





**TRS213** SLLS807A - JUNE 2007 - REVISED JULY 2024

# TRS213 5V Multichannel RS-232 Line Driver and Receiver with ±15kV ESD Protection

#### 1 Features

- ESD Protection for RS-232 bus pins ±15kV Human-body model (HBM)
- Meets or exceeds the requirements of TIA/ EIA-232-F and ITU v.28 standards
- Operates at 5V V<sub>CC</sub> supply
- Four drivers and five receivers
- Operates up to 120kbit/s
- Low supply current in shutdown mode: 15µA typical
- External Capacitors: 4 × 0.1µF
- Designed to be interchangeable with industry standard '213 devices
- Latch-up performance exceeds 100mA per JESD 78, class II

# 2 Applications

- Battery-powered systems
- **PDAs**
- **Notebooks**
- Laptops
- Palmtop PCs
- Hand-held equipment

# 3 Description

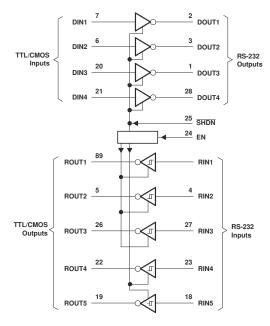
The TRS213 device consists of four line drivers, line receivers, and a dual charge-pump circuit with ±15kV ESD protection pin to pin (serial-port connection pins, including GND). The device meets the requirements of TIA/EIA-232-F and provides the electrical interface between an asynchronous communication controller and the serial-port connector. The charge pump and four small external capacitors allow operation from a single 5V supply. The devices operate at data signaling rates up to 120kbit/s and a maximum of 30V/µs driver output slew rate.

The TRS213 has an active-low shutdown (SHDN) and an active-high enable control (EN). In shutdown mode, the charge pumps are turned off, V+ is pulled down to V<sub>CC</sub>, V- is pulled to GND, and the transmitter outputs are disabled. This reduces supply current typically to 1µA. Two receivers of the TRS213 are active during shutdown.

#### Package Information

PART NUMBER	PACKAGE <sup>(1)</sup> PACKAGE SIZ		PACKAGE <sup>(1)</sup> PACKAGE SIZE	
TRS213	DB (SSOP)	10.2 mm x 7.8mm		
113213	DW (SOIC)	17.9mm x 10.3mm		

- For more information, see Section 11.
- (2)The package size (length × width) is a nominal value and includes pins, where applicable.



Logic Diagram (Positive Logic)



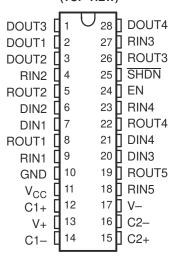
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# 4 Pin Configuration and Functions

# DB, DW, OR PW PACKAGE (TOP VIEW)



**Table 4-1. Pin Functions** 

PIN		TYPE(1)	DESCRIPTION
NAME	NO.	ITPE	DESCRIPTION
DOUT3	1	0	RS-232 driver outputs
DOUT1	2	0	RS-232 driver outputs
DOUT2	3	0	RS-232 driver outputs
RIN2	4	ı	RS-232 receiver input
ROUT2	5	0	Receiver output
DIN2	6	I	Driver inputs
DIN1	7	ı	Driver inputs
ROUT1	8	0	Receiver output
RIN1	9	ı	RS-232 receiver input
GND	10	-	Ground
V <sub>CC</sub>	11	-	Supply voltage
C1+	12	-	Positive terminal of the voltage-doubler charge-pump capacitor
V+	13	-	Positive charge pump output voltage
C1-	14	-	Negative terminal of the voltage-doubler charge-pump capacitor
C2+	15	-	Positive terminal of the voltage-doubler charge-pump capacitor
C2-	16	-	Negative terminal of the voltage-doubler charge-pump capacitor
V-	17	-	Negative charge pump output voltage
RIN5	18	ı	RS-232 receiver input
ROUT5	19	0	Receiver output
DIN3	20	ı	Driver inputs
DIN4	21	ı	Driver inputs
ROUT4	22	0	Receiver output
RIN4	23	I	RS-232 receiver input



# **Table 4-1. Pin Functions (continued)**

PIN		TYPE(1)	DESCRIPTION
NAME	NO.	1166	DESCRIP HON
EN	24	I	Active high enable
SHDN	25	I	Active low shutdown
ROUT3	26	0	Receiver output
RIN3	27	I	RS-232 receiver input
DOUT4	28	0	RS-232 driver outputs

(1) Signal Types: I = Input, O = Output, I/O = Input or Output.



