





TEXAS INSTRUMENTS

SN65LBC174A, SN75LBC174A SLLS446G – OCTOBER 2000 – REVISED APRIL 2024

SNx5LBC174A Quadruple RS-485 Differential Line Drivers

1 Features

- Designed for TIA/EIA-485, TIA/EIA-422 and ISO 8482 applications
- Signaling Rates ¹up to 30 Mbps
- Propagation delay times < 11ns
- Low standby power consumption 1.5mA max
- Output ESD protection: 12kV
- Driver positive- and negative-current limiting
- Power-up and power-down glitch-free for line
 insertion applications
- Thermal shutdown protection
- Industry standard pin-out, compatible With SN75174, MC3487, DS96174, LTC487, and MAX3042

2 Applications

- Motor drives
- Factory automation and control

3 Description

The SN65LBC174A and SN75LBC174A are quadruple differential line drivers with 3-state outputs, designed for TIA/EIA-485 (RS-485), TIA/EIA-422 (RS-422), and ISO 8482 applications.

These devices are optimized for balanced multipoint bus transmission at signaling rates up to 30 million bits per second. The transmission media may be printed-circuit board traces, backplanes, or cables. The ultimate rate and distance of data transfer is dependent upon the attenuation characteristics of the media and the noise coupling to the environment.

Each driver features current limiting and thermalshutdown circuitry making it suitable for high-speed multipoint applications in noisy environments. These devices are designed using LinBiCMOS[®], facilitating low power consumption and robustness.

The two EN inputs provide pair-wise driver enabling, or can be externally tied together to provide enable control of all four drivers with one signal. When disabled or powered off, the driver outputs present a high-impedance to the bus for reduced system loading.

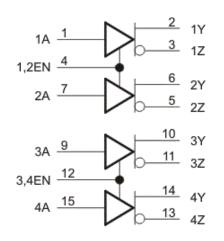
The SN75LBC174A is characterized for operation over the temperature range of 0° C to 70° C. The SN65LBC174A is characterized for operation over the temperature range of -40° C to 85° C.

Package Information						
PART NUMBER PACKAGE ⁽¹⁾ PACKAGE SIZE						
	SOIC (DW, 16)	10.3mm × 10.3mm				
SN65LBC174A SN75LBC174A	SOIC (DW, 20)	12.8mm × 10.3mm				
	PDIP (N, 16)	19.3mm × 9.4mm				

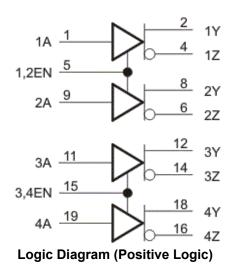
Package Information

(1) For more information, see Section 11.

(2) The package size (length × width) is a nominal value and includes pins, where applicable.



Logic Diagram (Positive Logic)



¹ The signaling rate of a line is the number of voltage transitions that are made per second expressed in the units bps (bits per second).

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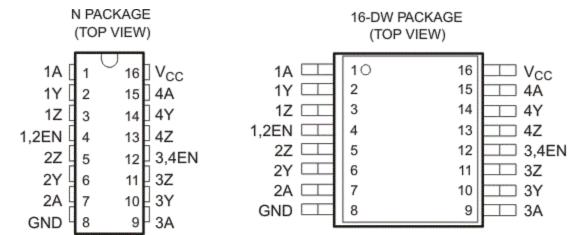
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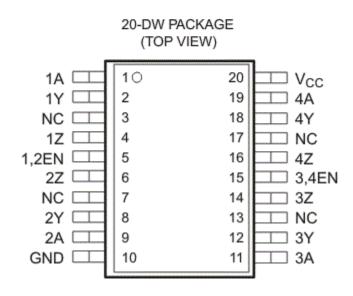
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4 Pin Configuration and Functions





