











# ISO7330C, ISO7330FC, ISO7331C, ISO7331FC

SLLSEK9B - JANUARY 2015-REVISED APRIL 2015

# ISO733x Robust EMC, Low Power, Triple-Channel Digital Isolators

#### **Features**

- Signaling Rate: 25 Mbps
- Integrated Noise Filter on the Inputs
- Default Output 'High' and 'Low' Options
- Low Power Consumption: Typical I<sub>CC</sub> per Channel
  - ISO7330: 1 mA (5 V Supplies), 0.8 mA (3.3 V Supplies)
  - ISO7331: 1.4 mA (5 V Supplies), 1 mA (3.3 V Supplies)
- Low Propagation Delay: 32 ns Typical (5V Supplies)
- Operates from 3.3 V and 5 V Supplies
- 3.3 V and 5 V Level Translation
- Wide Temperature Range: -40°C to 125°C
- 70 KV/µs Transient Immunity, Typical (5V Supplies)
- Robust Electromagnetic Compatibility (EMC)
  - System-level ESD, EFT, and Surge Immunity
  - Low Emissions
- Wide Body SOIC-16 Package
- Isolation Barrier Life: > 25 Years
- Safety and Regulatory Approvals:
  - 4242 V<sub>PK</sub> Isolation per DIN V VDE V 0884-10 and DIN EN 61010-1
  - 3000 V<sub>RMS</sub> Isolation for 1 minute per UL 1577
  - CSA Component Acceptance Notice 5A, IEC 60950-1 and IEC 61010-1 End Equipment Standards
  - CQC Certification per GB4943.1-2011

# 2 Applications

- Opto-Coupler Replacement in:
  - Industrial FieldBus
    - **ProfiBus**
    - ModBus
    - DeviceNet™ Data Buses
  - Servo Control Interface
  - Motor Control
  - **Power Supplies**
  - **Battery Packs**

# 3 Description

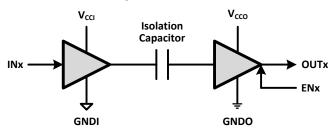
ISO733x provide galvanic isolation up to 3000 V<sub>RMS</sub> for 1 minute per UL and 4242 V<sub>PK</sub> per VDE. These devices have three isolated channels comprised of logic input and output buffers separated by a silicon dioxide (SiO<sub>2</sub>) insulation barrier. ISO7330 has all three channels in the same direction while ISO7331 has two channels in forward and one channel in reverse direction. In case of input power or signal loss, default output is 'low' for devices with suffix 'F' and 'high' for devices without suffix 'F'. Used in conjunction with isolated power supplies, these devices prevent noise currents on a data bus or other circuits from entering the local ground and interfering with or damaging sensitive circuitry. ISO733x has integrated noise filter for harsh industrial environment where short noise pulses may be present at the device input pins. ISO733x has TTL input thresholds and operates from 3 V to 5.5 V supply levels. Through innovative chip design and techniques, electromagnetic compatibility of ISO733x has been significantly enhanced to enable systemlevel ESD, EFT, Surge and Emissions compliance.

#### Device Information<sup>(1)</sup>

PART NUMBER	PACKAGE	BODY SIZE (NOM)
ISO7330C		
ISO7330FC	COIC (46)	10.2mm v 7.5mm
ISO7331C	SOIC (16)	10,3mm x 7,5mm
ISO7331FC		

(1) For all available packages, see the orderable addendum at the end of the datasheet.

#### Simplified Schematic



- (1) V<sub>CCI</sub> and GNDI are supply and ground connections respectively for the input channels.
- $V_{\text{CCO}}$  and GNDO are supply and ground connections respectively for the output.





Table	of	Cor	itents
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1	Features 1		8.2 Functional Block Diagram	13
2	Applications 1		8.3 Feature Description	13
3	Description 1		8.4 Device Functional Modes	16
4	Revision History2	9	Applications and Implementation	17
5	Pin Configuration and Functions		9.1 Application Information	
6	Specifications4		9.2 Typical Application	17
•	6.1 Absolute Maximum Ratings	10	Power Supply Recommendations	19
	6.2 ESD Ratings	11	Layout	20
	6.3 Recommended Operating Conditions		11.1 PCB Material	20
	6.4 Thermal Information		11.2 Layout Guidelines	20
	6.5 Electrical Characteristics		11.3 Layout Example	20
	6.6 Electrical Characteristics	12	Device and Documentation Support	2 <sup>-</sup>
	6.7 Switching Characteristics		12.1 Related Links	
	6.8 Switching Characteristics		12.2 Trademarks	2
	6.9 Typical Characteristics		12.3 Electrostatic Discharge Caution	2
7	Parameter Measurement Information		12.4 Glossary	2 <sup>-</sup>
8	Detailed Description 12	13	Mechanical, Packaging, and Orderable Information	
	8.1 Overview			2

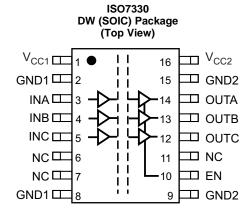
# 4 Revision History

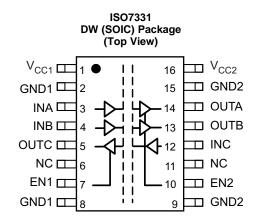
С	hanges from Revision A (April 2015) to Revision B	Page
•	Changed "(VDE V 0884-10):2006-12" To "and DIN EN 61010-1" in the 4242 V <sub>PK</sub> in the <i>Features</i>	
•	Changed From: V <sub>CCI</sub> To: V <sub>CC</sub> in Figure 12	10
•	Deleted IEC from the section title: Package Insulation Specifications	13
•	Changed the CTI Test Conditions in Package Insulation Specifications	13
•	Changed V <sub>ISO</sub> Test Condition in the <i>Insulation Characteristics</i> table	14
•	Deleted the V <sub>ICO</sub> Specification 3600 in the <i>Insulation Characteristics</i> table	14