# **5 Specifications**

# 5.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted) (1)

			MIN	MAX	UNIT
V <sub>CC</sub>	Supply voltage range		-0.3	6	V
V+	Positive charge-pump voltage range <sup>(2)</sup>		V <sub>CC</sub> - 0.3	14	V
V-	Negative charge-pump voltage range <sup>(2)</sup>		0.3	-14	V
Vı	Input voltage range	Drivers	-0.3	V+ + 0.3	
		Receivers (DB Package)		±25	V
		Receivers (DW Package)		±30	V
\/	Output voltage range	Drivers	V0.3	V+ + 0.3	V
Vo	Output voltage range	Receivers	-0.3	V <sub>CC</sub> + 0.3	V
DOUT	Short-circuit duration			Continuous	
T <sub>J</sub>	Operating virtual junction temperature			150	C°
T <sub>stg</sub>	Storage temperature range		-65	150	C°

<sup>(1)</sup> Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

# **5.2 Recommended Operating Conditions**

See Figure 6-4, and note (1)

			MIN	NOM	MAX	UNIT
	Supply voltage		4.5	5	5.5	V
\/	Driver high-level input voltage	DIN	2			V
V <sub>IH</sub>	Control high-level input voltage	EN, SHDN	2.4			v
V <sub>IL</sub>	Driver and control low-level input voltage	DIN, EN, SHDN			0.8	V
	Driver and control input voltage	DIN, EN, SHDN	0		5.5	
V <sub>I</sub>		RIN (DB package)	-25		25	V
	Receiver input voltage	RIN (DW package)	-30		30	V
т	Operating free air temperature	TRS213C	0		70	°C
T <sub>A</sub>	Operating free-air temperature	TRS213I	-40		85	

<sup>(1)</sup> Test conditions are C1–C4 =  $0.1\mu F$  at  $V_{CC}$  =  $5V \pm 0.5V$ .

# **5.3 Thermal Information**

	THERMAL METRIC <sup>(1)</sup>	DW (SOIC)	DB (SSOP)	UNIT
	THERMAL METRIC	28 PINS	28 PINS	UNII
R <sub>0JA</sub>	Junction-to-ambient thermal resistance	72.3	66.1	°C/W
R <sub>0JC(top)</sub>	Junction-to-case (top) thermal resistance	33.5	33.2	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	37.1	37.0	°C/W
ΨЈТ	Junction-to-top characterization parameter	7.5	4.6	°C/W

<sup>(2)</sup> All voltages are with respect to network GND.



# 5.3 Thermal Information (continued)

	THERMAL METRIC(1)	DW (SOIC)	DW (SOIC) DB (SSOP)		
	THERMAL WEIRIO	28 PINS	28 PINS	UNIT	
ΨЈВ	Junction-to-board characterization parameter	37.1	36.5	°C/W	

<sup>(1)</sup> For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report, SPRA953.

Product Folder Links: TRS213

#### 5.4 Electrical Characteristics

over operating free-air temperature range (unless otherwise noted) (1)

	PARAMETER	TEST CONDITIONS		MIN	TYP <sup>(2)</sup>	MAX	UNIT
I <sub>CC</sub>	Supply current	No load,	See Figure 8-1		14	20	mA
I <sub>SHDN</sub>	Shutdown supply current	T <sub>A</sub> = 25°C,	See Figure 6-1		15	50	μΑ

- Test conditions are C1–C4 =  $0.1\mu F$  at  $V_{CC}$  =  $5V \pm 0.5V$ .
- All typical values are at  $V_{CC} = 5V$ , and  $T_A = 25^{\circ}C$ .

