

# CC2420

## Reliability Report

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### CONCLUSION

The CC2420 meets the Chipcon product reliability qualification standards based on the procedures and tests documented in the following.

### Design phase

Design is made for robustness using extensive corner simulations for:

- Process variations
- Minimum/maximum operating temperature
- Minimum/maximum operating voltage
- Minimum/maximum process limitations

### Process

The CC2420 is based on the Chipcon SmartRF®-03 platform. It is designed in an industry standard 0.18µm mixed signal CMOS process with 1 poly layer and 4 metal layers.

### Package reliability (QLP-48 Pb free)

Moisture Sensitivity Level	JEDEC Level 3
Temp Cycling	-65/150°C, 1000 cycles
High Temp Storage Test	150°C, 1000 hrs.
Autoclave	121°C / 100% RH, 2 atm, 168 hrs

### ESD and Latch-Up

Latch-up testing according to JEDEC 17.

Minimum immunity level: ± 100mA at all pins. VDD abs. max. rating + 20% at all supply pins. ESD test according to Mil. Std. 883E 3015 Human Body Model.

Minimum immunity level non-RF pin groups: 1kV, except:

DI to VCO_GUARD	0.75kV	DI to DIO	0.75kV
DI to AVDD_PRE	0.75kV	VCO_GUARD to AVDD_RF2	0.75kV
DI to AVDD_RF2	0.5kV	VCO_GUARD to DVDD1.8	0.5kV
DI to AVDD_IF2	0.75kV	VCO_GUARD to DVDD_RAM	0.75kV
DI to AVDD_ADC	0.5kV	AVDD_VCC to DVDD_RAM	0.75kV
DI to DVDD3.3	0.5kV	AVDD_SW to DVDD_ADC	0.75kV
DI to DVDD1.8	0.75kV	AVDD_SW to AVDD_XOSC	0.75kV
DI to AVDD_XOSC	0.5kV	AVDD_RF2 to DVDD_RAM	0.75kV
DI to AVDD_CHP	0.5kV	AVDD_IF2 to DVDD1.8	0.75kV
DI to DGND	0.75kV	DVDD3.3 to AVDD_CHP	0.5kV
DI to DSUB_PADS	0.75kV	DVDD1.8 to AVDD_CHP	0.5kV
DI to DSUB_CORE	0.75kV	DVDD1.8 to DSUB_CORE	0.75kV
DIO to AVDD_CHP	0.5kV	DVDD1.8 to DVDD_RAM	0.75kV
AO&AI to DVDD1.8	0.5kV	AVDD_CHP to DVDD_RAM	0.5kV
AO&AI to DSUB_CORE	0.75kV	DI to DI	0.5kV

Minimum immunity level RF pin groups: 0.5kV, except:

RF_IO to VCO_GUARD	0.25kV	RF_IO to AVDD_IF1	0.25kV
RF_IO to AVDD_VCC	0.25kV	RF_IO to AVDD_CHP	0.25kV
RF_IO to AVDD_PRE	0.25kV	RF_IO to VCO_GND	0.1kV
RF_IO to AVDD_RF1	0.25kV	RF_IO to DSUB_PADS	0.25kV
RF_IO to TXRX_SWITCH	0.25kV	RF_IO to DSUB_CORE	0.1kV
RF_IO to AVDD_ADC	0.25kV	RF_IO to DVDD_RAM	0.25kV
RF_IO to DVDD_ADC	0.25kV	RF_IO to RF_IO	0.25kV

RF\_IO to DVDD1.8

0.25kV

RF\_IO to DIO

0.25kV

### Transfer to Production

First Article Inspection (testing at  $-40/+25/+85^{\circ}\text{C}$ )

Production test limits extraction based on statistical methods.

Accelerated lifetime test. Minimum expected lifetime (\*): 10 years at  $58^{\circ}\text{C}$ ,  
1.4 years at  $85^{\circ}\text{C}$ , FIT of approx. 60 (at room temp) with 60% confidence level.

(\*) based on test of 9 devices at  $125^{\circ}\text{C}$  and 1 device at  $25^{\circ}\text{C}$  for 1070 hours, 0 failures. Devices from lot W61665.07.

### Production test

Final test  $+25^{\circ}\text{C}$

QA sampling ( $-40/+25/+85^{\circ}\text{C}$ )

### Tape & Reel specification

Package: QLP 48 - Pb free

Tape Width: 16,0mm

Component Pitch: 12,0mm

Hole Pitch: 4,0mm

13inch tape with 4000 pcs.

Carrier tape and reel is in accordance with EIA specification 481.

### Solderability

Recommended soldering profile is according to IPC/JEDEC J-STD-020C July 2004

### Summary

The above data show that CC2420 meets the Chipcon product reliability qualification standards and has an acceptable level of reliability.

### Revision history

- 1.0 Initial version
- 1.1 Fixed minor typing error
- 1.2 Removed information about field return

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