CI	hanges from Original (January 2015) to Revision A	Page
•	Changed the device From: Product Preview To: Production data	
•	Changed Features From: ISO7330: TBD mA To: 1 mA	·
•	Changed Features From: ISO731: TBD mA (3.3 V Supplies) To: 0.8 mA	
•	Changed Features From: ISO731: TBD mA (5 V Supplies) To: 1.4 mA	
•	Changed Features From: 65 KV/µs Transient Immunity To: 70 KV/µs Transient Immunity	
•	Changed the Safety and Regulatory Approvals Features	·
•	Changed the Simplified Schematic and added Notes 1 and 2	·



# 5 Pin Configuration and Functions





#### **Pin Functions**

	PIN		1/0	DESCRIPTION
NAME	ISO7330	ISO7331	1/0	DESCRIPTION
V <sub>CC1</sub>	1	1	-	Power supply, V <sub>CC1</sub>
V <sub>CC2</sub>	16	16	_	Power supply, V <sub>CC2</sub>
GND1	2, 8	2, 8	_	Ground connection for V <sub>CC1</sub>
GND2	9, 15	9, 15	_	Ground connection for V <sub>CC2</sub>
INA	3	3	I	Input, channel A
INB	4	4	I	Input, channel B
INC	5	12	l	Input, channel C
NC	6, 7, 11	6, 11	_	No Connect. These pins have no internal connection.
OUTA	14	14	0	Output, channel A
OUTB	13	13	0	Output, channel B
OUTC	12	5	0	Output, channel C
EN	10	_	1	Output enable. OUTA, OUTB, and OUTC are enabled when EN is high or disconnected and disabled when EN is low.
EN1	_	7	I	Output enable 1. OUTC is enabled when EN1 is high or disconnected and disabled when EN1 is low.
EN2	_	10	I	Output enable 2. OUTA and OUTB are enabled when EN2 is high or disconnected and disabled when EN2 is low.



# 6 Specifications

# 6.1 Absolute Maximum Ratings<sup>(1)</sup>

		MIN	MAX	UNIT
Supply voltage <sup>(2)</sup>	V <sub>CC1</sub> , V <sub>CC2</sub>	-0.5	6	V
Voltage (2)	INx, OUTx, ENx	-0.5	V <sub>CC</sub> +0.5 <sup>(3)</sup>	V
Output current, I <sub>O</sub>	·		±15	mA
Junction temperature, T <sub>J</sub>			150	°C
Storage temperature, T <sub>stg</sub>		-65	150	°C

- (1) Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- 2) All voltage values are with respect to network ground terminal and are peak voltage values.
- 3) Maximum voltage must not exceed 6 V.

# 6.2 ESD Ratings

		VALUE	UNIT
V	Human body model (HBM), per ANSI/ESDA/JEDEC JS-001 (1)	±4000	V
V <sub>ESD</sub>	Charged device model (CDM), per JEDEC specification JESD22-C101 (2)	±1500	V

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.
- (2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

# 6.3 Recommended Operating Conditions

		MIN	TYP	MAX	UNIT
V <sub>CC1</sub> , V <sub>CC2</sub>	Supply voltage	3		5.5	V
I <sub>OH</sub>	High-level output current	-4			mA
I <sub>OL</sub>	Low-level output current			4	mA
V <sub>IH</sub>	High-level input voltage	2		5.5	V
$V_{IL}$	Low-level input voltage	0		0.8	V
t <sub>ui</sub>	Input pulse duration	40			ns
1 / t <sub>ui</sub>	Signaling rate	0		25	Mbps
T <sub>J</sub> <sup>(1)</sup>	Junction temperature			136	°C
T <sub>A</sub>	Ambient temperature	-40	25	125	°C

<sup>(1)</sup> To maintain the recommended operating conditions for T<sub>J</sub>, see the *Thermal Information* table.

#### 6.4 Thermal Information

	THERMAL METRIC(1)		DW PACKAGE	LINUT
	THERMAL METRIC		(16) PINS	UNIT
$R_{\theta JA}$	Junction-to-ambient thermal resistance		78.3	
$R_{\theta JCtop}$	Junction-to-case (top) thermal resistance	thermal resistance mal resistance terization parameter acterization parameter acterization parameter acterization parameter acterization parameter acterization parameter  by thermal resistance pation by ISO7330  pation by Side-1 of ISO7330  pation by Side-2 of ISO7330  pation by ISO7331  pation by ISO7331  VCC1 = VCC2 = 5.5V, TJ = 150°C, CL	40.9	
$R_{\theta JB}$	Junction-to-board thermal resistance		42.9	°C/W
$\Psi_{JT}$	Junction-to-top characterization parameter		15.3	C/VV
ΨЈВ	Junction-to-board characterization parameter		42.4	
$R_{\theta JCbot}$	Junction-to-case (bottom) thermal resistance		N/A	
P <sub>D</sub> (ISO7330)	Maximum Power Dissipation by ISO7330	Voor = Voor = 5.5V T <sub>1</sub> = 150°C C <sub>1</sub> =	70	
P <sub>D1</sub> (ISO7330)	Maximum Power Dissipation by Side-1 of ISO7330	15pF, Input a 12.5 MHz 50% duty cycle	20	mW
P <sub>D2</sub> (ISO7330)	Maximum Power Dissipation by Side-2 of ISO7330	square wave	50	
P <sub>D</sub> (ISO7331)	Maximum Power Dissipation by ISO7331	Voc. = Voc. = 5.5V T. = 150°C C. =	84	
P <sub>D1</sub> (ISO7331)	Maximum Power Dissipation by Side-1 of ISO7331		35	mW
P <sub>D2</sub> (ISO7331)	Maximum Power Dissipation by Side-2 of ISO7331	square wave	49	

(1) For more information about traditional and new thermal metrics, see the IC Package Thermal Metrics application report, SPRA953.