5 Specifications

5.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

			VALUE / UNIT
Supply voltage range, V _{CC} ⁽²⁾		–0.3 V to 6 V	
Voltage range at any bus (DC)		–10 V to 15 V	
Voltage range at any bus (transient pulse through 100 Ω , see Figure 6-8)		–30 V to 30 V	
Input voltage range at any A or EN terminal, V ₁		–0.5 V to V _{CC} + 0.5 V	
	Human body model ⁽³⁾	Y, Z, and GND	±12 kV
Electrostatic discharge		All pins	±5 kV
alconargo	Charged-device model ⁽⁴⁾	All pins	±1 kV
Storage temperature range, T _{stg}		–65°C to 150°C	
Continuous power dissipation		See Dissipation Rating Table	

(1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions* is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) All voltage values, except differential I/O bus voltages, are with respect to GND.

(3) Tested in accordance with JEDEC standard 22, Test Method A114-A.

(4) Tested in accordance with JEDEC standard 22, Test Method C101.

5.2 Dissipation Rating Table

Table 5-1. Dissipation Rating Table

PACKAGE ⁽¹⁾	JEDEC BOARD MODEL	T _A ≤ 25°C POWER RATING	DERATING FACTOR ⁽²⁾ ABOVE T _A = 25°C	T _A = 70°C POWER RATING	T _A = 85°C POWER RATING
16 DW	LOW K	1200 mW	9.6 mW/°C	769 mW	625 mW
10 DVV	HIGH K	2240 mW	17.9 mW/°C	1434 mW	1165 mW
20 DW	LOW K	1483 mW	11.86 mW/°C	949 mW	771 mW
20 DVV	HIGH K	2753 mW	22 mW/°C	1762 mW	1432 mW
16 N	LOW K	1150 mW	9.2 mW/°C	736 mW	598 mW

(1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI website at www.ti.com.

(2) This is the inverse of the junction-to-ambient thermal resistance when board-mounted and with no air flow.

5.3 Recommended Operating Conditions

		MIN	NOM	MAX	UNIT
Supply voltage, V _{CC}		4.75	5	5.25	V
Voltage at any bus terminal	Y, Z	-7		12	V
High-level input voltage, V _{IH}	A. EN	2		V _{CC}	V
Low-level input voltage, V _{IL}		0		0.8	v
Output current	·	-60		60	mA
Operating free-air	SN75LBC174A	0		70	°C
temperature, T _A	SN65LBC174A	-40		85	C



5.4 Thermal Information

THERMAL METRIC ⁽¹⁾		N (PDIP)	DW (SOIC)	DW	UNIT
		16 PINS	16 PINS	20 PINS	
R _{θJA}	Junction-to-ambient thermal resistance	60.6	71.1	66.8	°C/W
R _{0JC(top)}	Junction-to-case (top) thermal resistance	48.1	37.4	34.4	°C/W
R _{θJB}	Junction-to-board thermal resistance	40.6	36.8	39.7	°C/W
Ψ _{JT}	Junction-to-top characterization parameter	27.5	13.3	8.9	°C/W
Ψ _{JB}	Junction-to-board characterization parameter	40.3	36.4	39	°C/W
R _{0JC(bot)}	Junction-to-case (bottom) thermal resistance	n/a	n/a	n/a	°C/W

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.



