AND GROUND PINS				
AVDD	7,13,24		3	Analog power supply
AGND	6,8,9,12,17,20,25,28,29		9	Analog ground
LVDD	2,5,36		3	Digital power supply
LGND	1,35		2	Digital ground
INPUT PINS				
CLKP, CLKM	18,19	I	2	Differential input clock pair
INA_P, INA_M	11,10	I	2	Differential input signal pair, channel A. If unused, the pins should be tied to VCM. Do not float.
INB_P, INB_M	26,27	I	2	Differential input signal pair, channel B. If unused, the pins should be tied to VCM. Do not float.
CAP	3	I	1	Connect 2nF capacitor from pin to ground

PIN ASSIGNMENTS (2-WIRE INTERFACE) (continued)

PINS		I/O	NO. OF PINS	DESCRIPTION
NAME	NO.			
SCLK	34	I	1	This pin functions as serial interface clock input when RESET is low. When RESET is high , it controls DESKEW, SYNC and global POWER DOWN modes (along with SDATA). See Table 5 for description. This pin has an internal pull-down resistor.
SDATA	33	I	1	This pin functions as serial interface data input when RESET is low. When RESET is high , it controls DESKEW, SYNC and global POWER DOWN modes (along with SCLK). See Table 5 for description. This pin has an internal pull-down resistor.
SEN	32	I	1	This pin functions as serial interface enable input when RESET is low. When RESET is high , it controls coarse gain and internal/external reference modes. See Table 6 for description. This pin has an internal pull-up resistor.
RESET	4	I	1	Serial interface reset input. When using the serial interface mode, the user MUST initialize internal registers through hardware RESET by applying a high-going pulse on this pin or by using software reset option. Refer to the Serial Interface section. In parallel interface mode, tie RESET permanently high . (SCLK, SDATA and SEN function as parallel control pins in this mode). The pin has an internal pull-down resistor to ground.
PDNA	31	I	1	Channel A ADC power down control pin.
PDNB	30	I	1	Channel B ADC power down control pin.
CFG1	23	I	1	Parallel input pin. It controls 1-wire or 2-wire interface and DDR or SDR bit clock selection. See Table 9 for description. Tie to AVDD for 2-wire interface with DDR bit clock.
CFG2	22	I	1	Parallel input pin. It controls 12x or 14x serialization and SDR bit clock capture edge. See Table 10 for description. For 12x serialization with DDR bit clock, tie to ground or AVDD.
CFG3	21	I	1	RESERVED pin - Tie to ground.
CFG4	15	I	1	Parallel input pin. It controls data format and MSB or LSB first modes. See Table 12 for description.
VCM	16	IO	1	Internal reference mode – common-mode voltage output External reference mode – reference input. The voltage forced on this pin sets the internal reference.
OUTPUT PINS				
DA0_P,DA0_M	47,48	O	2	Channel A differential LVDS data output pair, wire 0
DA1_P,DA1_M	45,46	O	2	Channel A differential LVDS data output pair, wire 1
DB0_P,DB0_M	39,40	O	2	Channel B differential LVDS data output pair, wire 0
DB1_P,DB1_M	37,38	O	2	Channel B differential LVDS data output pair, wire 1
DCLKP,DCLKM	43,44	O	2	Differential bit clock output pair
FCLKP,FCLKM	41,42	O	2	Differential frame clock output pair
NC	14		1	Do Not Connect
PAD	0		1	Connect to ground using multiple vias. Refer to Board Design Considerations in application section.

PIN CONFIGURATION (1-WIRE INTERFACE)



PIN ASSIGNMENTS (1-WIRE INTERFACE)

PINS		I/O	NO. OF PINS	DESCRIPTION
NAME	NO.			
SUPPLY AND GROUND PINS				
AVDD	7,13,24		3	Analog power supply
AGND	6,8,9,12,17,20,25,28,29		9	Analog ground
LVDD	2,5,36		3	Digital power supply
LGND	1,35		2	Digital ground
INPUT PINS				
CLKP, CLKM	18,19	I	2	Differential input clock pair
INA_P, INA_M	11,10	I	2	Differential input signal pair, channel A. If unused, the pins should be tied to VCM. Do not float.
IND_P, IND_M	26,27	I	12	Differential input signal pair, channel B. If unused, the pins should be tied to VCM. Do not float.
CAP	3	I	1	Connect 2nF capacitance from pin to ground

PIN ASSIGNMENTS (1-WIRE INTERFACE) (continued)

PINS		I/O	NO. OF PINS	DESCRIPTION
NAME	NO.			
SCLK	34	I	1	This pin functions as serial interface clock input when RESET is low . When RESET is high , it controls DESKEW, SYNC and global POWER DOWN modes (along with SDATA). See Table 5 for description. This pin has an internal pull-down resistor.
SDATA	33	I	1	This pin functions as serial interface data input when RESET is low . When RESET is high , it controls DESKEW, SYNC and global POWER DOWN modes (along with SCLK). See Table 5 for description. This pin has an internal pull-down resistor.
SEN	32	I	1	This pin functions as serial interface enable input when RESET is low . When RESET is high , it controls coarse gain and internal/external reference modes. See Table 6 for description. This pin has an internal pull-up resistor.
RESET	4	I	1	Serial interface reset input. When using the serial interface mode, the user MUST initialize internal registers through hardware RESET by applying a high-going pulse on this pin or by using software reset option. Refer to the Serial Interface section. In parallel interface mode, tie RESET permanently high . (SCLK, SDATA and SEN function as parallel control pins in this mode). The pin has an internal pull-down resistor to ground.
PDNA	31	I	1	Channel A ADC power down control pin.
PDNB	30	I	1	Channel B ADC power down control pin.
CFG1	23	I	1	Parallel input pin. It controls 1-wire or 2-wire interface and DDR or SDR bit clock selection. See Table 9 for description. Tie to ground for 1-wire interface with DDR bit clock.
CFG2	22	I	1	Parallel input pin. It controls 12x or 14x serialization and SDR bit clock capture edge. See Table 10 for description. For 12x serialization with DDR bit clock, tie to ground or AVDD.
CFG3	21	I	1	RESERVED pin - Tie to ground .
CFG4	15	I	1	Parallel input pin. It controls data format and MSB or LSB first modes. See Table 12 for description.
VCM	16	IO	1	Internal reference mode – common-mode voltage output External reference mode – reference input. The voltage forced on this pin sets the internal reference.
OUTPUT PINS				
DA_P,DA_M	45,46	O	2	Channel A differential LVDS data output pair
DB_P,DB_M	39,40	O	2	Channel B differential LVDS data output pair
DCLKP,DCLKM	43,44	O	2	Differential bit clock output pair
FCLKP,FCLKM	41,42	O	2	Differential frame clock output pair
UNUSED	37,38,47,48		4	These pins are unused in the 1-wire interface. Do not connect
NC	14		1	Do not connect
PAD	0		1	Connect to ground using multiple vias. Refer to Board Design Considerations in application section.

TYPICAL CHARACTERISTICS

All plots are at 25°C, AVDD = LVDD = 3.3 V, maximum rated sampling frequency, sine wave input clock, 1.5 V_{PP} differential clock amplitude, 50% clock duty cycle, -1 dBFS differential analog input, internal reference mode, 0 dB gain 32K point FFT (unless otherwise noted)

ADS6245 (F_s = 125 MSPS)

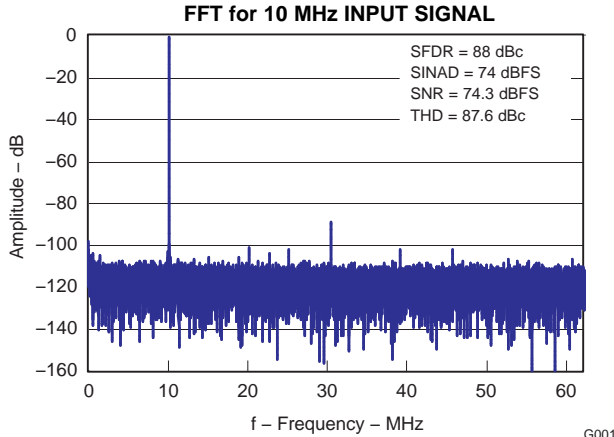


Figure 6.

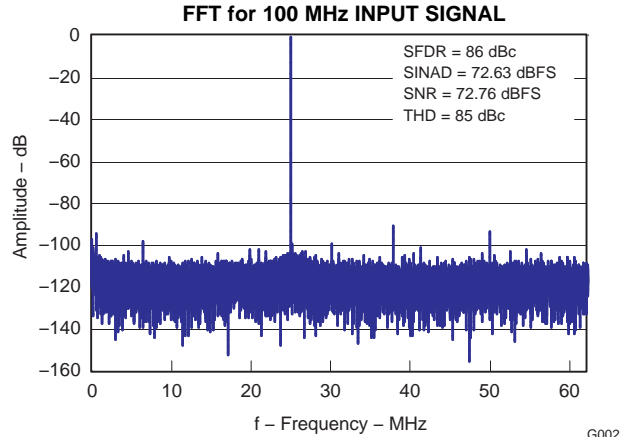


Figure 7.

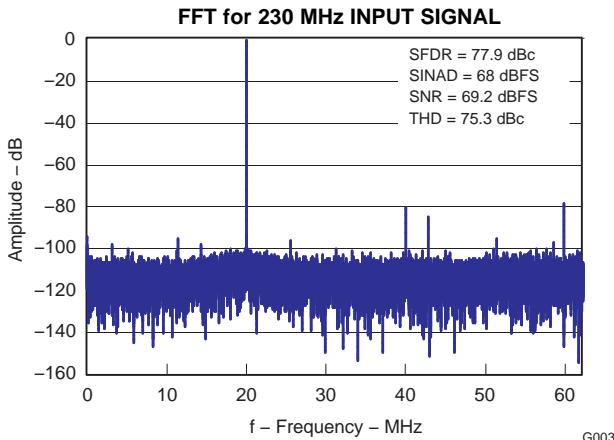


Figure 8.

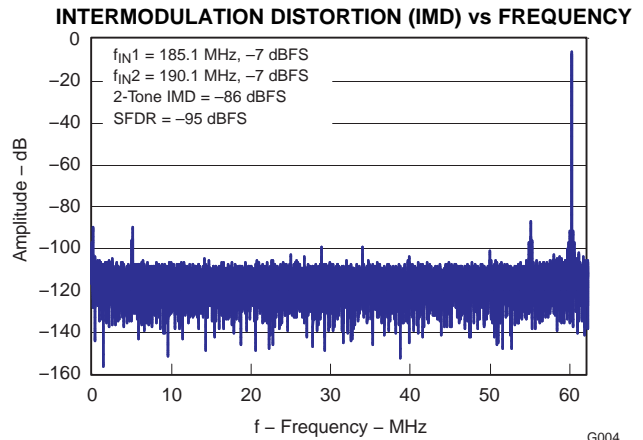


Figure 9.

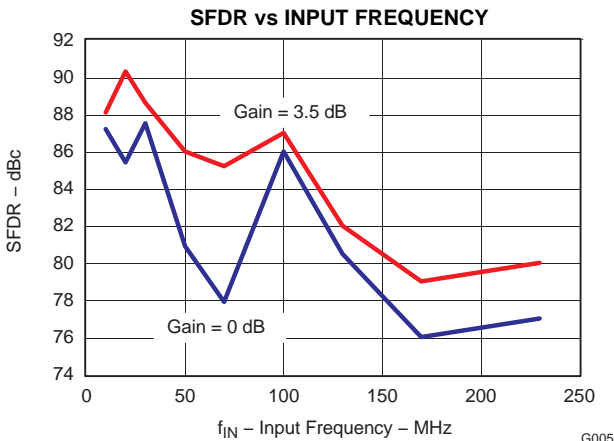


Figure 10.

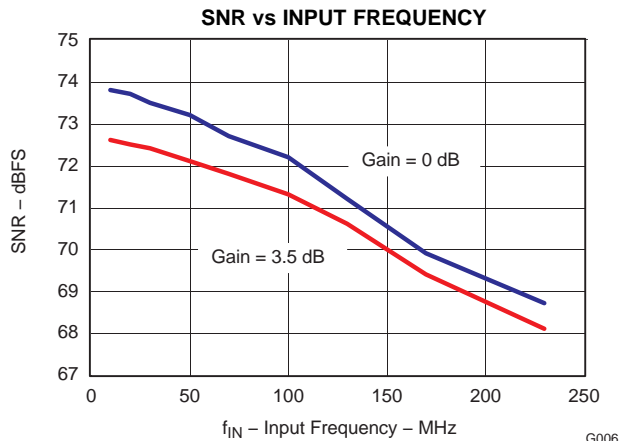


Figure 11.

TYPICAL CHARACTERISTICS (continued)

All plots are at 25°C, AVDD = LVDD = 3.3 V, maximum rated sampling frequency, sine wave input clock, 1.5 V_{PP} differential clock amplitude, 50% clock duty cycle, -1 dBFS differential analog input, internal reference mode, 0 dB gain 32K point FFT (unless otherwise noted)

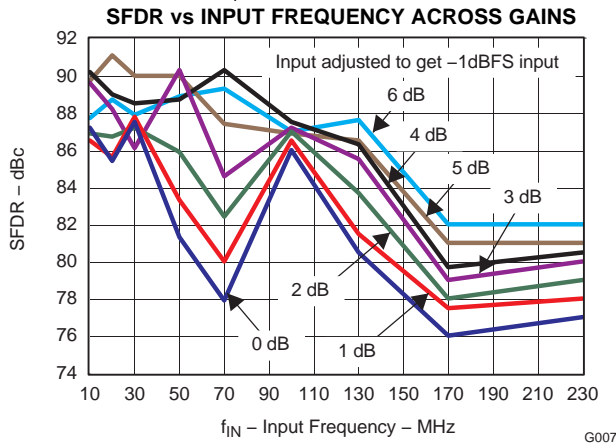


Figure 12.

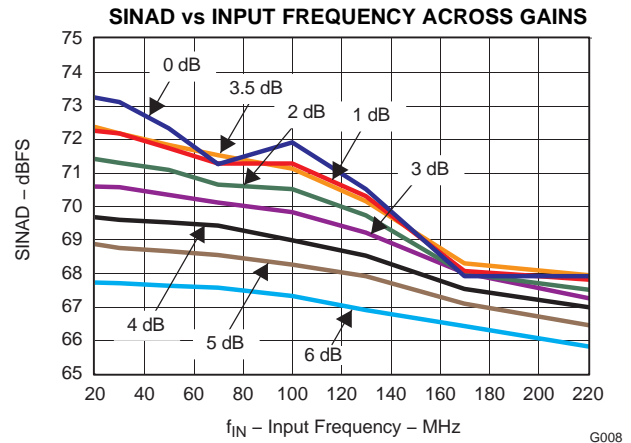


Figure 13.

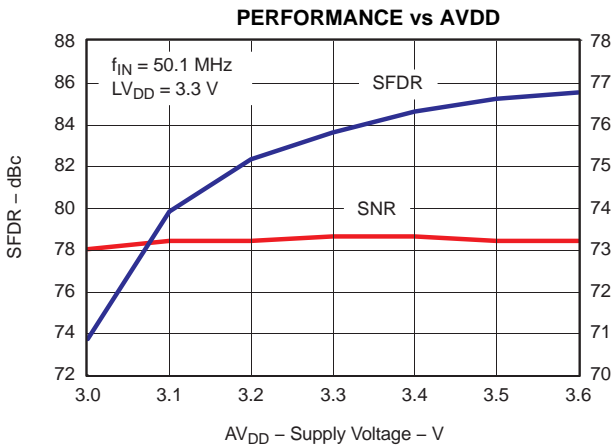


Figure 14.

G009

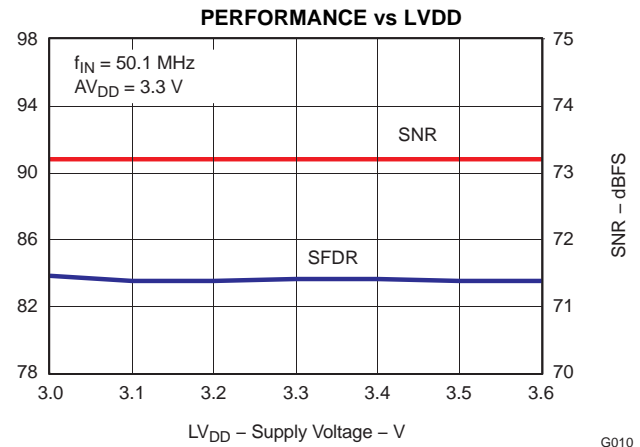


Figure 15.

G010

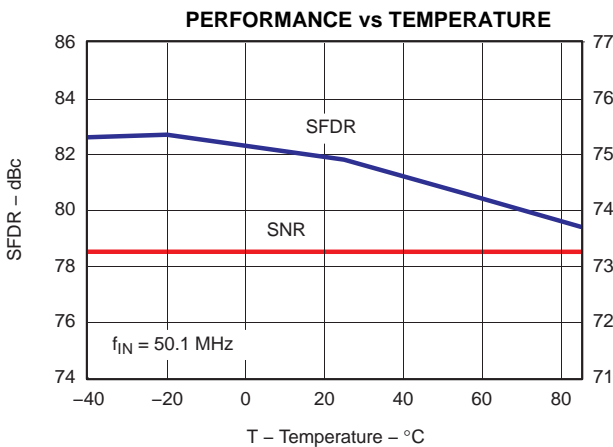


Figure 16.

G011

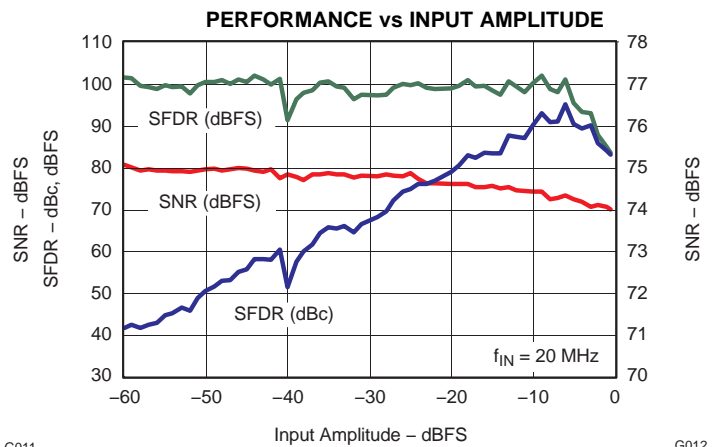


Figure 17.

G012

TYPICAL CHARACTERISTICS (continued)

All plots are at 25°C, AVDD = LVDD = 3.3 V, maximum rated sampling frequency, sine wave input clock, 1.5 V_{PP} differential clock amplitude, 50% clock duty cycle, -1 dBFS differential analog input, internal reference mode, 0 dB gain 32K point FFT (unless otherwise noted)

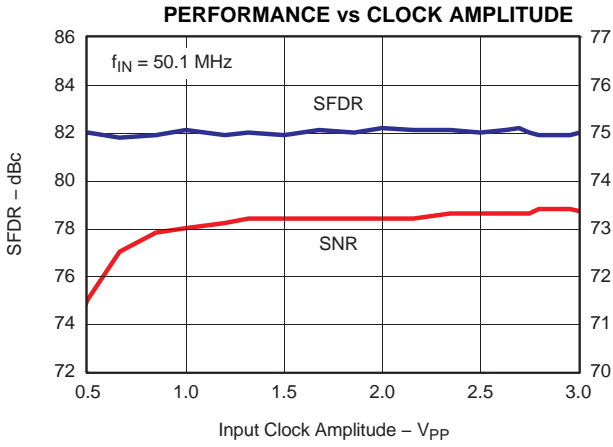


Figure 18.

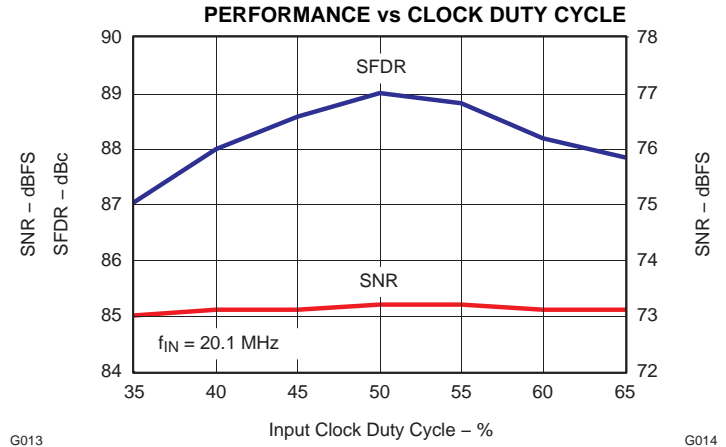


Figure 19.

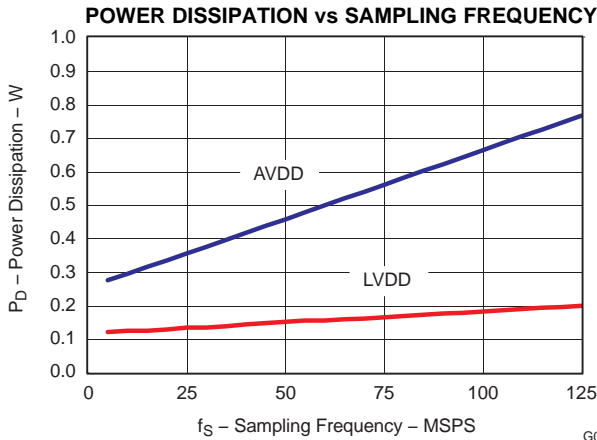


Figure 20.