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# 6.5 Electrical Characteristics

 $V_{CC1}$  and  $V_{CC2}$  at 5 V  $\pm$  10% (over recommended operating conditions unless otherwise noted)

	PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
\/	High level cutout valtege	$I_{OH} = -4 \text{ mA}$ ; se	e Figure 11	V <sub>CCO</sub> <sup>(1)</sup> – 0.5	4.7		V
V <sub>OH</sub>	High-level output voltage	$I_{OH} = -20 \mu A; s$	ee Figure 11	V <sub>CCO</sub> <sup>(1)</sup> - 0.1	5	0.4 0.1 10 11 0.9 1.1 4.2 1.9 6 3.3 9.3	V
.,	Lavalarial autoritus la sa	I <sub>OL</sub> = 4 mA; see	Figure 11		0.2	0.4	V
V <sub>OL</sub>	Low-level output voltage	$I_{OL} = 20 \mu A$ ; see	e Figure 11		0	0.1	V
V <sub>I(HYS)</sub>	Input threshold voltage hysteresis				480		mV
I <sub>IH</sub>	High-level input current	IN = V <sub>CC</sub>				10	μΑ
I <sub>IL</sub>	Low-level input current	IN = 0 V		-10			μΑ
CMTI	Common-mode transient immunity	$V_I = V_{CC}$ or 0 V;	see Figure 14.	25	70		kV/µs
SUPPL	Y CURRENT (All inputs switching with	square wave clock	signal for dynamic I <sub>CC</sub> measurem	ent)			
ISO733	0						
I <sub>CC1</sub>		Disable	$V_I = V_{CC}$ or 0 V,		0.5	1.1	
I <sub>CC2</sub>		Disable	EN = 0 V		0.4	0.9	
I <sub>CC1</sub>	Supply current for $V_{CC1}$ and $V_{CC2}$	DC to 1 Mbps	DC Input: V <sub>I</sub> = V <sub>CC</sub> or 0 V,		0.5	1.1	
$I_{CC2}$		AC input: $C_L = 15$ pF	AC Input: $C_L = 15pF$		2.6	4.2	A
I <sub>CC1</sub>	Supply current for $v_{CC1}$ and $v_{CC2}$			1.1	1.9	mA	
$I_{CC2}$		10 Mbps	C <sub>L</sub> = 15pr		4.3	6	
I <sub>CC1</sub>		25 Mbps	$C_1 = 15pF$		2.1	3.3	
I <sub>CC2</sub>		25 Mbps	C <sub>L</sub> = 15pr		7	9.3	
ISO733	1						
I <sub>CC1</sub>		Diaghla	$V_I = V_{CC}$ or 0 V,		0.7	1.6	
I <sub>CC2</sub>		Disable	EN1 = EN2 = 0 V		0.7	1.3	
I <sub>CC1</sub>		DC to 1 Mbps	DC Input: V <sub>I</sub> = V <sub>CC</sub> or 0 V,		1.8	3	
I <sub>CC2</sub>	Supply current for V <sub>CC1</sub> and V <sub>CC2</sub>	DC to 1 Mbps	AC Input: $C_L = 15pF$		2.4	3.6	mA
I <sub>CC1</sub>		10 Mbps	C <sub>1</sub> = 15pF		2.8	4.1	ША
I <sub>CC2</sub>		TO IVIDPS	OL = 13PF	<u> </u>	3.8	5.1	
I <sub>CC1</sub>		25 Mbps	C - 15pF		4.3	6.2	
I <sub>CC2</sub>		DC to 1 Mbps DA 10 Mbps C	$C_L = 15pF$		5.8	7.8	

<sup>(1)</sup>  $V_{CCO}$  is supply voltage,  $V_{CC1}$  or  $V_{CC2}$ , for the output channel being measured.



#### 6.6 Electrical Characteristics

 $V_{CC1}$  and  $V_{CC2}$  at 3.3 V  $\pm$  10% (over recommended operating conditions unless otherwise noted)

	PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
.,	High level systems with an	$I_{OH} = -4 \text{ mA}$ ; see	Figure 11	V <sub>CCO</sub> <sup>(1)</sup> – 0.5	3		.,
V <sub>OH</sub>	High-level output voltage	$I_{OH} = -20 \mu A$ ; se	e Figure 11	V <sub>CCO</sub> <sup>(1)</sup> - 0.1	3.3		V
		I <sub>OL</sub> = 4 mA; see	Figure 11	V <sub>CCO</sub> <sup>(1)</sup> - 0.5 V <sub>CCO</sub> <sup>(1)</sup> - 0.1 3 0 42 -10 25 5 nt) 0 0 3 1 4	0.2	0.4	.,
V <sub>OL</sub>	Low-level output voltage	$I_{OL} = 20 \mu A$ ; see	Figure 11		0	0.1	V
V <sub>I(HYS)</sub>	Input threshold voltage hysteresis				425		mV
I <sub>IH</sub>	High-level input current	IN = V <sub>CC</sub>				10	μA
I <sub>IL</sub>	Low-level input curre	IN = 0 V		-10			μA
CMTI	Common-mode transient immunity	$V_I = V_{CC}$ or 0 V;	V <sub>I</sub> = V <sub>CC</sub> or 0 V; see Figure 14		50		kV/μs
SUPPL	Y CURRENT(All inputs switching with	n square wave cloc	k signal for dynamic I <sub>CC</sub> measureme	nt)			
ISO733	0						
I <sub>CC1</sub>		Disable	$V_I = V_{CC}$ or 0 V,		0.3	0.6	
I <sub>CC2</sub>		Disable	EN = 0 V		0.3	0.6	
I <sub>CC1</sub>		DC to 1 Mbno	DC Input: $V_I = V_{CC}$ or 0 V,		0.3	0.6	
I <sub>CC2</sub>	Supply current for V <sub>CC1</sub> and V <sub>CC2</sub>	DC to 1 Mbps	AC Input: $C_L = 15pF$		2	3.1	mA
I <sub>CC1</sub>	Supply current for V <sub>CC1</sub> and V <sub>CC2</sub>			0.7	1.1	mA	
I <sub>CC2</sub>		TO MDPS	0 Mbps $C_L = 15pF$		3.1	4.3	i
I <sub>CC1</sub>		25 Mbps	$C_1 = 15pF$		1.2	2	
I <sub>CC2</sub>		25 Mbps	C <sub>L</sub> = 15pr		4.8	6.3	
ISO733	1						
I <sub>CC1</sub>		Disable	$V_I = V_{CC}$ or 0 V,		0.5	0.9	
I <sub>CC2</sub>		Disable	EN = 0 V		0.5	8.0	
I <sub>CC1</sub>		DC to 1 Mbps	DC Input: $V_I = V_{CC}$ or 0 V,		1.3	2.1	
I <sub>CC2</sub>	Supply current for V, and V	DO to 1 Mibbs	AC Input: C <sub>L</sub> = 15pF		1.7	2.6	mA
I <sub>CC1</sub>	Supply current for V <sub>CC1</sub> and V <sub>CC2</sub>	10 Mbps	C <sub>L</sub> = 15pF		1.9	2.7	ША
I <sub>CC2</sub>		10 Minh2	or = 19bL		2.6	3.5	
I <sub>CC1</sub>		25 Mbps	$C_1 = 15pF$		2.9	4.2	
I <sub>CC2</sub>		20 Minh2	OL = 10PF		3.9	5.2	

<sup>(1)</sup>  $V_{CCO}$  is supply voltage,  $V_{CC1}$  or  $V_{CC2}$ , for the output channel being measured.



# 6.7 Switching Characteristics

 $V_{CC1}$  and  $V_{CC2}$  at 5 V  $\pm$  10% (over recommended operating conditions unless otherwise noted)

	PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
t <sub>PLH</sub> , t <sub>PHL</sub>	Propagation delay time	Con Figure 44	20	32	58	ns	
PWD <sup>(1)</sup>	Pulse width distortion  t <sub>PHL</sub> - t <sub>PLH</sub>		See Figure 11			4	ns
			Same direction channels			2.5	
t <sub>sk(0)</sub> (2)	Channel-to-channel output skew time	Opposite direction channels			17	ns	
t <sub>sk(pp)</sub> (3)	Part-to-part skew time				23	ns	
t <sub>r</sub>	Output signal rise time	0 5		3		ns	
t <sub>f</sub>	Output signal fall time		See Figure 11		2		ns
t <sub>PHZ</sub>	Disable propagation delay, high-to-high impedance	output			7	12	
t <sub>PLZ</sub>	Disable propagation delay, low-to-high impedance of	utput			7	12	
	Enable propagation delay, high impedance-to-high	ISO733xC	2 5 10		7	12	
t <sub>PZH</sub>	output	ISO733xFC	See Figure 12		11000	23000(4)	ns
	Enable propagation delay, high impedance-to-low	ISO733xC			11000	23000(4)	
t <sub>PZL</sub>	output	ISO733xFC			7	12	
t <sub>fs</sub>	Fail-safe output delay time from input power loss	See Figure 13		7		μs	

<sup>(1)</sup> Also known as pulse skew.

# 6.8 Switching Characteristics

 $V_{CC1}$  and  $V_{CC2}$  at 3.3 V  $\pm$  10% (over recommended operating conditions unless otherwise noted)

	PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
t <sub>PLH</sub> , t <sub>PHL</sub>	Propagation delay time	0 5 44	22	36	66	ns	
PWD <sup>(1)</sup>	Pulse width distortion  t <sub>PHL</sub> - t <sub>PLH</sub>		See Figure 11			2.5	ns
			Same direction channels			3	
t <sub>sk(o)</sub> (2)	Channel-to-channel output skew time	Opposite direction channels			16	ns	
t <sub>sk(pp)</sub> (3)	Part-to-part skew time				27	ns	
t <sub>r</sub>	Output signal rise time	Con Figure 44		3		ns	
t <sub>f</sub>	Output signal fall time		See Figure 11		2		ns
t <sub>PHZ</sub>	Disable propagation delay, high-to-high impedance	output			9	18	
t <sub>PLZ</sub>	Disable propagation delay, low-to-high impedance o	output			9	18	1
	Enable propagation delay, high impedance-to-high	ISO733xC	0 Firms 40		9	18	
t <sub>PZH</sub> output		ISO733xFC	See Figure 12		13000	24000(4)	ns
	Enable propagation delay, high impedance-to-low	ISO733xC			13000	24000 (4)	
t <sub>PZL</sub>	output	ISO733xFC			9	18	
t <sub>fs</sub>	Fail-safe output delay time from input power loss	See Figure 13		7		μs	

<sup>(1)</sup> Also known as pulse skew.

(4) The enable signal rate should be ≤ 41 Kbps

<sup>(2)</sup> t<sub>sk(o)</sub> is the skew between outputs of a single device with all driving inputs connected together and the outputs switching in the same direction while driving identical loads.