5.5 Electrical Characteristics

over recommended operating conditions

	PARAMETER	TEST CONI	DITIONS	MIN	TYP ⁽¹⁾	MAX	UNIT
V _{IK}	Input clamp voltage	I _I = -18 mA		-1.5	-0.77		V
Vo	Open-circuit output voltage	Y or Z, No load		0		V _{CC}	V
		No load (open circuit)		3		V _{CC}	
V _{OD(SS)}	Steady-state differential output voltage magnitude ⁽²⁾	$R_L = 54\Omega$, See Figure 6-1		1	1.6	2.5	V
	maginado	With common-mode loadin	ng, See Figure 6-2	1	1.6	2.5	
$\Delta V_{OD(SS)}$	Change in steady-state differential output voltage between logic states	See Figure 6-1		-0.1		0.1	V
V _{OC(SS)}	Steady-state common-mode output voltage	See Figure 6-3		2	2.4	2.8	V
$\Delta V_{OC(SS)}$	Change in steady-state common-mode output voltage between logic states	See Figure 6-3		-0.02		0.02	V
I _I	Input current	A, EN		-50		50	μA
1	Short-circuit output current		V _I = 0V	-200		200	mA
I _{OS}	Short-circuit output current	V _{TEST} = -7V to 12V, See	$V_{I} = V_{CC}$	-200		200	ШA
I _{OZ}	High-impedance-state output current	Figure 6-7	EN at 0V	-50		50	
I _{O(OFF)}	Output current with power off	-	$V_{CC} = 0V$	-10		10	μA
	Supply surrent	V = 0 V cr V No lood	All drivers enabled			23	mA
I _{CC}	Supply current	$V_{I} = 0V \text{ or } V_{CC,} \text{ No load}$	All drivers disabled			1.5	ША
C	Input Capacitance	A inputs			13		pF
C _{IN}	input Capacitance	EN inputs			21		pF

(1) All typical values are at V_{CC} = 5V and 25°C.

(2) The minimum V_{OD} may not fully comply with TIA/EIA-485-A at operating temperatures below 0°C. System designers should take the possibly lower output signal into account in determining the maximum signal transmission distance.

5.6 Switching Characteristics

over recommended operating conditions

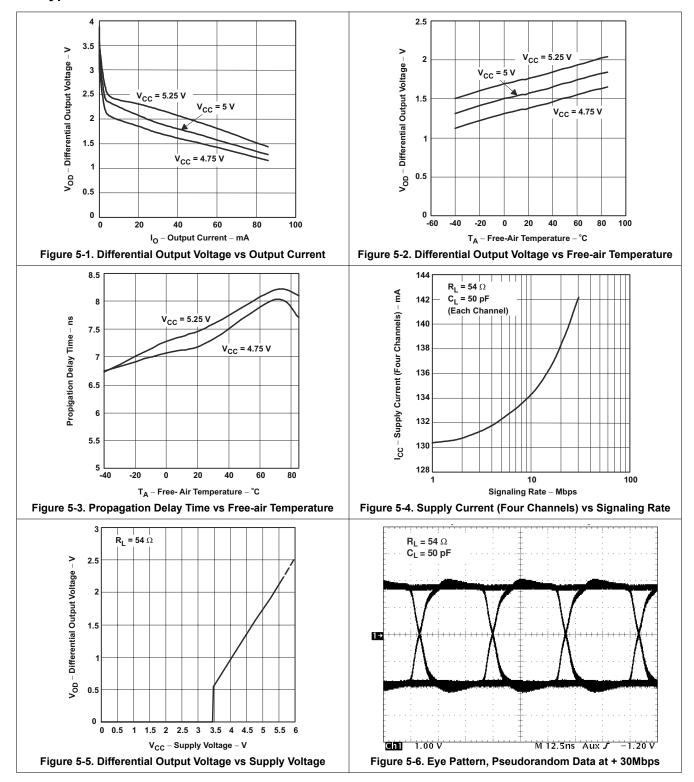
PARA	METER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
t _{PLH}	Propagation delay time, low-to-high level output		5.5	8	11	ns
t _{PHL}	Propagation delay time, high-to-low level output		5.5	8	11	ns
t _r	Differential output voltage rise time	R _L = 54Ω, C _L = 50pF,	2	7.5	11	ns
t _f	Differential output voltage fall time		2	7.5	11	ns
		See Figure 6-4		0.6	2	20
t _{sk(p)}	_{o)} Pulse skew t _{PLH} – t _{PHL}			0.6	2	ns
t _{sk(o)}	Output skew ⁽¹⁾				2	ns
t _{sk(pp)}	Part-to-part skew ⁽²⁾				3	ns
t _{PZH}	Propagation delay time, high-impedance-to-high-level output	See Figure 6-5			25	ns
t _{PHZ}	Propagation delay time, high-level-output-to-high impedance				25	ns
t _{PZL}	Propagation delay time, high-impedance-to-low-level output	See Figure 6.6			30	ns
t _{PLZ}	Propagation delay time, low-level-output-to-high impedance	See Figure 6-6			20	ns