## 5.5 Electrical Characteristics, Driver

over operating free-air temperature range (unless otherwise noted) (see Figure 6-4, and note (3))

	PARAMETER	TEST CONDITION	ONS	MIN	TYP <sup>(1)</sup>	MAX	UNIT
V <sub>OH</sub>	High-level output voltage	DOUT at $R_L$ = 3 kΩ to GND		5	9		V
V <sub>OL</sub>	Low-level output voltage	DOUT at $R_L$ = 3 kΩ to GND		-5	-9		V
I <sub>IH</sub>	Control high-level input current	EN, SHDN = 5V			3	10	μA
I	Driver low-level input current	DIN = 0V			-15	-200	
IIL	Control low-level input current	EN, SHDN = 0V			-3	-10	μA
I <sub>OS</sub> (2)	Short-circuit output current	V <sub>CC</sub> = 5.5V,	V <sub>O</sub> = 0V		±10	±60	mA
r <sub>o</sub>	Output resistance	V <sub>CC</sub> , V+, and V– = 0V,	V <sub>O</sub> = ±2V	300			Ω

- All typical values are at  $V_{CC}$  = 5V, and  $T_A$  = 25°C. Short-circuit durations should be controlled to prevent exceeding the device absolute power dissipation ratings, and not more than one output should be shorted at a time.
- Test conditions are C1–C4 =  $0.1\mu$ F at  $V_{CC}$  =  $5V \pm 0.5V$

### 5.6 Switching Characteristics, Driver

over operating free-air temperature range (unless otherwise noted) (1)

PARAMETER		AMETER TEST CONDITIONS		MIN	TYP <sup>(2)</sup>	MAX	UNIT
	Maximum data rate	C <sub>L</sub> = 50pF to 1000pF, One DOUT switching,	$R_L$ = 3kΩ to 7kΩ, See Figure 6-3	120			kbit/s
t <sub>PLH(D)</sub>	Propagation delay time, low- to high-level output	C <sub>L</sub> = 2500pF, All drivers loaded,	$R_L = 3k\Omega$ , See Figure 6-3		2		μs
t <sub>PHL(D)</sub>	Propagation delay time, high- to low-level output	C <sub>L</sub> = 2500pF, All drivers loaded,	$R_L = 3k\Omega$ , See Figure 6-3		2		μs
t <sub>sk(p)</sub>	Pulse skew <sup>(3)</sup>	C <sub>L</sub> = 150pF to 2500pF, See Figure 6-3	$R_L = 3k\Omega$ to $7k\Omega$ ,		300		ns
SR(tr)	Slew rate, transition region (see Figure 6-2)	$C_L$ = 50pF to 1000pF, $V_{CC}$ = 5V	$R_L = 3k\Omega$ to $7k\Omega$ ,	3	6	30	V/µs

- Test conditions are C1–C4 =  $0.1\mu$ F at  $V_{CC}$  =  $5V \pm 0.5V$ .
- All typical values are at  $V_{CC} = 5V$ , and  $T_A = 25^{\circ}C$ .
- Pulse skew is defined as (t<sub>PLH</sub> t<sub>PHL</sub>) of each channel of the same device.

#### 5.7 ESD Protection, Driver

over operating free-air temperature range (unless otherwise noted)

PIN	TEST CONDITIONS	TYP	UNIT
DOUT	Human-Body Model	±15	kV

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# 5.8 Electrical Characteristics, Receiver

over operating free-air temperature range (unless otherwise noted) (see Figure 8-1), and see note(3)