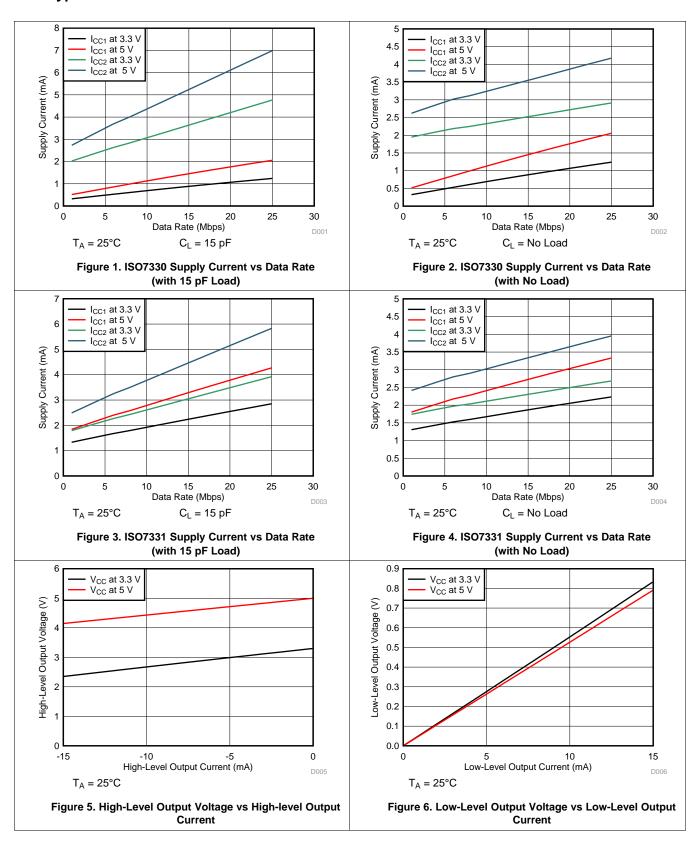
<sup>(3)</sup> t<sub>sk(pp)</sub> is the magnitude of the difference in propagation delay times between any terminals of different devices switching in the same direction while operating at identical supply voltages, temperature, input signals and loads.

<sup>(4)</sup> The enable signal rate should be ≤ 43 Kbps

<sup>(2)</sup> t<sub>sk(0)</sub> is the skew between outputs of a single device with all driving inputs connected together and the outputs switching in the same direction while driving identical loads.

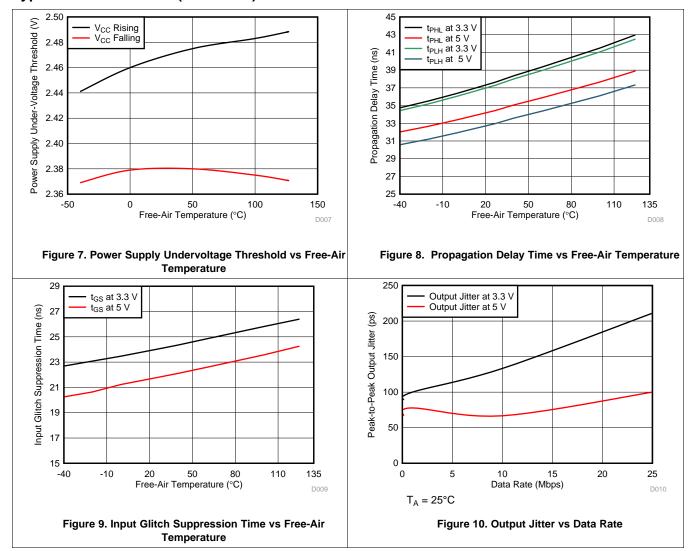
<sup>(3)</sup> t<sub>sk(pp)</sub> is the magnitude of the difference in propagation delay times between any terminals of different devices switching in the same direction while operating at identical supply voltages, temperature, input signals and loads.

# 6.9 Typical Characteristics



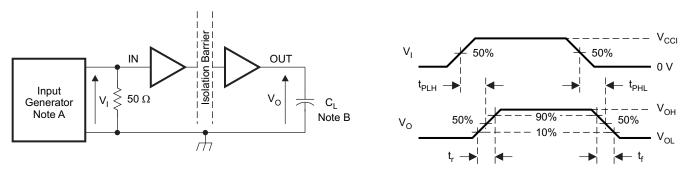


# **Typical Characteristics (continued)**



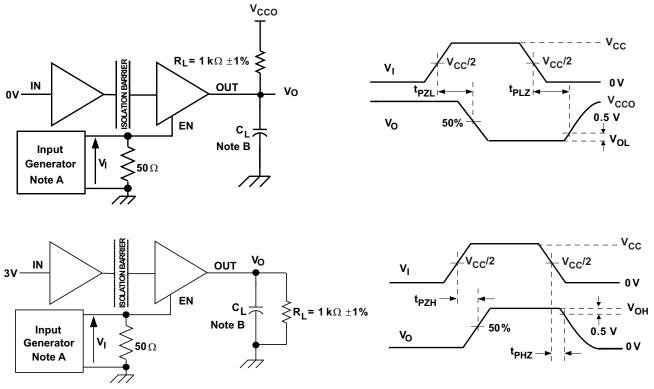
# TEXAS INSTRUMENTS

## 7 Parameter Measurement Information



- A. The input pulse is supplied by a generator having the following characteristics: PRR  $\leq$  50 kHz, 50% duty cycle,  $t_r \leq$  3 ns,  $t_f \leq$  3 ns,  $t_f \leq$  3 ns,  $t_G =$  50  $\Omega$ . At the input, a 50- $\Omega$  resistor is required to terminate the Input Generator signal. It is not needed in actual application.
- B.  $C_L = 15$  pF and includes instrumentation and fixture capacitance within  $\pm 20\%$ .