(1) Output skew (t_{sk(0)}) is the magnitude of the time delay difference between the outputs of a single device with all of the inputs connected together.

(2) Part-to-part skew (t_{sk(pp)}) is the magnitude of the difference in propagation delay times between any specified terminals of two devices when both devices operate with the same input signals, the same supply voltages, at the same temperature, and have identical packages and test circuits.

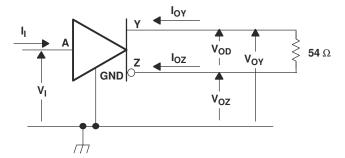


5.7 Typical Characteristics





6 Parameter Measure Information





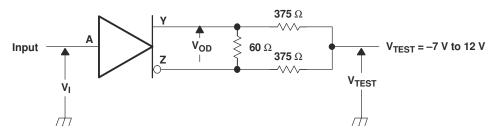
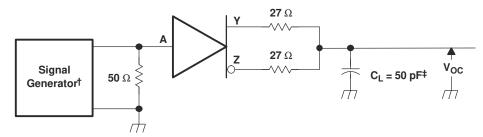


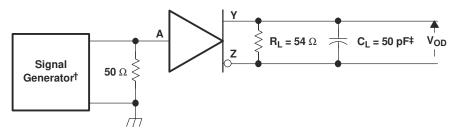
Figure 6-2. Test Circuit, V_{OD} With Common-Mode Loading



 † PRR = 1 MHz, 50% Duty Cycle, t_{r} < 6 ns, t_{f} < 6 ns, Z_{O} = 50 Ω ‡ Includes probe and jig capacitance







 † PRR = 1 MHz, 50% Duty Cycle, t_{r} < 6 ns, t_{f} < 6 ns, Z_{O} = 50 Ω

[‡] Includes probe and jig capacitance

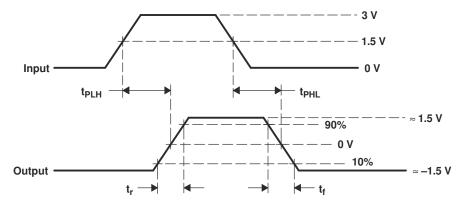
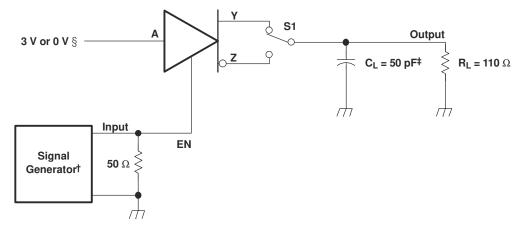


Figure 6-4. Output Switching Test Circuit and Waveforms





 † PRR = 1 MHz, 50% Duty Cycle, t_{r} < 6 ns, t_{f} < 6 ns, Z_{O} = 50 Ω ‡ Includes probe and jig capacitance

§ 3 V if testing Y output, 0 V if testing Z output

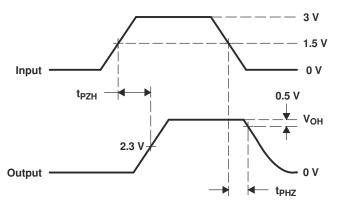
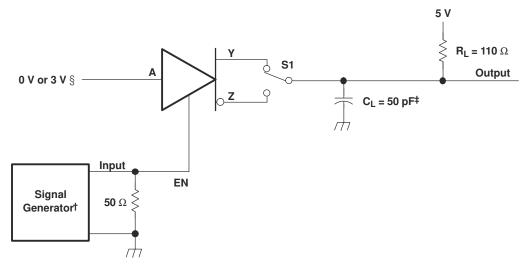