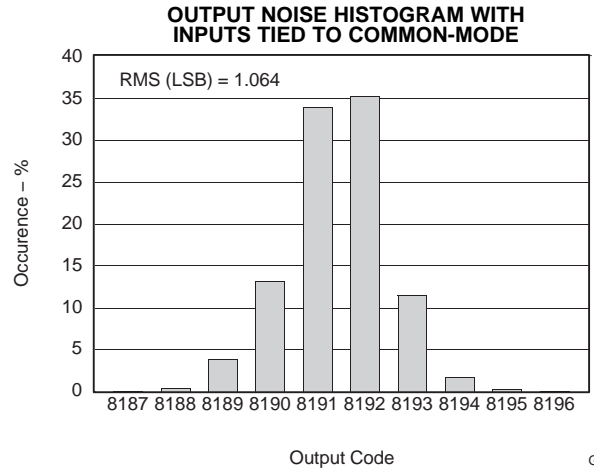


Figure 21.

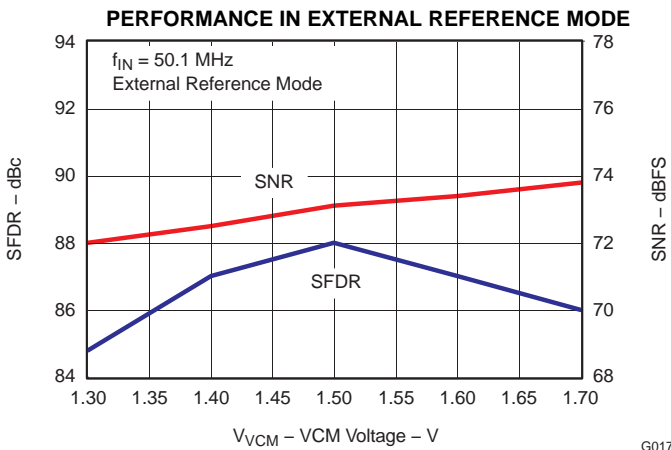


Figure 22.

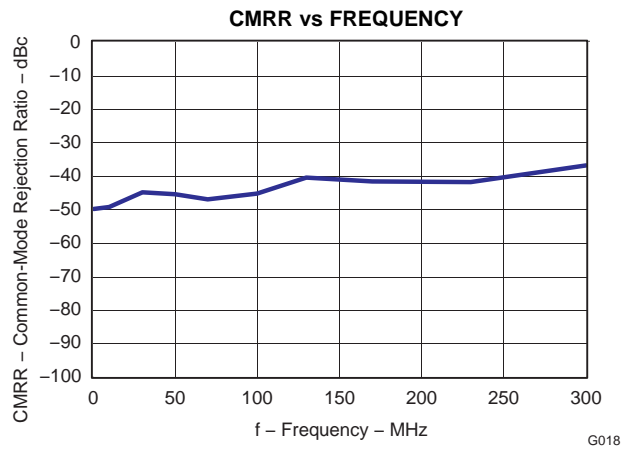


Figure 23.

TYPICAL CHARACTERISTICS (continued)

All plots are at 25°C, AVDD = LVDD = 3.3 V, maximum rated sampling frequency, sine wave input clock, 1.5 V_{PP} differential clock amplitude, 50% clock duty cycle, -1 dBFS differential analog input, internal reference mode, 0 dB gain 32K point FFT (unless otherwise noted)

ADS6244 (F_s = 105 MSPS)

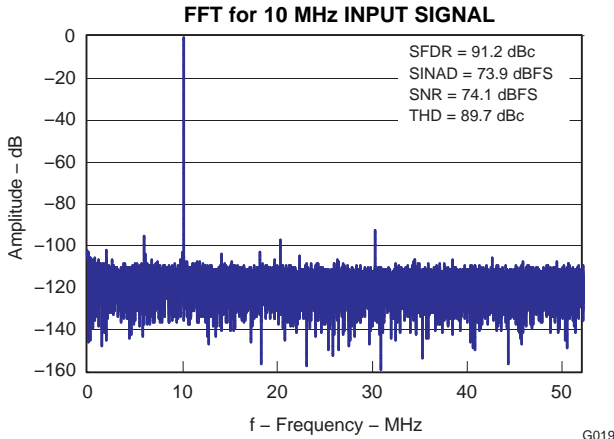


Figure 24.

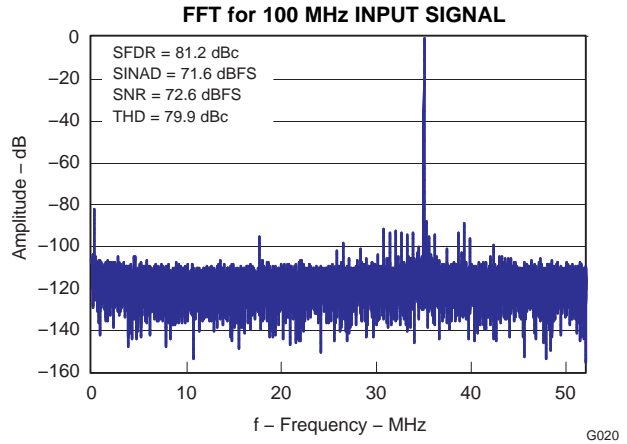


Figure 25.

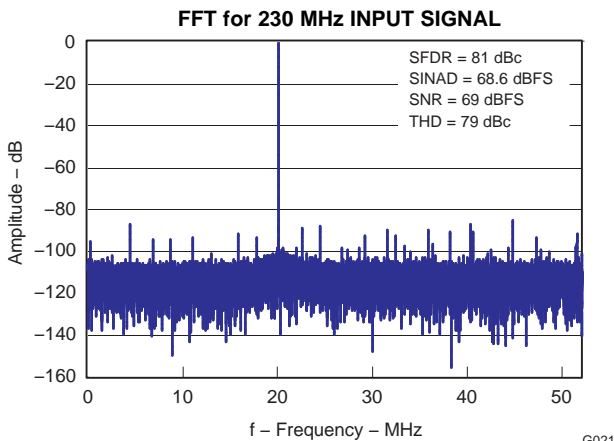


Figure 26.

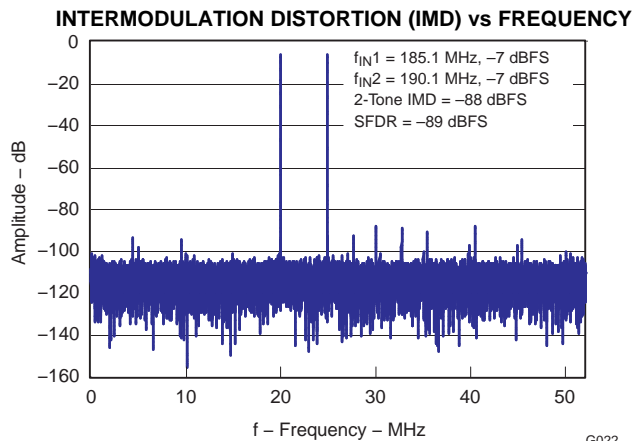


Figure 27.

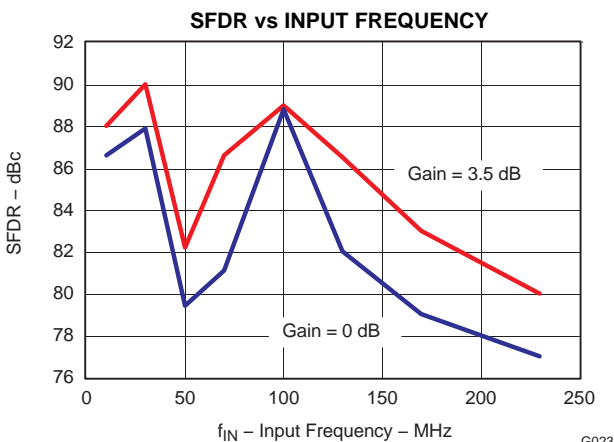


Figure 28.

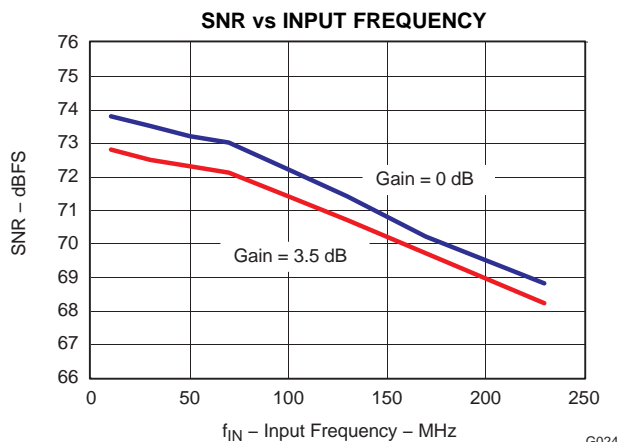


Figure 29.

TYPICAL CHARACTERISTICS (continued)

All plots are at 25°C, AVDD = LVDD = 3.3 V, maximum rated sampling frequency, sine wave input clock, 1.5 V_{PP} differential clock amplitude, 50% clock duty cycle, -1 dBFS differential analog input, internal reference mode, 0 dB gain 32K point FFT (unless otherwise noted)

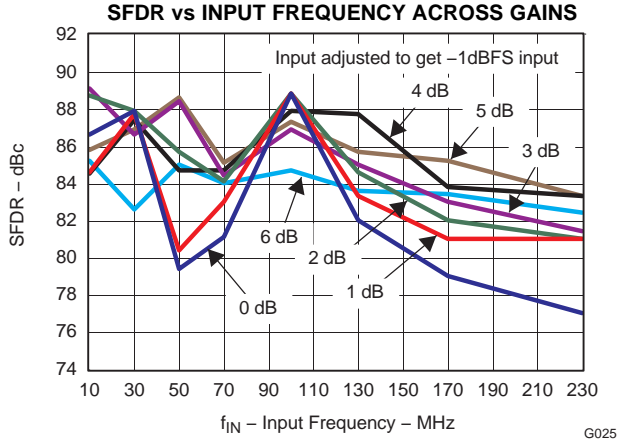


Figure 30.

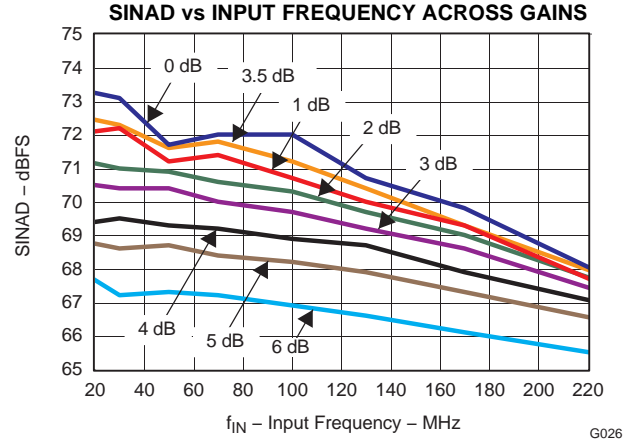


Figure 31.

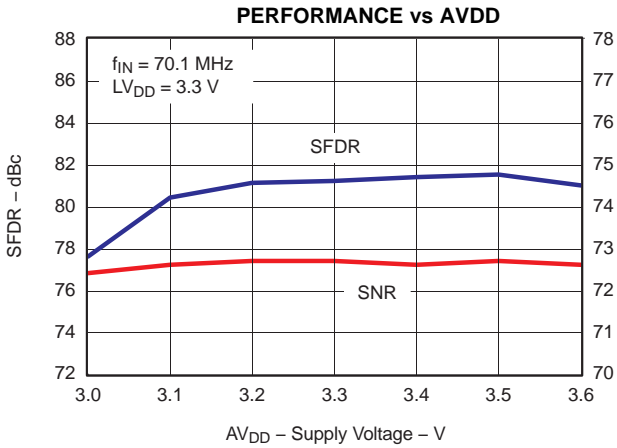


Figure 32.

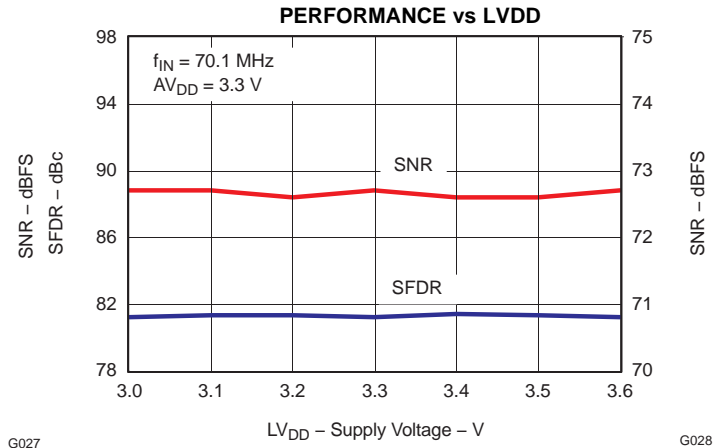


Figure 33.

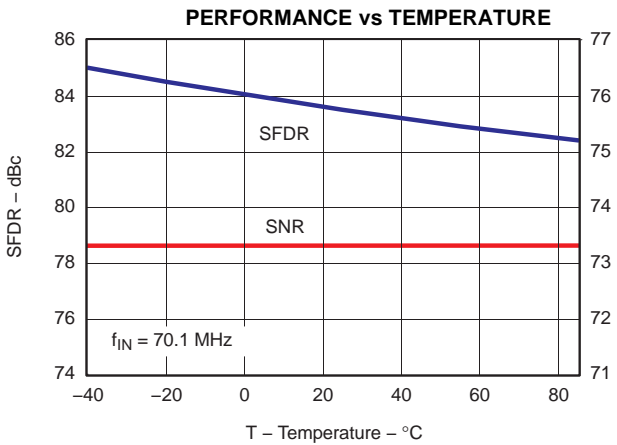


Figure 34.

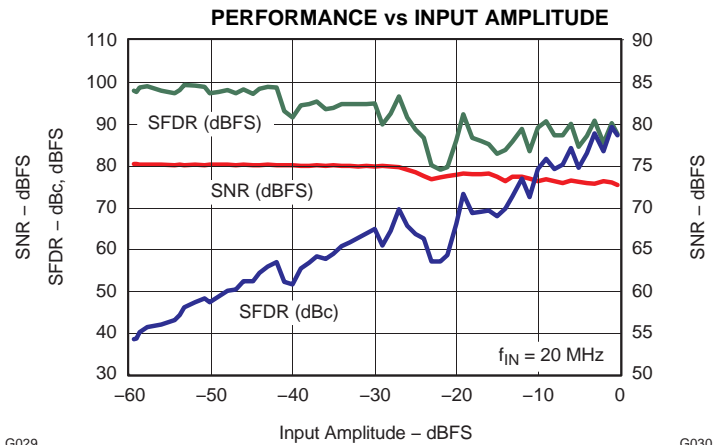


Figure 35.

TYPICAL CHARACTERISTICS (continued)

All plots are at 25°C, AVDD = LVDD = 3.3 V, maximum rated sampling frequency, sine wave input clock, 1.5 V_{PP} differential clock amplitude, 50% clock duty cycle, -1 dBFS differential analog input, internal reference mode, 0 dB gain 32K point FFT (unless otherwise noted)

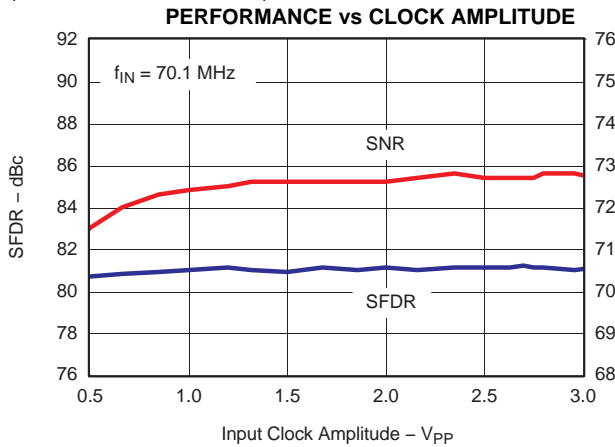


Figure 36.

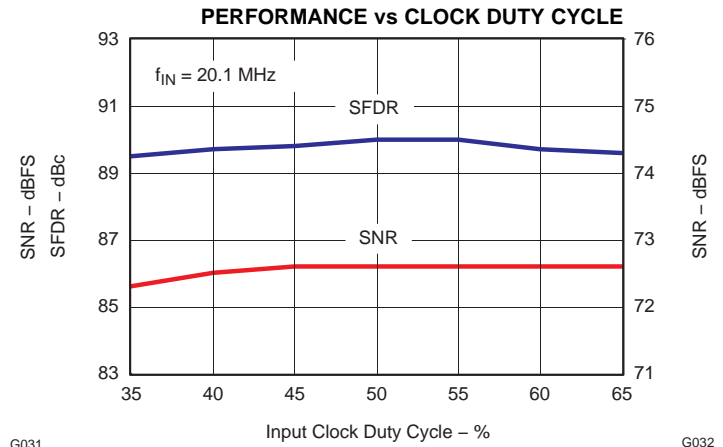


Figure 37.

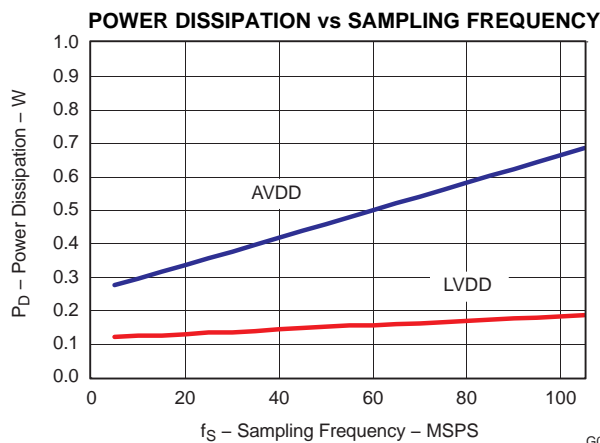


Figure 38.

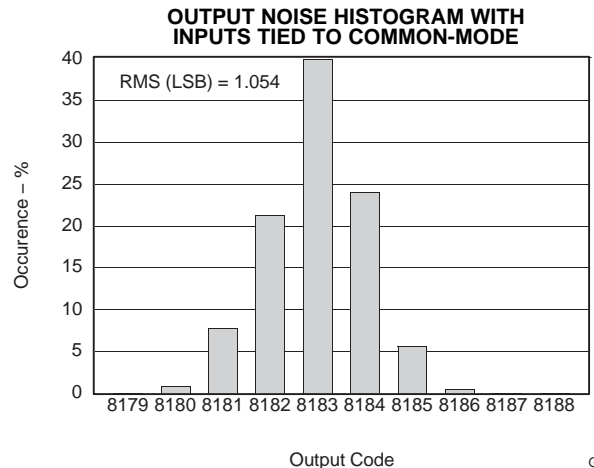


Figure 39.

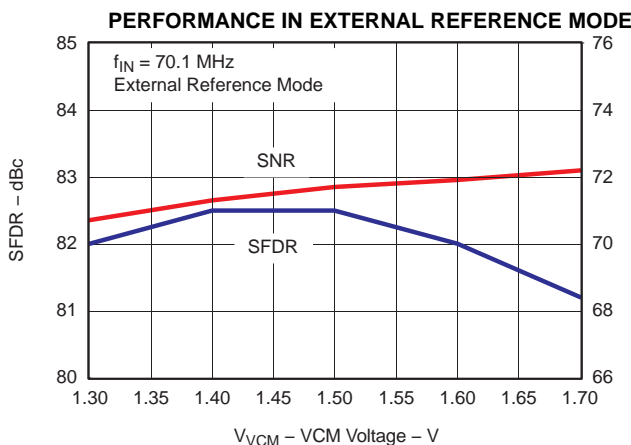


Figure 40.

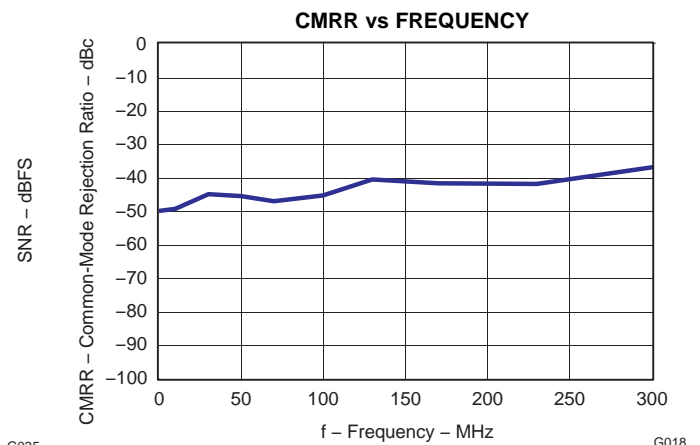


Figure 41.

TYPICAL CHARACTERISTICS (continued)

All plots are at 25°C, AVDD = LVDD = 3.3 V, maximum rated sampling frequency, sine wave input clock, 1.5 V_{PP} differential clock amplitude, 50% clock duty cycle, -1 dBFS differential analog input, internal reference mode, 0 dB gain 32K point FFT (unless otherwise noted)

ADS6243 (F_s = 80 MSPS)

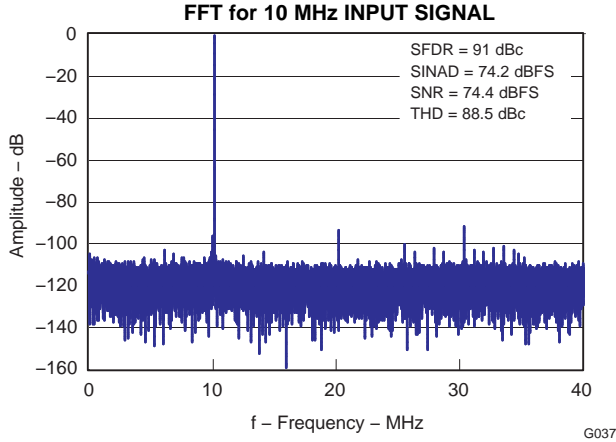


Figure 42.