Figure 11. Switching Characteristic Test Circuit and Voltage Waveforms

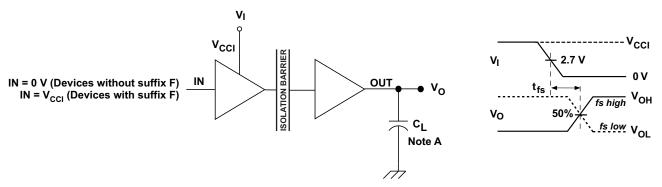


- A. The input pulse is supplied by a generator having the following characteristics: PRR  $\leq$  10 kHz, 50% duty cycle,  $t_f \leq$  3 ns,  $t_f \leq$  3 ns,  $t_f \leq$  3 ns,  $t_f \leq$  50  $\Omega$ .
- B.  $C_L = 15 \text{ pF}$  and includes instrumentation and fixture capacitance within  $\pm 20\%$ .

Figure 12. Enable/Disable Propagation Delay Time Test Circuit and Waveform

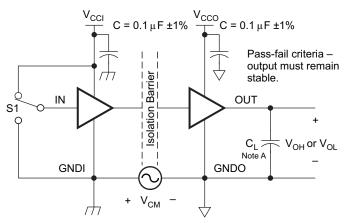


# **Parameter Measurement Information (continued)**



A.  $C_L = 15 \text{ pF}$  and includes instrumentation and fixture capacitance within  $\pm 20\%$ .

Figure 13. Fail-Safe Output Delay-Time Test Circuit and Voltage Waveforms



A.  $C_L = 15 \text{ pF}$  and includes instrumentation and fixture capacitance within  $\pm 20\%$ .

Figure 14. Common-Mode Transient Immunity Test Circuit



# 8 Detailed Description

#### 8.1 Overview

The isolator in Figure 15 is based on a capacitive isolation barrier technique. The I/O channel of the device consists of two internal data channels, a high-frequency (HF) channel with a bandwidth from 100 kbps up to 25 Mbps, and a low-frequency (LF) channel covering the range from 100 kbps down to DC.

In principle, a single-ended input signal entering the HF channel is split into a differential signal via the inverter gate at the input. The following capacitor-resistor networks differentiate the signal into transient pulses, which then are converted into CMOS levels by a comparator. The transient pulses at the input of the comparator can be either above or below the common mode voltage  $V_{REF}$  depending on whether the input bit transitioned from 0 to 1 or 1 to 0. The comparator threshold is adjusted based on the expected bit transition. A decision logic (DCL) at the output of the HF channel comparator measures the durations between signal transients. If the duration between two consecutive transients exceeds a certain time limit, (as in the case of a low-frequency signal), the DCL forces the output-multiplexer to switch from the high-frequency to the low-frequency channel.

#### 8.2 Functional Block Diagram

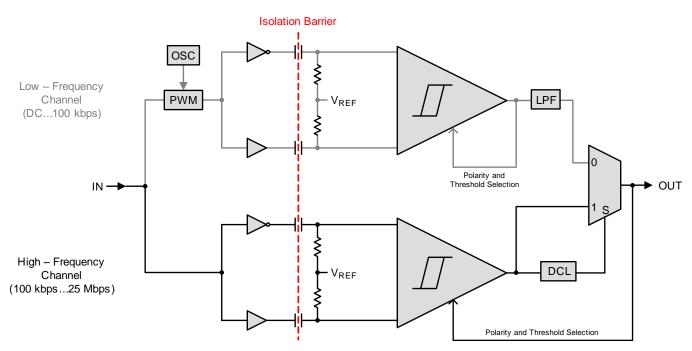


Figure 15. Conceptual Block Diagram of a Digital Capacitive Isolator

Because low-frequency input signals require the internal capacitors to assume prohibitively large values, these signals are pulse-width modulated (PWM) with the carrier frequency of an internal oscillator, thus creating a sufficiently high frequency, capable of passing the capacitive barrier. As the input is modulated, a low-pass filter (LPF) is needed to remove the high-frequency carrier from the actual data before passing it on to the output multiplexer.

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#### 8.3 Feature Description

PRODUCT	CHANNEL DIRECTION	RATED ISOLATION	MAX DATA RATE	DEFAULT OUTPUT
ISO7330C	3 Forward,			High
ISO7330FC	0 Reverse	2000 \ (4040 \ (1)	OF Mhm	Low
ISO7331C	2 Forward,	3000 V <sub>RMS</sub> / 4242 V <sub>PK</sub> <sup>(1)</sup>	25 Mbps	High
ISO7331FC	1 Reverse			Low

<sup>(1)</sup> See the Regulatory Information section for detailed Isolation Ratings

#### 8.3.1 High Voltage Feature Description

# 8.3.1.1 Package Insulation Specifications

over recommended operating conditions (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
L(I01)	Minimum air gap (clearance)	Shortest terminal-to-terminal distance through air	8			mm
L(102)	Minimum external tracking (creepage)	Shortest terminal-to-terminal distance across the package surface	8			mm
СТІ	Tracking resistance (comparative tracking index)	DIN EN 60112 (VDE 0303-11); IEC 60112	>400			V
DTI	Minimum internal gap (internal clearance)	Distance through the insulation	13			μm
D	Isolation resistance, input to	V <sub>IO</sub> = 500 V, T <sub>A</sub> = 25°C		>10 <sup>12</sup>		Ω
R <sub>IO</sub>	output <sup>(1)</sup>	$V_{IO} = 500 \text{ V}, 100^{\circ}\text{C} \le T_{A} \le \text{max}$		>10 <sup>11</sup>		Ω
C <sub>IO</sub>	Isolation capacitance, input to output <sup>(1)</sup>	$V_{IO} = 0.4 \sin (2\pi ft), f = 1 \text{ MHz}$		2		pF
Cı	Input capacitance (2)	$V_{I} = V_{CC}/2 + 0.4 \sin (2\pi ft), f = 1 MHz, V_{CC} = 5 V$		2		pF

<sup>(1)</sup> All pins on each side of the barrier tied together creating a two-terminal device.