Figure 6-5. Enable Timing Test Circuit and Waveforms, t_{PZH} and t_{PHZ}





 † PRR = 1 MHz, 50% Duty Cycle, t_r < 6 ns, t_f < 6 ns, Z_O = 50 Ω

- [‡] Includes probe and jig capacitance
- § 3 V if testing Y output, 0 V if testing Z output

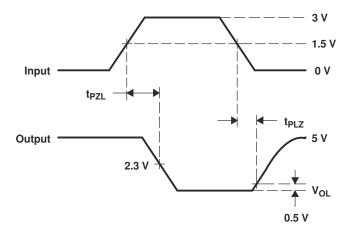
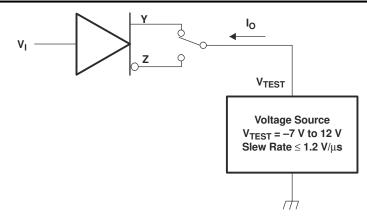


Figure 6-6. Enable Timing Test Circuit and Waveforms, t_{PZL} and t_{PLZ}







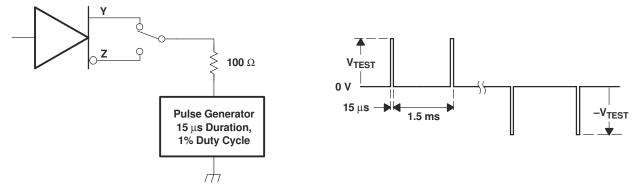


Figure 6-8. Test Circuit Waveform, Transient Overvoltage Test

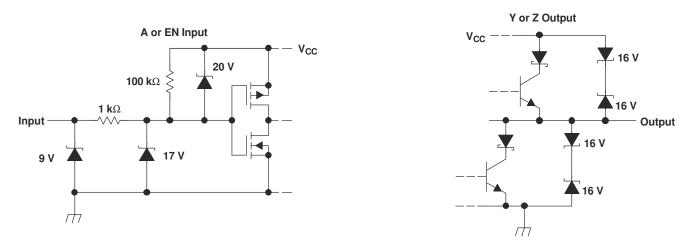


Figure 6-9. Equivalent Input and Output Schematic Diagrams



7 Device Functional Modes

INPUT ⁽¹⁾	ENABLE	OUTPUT	OUTPUT
A	EN	Y	Z
L	Н	L	Н
Н	Н	Н	L
OPEN	Н	Н	L
L	OPEN	L	Н
Н	OPEN	Н	L
OPEN	OPEN	Н	L
X	L	Z	Z

Table 7-1. Function table (each driver)

(1) H = high level, L = low level, X = irrelevant, Z = high impedance (off)



8 Application and Implementation

Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

8.1 Application Information

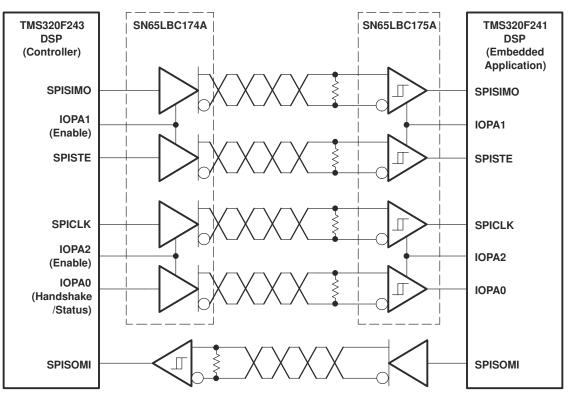


Figure 8-1. Typical Application Circuit, DSP-to-DSP Link via Serial Peripheral Interface



9 Device and Documentation Support

TI offers an extensive line of development tools. Tools and software to evaluate the performance of the device, generate code, and develop solutions are listed below.