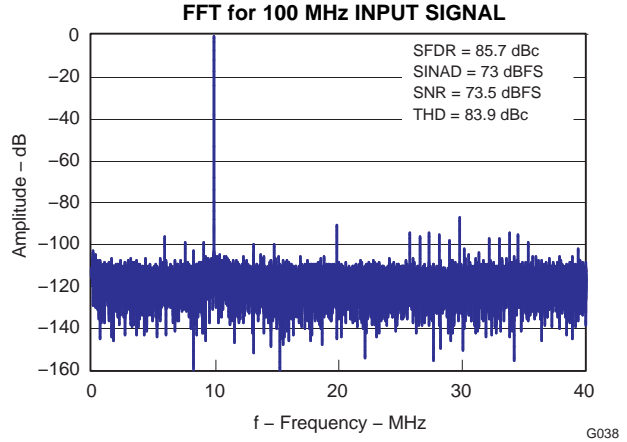


Figure 43.

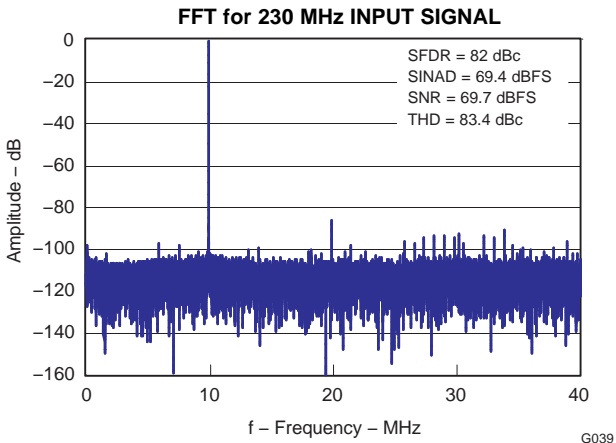


Figure 44.

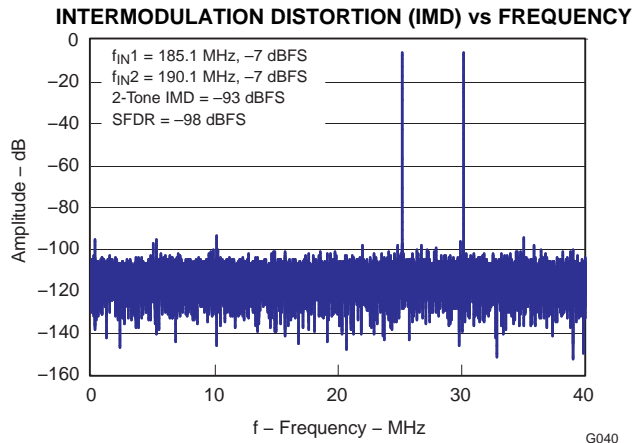


Figure 45.

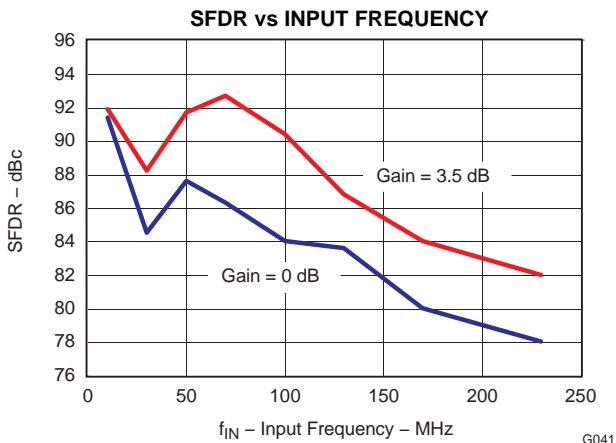


Figure 46.

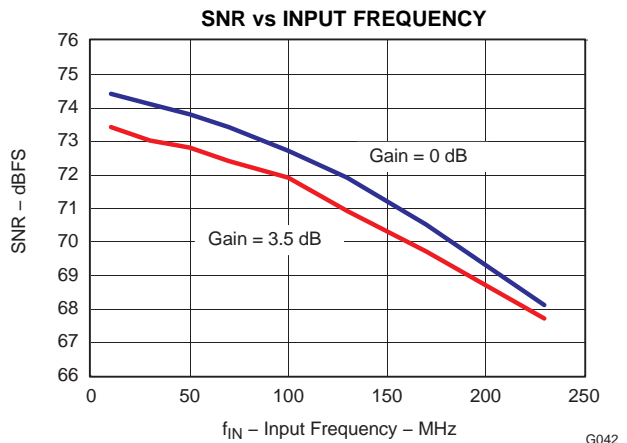


Figure 47.

TYPICAL CHARACTERISTICS (continued)

All plots are at 25°C, AVDD = LVDD = 3.3 V, maximum rated sampling frequency, sine wave input clock, 1.5 V_{PP} differential clock amplitude, 50% clock duty cycle, -1 dBFS differential analog input, internal reference mode, 0 dB gain 32K point FFT (unless otherwise noted)

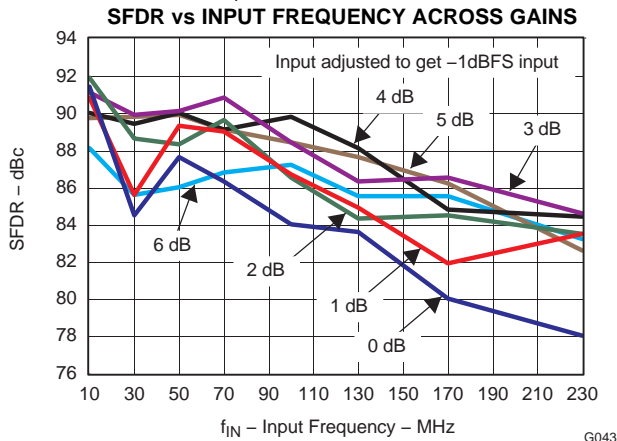


Figure 48.

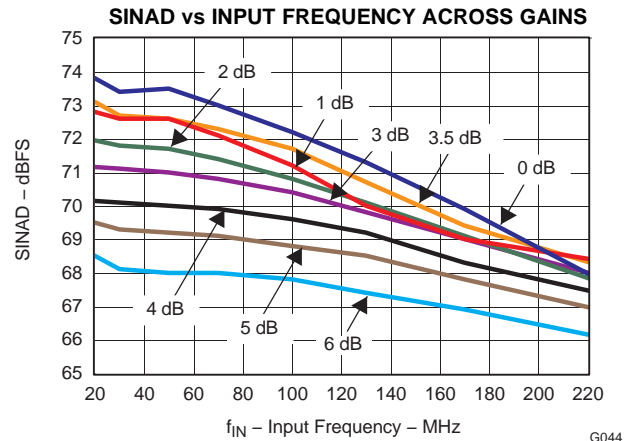


Figure 49.

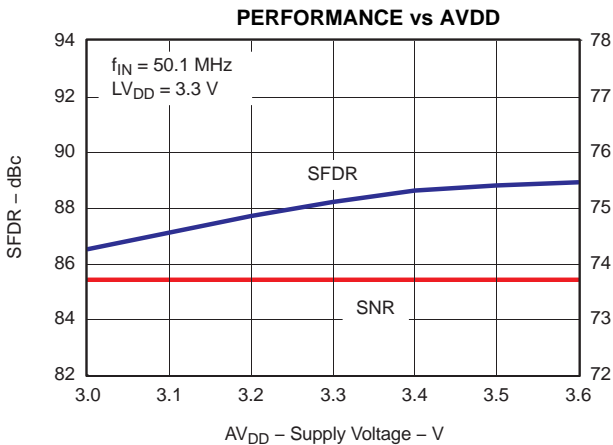


Figure 50.

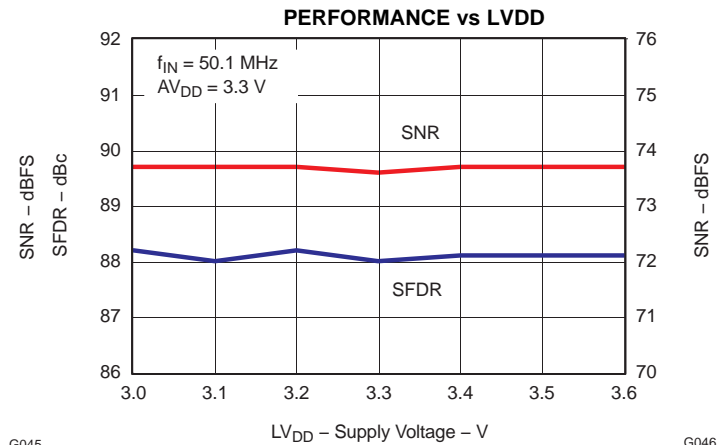


Figure 51.

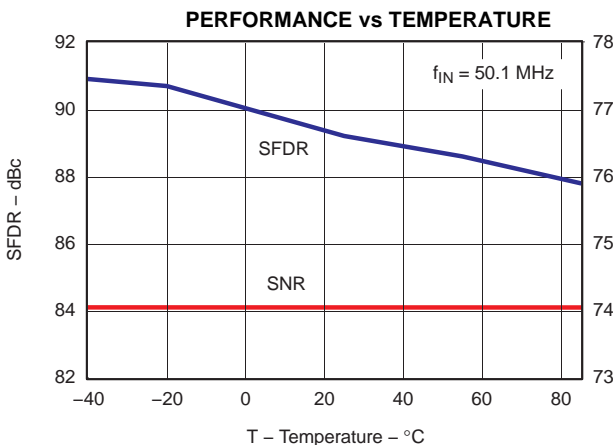


Figure 52.

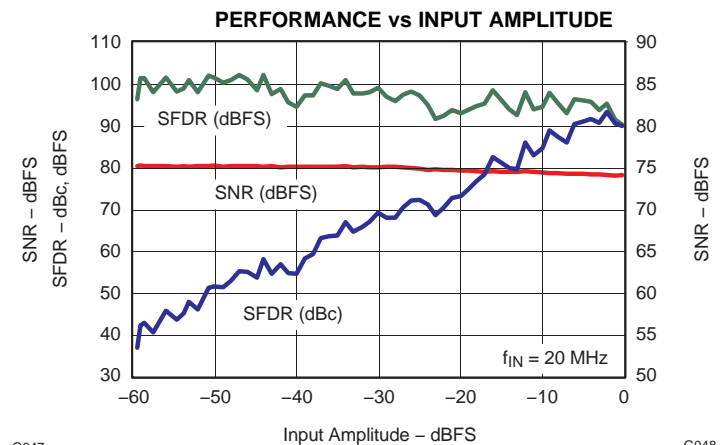


Figure 53.

TYPICAL CHARACTERISTICS (continued)

All plots are at 25°C, AVDD = LVDD = 3.3 V, maximum rated sampling frequency, sine wave input clock, 1.5 V_{PP} differential clock amplitude, 50% clock duty cycle, -1 dBFS differential analog input, internal reference mode, 0 dB gain 32K point FFT (unless otherwise noted)

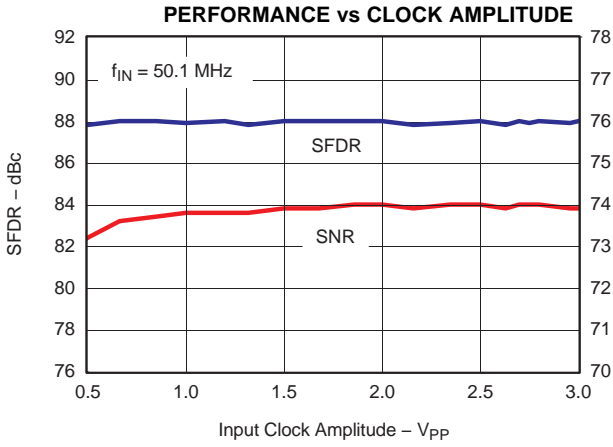


Figure 54.

G049

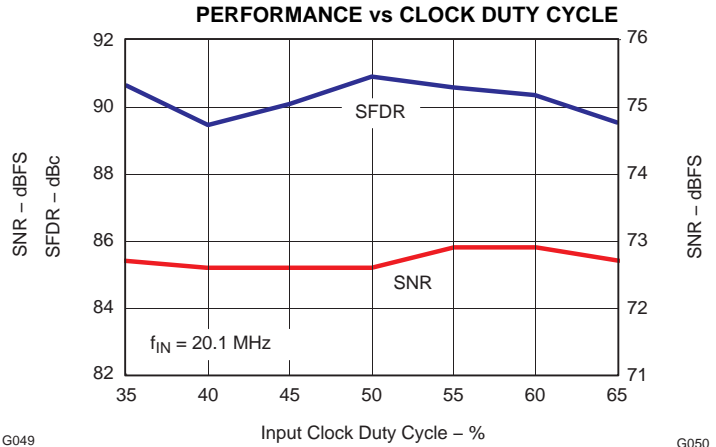


Figure 55.

G050

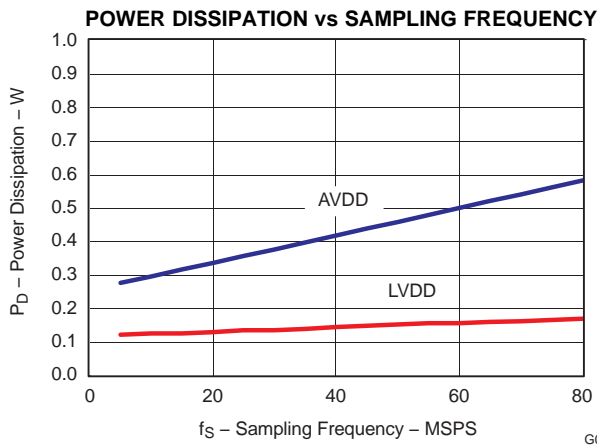


Figure 56.

G051

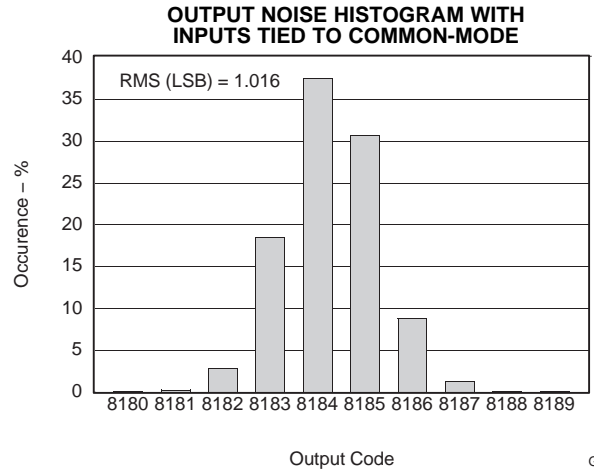


Figure 57.

G052

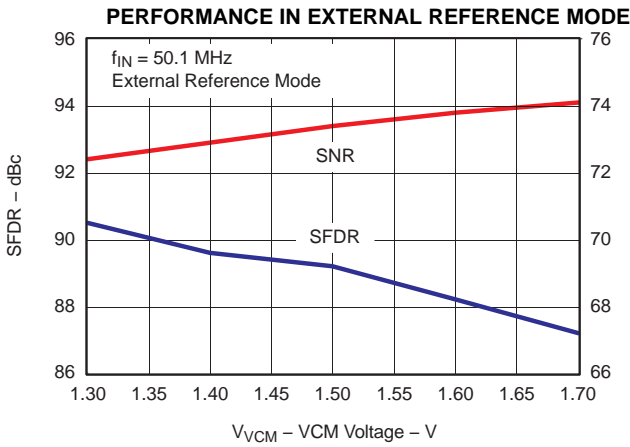


Figure 58.

G053

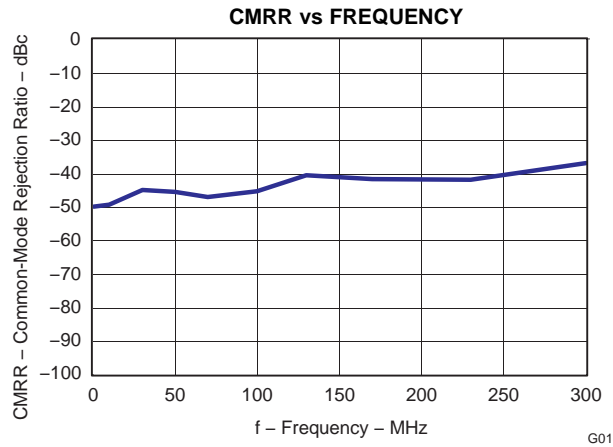


Figure 59.

G018

TYPICAL CHARACTERISTICS (continued)

All plots are at 25°C, AVDD = LVDD = 3.3 V, maximum rated sampling frequency, sine wave input clock, 1.5 V_{PP} differential clock amplitude, 50% clock duty cycle, -1 dBFS differential analog input, internal reference mode, 0 dB gain 32K point FFT (unless otherwise noted)

ADS6242 (F_s = 65 MSPS)

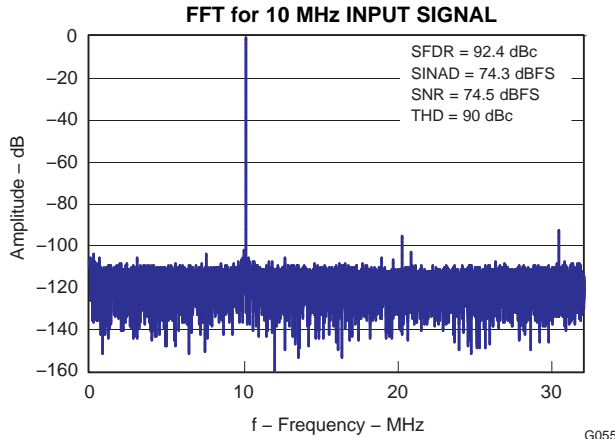


Figure 60.

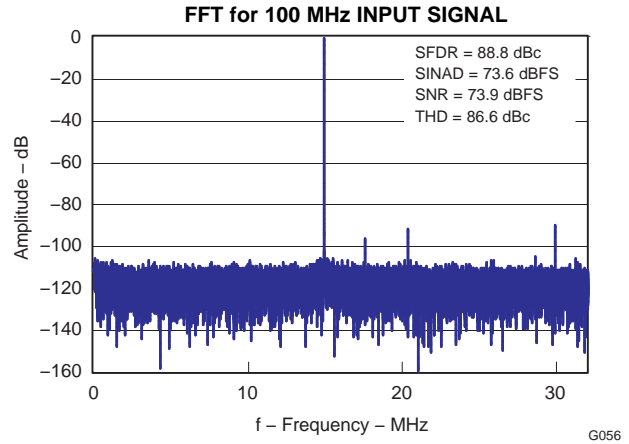


Figure 61.

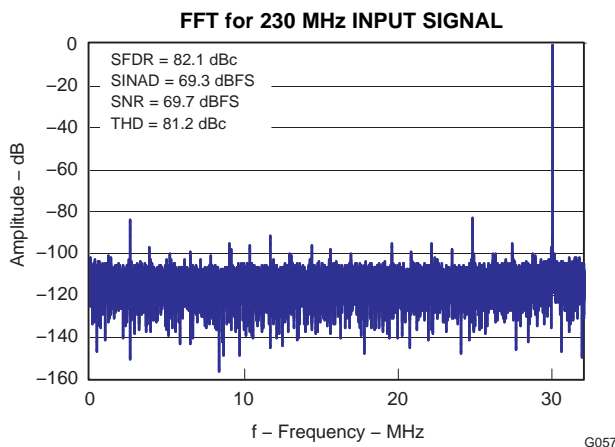


Figure 62.

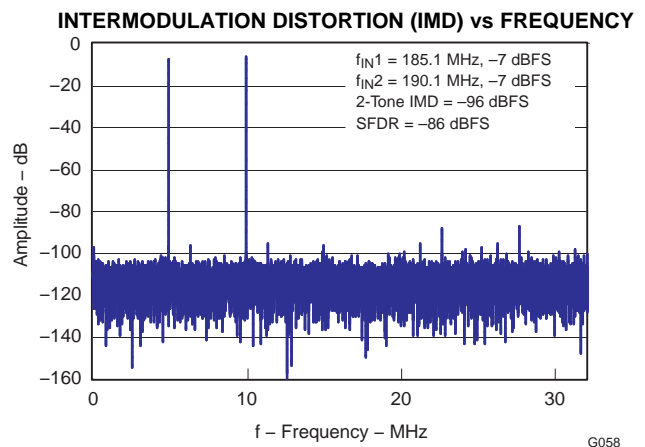


Figure 63.

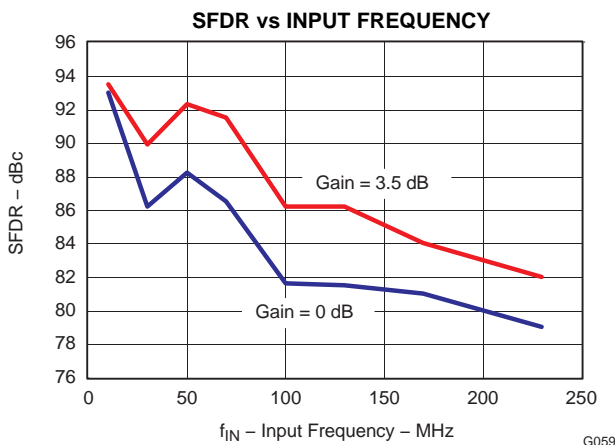


Figure 64.

