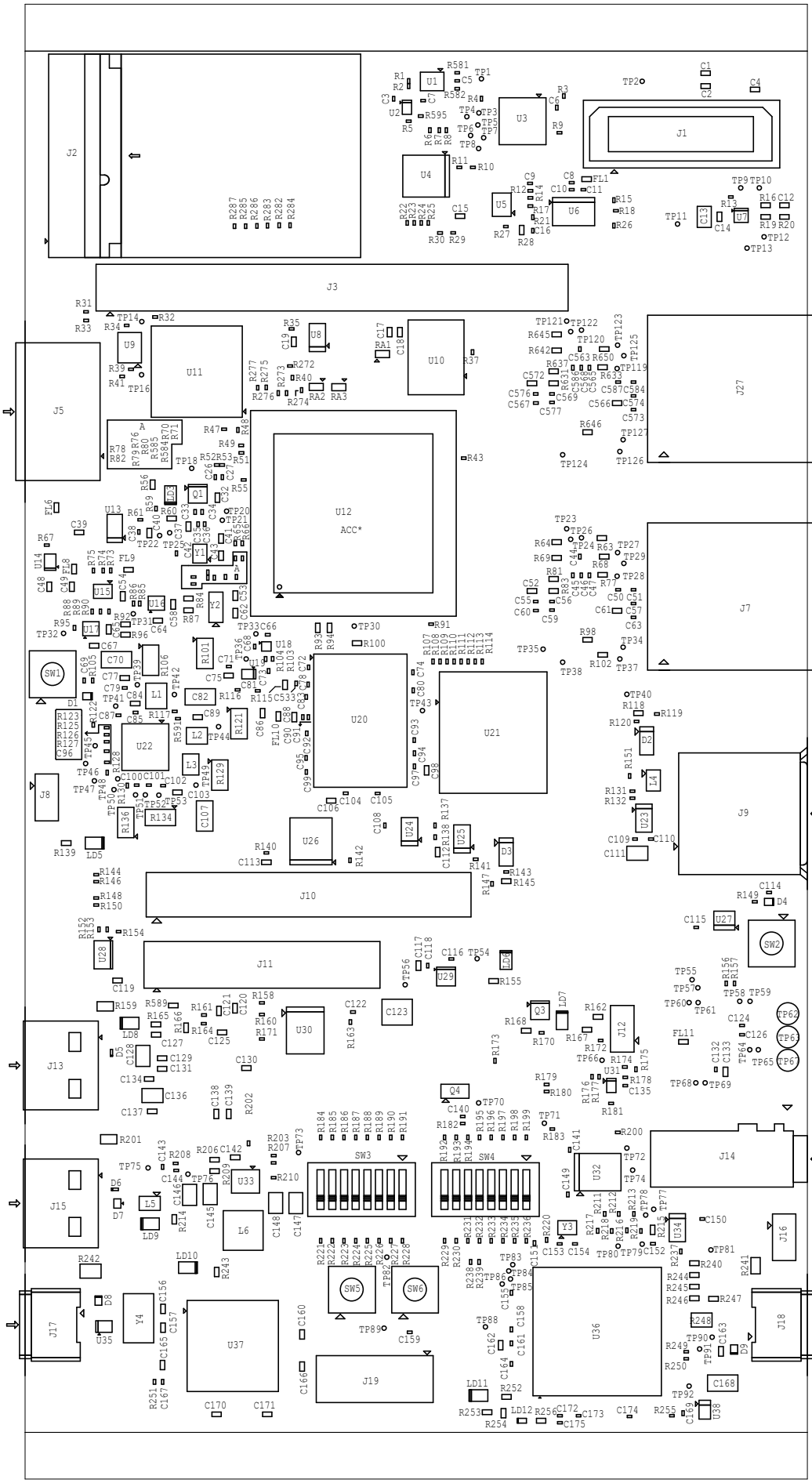PROC124E2 ASSEMBLY TOP REV E2