9.1 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. Click on *Notifications* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

9.2 Support Resources

TI E2E[™] support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

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9.3 Trademarks

TI E2E[™] is a trademark of Texas Instruments. LinBiCMOS[®] is a registered trademark of Texas Instruments. All trademarks are the property of their respective owners.

9.4 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

9.5 Glossary

TI Glossary This glossary lists and explains terms, acronyms, and definitions.

10 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

С	hanges from Revision F (October 2009) to Revision G (April 2024)	Page
•	Changed the numbering format for tables, figures, and cross-references throughout the document	1
•	Added the Thermal Information table	<mark>5</mark>

C	hanges from Revision E (July 2008) to Revision F (October 2009)	Page
•	Added C _{IN} - Input Capacitance to the Electrical Characteristics table	6
•	Changed the location of Figure 6-9	<mark>8</mark>
	Changed Table 7-1 header From: ENABLE G To: ENABLE EN	

Changes from Revision D (June 2008) to Revision E (July 2008)

Changed Features bullet From: Output ESD Protection Exceeds 11 kV To: Output ESD Protection: 12 kV.....1

- Changed Electrostatic discharge-Human body model-Y, Z, and GND From: 11kV To: 12kV......4

Page

16 Submit Document Feedback

Product Folder Links: SN65LBC174A SN75LBC174A

Changes from Revision C (June 2008) to Revision D (July 2008)

- Changed Electrostatic discharge-Human body model-Y, Z, and GND From: 13kV To: 11kV......4

Changes from Revision B (June 2001) to Revision C (May 2003) Changed Features bullet From: Output ESD Protection Exceeds 13 kV To: Output ESD Protection: 11 kV.....1

Changed Features bullet for Industry Standard From: Compatible With SN75174, MC3487, and DS96174 To: Compatible With SN75174, MC3487, DS96174, LTC487, and MAX3042.....1

C	Changes from Revision A (February 2001) to Revision B (June 2001)								
•	Changed DW Package appearance	3							
•	Added Figure 5-5	7							

Changes from Revision * (October 2000) to Revision A (February 2001)							
•	Changed multiple items throughout the data sheet	1					

11 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

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Page



PACKAGING INFORMATION

Orderable Device	Status	Package Type	•	Pins	•	Eco Plan	Lead finish/	MSL Peak Temp	Op Temp (°C)	Device Marking	Samples
	(1)		Drawing		Qty	(2)	Ball material	(3)		(4/5)	
							(6)				
SN65LBC174A16DW	OBSOLETE	SOIC	DW	16		TBD	Call TI	Call TI	-40 to 85	65LBC174A	
SN65LBC174A16DWR	ACTIVE	SOIC	DW	16	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	65LBC174A	Samples
SN65LBC174A16DWRG4	ACTIVE	SOIC	DW	16	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	65LBC174A	Samples
SN65LBC174ADW	OBSOLETE	SOIC	DW	20		TBD	Call TI	Call TI	-40 to 85	65LBC174A	
SN65LBC174ADWR	ACTIVE	SOIC	DW	20	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	65LBC174A	Samples
SN65LBC174AN	ACTIVE	PDIP	Ν	16	25	RoHS & Green	NIPDAU	N / A for Pkg Type	-40 to 85	65LBC174A	Samples
SN75LBC174A16DW	OBSOLETE	SOIC	DW	16		TBD	Call TI	Call TI	0 to 70	75LBC174A	
SN75LBC174A16DWR	OBSOLETE	SOIC	DW	16		TBD	Call TI	Call TI	0 to 70	75LBC174A	
SN75LBC174ADW	ACTIVE	SOIC	DW	20	25	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	75LBC174A	Samples
SN75LBC174ADWR	ACTIVE	SOIC	DW	20	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	75LBC174A	Samples
SN75LBC174AN	OBSOLETE	PDIP	Ν	16		TBD	Call TI	Call TI	0 to 70	75LBC174A	

⁽¹⁾ The marketing status values are defined as follows: **ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.