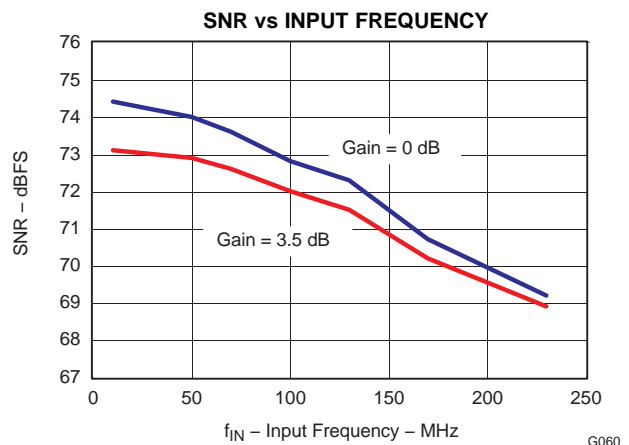


Figure 65.

TYPICAL CHARACTERISTICS (continued)

All plots are at 25°C, AVDD = LVDD = 3.3 V, maximum rated sampling frequency, sine wave input clock, 1.5 V_{PP} differential clock amplitude, 50% clock duty cycle, -1 dBFS differential analog input, internal reference mode, 0 dB gain 32K point FFT (unless otherwise noted)

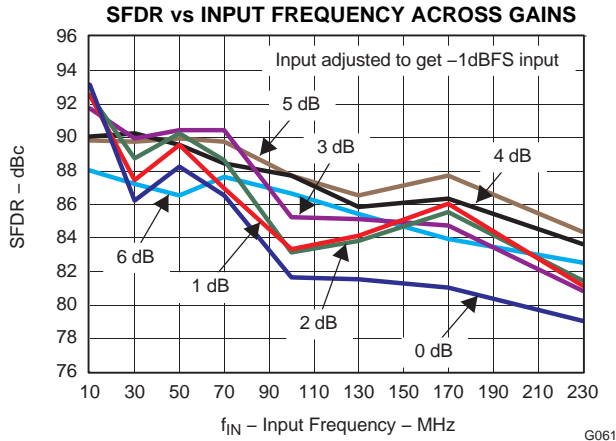


Figure 66.

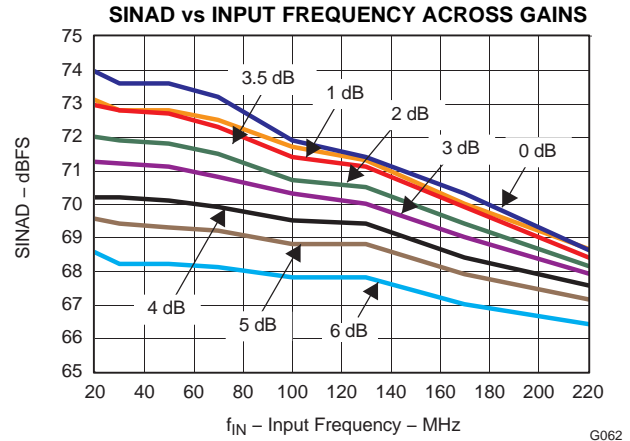


Figure 67.

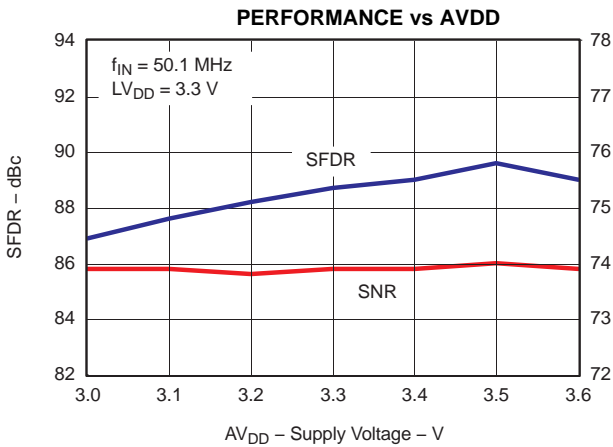


Figure 68.

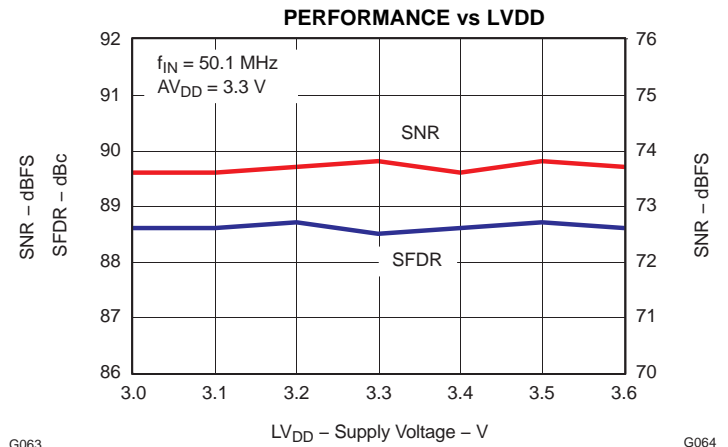


Figure 69.

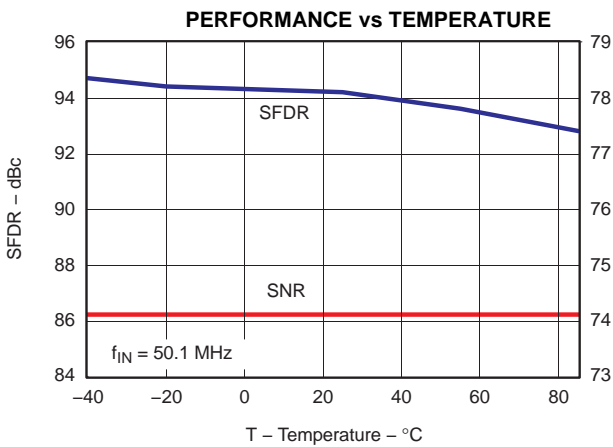


Figure 70.

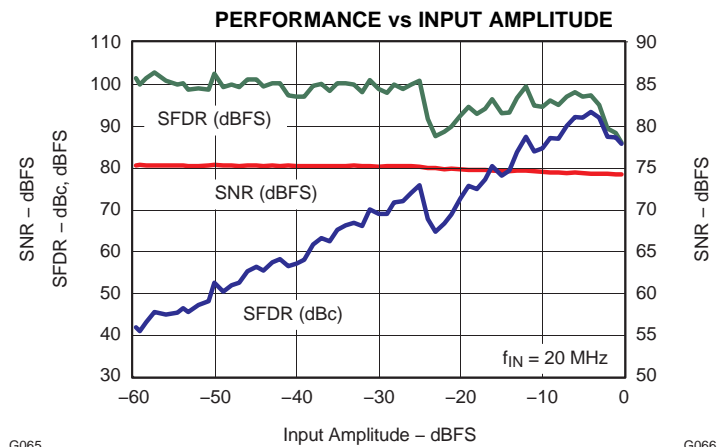


Figure 71.

TYPICAL CHARACTERISTICS (continued)

All plots are at 25°C, AVDD = LVDD = 3.3 V, maximum rated sampling frequency, sine wave input clock, 1.5 V_{PP} differential clock amplitude, 50% clock duty cycle, -1 dBFS differential analog input, internal reference mode, 0 dB gain 32K point FFT (unless otherwise noted)

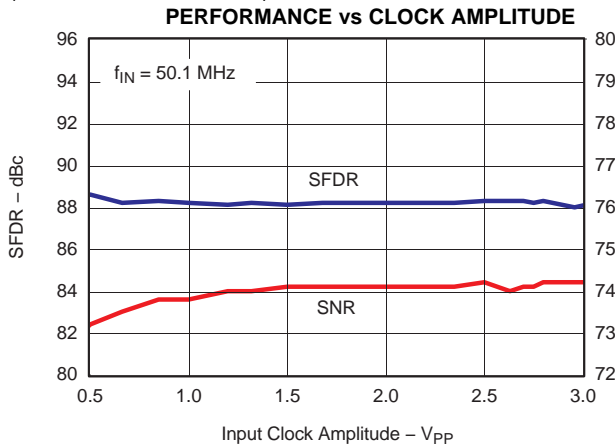


Figure 72.

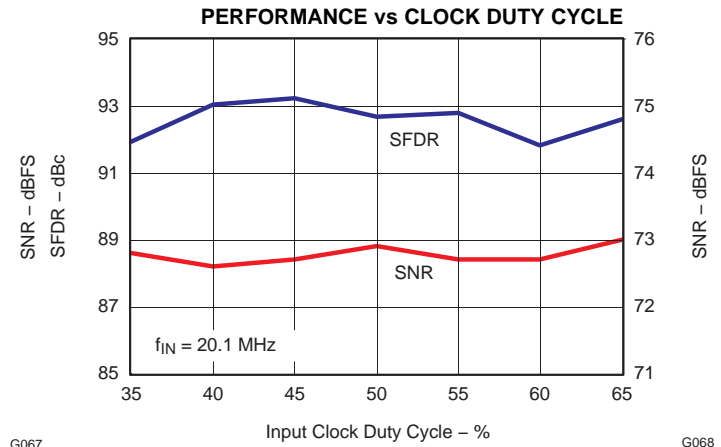


Figure 73.

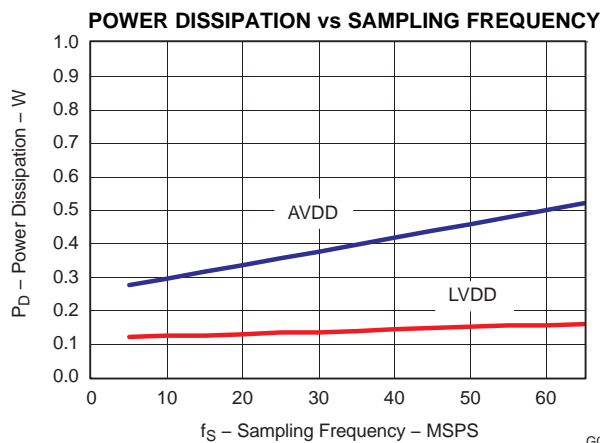


Figure 74.

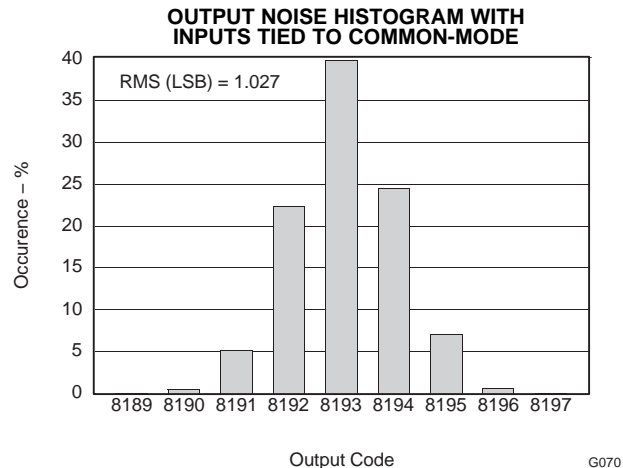


Figure 75.

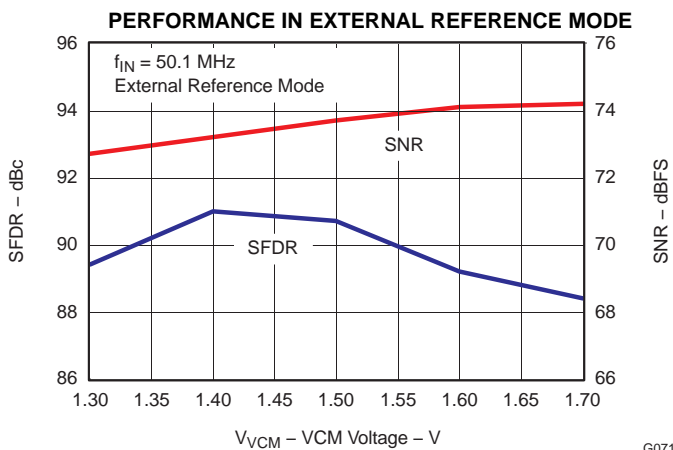


Figure 76.

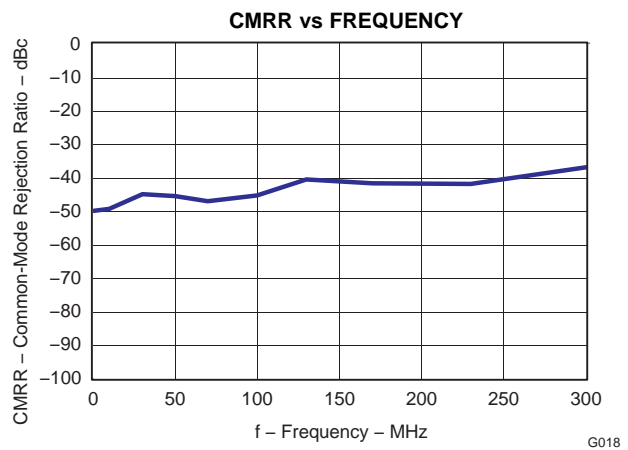


Figure 77.

TYPICAL CHARACTERISTICS (continued)

All plots are at 25°C, AVDD = LVDD = 3.3 V, maximum rated sampling frequency, sine wave input clock, 1.5 V_{PP} differential clock amplitude, 50% clock duty cycle, -1 dBFS differential analog input, internal reference mode, 0 dB gain 32K point FFT (unless otherwise noted)

Contour Plots across Input and Sampling Frequencies

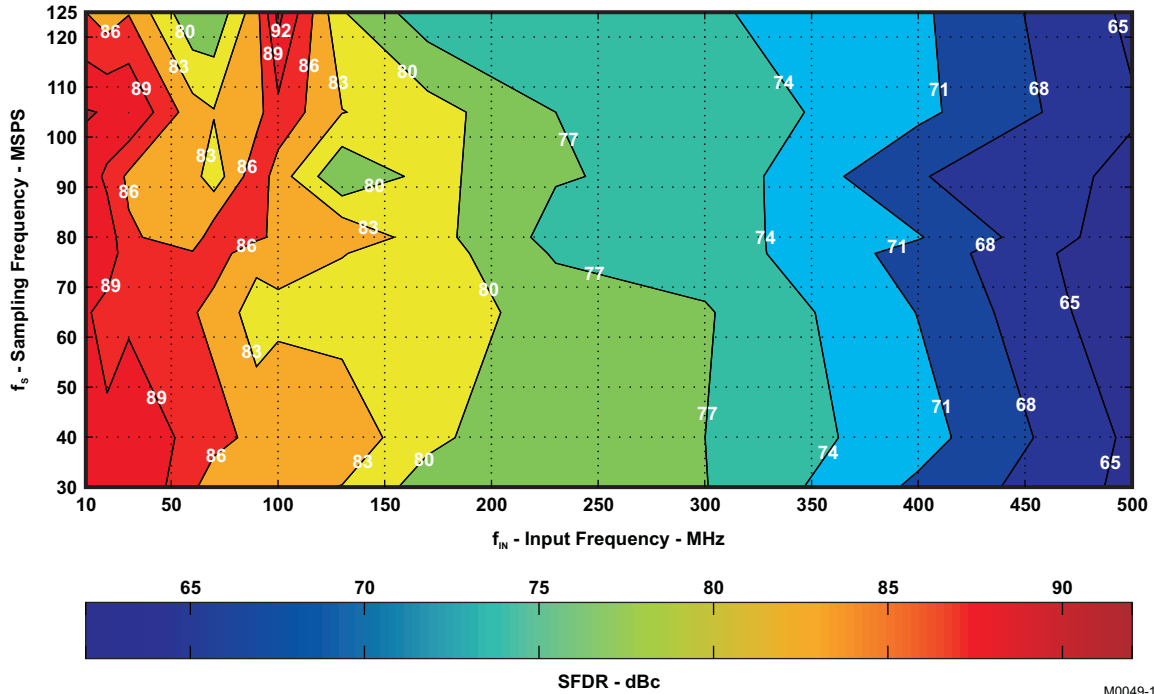


Figure 78. SFDR Contour (no gain)

M0049-13

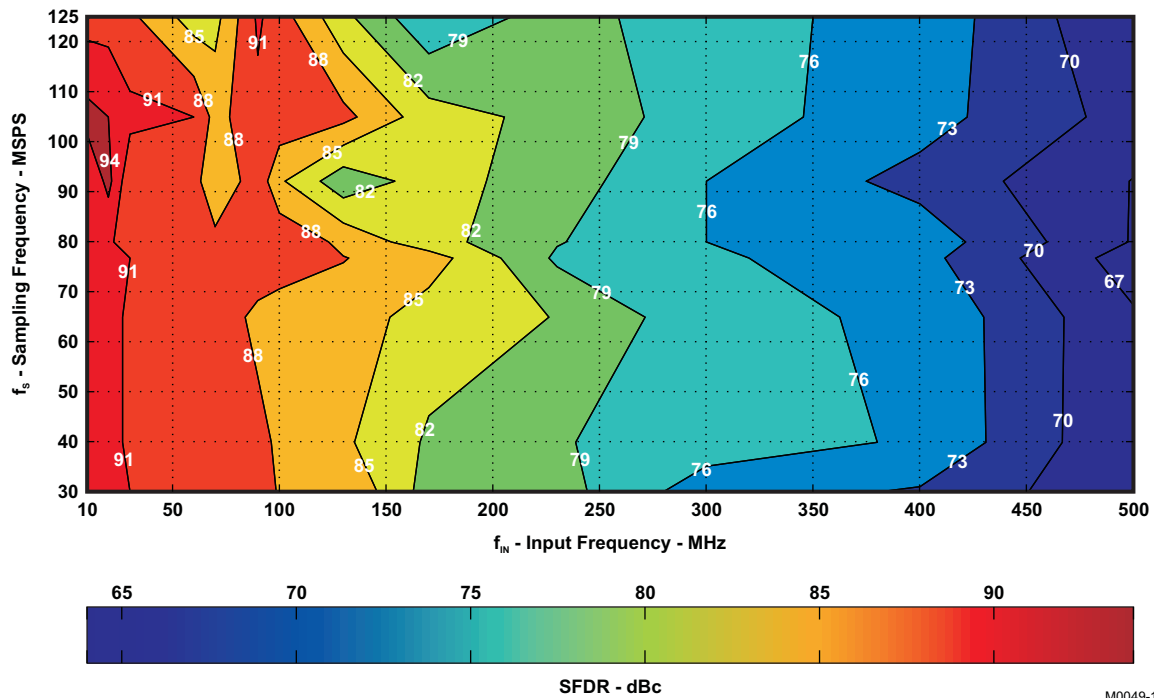


Figure 79. SFDR Contour (3.5 dB coarse gain)

M0049-14

TYPICAL CHARACTERISTICS (continued)

All plots are at 25°C, AVDD = LVDD = 3.3 V, maximum rated sampling frequency, sine wave input clock, 1.5 V_{PP} differential clock amplitude, 50% clock duty cycle, -1 dBFS differential analog input, internal reference mode, 0 dB gain 32K point FFT (unless otherwise noted)

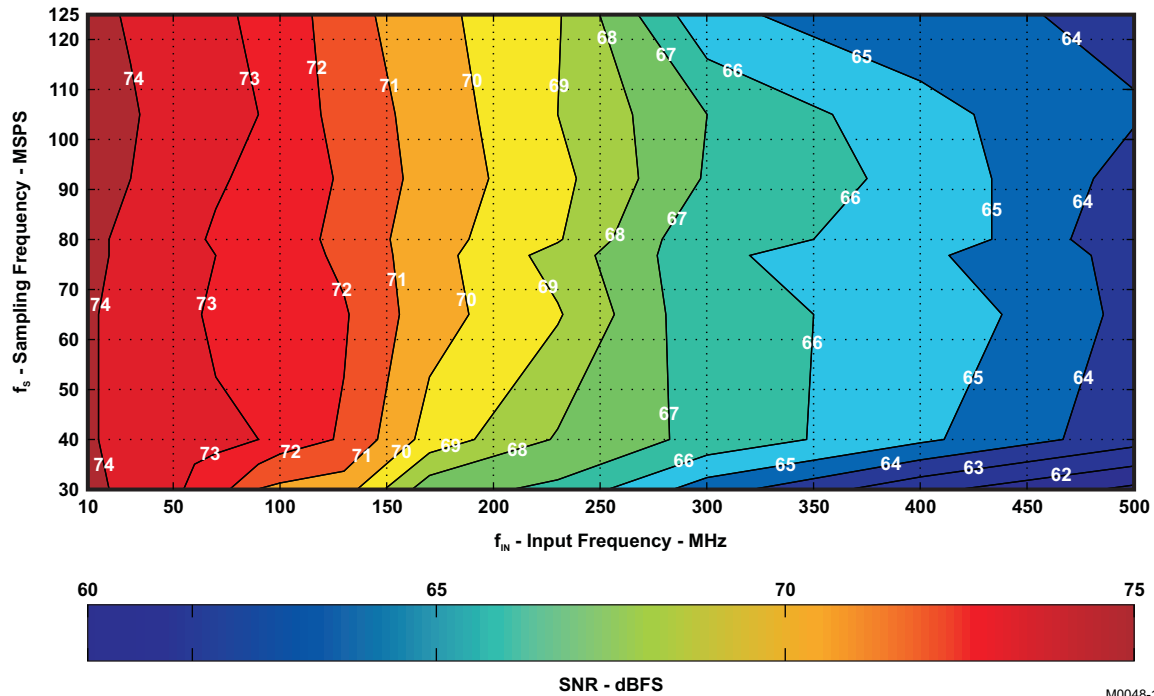


Figure 80. SNR Contour (no gain)