	PARAMETER	TEST	CONDITIONS	MIN	TYP <sup>(1)</sup>	MAX	UNIT
V <sub>OH</sub>	High-level output voltage	I <sub>OH</sub> = -1mA	I <sub>OH</sub> = -1mA				V
V <sub>OL</sub>	Low-level output voltage	I <sub>OH</sub> = 1.6mA	I <sub>OH</sub> = 1.6mA				V
V	Positive-going	V <sub>CC</sub> = 5V, T <sub>A</sub> = 25°C	Active mode		1.7	2.4	V
V <sub>IT+</sub> input th	input threshold voltage	V <sub>CC</sub> = 5V, 1 <sub>A</sub> = 25 C	Shutdown mode (R4–R5)		1.5	2.4	V
V	Negative-going	V <sub>CC</sub> = 5V, T <sub>A</sub> = 25°C	Active mode	0.8	1.2		V
V <sub>IT</sub>	input threshold voltage	V <sub>CC</sub> - 3V, 1 <sub>A</sub> - 23 C	Shutdown mode (R4–R5)	0.6	1.5		V
V <sub>hys</sub> (2)	Input hysteresis (V <sub>IT+</sub> , V <sub>IT-</sub> )	V <sub>CC</sub> = 5V		0.5	1	V	
r <sub>l</sub>	Input resistance	V <sub>CC</sub> = 5V, T <sub>A</sub> = 25°C	3	5	7	kΩ	
	Output leakage current	EN = 0V, 0 ≤ ROUT ≤ V	<sub>CC</sub> , R1–R3		±0.05	±10	μΑ

- All typical values are at  $V_{CC}$  = 5V, and  $T_A$  = 25°C.
- No hysteresis in shudown mode
- Test conditions are C1–C4 =  $0.1\mu$ F at  $V_{CC}$  =  $5V \pm 0.5 V$ .

# 5.9 Switching Characteristics, Receiver

over operating free-air temperature range (unless otherwise noted) (1)

	PARAMETER		TEST CONDITI	MIN	TYP <sup>(2)</sup>	MAX	UNIT	
	Propagation delay time,	C <sub>I</sub> = 150pF, See Figure 6-4		SHDN = V <sub>CC</sub>		0.5	10	
t <sub>PLH(R)</sub>	low- to high-level output	CL = 150pF,	See Figure 0-4	SHDN = 0V, R4-R5		4	40	μs
t <sub>PHL(R)</sub>	Propagation delay time, high- to low-level output	C <sub>L</sub> = 150pF,	See Figure 6-4			0.5	10	μs
t <sub>en</sub>	Output enable time	C <sub>L</sub> = 150pF,	See Figure 6-5			600		ns
t <sub>dis</sub>	Output disable time	C <sub>L</sub> = 150pF,	See Figure 6-5			200		ns

- Test conditions are C1–C4 = 0.1 $\mu$ F at V<sub>CC</sub> = 5V ± 0.5V. All typical values are at V<sub>CC</sub> = 5V, and T<sub>A</sub> = 25°C.

### 5.10 ESD Protection, Receiver

over operating free-air temperature range (unless otherwise noted)

PIN	TEST CONDITIONS	TYP	UNIT
RIN	Human-Body Model	±15	

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# **6 Parameter Measurement Information**

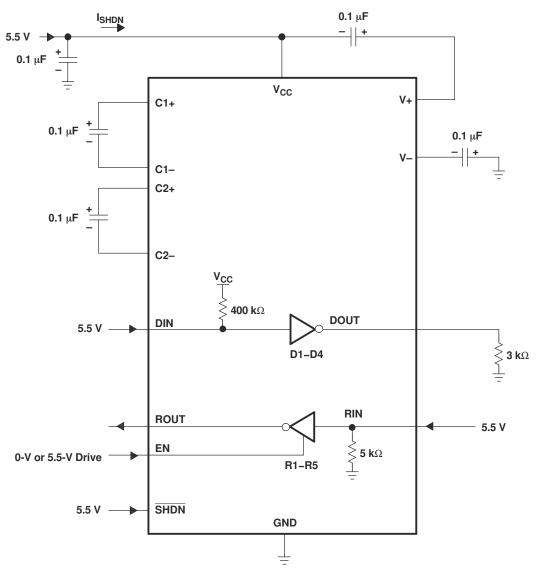
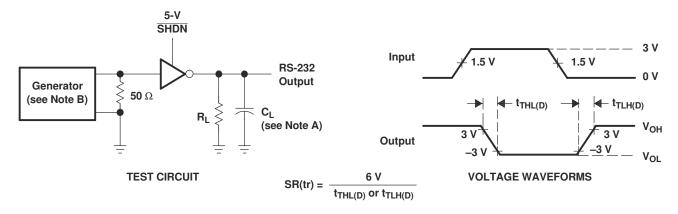