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PACKAGE OPTION ADDENDUM

⁽⁵⁾ Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

⁽⁶⁾ Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

OTHER QUALIFIED VERSIONS OF SN65LBC174A :

Enhanced Product : SN65LBC174A-EP

NOTE: Qualified Version Definitions:

• Enhanced Product - Supports Defense, Aerospace and Medical Applications



Texas

STRUMENTS

TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal												
Device	•	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
SN65LBC174A16DWR	SOIC	DW	16	2000	330.0	16.4	10.75	10.7	2.7	12.0	16.0	Q1
SN65LBC174ADWR	SOIC	DW	20	2000	330.0	24.4	10.8	13.3	2.7	12.0	24.0	Q1
SN65LBC174ADWR	SOIC	DW	20	2000	330.0	24.4	10.8	13.3	2.7	12.0	24.0	Q1
SN75LBC174ADWR	SOIC	DW	20	2000	330.0	24.4	10.8	13.3	2.7	12.0	24.0	Q1



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PACKAGE MATERIALS INFORMATION

25-Sep-2024



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
SN65LBC174A16DWR	SOIC	DW	16	2000	350.0	350.0	43.0
SN65LBC174ADWR	SOIC	DW	20	2000	367.0	367.0	45.0
SN65LBC174ADWR	SOIC	DW	20	2000	356.0	356.0	45.0
SN75LBC174ADWR	SOIC	DW	20	2000	350.0	350.0	43.0

TEXAS INSTRUMENTS

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25-Sep-2024

TUBE



- B - Alignment groove width

*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	Τ (μm)	B (mm)
SN65LBC174AN	N	PDIP	16	25	506	13.97	11230	4.32
SN75LBC174ADW	DW	SOIC	20	25	507	12.83	5080	6.6
SN75LBC174ADW	DW	SOIC	20	25	506.98	12.7	4826	6.6

DW 16

GENERIC PACKAGE VIEW

SOIC - 2.65 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT

7.5 x 10.3, 1.27 mm pitch

This image is a representation of the package family, actual package may vary. Refer to the product data sheet for package details.





DW0016A



PACKAGE OUTLINE

SOIC - 2.65 mm max height

SOIC



NOTES:

- 1. All linear dimensions are in millimeters. Dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
 This drawing is subject to change without notice.
 This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm, per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm, per side.
- 5. Reference JEDEC registration MS-013.



DW0016A

EXAMPLE BOARD LAYOUT

SOIC - 2.65 mm max height

SOIC



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



DW0016A

EXAMPLE STENCIL DESIGN

SOIC - 2.65 mm max height

SOIC



NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

9. Board assembly site may have different recommendations for stencil design.



N (R-PDIP-T**)

PLASTIC DUAL-IN-LINE PACKAGE

16 PINS SHOWN



NOTES:

- A. All linear dimensions are in inches (millimeters).B. This drawing is subject to change without notice.
- Falls within JEDEC MS-001, except 18 and 20 pin minimum body length (Dim A).
- \triangle The 20 pin end lead shoulder width is a vendor option, either half or full width.



DW0020A



PACKAGE OUTLINE

SOIC - 2.65 mm max height

SOIC



NOTES:

- 1. All linear dimensions are in millimeters. Dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M. 2. This drawing is subject to change without notice. 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.43 mm per side.
- 5. Reference JEDEC registration MS-013.



DW0020A

EXAMPLE BOARD LAYOUT

SOIC - 2.65 mm max height

SOIC



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



DW0020A

EXAMPLE STENCIL DESIGN

SOIC - 2.65 mm max height

SOIC



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



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