M0048-13

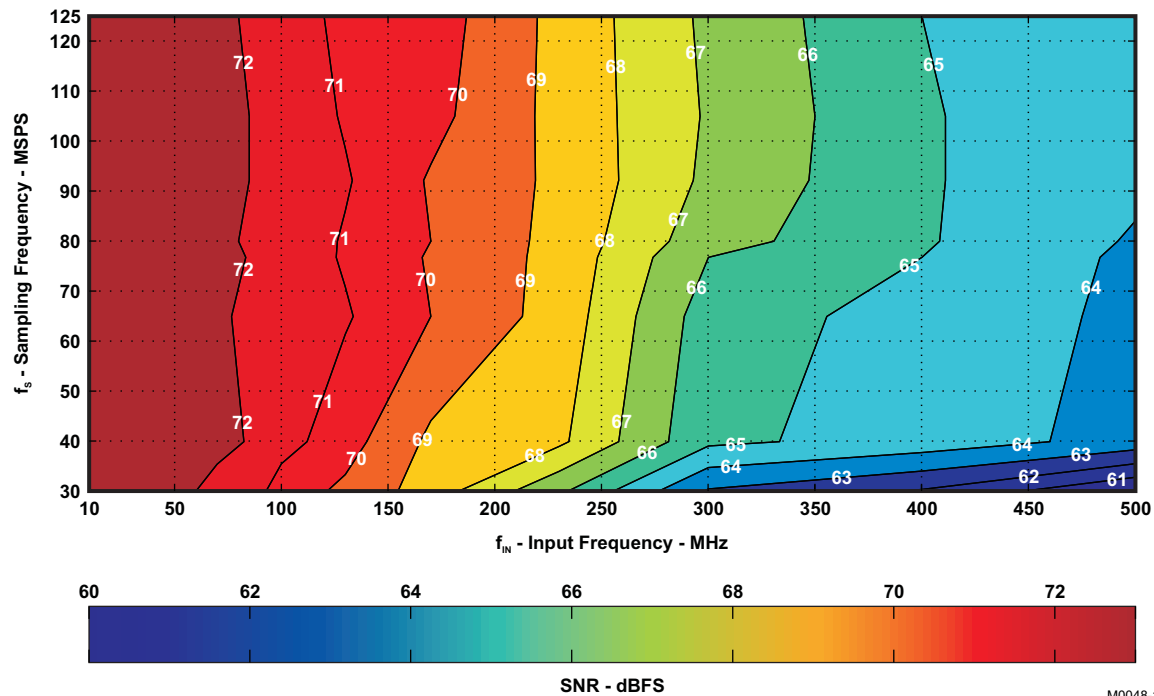


Figure 81. SNR Contour (3.5 dB coarse gain)

M0048-14

APPLICATION INFORMATION

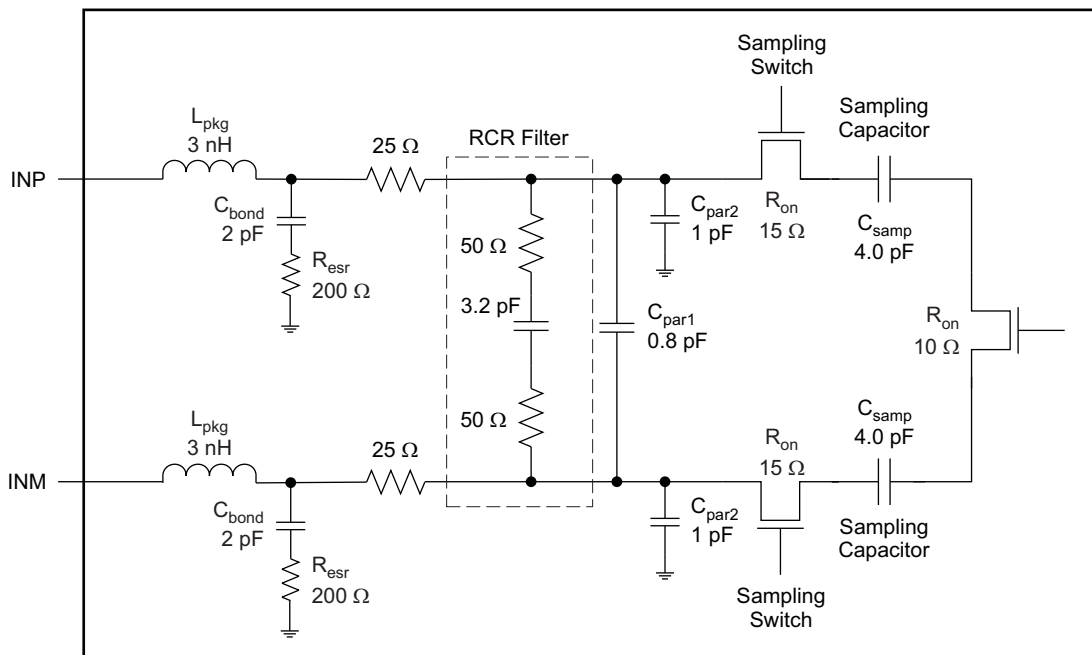
THEORY OF OPERATION

The ADS6245/ADS6244/ADS6243 (ADS624X) is a family of dual channel, 14-bit pipeline ADC based on switched capacitor architecture in CMOS technology.

The conversion is initiated simultaneously by all the four channels at the rising edge of the external input clock. After the input signals are captured by the sample and hold circuit of each channel, the samples are sequentially converted by a series of low resolution stages. The stage outputs are combined in a digital correction logic block to form the final 14-bit word with a latency of 12 clock cycles. The 14-bit word of each channel is serialized and output as LVDS levels. In addition to the data streams, a bit clock and frame clock are also output. The frame clock is aligned with the 14-bit word boundary.

ANALOG INPUT

The analog input consists of a switched-capacitor based differential sample and hold architecture, shown in Figure 82. This differential topology results in very good AC performance even for high input frequencies. The INP and INM pins have to be externally biased around a common-mode voltage of 1.5 V, available on VCM pin 13. For a full-scale differential input, each input pin INP, INM has to swing symmetrically between $V_{CM} + 0.5\text{ V}$ and $V_{CM} - 0.5\text{ V}$, resulting in a $2\text{-}V_{pp}$ differential input swing. The maximum swing is determined by the internal reference voltages REFP (2.0V nominal) and REFM (1.0 V, nominal). The sampling circuit has a 3 dB bandwidth that extends up to 500 MHz (Figure 83, shown by the transfer function from the analog input pins to the voltage across the sampling capacitors, TF_ADC).



S0237-01

Figure 82. Input Sampling Circuit

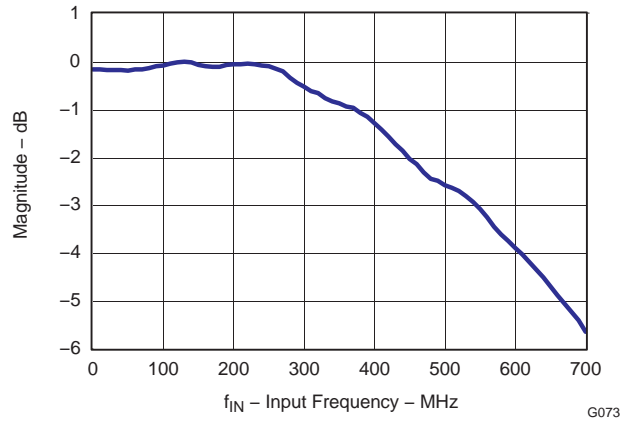


Figure 83. Analog Input Bandwidth (represented by magnitude of TF_ADC, see Figure 85)

Drive Circuit Requirements

For optimum performance, the analog inputs must be driven differentially. This improves the common-mode noise immunity and even order harmonic rejection.

A 5-Ω resistor in series with each input pin is recommended to damp out ringing caused by the package parasitics. It is also necessary to present low impedance (< 50 Ω) for the common mode switching currents. For example, this is achieved by using two resistors from each input terminated to the common mode voltage (VCM).

In addition to the above, the drive circuit may have to be designed to provide a low insertion loss over the desired frequency range and matched impedance to the source. While doing this, the ADC input impedance has to be taken into account. Figure 84 shows that the impedance (Z_{in} , looking into the ADC input pins) decreases at high input frequencies. The smith chart shows that the input impedance is capacitive and can be approximated by a series R-C upto 500 MHz.

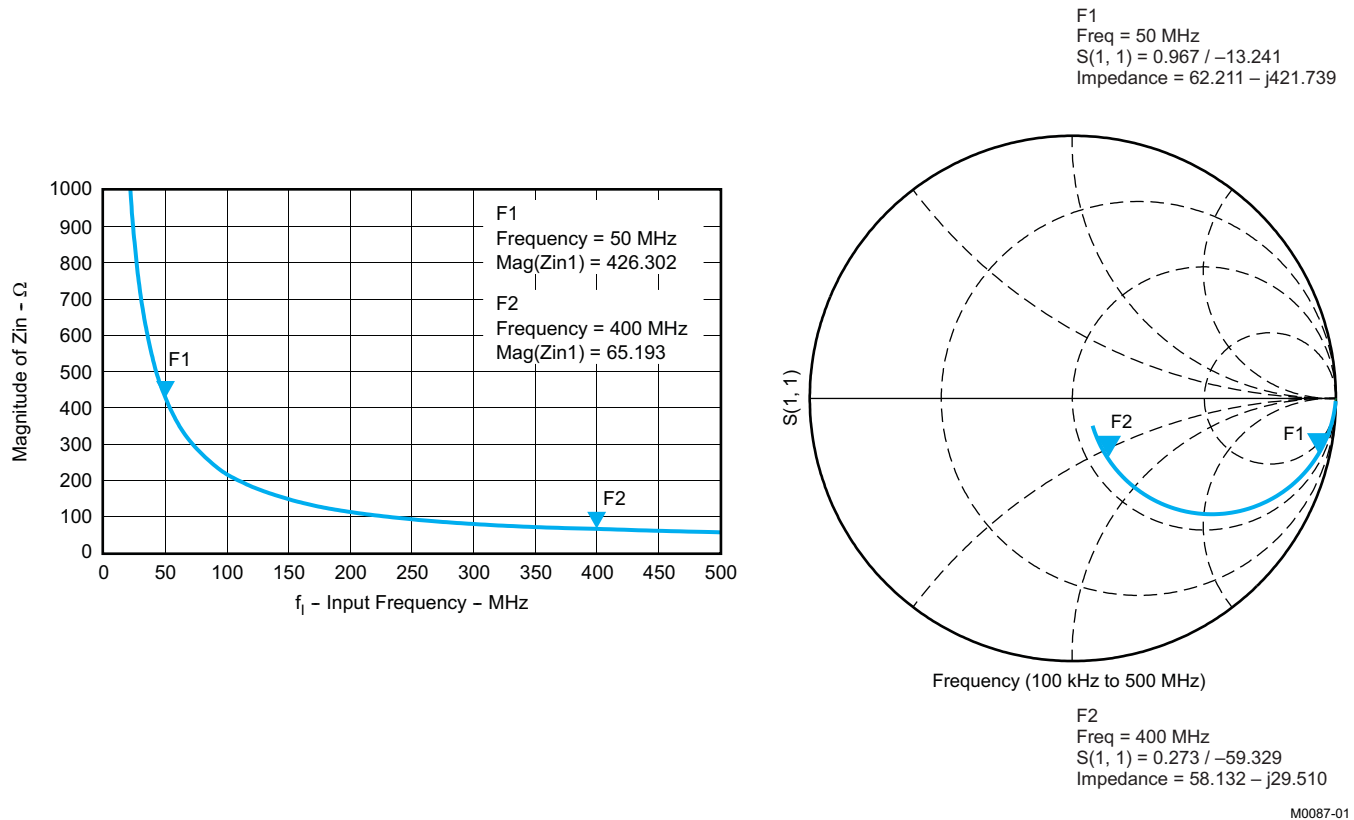


Figure 84. ADC Input Impedance, Z_{in}

Using RF-Transformer Based Drive Circuits

Figure 85 shows a configuration using a single 1:1 turns ratio transformer (for example, Coilcraft WBC1-1) that can be used for low input frequencies (about 100MHz).

The single-ended signal is fed to the primary winding of the RF transformer. The transformer is terminated on the secondary side. Putting the termination on the secondary side helps to shield the kickbacks caused by the sampling circuit from the RF transformer's leakage inductances. The termination is accomplished by two resistors connected in series, with the center point connected to the 1.5 V common mode (VCM pin). The value of the termination resistors (connected to common mode) has to be low ($< 100 \Omega$) to provide a low-impedance path for the ADC common-mode switching current.

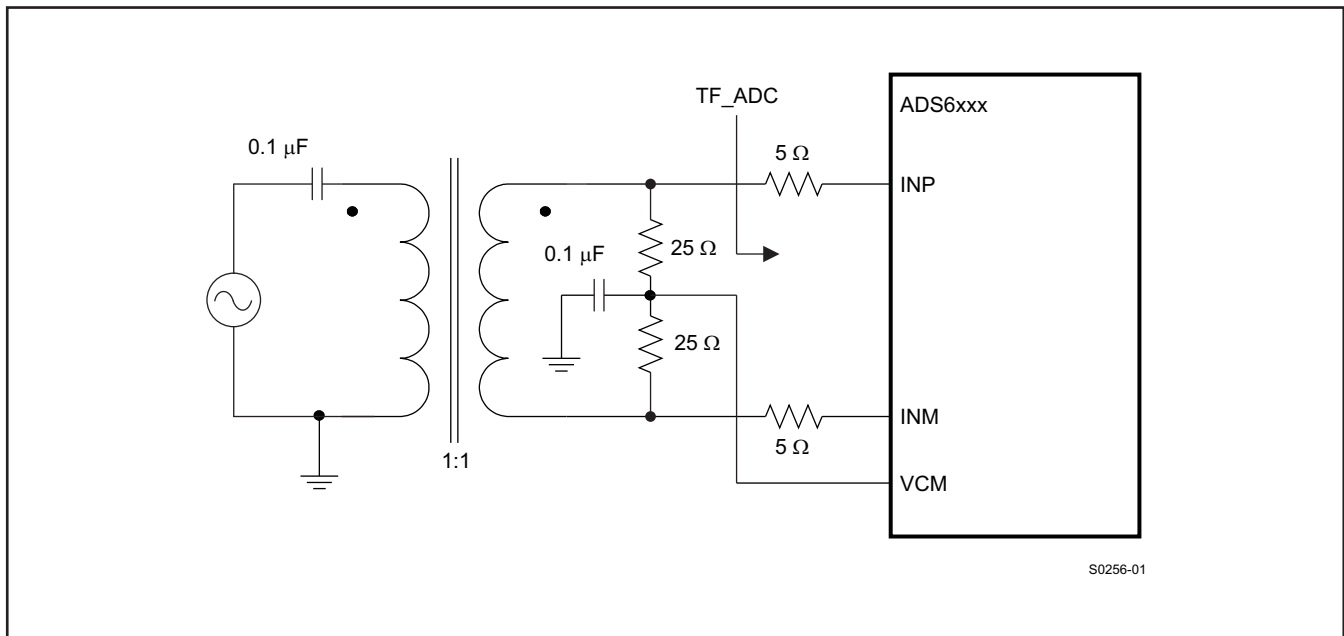


Figure 85. Single Transformer Drive Circuit

At high input frequencies, the mismatch in the transformer parasitic capacitance (between the windings) results in degraded even-order harmonic performance. Connecting two identical RF transformers back-to-back helps minimize this mismatch, and good performance is obtained for high frequency input signals. Figure 86 shows an example using two transformers (Coilcraft WBC1-1). An additional termination resistor pair (enclosed within the shaded box in Figure 86) may be required between the two transformers to improve the balance between the P and M sides. The center point of this termination must be connected to ground.

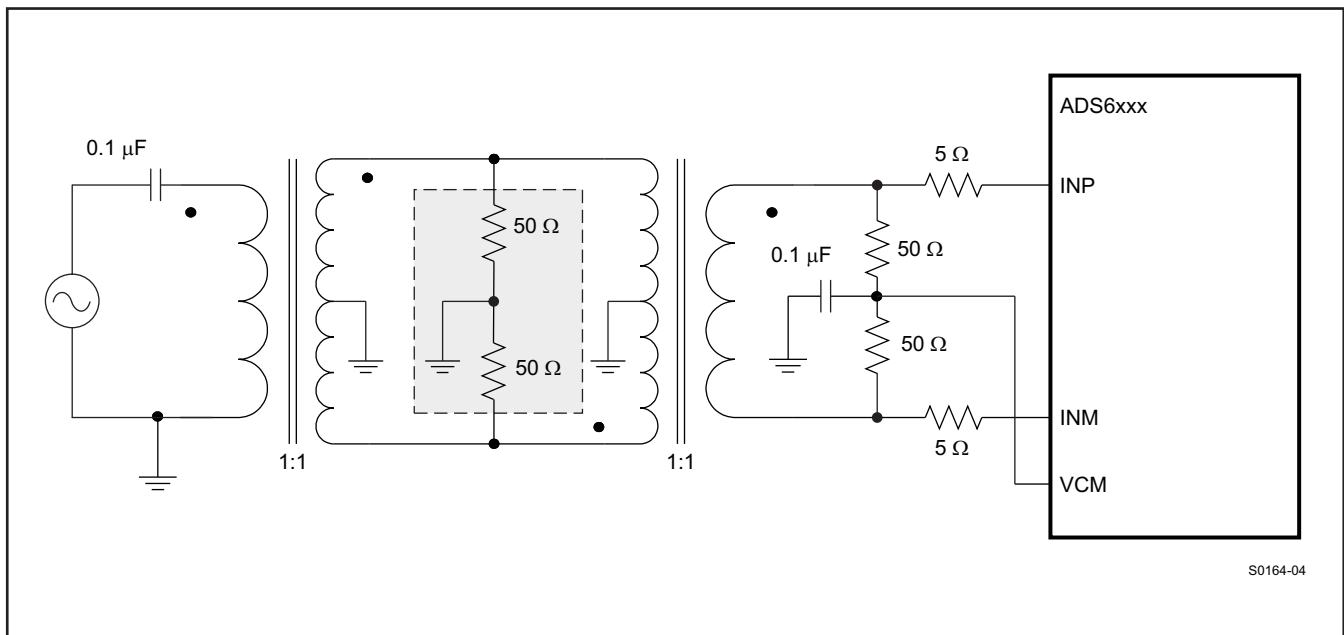


Figure 86. Two Transformer Drive Circuit

Using Differential Amplifier Drive Circuits

Figure 87 shows a drive circuit using a differential amplifier (TI's THS4509) to convert a single-ended input to differential output that can be interfaced to the ADC input pins. In addition to the single-ended to differential conversion, the amplifier also provides gain (10dB in Figure 87). As shown in the figure, R_{IN} helps to isolate the amplifier output from the switching inputs of the ADC. Together with C_{IN} , it also forms a low-pass filter that bandlimits the noise (and signal) at the ADC input. As the amplifier outputs are ac-coupled, the common-mode voltage of the ADC input spins is set using two resistors connected to VCM.

The amplifier outputs can also be dc-coupled. Using the output common-mode control of the THS4509, the ADC input pins can be biased to 1.5V. In this case, use +4 V and -1 V supplies for the THS4509 to ensure its output common-mode voltage (1.5V) is at mid-supply.

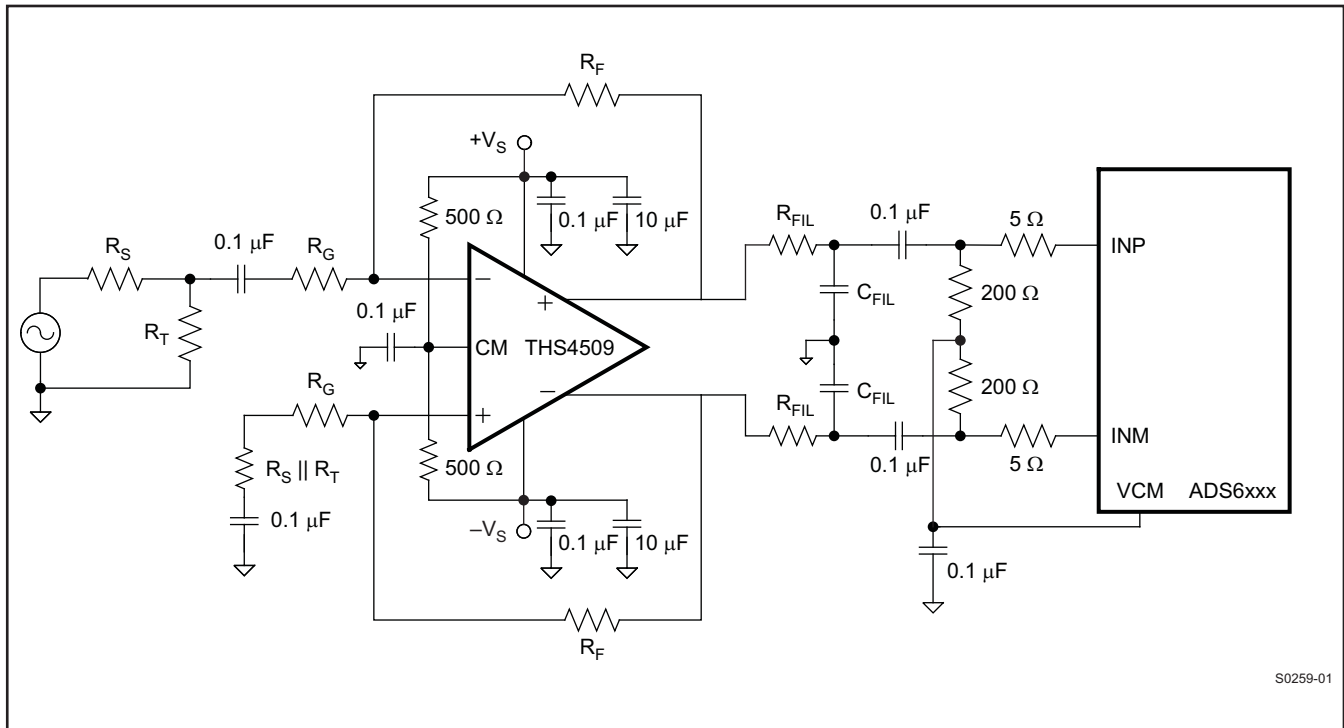


Figure 87. Drive Circuit using THS4509

Refer to the EVM User Guide (SLAU196) for more information.