Figure 6-1. Shutdown Current Test Circuit

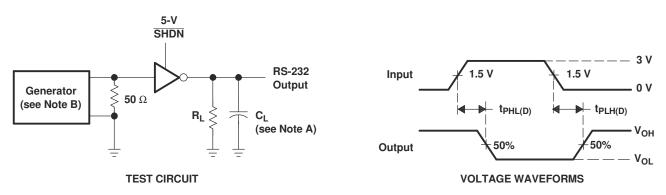




NOTES: A. C<sub>L</sub> includes probe and jig capacitance.

B. The pulse generator has the following characteristics:  $Z_O = 50 \ \Omega$ , 50% duty cycle,  $t_f \le 10 \ ns$ .

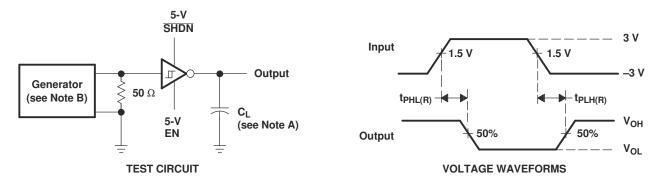
Figure 6-2. Driver Slew Rate



NOTES: A. C<sub>L</sub> includes probe and jig capacitance.

B. The pulse generator has the following characteristics:  $Z_O$  = 50  $\Omega$ , 50% duty cycle,  $t_r \le 10$  ns.  $t_f \le 10$  ns.

Figure 6-3. Driver Pulse Skew and Propagation Delay Times



NOTES: A. C<sub>L</sub> includes probe and jig capacitance.

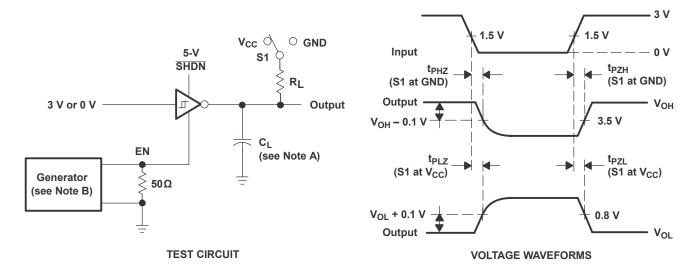
B. The pulse generator has the following characteristics:  $Z_O$  = 50  $\Omega$ , 50% duty cycle,  $t_r \le$  10 ns,  $t_f \le$  10 ns.

Figure 6-4. Receiver Propagation Delay Times

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NOTES: A.  $C_L$  includes probe and jig capacitance.

- B. The pulse generator has the following characteristics:  $Z_0$  = 50 $\Omega$ , 50% duty cycle,  $t_r \le 10$  ns,  $t_f \le 10$  ns.
- C.  $t_{PLZ}$  and  $t_{PHZ}$  are the same as  $t_{dis}$ .
- D.  $t_{PZL}$  and  $t_{PZH}$  are the same as  $t_{en}$ .

Figure 6-5. Receiver Enable and Disable Times

# **7 Functional Modes**

Table 7-1. Function Table

INPUTS		DRIVER	REC	DEVICE STATUS	
SHDN	EN	D1-D4	R1-R3	R4-R5	DEVICE STATUS
L	L	Z	Z	Z	Shutdown
L	Н	Z	Z	Active <sup>(1)</sup>	Shutdown
Н	L	All active	Z	Z	Normal operation
Н	Н	All active	Active	Active	Normal operation

(1) See the  $V_{\text{IT+}}$  and  $V_{\text{IT-}}$  change in the *Electrical Characteristics* table.