#### **NOTE**

Creepage and clearance requirements should be applied according to the specific equipment isolation standards of an application. Care should be taken to maintain the creepage and clearance distance of a board design to ensure that the mounting pads of the isolator on the printed-circuit board do not reduce this distance.

Creepage and clearance on a printed-circuit board become equal in certain cases. Techniques such as inserting grooves and/or ribs on a printed circuit board are used to help increase these specifications.

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<sup>(2)</sup> Measured from input pin to ground.



#### 8.3.1.2 Insulation Characteristics

over recommended operating conditions (unless otherwise noted)

	PARAMETER <sup>(1)</sup>	TEST CONDITIONS	SPECIFICATION	UNIT
$V_{\text{IOWM}}$	Maximum isolation working voltage		1000	V <sub>RMS</sub>
$V_{IORM}$	Maximum repetitive peak voltage per DIN V VDE V 0884-10		1414	V <sub>PK</sub>
		After Input/Output safety test subgroup 2/3, V <sub>PR</sub> = V <sub>IORM</sub> x 1.2, t = 10 s, Partial discharge < 5 pC	1697	
V <sub>PR</sub>	DIN V VDE V 0884-10 $V_{PR} = V_{IORM} \times 1.6, t = 10 \text{ s},$ Partial Discharge $< 5 \text{ pC}$ Method b1,		2262	V <sub>PK</sub>
		$V_{PR} = V_{IORM} \times 1.875$ , t = 1 s (100% Production test)	2651	
V <sub>IOTM</sub>	Maximum transient overvoltage per DIN V VDE V 0884-10	V <sub>TEST</sub> = V <sub>IOTM</sub> t = 60 sec (qualification) t= 1 sec (100% production)	4242	V <sub>PK</sub>
V <sub>IOSM</sub>	Maximum surge isolation voltage per DIN V VDE V 0884-10	Test method per IEC 60065, 1.2/50 $\mu$ s waveform, $V_{TEST} = 1.3 \text{ x } V_{IOSM} = 7800 \text{ V}_{PK}$ (qualification)	6000	V <sub>PK</sub>
V <sub>ISO</sub>	Withstand isolation voltage per UL 1577	$ \begin{array}{c} V_{TEST} = V_{ISO} = 3000 \; V_{RMS},  t = 60 \; sec \; (qualification) \\ V_{TEST} = 1.2 \; x \; V_{ISO} = 3600 \; V_{RMS},  t = 1 \; sec \; (100\% \\ production) \end{array} $	3000	V <sub>RMS</sub>
R <sub>S</sub>	Insulation resistance	V <sub>IO</sub> = 500 V at T <sub>S</sub>	>10 <sup>9</sup>	Ω
	Pollution degree		2	

<sup>(1)</sup> Climatic Classification 40/125/21

# Table 1. IEC 60664-1 Ratings Table

PARAMETER	TEST CONDITIONS	SPECIFICATION
Basic isolation group	Material group	II
	Rated mains voltage ≤ 300 V <sub>RMS</sub>	I–IV
Installation classification	Rated mains voltage ≤ 600 V <sub>RMS</sub>	I–III
	Rated mains voltage ≤ 1000 V <sub>RMS</sub>	I–II

# 8.3.1.3 Regulatory Information

VDE	CSA	UL	CQC
Certified according to DIN V VDE V 0884-10 (VDE V 0884- 10):2006-12 and DIN EN 61010-1 (VDE 0411-1):2011-07	Approved under CSA Component Acceptance Notice 5A, IEC 60950-1, and IEC 61010-1	Recognized under UL 1577 Component Recognition Program	Certified according to GB4943.1- 2011
Basic Insulation Maximum Transient Overvoltage, 4242 V <sub>PK</sub> ; Maximum Surge Isolation Voltage, 6000 V <sub>PK</sub> ; Maximum Repetitive Peak Isolation Voltage', 1414 V <sub>PK</sub>	800 V <sub>RMS</sub> Basic Insulation and 400 V <sub>RMS</sub> Reinforced Insulation working voltage per CSA 60950- 1-07+A1+A2 and IEC 60950-1 2nd Ed.+A1+A2; 300 V <sub>RMS</sub> Basic Insulation working voltage per CSA 61010- 1-12 and IEC 61010-1 3rd Ed.	Single protection, 3000 V <sub>RMS</sub> <sup>(1)</sup>	Reinforced Insulation, Altitude ≤ 5000 m, Tropical Climate, 250 V <sub>RMS</sub> maximum working voltage
Certificate number: 40016131	Master contract number: 220991	File number: E181974	Certificate number: CQC15001121716

<sup>(1)</sup> Production tested  $\geq$  3600 V<sub>RMS</sub> for 1 second in accordance with UL 1577.

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#### 8.3.1.4 Safety Limiting Values

Safety limiting intends to prevent potential damage to the isolation barrier upon failure of input or output circuitry. A failure of the I/O can allow low resistance to ground or the supply and, without current limiting, dissipate sufficient power to overheat the die and damage the isolation barrier, potentially leading to secondary system failures.