INPUT COMMON MODE

To ensure a low-noise common-mode reference, the VCM pin is filtered with a 0.1-μF low-inductance capacitor connected to ground. The VCM pin is designed to directly drive the ADC inputs. The input stage of the ADC sinks a common-mode current in the order of 155 μA at 125 MSPS (per input pin). Equation 1 describes the dependency of the common-mode current and the sampling frequency.

$$\frac{155 \mu\text{A} \times F_s}{125 \text{ MSPS}} \quad (1)$$

This equation helps to design the output capability and impedance of the CM driving circuit accordingly.

REFERENCE

The ADS624X has built-in internal references REFP and REFM, requiring no external components. Design schemes are used to linearize the converter load seen by the references; this and the on-chip integration of the requisite reference capacitors eliminates the need for external decoupling. The full-scale input range of the converter can be controlled in the external reference mode as explained below. The internal or external reference modes can be selected by programming the register bit <REF> (Table 14).

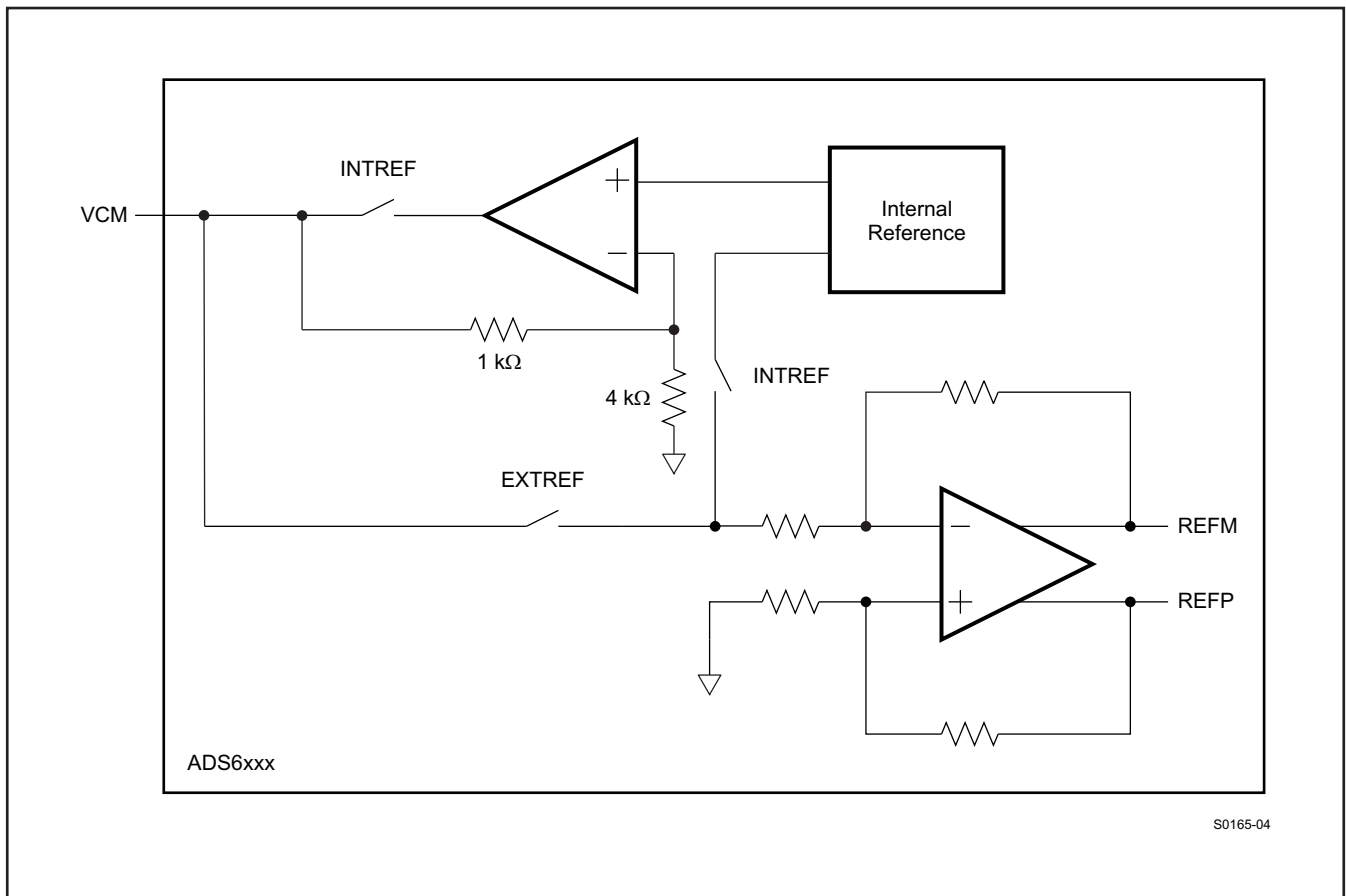


Figure 88. Reference Section

Internal Reference

When the device is in internal reference mode, the REFP and REFM voltages are generated internally. Common-mode voltage (1.5 V nominal) is output on VCM pin, which can be used to externally bias the analog input pins.

External Reference

When the device is in external reference mode, the VCM acts as a reference input pin. The voltage forced on the VCM pin is buffered and gained by 1.33 internally, generating the REFP and REFM voltages. The differential input voltage corresponding to full-scale is given by [Equation 2](#).

$$\text{Full-scale differential input pp} = (\text{Voltage forced on VCM}) \times 1.33 \quad (2)$$

In this mode, the range of voltage applied on VCM should be 1.45 V to 1.55 V. The 1.5-V common-mode voltage to bias the input pins has to be generated externally.

COARSE GAIN AND PROGRAMMABLE FINE GAIN

ADS624X includes gain settings that can be used to get improved SFDR performance (compared to 0 dB gain mode). The gain settings are 3.5 dB coarse gain and programmable fine gain from 0 dB to 6 dB. For each gain setting, the analog input full-scale range scales proportionally, as shown in [Table 22](#).

The coarse gain is a fixed setting of 3.5 dB and is designed to improve SFDR with little degradation in SNR. The fine gain is programmable in 1 dB steps from 0 to 6 dB. With fine gain also, SFDR improvement is achieved, but at the expense of SNR (there is about 1dB SNR degradation for every 1dB of fine gain).

So, the fine gain can be used to trade-off between SFDR and SNR. The coarse gain makes it possible to get best SFDR but without losing SNR significantly. At high input frequencies, the gains are especially useful as the SFDR improvement is significant with marginal degradation in SINAD.

The gains can be programmed using the register bits <COARSE GAIN> (Table 19) and <FINE GAIN> (Table 18). Note that the default gain after reset is 0 dB.

Table 22. Full-Scale Range Across Gains

GAIN, dB	TYPE	FULL-SCALE, V _{pp}
0	Default (after reset)	2
3.5	Coarse setting (fixed)	1.34
1	Fine setting (programmable)	1.78
2		1.59
3		1.42
4		1.26
5		1.12
6		1.00

CLOCK INPUT

The ADS624X clock inputs can be driven differentially (SINE, LVPECL or LVDS) or single-ended (LVCMOS), with little or no difference in performance between them. The common-mode voltage of the clock inputs is set to VCM using internal 5-kΩ resistors as shown in Figure 89. This allows using transformer-coupled drive circuits for sine wave clock or ac-coupling for LVPECL, LVDS clock sources (see Figure 91 and Figure 93). Figure 90 shows the impedance looking into the clock input pins of the device.

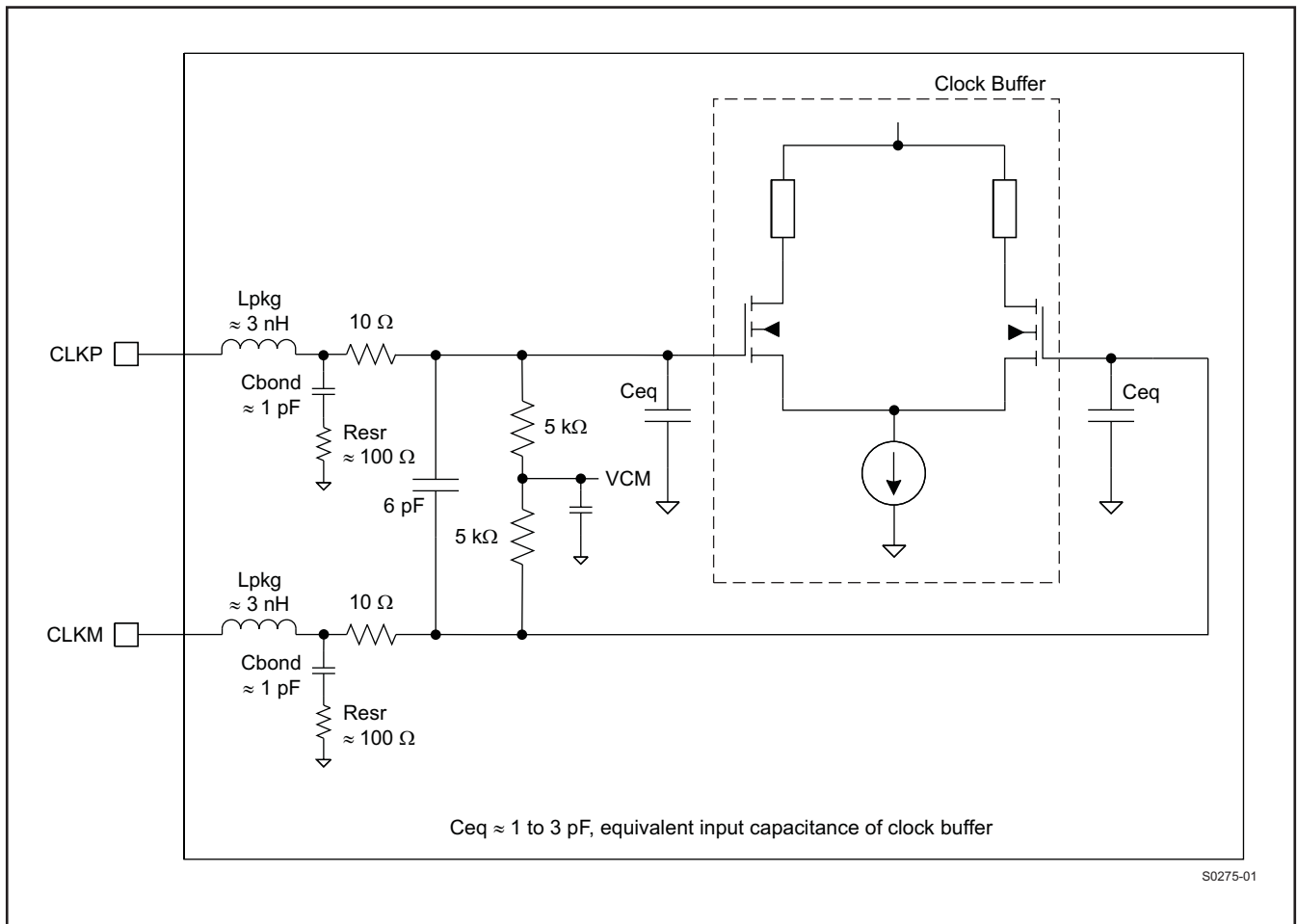


Figure 89. Internal Clock Buffer

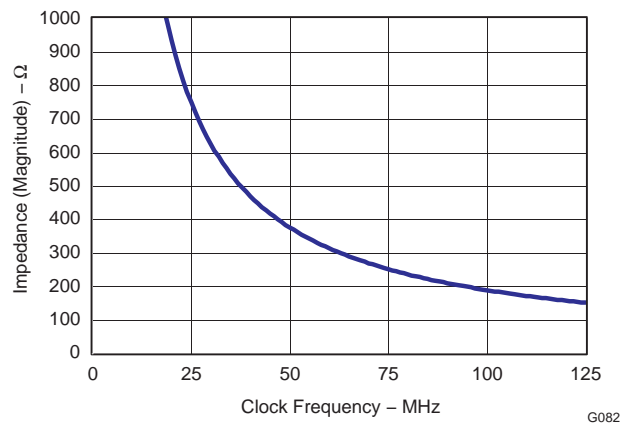


Figure 90. Clock Buffer Input Impedance

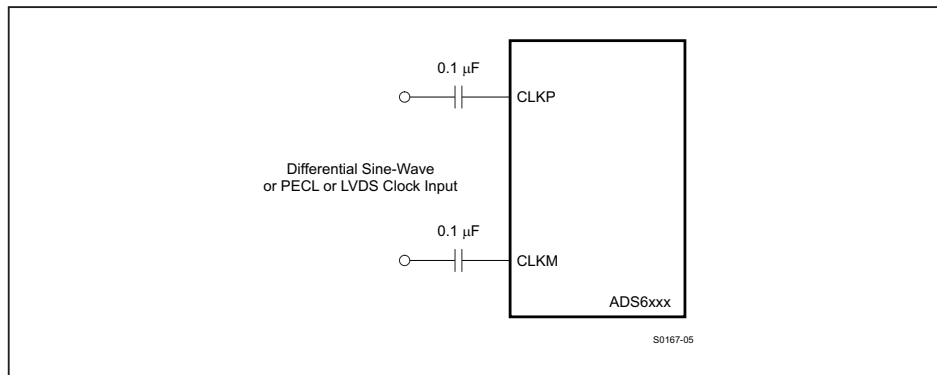


Figure 91. Differential Clock Driving Circuit

Figure 92 shows a typical scheme using PECL clock drive from a CDCM7005 clock driver. SNR performance with this scheme is comparable with that of a low jitter sine wave clock source.

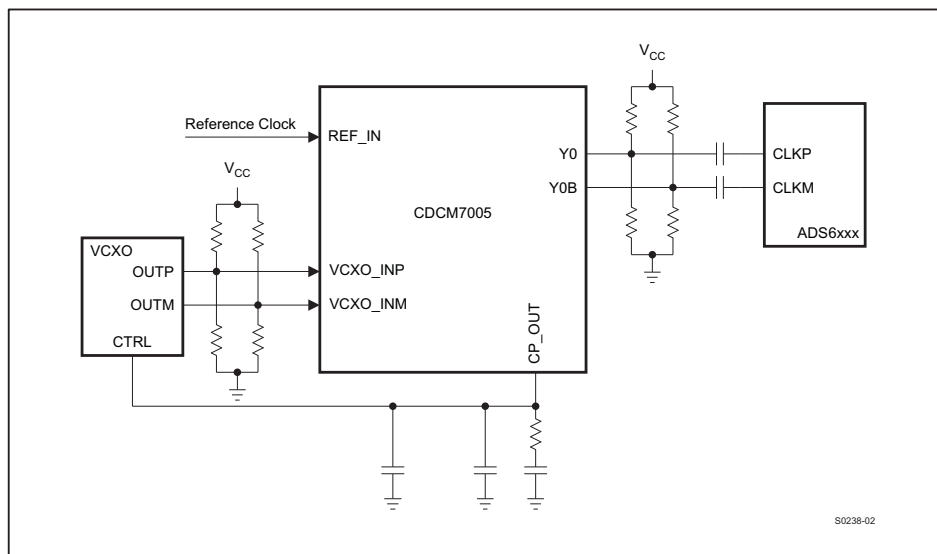


Figure 92. PECL Clock Drive Using CDCM7005

Single-ended CMOS clock can be ac-coupled to the CLKP input, with CLKM (pin) connected to ground with a 0.1-μF capacitor, as shown in Figure 93.

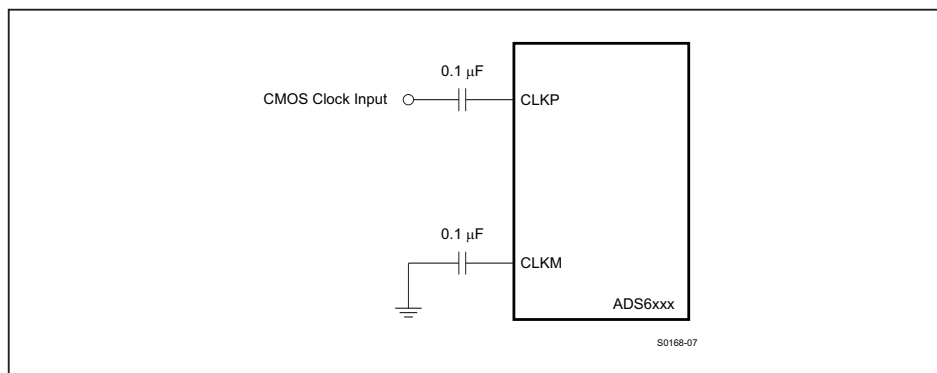


Figure 93. Single-Ended Clock Driving Circuit

For best performance, the clock inputs have to be driven differentially, reducing susceptibility to common-mode noise. For high input frequency sampling, it is recommended to use a clock source with very low jitter. Bandpass filtering of the clock source can help reduce the effect of jitter. There is no change in performance with a non-50% duty cycle clock input.

CLOCK BUFFER GAIN

When using a sinusoidal clock input, the noise contributed by clock jitter improves as the clock amplitude is increased. Hence, it is recommended to use large clock amplitude. Use clock amplitude greater than 1V pp to avoid performance degradation.

In addition, the clock buffer has programmable gain to amplify the input clock to support very low clock amplitude. The gain can be set by programming the register bits **<CLKIN GAIN>** (Table 15) and increases monotonically from Gain 0 to Gain 5 settings. Table 23 shows the minimum clock amplitude supported for each gain setting.

Table 23. Minimum Clock Amplitude across gains

CLOCK BUFFER GAIN	MINIMUM CLOCK AMPLITUDE SUPPORTED, mV pp differential
Gain 0 (Minimum gain)	800
Gain 1 (default gain)	400
Gain 2	300
Gain 3	200
Gain 4	150
Gain 5 (Highest gain)	100

POWER DOWN MODES

The ADS624X has three power down modes – global power down, channel standby and input clock stop.

Global Power Down

This is a global power down mode in which almost the entire chip is powered down, including the four ADCs, internal references, PLL and LVDS buffers. As a result, the total power dissipation falls to about 77 mW typical (with input clock running). This mode can be initiated by setting the register bit **<PDN GLOBAL>** (Table 14). The output data and clock buffers are in high impedance state.

The wake-up time from this mode to data becoming valid in normal mode is 100 μ s.

Channel Standby

In this mode, only the ADC of each channel is powered down and this helps to get very fast wake-up times. Each of the four ADCs can be powered down independently using the register bits **<PDN CH>** (Table 14). The output LVDS buffers remain powered up.

The wake-up time from this mode to data becoming valid in normal mode is 200 clock cycles.

Input Clock Stop

The converter enters this mode:

- If the input clock frequency falls below 1 MSPS or
- If the input clock amplitude is less than 400 mV (pp, differential with default clock buffer gain setting) at any sampling frequency.

All ADCs and LVDS buffers are powered down and the power dissipation is about 235 mW. The wake-up time from this mode to data becoming valid in normal mode is 100 μ s.

Table 24. Power Down Modes Summary ⁽¹⁾

POWER DOWN MODE	AVDD POWER (mW)	LVDD POWER (mW)	WAKE UP TIME
In power-up	782	208	–
Global power down	65	12	100 μ s
1 Channel in standby	510	208	200 Clocks
2 Channels in standby	235	208	200 Clocks
Input clock stop	200	35	100 μ s

(1) Sampling frequency = 125 MSPS.

POWER SUPPLY SEQUENCING

During power-up, the AVDD and LVDD supplies can come up in any sequence. The two supplies are separated inside the device. Externally, they can be driven from separate supplies or from a single supply.

DIGITAL OUTPUT INTERFACE

The ADS624X offers several flexible output options making it easy to interface to an ASIC or an FPGA. Each of these options can be easily programmed using either parallel pins or the serial interface.

The output interface options are:

- 1-wire, 1x frame clock, 14x and 16x serialization with DDR bit clock
- 2-wire, 1x frame clock, 16x serialization, with DDR and SDR bit clock, byte wise/bit wise/word wise
- 2-wire, 1x frame clock, 14x serialization, with SDR bit clock, byte wise/bit wise/word wise
- 2-wire, (0.5 x) frame clock, 14x serialization, with DDR bit clock, byte wise/bit wise/word wise.

The maximum sampling frequency, bit clock frequency and output data rate will vary depending on the interface options selected (refer to Table 12).