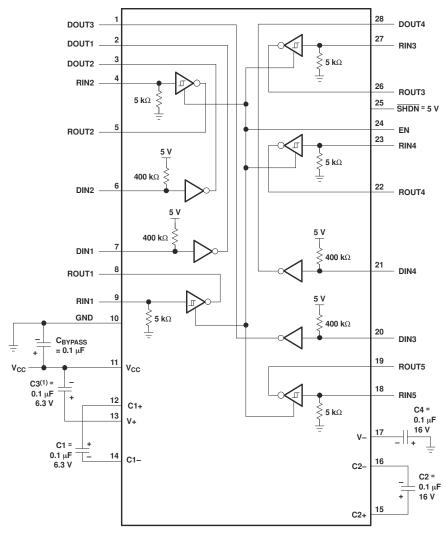


# 8 Application and Implementation

#### Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

## 8.1 Typical Application



(1) C3 can be connected to V<sub>CC</sub> or GND.

NOTES: A. Resistor values shown are nominal.

B. Nonpolarized ceramic capacitors are acceptable. If polarized tantalum or electrolytic capacitors are used, they should be connected as shown.

Figure 8-1. Typical Operating Circuit and Capacitor Values

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# 9 Device and Documentation Support

TI offers an extensive line of development tools. Tools and software to evaluate the performance of the device, generate code, and develop solutions are listed below.

#### 9.1 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. Click on *Notifications* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

#### 9.2 Support Resources

TI E2E<sup>™</sup> support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

#### 9.3 Trademarks

TI E2E<sup>™</sup> is a trademark of Texas Instruments.

All trademarks are the property of their respective owners.

### 9.4 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

### 9.5 Glossary

TI Glossary

This glossary lists and explains terms, acronyms, and definitions.

# 10 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

#### Changes from Revision \* (June 2007) to Revision A (July 2024)

Pag

- Changed the numbering format for tables, figures, and cross-references throughout the document......
- Changed the DB package Input voltage range for Receivers from ±30V to ±25V in the *Absolute Maximum Ratings* and the *Recommended Operating Conditions* \_\_\_\_\_\_\_5

### 11 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

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#### PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
TRS213CDBR	OBSOLETE	SSOP	DB	28		TBD	Call TI	Call TI	0 to 70	TRS213C	
TRS213IDB	OBSOLETE	SSOP	DB	28		TBD	Call TI	Call TI	-40 to 85	TRS213I	
TRS213IDBR	ACTIVE	SSOP	DB	28	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	TRS213I	Samples
TRS213IDWR	ACTIVE	SOIC	DW	28	1000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	TRS213I	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

**Important Information and Disclaimer:** The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.



# **PACKAGE OPTION ADDENDUM**

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

**PACKAGE MATERIALS INFORMATION** 

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## TAPE AND REEL INFORMATION





A0	Dimension designed to accommodate the component width
В0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

#### QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TRS213IDBR	SSOP	DB	28	2000	330.0	16.4	8.2	10.5	2.5	12.0	16.0	Q1
TRS213IDBR	SSOP	DB	28	2000	330.0	16.4	8.2	10.5	2.5	12.0	16.0	Q1
TRS213IDWR	SOIC	DW	28	1000	330.0	32.4	11.35	18.67	3.1	16.0	32.0	Q1

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### \*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TRS213IDBR	SSOP	DB	28	2000	353.0	353.0	32.0
TRS213IDBR	SSOP	DB	28	2000	356.0	356.0	35.0
TRS213IDWR	SOIC	DW	28	1000	350.0	350.0	66.0

DW (R-PDSO-G28)

# PLASTIC SMALL OUTLINE



NOTES: A. All linear dimensions are in inches (millimeters). Dimensioning and tolerancing per ASME Y14.5M-1994.

- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion not to exceed 0.006 (0,15).
- D. Falls within JEDEC MS-013 variation AE.





SMALL OUTLINE PACKAGE



#### NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

  2. This drawing is subject to change without notice.

  3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-150.



SMALL OUTLINE PACKAGE



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE PACKAGE



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



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