Table 25. Maximum Recommended Sampling Frequency for Different Output Interface Options

INTERFACE OPTIONS			MAXIMUM RECOMMENDED SAMPLING FREQUENCY, MSPS	BIT CLOCK FREQUENCY, MHZ	FRAME CLOCK FREQUENCY, MHZ	SERIAL DATA RATE, Mbps
1-Wire	DDR Bit clock	14x Serialization	65	455	65	910
		16x Serialization	65	520	65	1040
2-Wire	DDR Bit clock	14x Serialization	125	437.5	62.5	875
		16x Serialization	125	500	125	1000
2-Wire	SDR Bit clock	14x Serialization	65	455	65	910
		16x Serialization	65	520	65	1040

Each interface option is described in detail below.

1-WIRE INTERFACE – 14x AND 16x SERIALIZATION WITH DDR BIT CLOCK

Here the device outputs the data of each ADC serially on a single LVDS pair (1-wire). The data is available at the rising and falling edges of the bit clock (DDR bit clock). The ADC outputs a new word at the rising edge of every frame clock, starting with the MSB. Optionally, it can also be programmed to output the LSB first. The data rate is 14 x Sample frequency (14x serialization) and 16 x Sample frequency (16x serialization).

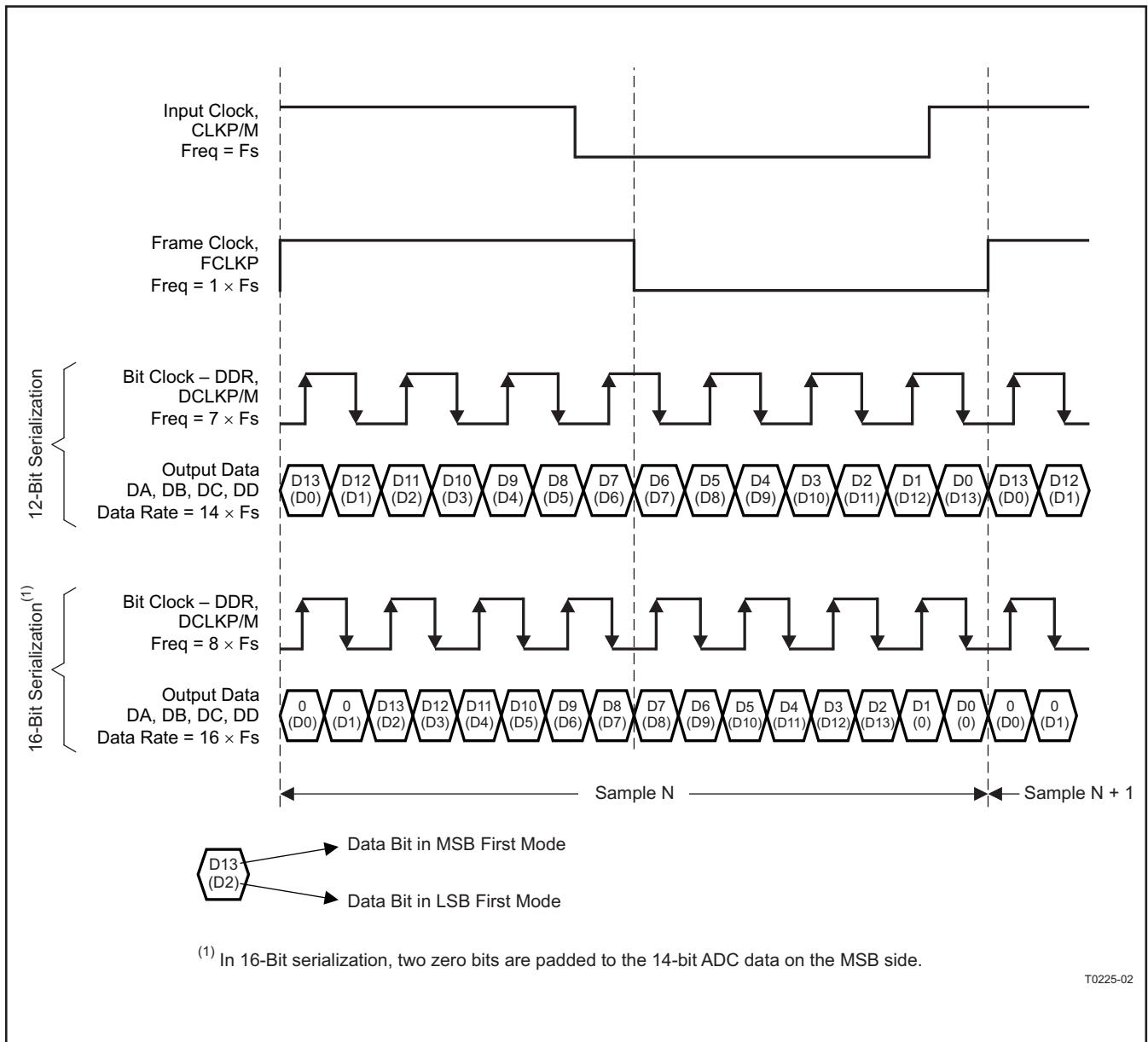


Figure 94. 1-Wire Interface

2-WIRE INTERFACE – 16x SERIALIZATION WITH DDR/SDR BIT CLOCK

The 2-wire interface is recommended for sampling frequencies above 65 MSPS. In 16x serialization, two zero bits are padded to the 14-bit ADC data on the MSB side and the combined 16-bit data is serialized and output over two LVDS pairs. The data rate is $8 \times$ Sample frequency since 8 bits are sent on each wire every clock cycle. The data is available along with DDR bit clock or optionally with SDR bit clock. Each ADC sample is sent over the 2 wires as byte-wise or bit-wise or word-wise.

Using the 16x serialization makes it possible to upgrade to a 16-bit ADC in the future seamlessly, without requiring any modification to the receiver capture logic design.

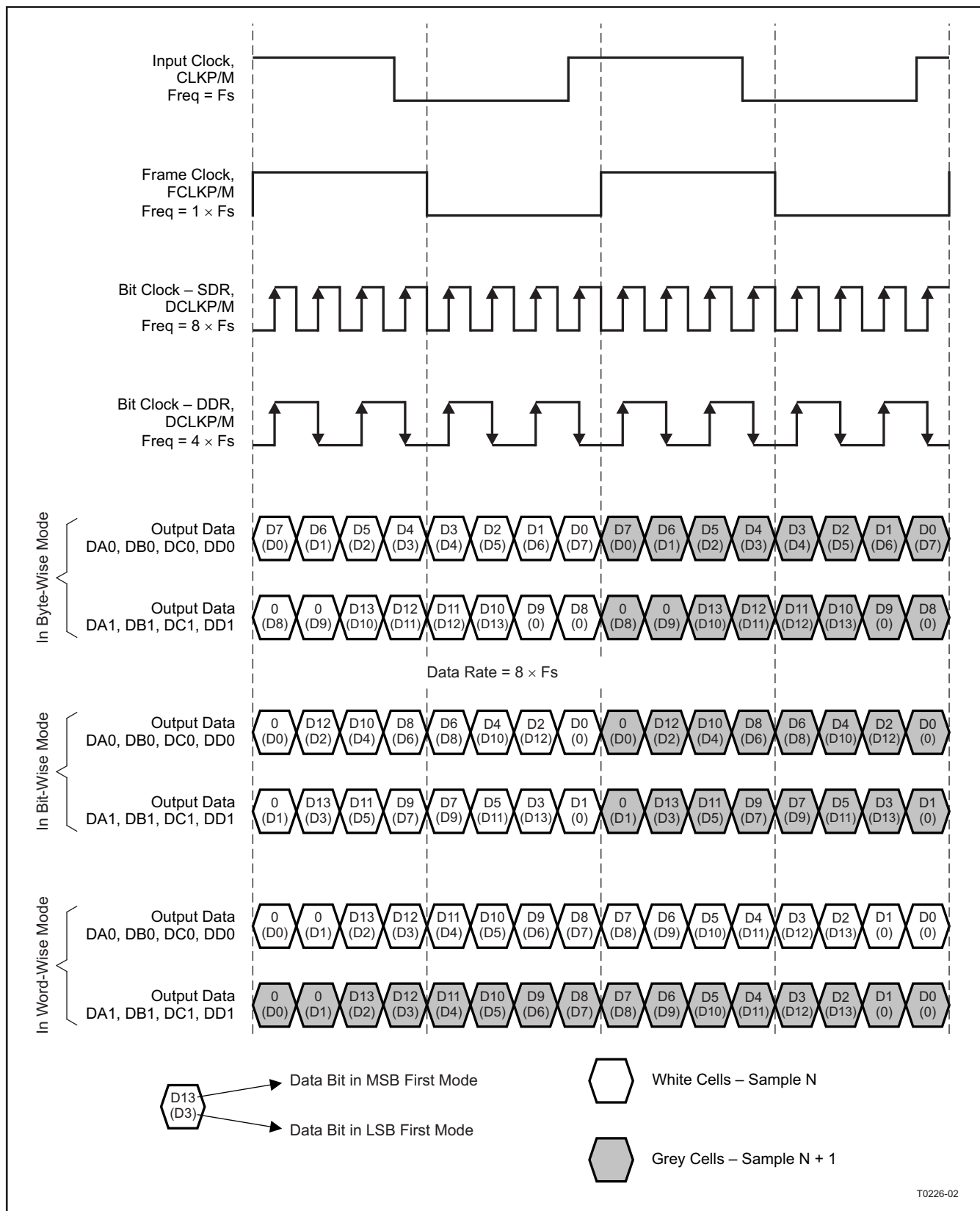


Figure 95. 2-Wire Interface 16x Serialization

2-WIRE INTERFACE - 14× SERIALIZATION

The 14-bit ADC data is serialized and output over two LVDS pairs. A frame clock at 1× sample frequency is also available with an SDR bit clock. With DDR bit clock option, the frame clock frequency is 0.5× sample frequency.

The output data rate will be 7 × Sample frequency as 7 data bits are output every clock cycle on each wire. Each ADC sample is sent over the 2 wires as byte-wise or bit-wise or word-wise.

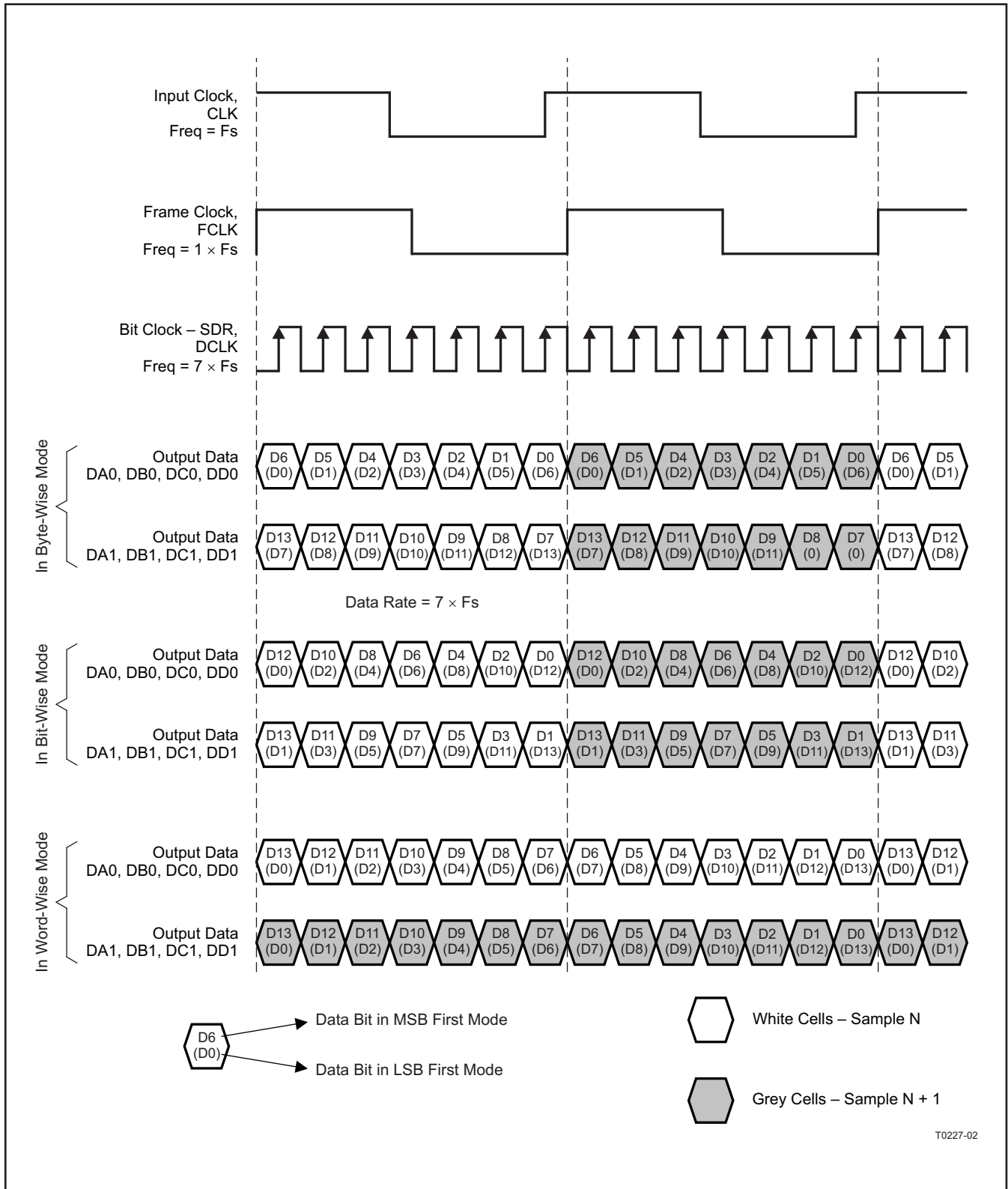
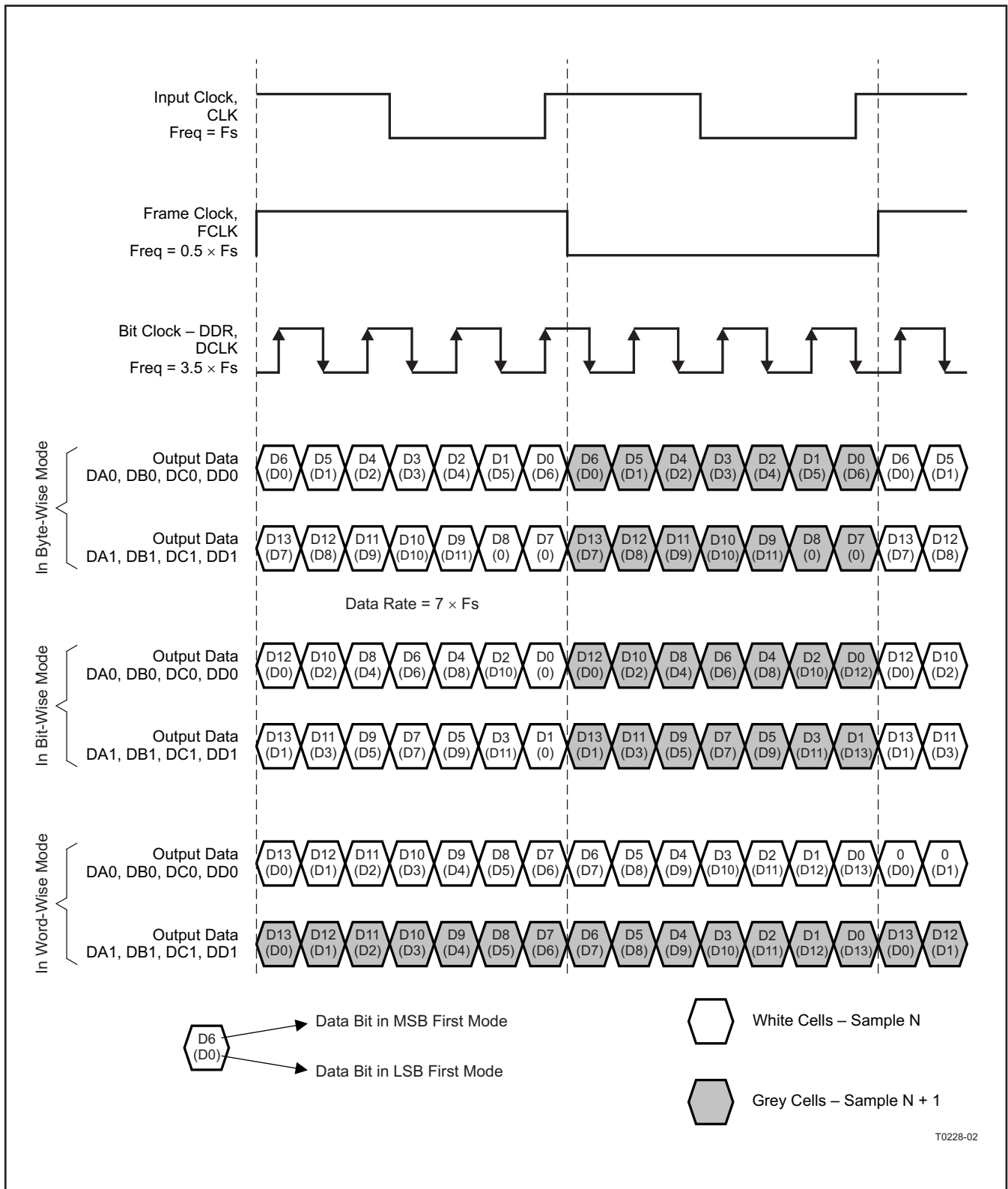


Figure 96. 2-Wire Interface 14x Serialization - SDR Bit Clock



A. In the byte-wise and bit-wise modes, the frame clock frequency is 1 x Fs. In the word-wise mode, the frame clock frequency is 0.5 x Fs

Figure 97. 2-Wire interface 14x Serialization - DDR Bit Clock

OUTPUT BIT ORDER

In the 2-wire interface, three types of bit order are supported - byte-wise, bit-wise and word-wise.

Byte-wise: Each 14-bit sample is split across the 2 wires. Wires DA0 and DB0 carry the 7 LSB bits (D6-D0) and wires DA1 and DB1 carry the 7 MSB bits.

Bit-wise: Each 14-bit sample is split across the 2 wires. Wires DA0 and DB0 carry the 7 even bits (D0,D2,D4..) and wires DA1 and DB1 carry the 7 odd bits (D1,D3,D5...).

Word-wise: In this case, all 14-bits of a sample are sent over a single wire. Successive samples are sent over the 2 wires. For example sample N is sent on wires DA0 and DB0 while sample N+1 is sent over wires DA1 and DB1. The frame clock frequency is 0.5x sampling frequency, with the rising edge aligned with the start of each word.

MSB/LSB FIRST

By default after reset, the 14-bit ADC data is output serially with the MSB first (D13, D12, D11,...D1,D0). The data can be output LSB first also by programming the register bit **<MSB_LSB_First>**. In the 2-wire mode, the bit order in each wire is flipped in the LSB first mode.

OUTPUT DATA FORMATS

Two output data formats are supported – 2s complement (default after reset) and offset binary. They can be selected using the serial interface register bit **<DF>**. In the event of an input voltage overdrive, the digital outputs go to the appropriate full-scale level. For a positive overdrive, the output code is 0x3FFF in offset binary output format, and 0x1FFF in 2s complement output format. For a negative input overdrive, the output code is 0x0000 in offset binary output format and 0x2000 in 2s complement output format.

LVDS CURRENT CONTROL

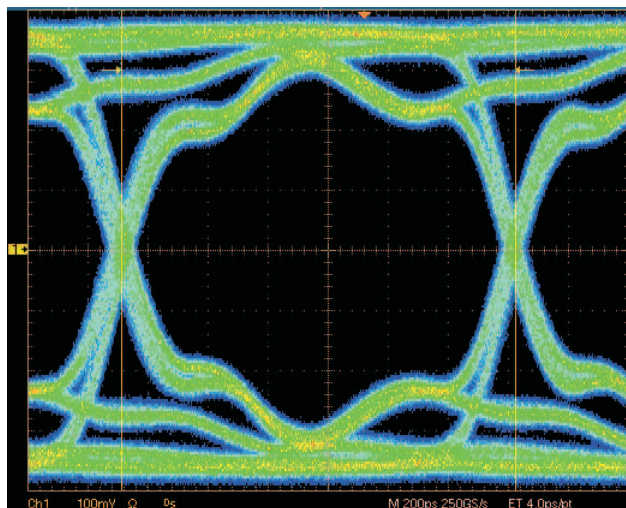
The default LVDS buffer current is 3.5 mA. With an external 100-Ω termination resistance, this develops ±350-mV logic levels at the receiver. The LVDS buffer currents can also be programmed to 2.5 mA, 3.0 mA and 4.5 mA using the register bits **<LVDS_CURR>**. In addition, there exists a current double mode, where the LVDS nominal current is doubled (register bits **<CURR_DOUBLE>**, [Table 20](#)).

LVDS INTERNAL TERMINATION

An internal termination option is available (using the serial interface), by which the LVDS buffers are differentially terminated inside the device. Five termination resistances are available – 166, 200, 250, 333, and 500 Ω (nominal with ±20% variation). Any combination of these terminations can be programmed; the effective termination will be the parallel combination of the selected resistances. The terminations can be programmed separately for the clock and data buffers (bits **<TERM_CLK>** and **<TERM_DATA>**, [Table 21](#)).

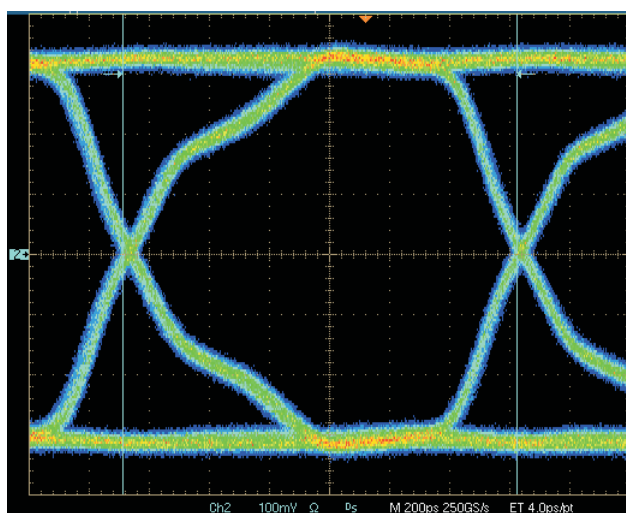
The internal termination helps to absorb any reflections from the receiver end, improving the signal integrity. This makes it possible to drive up to 10 pF of load capacitance, compared to only 5 pF without the internal termination. [Figure 98](#) and [Figure 99](#) show the eye diagram with 5 pF and 10 pF load capacitors (connected from each output pin to ground).

With 100-Ω internal and 100-Ω external termination, the voltage swing at the receiver end will be halved (compared to no internal termination). The voltage swing can be restored by using the LVDS current double mode (bits **<CURR_DOUBLE>**, [Table 20](#)).



C001

Figure 98. LVDS Data Eye Diagram with 5-pF Load Capacitance (No Internal Termination)



C002

Figure 99. LVDS Data Eye Diagram with 10-pF Load Capacitance (100 Ω Internal Termination)

CAPTURE TEST PATTERNS

ADS624X outputs the bit clock (DCLK), positioned nearly at the center of the data transitions. It is recommended to route the bit clock, frame clock and output data lines with minimum relative skew on the PCB. This ensures sufficient setup/hold times for a reliable capture by the receiver.

The DESKEW is a 1010... or 0101... pattern output on the serial data lines that can be used to verify if the receiver capture clock edge is positioned correctly. This may be useful in case there is some skew between DCLK and serial data inside the receiver. Once deserialized, it is required to ensure that the parallel data is aligned to the frame boundary. The SYNC test pattern can be used for this. For example, in the 1-wire interface, the SYNC pattern is 7 '1's followed by 7 '0's (from MSB to LSB). This information can be used by the receiver logic to shift the deserialized data till it matches the SYNC pattern.

In addition to DESKEW and SYNC, the ADS624X includes other test patterns to verify correctness of the capture by the receiver such as all zeros, all ones and toggle. These patterns are output on all four channel data lines simultaneously. Some patterns like custom and sync are affected by the type of interface selected, serialization and bit order.

Table 26. Test Patterns

PATTERN	DESCRIPTION
All zeros	Outputs logic low.
All ones	Outputs logic high.
Toggle	Outputs toggle pattern - <D13-D0> alternates between 101010101010 and 010101010101 every clock cycle.
Custom	Outputs a 14-bit custom pattern. The 14-bit custom pattern can be specified into two serial interface registers. In the 2-wire interface, each code is sent over the 2 wires depending on the serialization and bit order.
Sync	Outputs a sync pattern.
Deskew	Outputs deskew pattern. Either <D13-D0> = 101010101010 OR <D11-D0> = 010101010101 every clock cycle.

Table 27. SYNC Pattern

INTERFACE OPTION	SERIALIZATION	SYNC PATTERN ON EACH WIRE
1-Wire	14 X	MSB-11111110000000-LSB
	16 X	MSB-1111111100000000-LSB
2-Wire	14 X	MSB-1111000-LSB
	16 X	MSB-11110000-LSB

OUTPUT TIMINGS AT LOWER SAMPLING FREQUENCIES

Setup, hold and other timing parameters are specified across sampling frequencies and for each type of output interface in the tables below.

Table 29 to Table 32: Typical values are at 25°C, min and max values are across the full temperature range $T_{MIN} = -40^{\circ}C$ to $T_{MAX} = 85^{\circ}C$, $AVDD = LVDD = 3.3 V$, $C_L = 5 pF$, $I_O = 3.5 mA$, $R_L = 100 \Omega$, no internal termination, unless otherwise noted.

Timing parameters are ensured by design and characterization and not tested in production.

$T_s = 1 / \text{Sampling frequency} = 1/F_s$

Table 28. Clock Propagation Delay for different interface options

INTERFACE	SERIALIZATION	CLOCK PROPAGATION DELAY, t_{pd_clk}	SERIALIZER LATENCY ⁽¹⁾ clock cycles
1-wire with DDR bit clock	14x	$t_{pd_clk} = 0.428 \times T_s + t_{delay}$	0
	16x	$t_{pd_clk} = 0.375 \times T_s + t_{delay}$	
2-wire with DDR bit clock	14x	$t_{pd_clk} = 0.857 \times T_s + t_{delay}$	2 (when $t_{pd_clk} \geq T_s$)
2-wire with SDR bit clock		$t_{pd_clk} = 0.428 \times T_s + t_{delay}$	1 (when $t_{pd_clk} < T_s$)
2-wire with DDR bit clock	16x	$t_{pd_clk} = 0.75 \times T_s + t_{delay}$	1 (when $t_{pd_clk} \geq T_s$)
2-wire with SDR bit clock		$t_{pd_clk} = 0.375 \times T_s + t_{delay}$	0 (when $t_{pd_clk} < T_s$)

(1) Note that the total latency = ADC latency + internal serializer latency. The ADC latency is 12 clock cycles.

Table 29. Timings for 1-Wire Interface

SERIALIZATION	SAMPLING FREQUENCY MSPS	DATA SETUP TIME, t_{su} ns			DATA HOLD TIME, t_h ns			t_{delay} ns		
		MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX
14x	65	0.3	0.5		0.4	0.6		$F_s \geq 40 \text{ MSPS}$		
	40	0.65	0.85		0.7	0.9		3	4	5
	20	1.3	1.65		1.6	1.9		$F_s < 40 \text{ MSPS}$		
	10	3.2	3.5		3.2	3.6		3	4.5	6
16x	65	0.22	0.42		0.35	0.55		$F_s \geq 40 \text{ MSPS}$		
								3	4	5
								$F_s < 40 \text{ MSPS}$		
								3	4.5	6

Table 30. Timings for 2-Wire Interface, DDR Bit Clock

SERIALIZATION	SAMPLING FREQUENCY MSPS	DATA SETUP TIME, t_{su} ns			DATA HOLD TIME, t_h ns			t_{delay} ns		
		MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX
14x	105	0.45	0.65		0.5	0.7		3.4	$F_s \geq 45$ MSPS 4.4	
	92	0.55	0.75		0.6	0.8				
	80	0.65	0.85		0.7	0.9				
	65	0.8	1.1		0.8	1.1		$F_s < 45$ MSPS 5.2		
	40	1.4	1.7		1.5	1.9				3.7
16x	105	0.35	0.55		0.4	0.6		3.4	$F_s \geq 45$ MSPS 4.4	
	92	0.45	0.65		0.5	0.7				
	80	0.55	0.75		0.6	0.8				
	65	0.6	0.9		0.7	1		$F_s < 45$ MSPS 5.2		
	40	1.1	1.4		1.3	1.7				3.7

Table 31. Timings for 2-Wire Interface, SDR Bit Clock

SERIALIZATION	SAMPLING FREQUENCY MSPS	DATA SETUP TIME, t_{su} ns			DATA HOLD TIME, t_h ns			t_{delay} ns		
		MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX
14x	65	0.8	1		1	1.2		$F_s \geq 40$ MSPS 4.4		
	40	1.5	1.7		1.6	1.8				
	20	3.4	3.6		3.3	3.5		$F_s < 40$ MSPS 5.2		
	10	6.9	7.2		6.6	6.9				
16x	65	0.65	0.85		0.8	1.0		$F_s \geq 40$ MSPS 4.4		
	40	1.3	1.5		1.4	1.6				
	20	2.8	3.0		2.8	3.0		$F_s < 40$ MSPS 5.2		
	10	6.0	6.3		5.8	6.1				

Table 32. Output Jitter (applies to all interface options)

SAMPLING FREQUENCY MSPS	BIT CLOCK JITTER, CYCLE-CYCLE ps, peak-peak			FRAME CLOCK JITTER, CYCLE-CYCLE ps, peak-peak		
	MIN	TYP	MAX	MIN	TYP	MAX
≥ 65		350			75	

BOARD DESIGN CONSIDERATIONS

Grounding

A single ground plane is sufficient to give optimum performance, provided the analog, digital and clock sections of the board are cleanly partitioned. Refer to the EVM User Guide ([SLAU196](#)) for more layout details.

Supply Decoupling

As the ADS624X already includes internal decoupling, minimal external decoupling can be used without loss in performance. Note that the decoupling capacitors can help to filter external power supply noise, so the optimum number of decoupling capacitors would depend on actual application.

It is recommended to use separate supplies for the analog and digital supply pins to isolate digital switching noise from sensitive analog circuitry. In case only a single 3.3V supply is available, it should be routed first to AVDD. It can then be tapped and isolated with a ferrite bead (or inductor) with decoupling capacitor, before being routed to LVDD.

Exposed Thermal Pad

For best thermal performance, it is necessary to solder the exposed pad at the bottom of the package to a ground plane using multiple vias. For detailed information, see application notes ***QFN Layout Guidelines*** ([SLOA122A](#)) and ***QFN/SON PCB Attachment*** ([SLUA271A](#)).

DEFINITION OF SPECIFICATIONS

Analog Bandwidth – The analog input frequency at which the power of the fundamental is reduced by 3 dB with respect to the low frequency value.

Aperture Delay – The delay in time between the rising edge of the input sampling clock and the actual time at which the sampling occurs.

Aperture Uncertainty (Jitter) – The sample-to-sample variation in aperture delay.

Clock Pulse Width/Duty Cycle – The duty cycle of a clock signal is the ratio of the time the clock signal remains at a logic high (clock pulse width) to the period of the clock signal. Duty cycle is typically expressed as a percentage. A perfect differential sine-wave clock results in a 50% duty cycle.

Maximum Conversion Rate – The maximum sampling rate at which certified operation is given. All parametric testing is performed at this sampling rate unless otherwise noted.

Minimum Conversion Rate – The minimum sampling rate at which the ADC functions.

Differential Nonlinearity (DNL) – An ideal ADC exhibits code transitions at analog input values spaced exactly 1 LSB apart. The DNL is the deviation of any single step from this ideal value, measured in units of LSBs.

Integral Nonlinearity (INL) – The INL is the deviation of the ADC's transfer function from a best fit line determined by a least squares curve fit of that transfer function, measured in units of LSBs.

Gain Error – The gain error is the deviation of the ADC's actual input full-scale range from its ideal value. The gain error is given as a percentage of the ideal input full-scale range.

Offset Error – The offset error is the difference, given in number of LSBs, between the ADC's actual average idle channel output code and the ideal average idle channel output code. This quantity is often mapped into mV.

Temperature Drift – The temperature drift coefficient (with respect to gain error and offset error) specifies the change per degree Celsius of the parameter from T_{MIN} to T_{MAX} . It is calculated by dividing the maximum deviation of the parameter across the T_{MIN} to T_{MAX} range by the difference $T_{MAX}-T_{MIN}$.

Signal-to-Noise Ratio – SNR is the ratio of the power of the fundamental (P_S) to the noise floor power (P_N), excluding the power at DC and the first nine harmonics.

$$SNR = 10\log_{10}\frac{P_S}{P_N} \quad (3)$$

SNR is either given in units of dBc (dB to carrier) when the absolute power of the fundamental is used as the reference, or dBFS (dB to full scale) when the power of the fundamental is extrapolated to the converter's full-scale range.

Signal-to-Noise and Distortion (SINAD) – SINAD is the ratio of the power of the fundamental (P_S) to the power of all the other spectral components including noise (P_N) and distortion (P_D), but excluding dc.

$$SINAD = 10\log_{10}\frac{P_S}{P_N + P_D} \quad (4)$$

SINAD is either given in units of dBc (dB to carrier) when the absolute power of the fundamental is used as the reference, or dBFS (dB to full scale) when the power of the fundamental is extrapolated to the converter's full-scale range.

Effective Number of Bits (ENOB) – The ENOB is a measure of a converter's performance as compared to the theoretical limit based on quantization noise.

$$ENOB = \frac{SINAD - 1.76}{6.02} \quad (5)$$

Total Harmonic Distortion (THD) – THD is the ratio of the power of the fundamental (P_S) to the power of the first nine harmonics (P_D).

$$THD = 10\log_{10}\frac{P_S}{P_D} \quad (6)$$

THD is typically given in units of dBc (dB to carrier).

Spurious-Free Dynamic Range (SFDR) – The ratio of the power of the fundamental to the highest other spectral component (either spur or harmonic). SFDR is typically given in units of dBc (dB to carrier).

Two-Tone Intermodulation Distortion – IMD3 is the ratio of the power of the fundamental (at frequencies f1 and f2) to the power of the worst spectral component at either frequency 2f1–f2 or 2f2–f1. IMD3 is either given in units of dBc (dB to carrier) when the absolute power of the fundamental is used as the reference, or dBFS (dB to full scale) when the power of the fundamental is extrapolated to the converter's full-scale range.

DC Power Supply Rejection Ratio (DC PSRR) – The DC PSRR is the ratio of the change in offset error to a change in analog supply voltage. The DC PSRR is typically given in units of mV/V.

AC Power Supply Rejection Ratio (AC PSRR) – AC PSRR is the measure of rejection of variations in the supply voltage by the ADC. If ΔV_{sup} is the change in supply voltage and ΔV_{out} is the resultant change of the ADC output code (referred to the input), then

$$PSRR = 20\text{Log}_{10} \frac{\Delta V_{out}}{\Delta V_{sup}}, \text{ expressed in dBc} \quad (7)$$

Voltage Overload Recovery – The number of clock cycles taken to recover to less than 1% error after an overload on the analog inputs. This is tested by separately applying a sine wave signal with 6dB positive and negative overload. The deviation of the first few samples after the overload (from their expected values) is noted.

Common Mode Rejection Ratio (CMRR) – CMRR is the measure of rejection of variations in the analog input common-mode by the ADC. If ΔV_{cm_in} is the change in the common-mode voltage of the input pins and ΔV_{out} is the resultant change of the ADC output code (referred to the input), then

$$CMRR = 20\text{Log}_{10} \frac{\Delta V_{out}}{\Delta V_{cm_in}}, \text{ expressed in dBc} \quad (8)$$

Cross-Talk (only for multi-channel ADC)– This is a measure of the internal coupling of a signal from adjacent channel into the channel of interest. It is specified separately for coupling from the immediate neighbouring channel (near-channel) and for coupling from channel across the package (far-channel). It is usually measured by applying a full-scale signal in the adjacent channel. Cross-talk is the ratio of the power of the coupling signal (as measured at the output of the channel of interest) to the power of the signal applied at the adjacent channel input. It is typically expressed in dBc.

REVISION HISTORY

Changes from Revision A (July 2007) to Revision B	Page
• Added Frame setup time and Frame hold time to the TIMING SPECIFICATIONS table	9
• Changed Figure 2	12
• Changed text in the USING PARALLEL INTERFACE CONTROL ONLY section From: "The parallel pins can be configured using a simple resistor string" To: "The parallel pins can be configured using a simple resistor string (with 10% tolerance resistors)"	13
• Changed Figure 3	14
• Changed Table 9	15
• Changed Table 10	15
• Changed Table 12	15
• Added Note 3 to Table 13	18
• Added note to the DESCRIPTION OF SERIAL REGISTERS - "After a hardware or software reset, all register bits are cleared to '0'"	19
• Added 32K point FFT to TYPICAL CHARACTERISTICS test conditions	28
• Added Gain 5 setting to CLOCK BUFFER GAIN section	51
• Added Note A to Figure 97	58

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
ADS6242IRGZT	ACTIVE	VQFN	RGZ	48	250	RoHS & Green	NIPDAU	Level-3-260C-168 HR	-40 to 85	AZ6242	Samples
ADS6243IRGZT	ACTIVE	VQFN	RGZ	48	250	RoHS & Green	NIPDAU	Level-3-260C-168 HR	-40 to 85	AZ6243	Samples
ADS6244IRGZR	ACTIVE	VQFN	RGZ	48	2500	RoHS & Green	NIPDAU	Level-3-260C-168 HR	-40 to 85	AZ6244	Samples
ADS6244IRGZT	ACTIVE	VQFN	RGZ	48	250	RoHS & Green	NIPDAU	Level-3-260C-168 HR	-40 to 85	AZ6244	Samples
ADS6245IRGZR	ACTIVE	VQFN	RGZ	48	2500	RoHS & Green	NIPDAU	Level-3-260C-168 HR	-40 to 85	AZ6245	Samples
ADS6245IRGZT	ACTIVE	VQFN	RGZ	48	250	RoHS & Green	NIPDAU	Level-3-260C-168 HR	-40 to 85	AZ6245	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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TAPE AND REEL INFORMATION

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
ADS6244IRGZR	VQFN	RGZ	48	2500	330.0	16.4	7.3	7.3	1.5	12.0	16.0	Q2
ADS6245IRGZR	VQFN	RGZ	48	2500	330.0	16.4	7.3	7.3	1.5	12.0	16.0	Q2

TAPE AND REEL BOX DIMENSIONS



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
ADS6244IRGZR	VQFN	RGZ	48	2500	350.0	350.0	43.0
ADS6245IRGZR	VQFN	RGZ	48	2500	350.0	350.0	43.0

GENERIC PACKAGE VIEW

RGZ 48

VQFN - 1 mm max height

7 x 7, 0.5 mm pitch

PLASTIC QUADFLAT PACK- NO LEAD



Images above are just a representation of the package family, actual package may vary.
Refer to the product data sheet for package details.

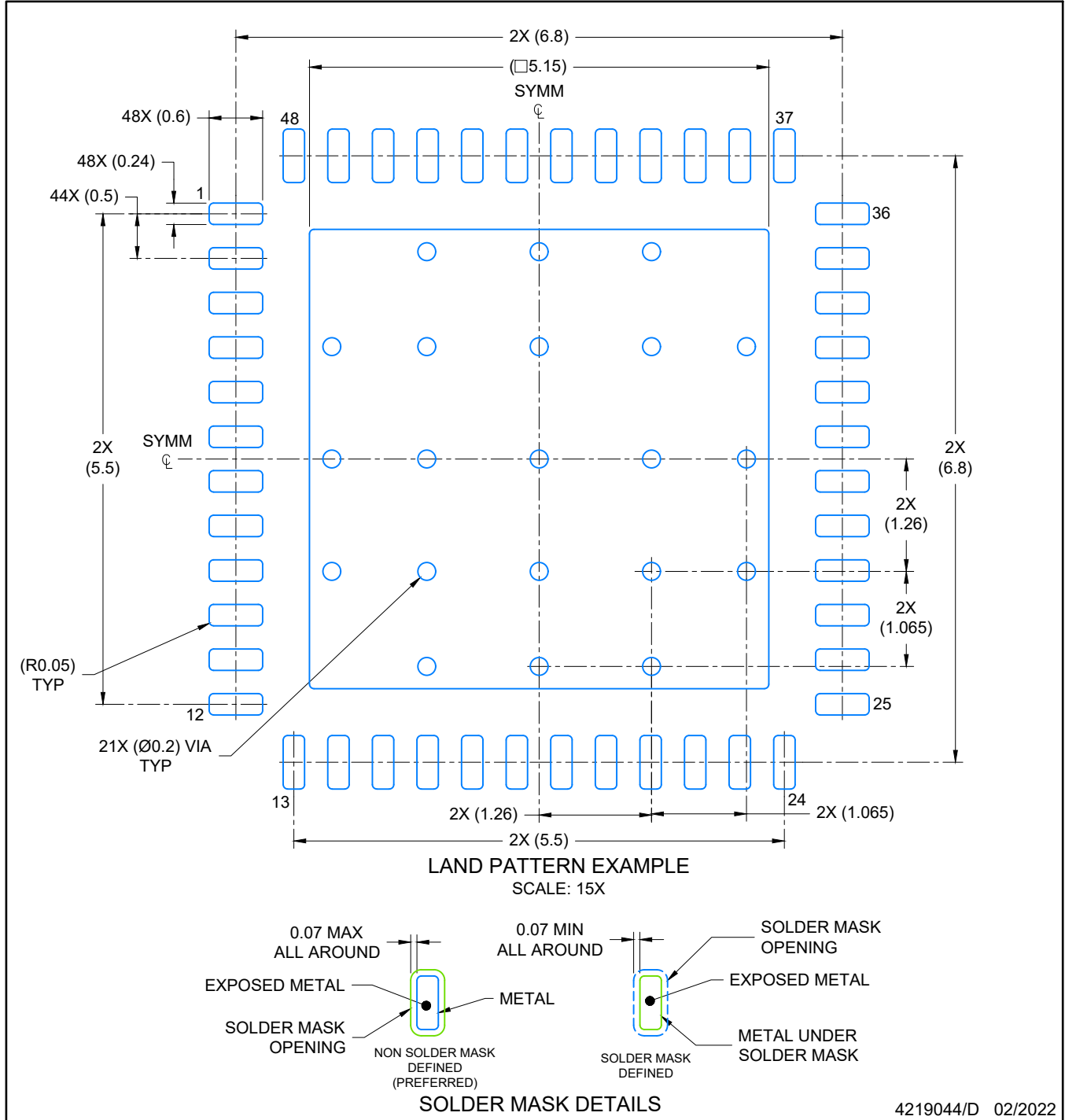
4224671/A



4219044/D 02/2022

NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. The package thermal pad must be soldered to the printed circuit board for optimal thermal and mechanical performance.



NOTES: (continued)

4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.

EXAMPLE STENCIL DESIGN

RGZ0048A

VQFN - 1 mm max height

PLASTIC QUADFLAT PACK- NO LEAD



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

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