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
Safety input, output, or supply		$R_{\theta JA} = 78.3 \text{ °C/W}, V_I = 5.5 \text{ V}, T_J = 150 \text{ °C}, T_A = 25 \text{ °C}$			290	mΛ
'S	current	$R_{\theta JA} = 78.3 \text{ °C/W}, V_I = 3.6 \text{ V}, T_J = 150 \text{ °C}, T_A = 25 \text{ °C}$			443	mA
T <sub>S</sub>	Maximum case temperature				150	°C

The safety-limiting constraint is the absolute-maximum junction temperature specified in the *Absolut Maximun Ratings* table. The power dissipation and junction-to-air thermal impedance of the device installed in the application hardware determines the junction temperature. The assumed junction-to-air thermal resistance in the *Thermal Information* table is that of a device installed on a High-K Test Board for Leaded Surface-Mount Packages. The power is the recommended maximum input voltage times the current. The junction temperature is then the ambient temperature plus the power times the junction-to-air thermal resistance.

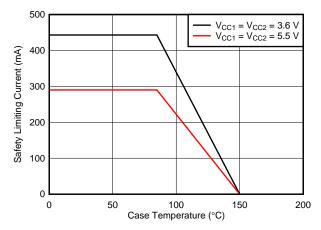


Figure 16. θ<sub>IC</sub> Thermal Derating Curve per DIN V VDE V 0884-10



#### 8.4 Device Functional Modes

Table 2. Function Table<sup>(1)</sup>

V <sub>CCI</sub>	V <sub>cco</sub>	INPUT	OUTPUT ENABLE	OUTI (OU			
		(INx)	(ENx)	ISO733xC	ISO733xFC		
		Н	H or Open	Н	Н		
DU	PU	PU	L	H or Open	L	L	
PU			PU	PU	Х	L	Z
		Open	H or Open	H <sup>(2)</sup>	L <sup>(3)</sup>		
PD	PU	X	H or Open	H <sup>(2)</sup>	L <sup>(3)</sup>		
Х	PU	X	L	Z	Z		
Х	PD	X	X	Undetermined	Undetermined		

- (1)  $V_{CCI}$  = Input-side  $V_{CC}$ ;  $V_{CCO}$  = Output-side  $V_{CC}$ ; PU = Powered up ( $V_{CC} \ge 3$  V); PD = Powered down ( $V_{CC} \le 2.1$  V); X = Irrelevant; H = High level; L = Low level; Open = Not connected
- 2) In fail-safe condition, output defaults to high level
- (3) In fail-safe condition, output defaults to low level

# 8.4.1 Device I/O Schematics

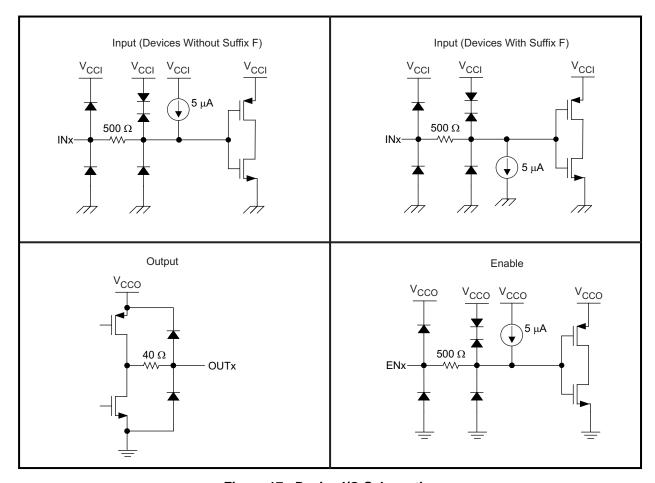


Figure 17. Device I/O Schematics



# 9 Applications and Implementation

#### NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

# 9.1 Application Information

ISO733x utilize single-ended TTL-logic switching technology. Its supply voltage range is from 3 V to 5.5 V for both supplies,  $V_{CC1}$  and  $V_{CC2}$ . When designing with digital isolators, it is important to keep in mind that due to the single-ended design structure, digital isolators do not conform to any specific interface standard and are only intended for isolating single-ended CMOS or TTL digital signal lines. The isolator is typically placed between the data controller (that is,  $\mu$ C or UART), and a data converter or a line transceiver, regardless of the interface type or standard.

#### 9.2 Typical Application

ISO7331C combined with Texas Instruments' mixed signal micro-controller, RS-485 transceiver, transformer driver, and voltage regulator can create an isolated RS-485 system as shown in Figure 18.

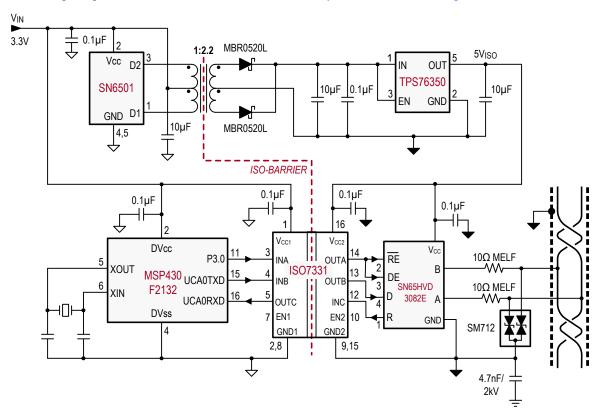


Figure 18. Typical ISO7331 Application Circuit



## **Typical Application (continued)**

#### 9.2.1 Design Requirements

#### 9.2.1.1 Typical Supply Current Equations

ISO7330:

At 
$$V_{CC1} = V_{CC2} = 5 \text{ V}$$
  
•  $I_{CC1} = 0.46544 + (0.006455 \times f)$ 

• 
$$I_{CC2} = 2.28021 + (0.08242 \times f) + (0.006237 \times f \times C_L)$$

At 
$$V_{CC1} = V_{CC2} = 3.3 \text{ V}$$

- $I_{CC1} = 0.29211 + (0.03588 \times f)$
- I<sub>CC2</sub> = 1.8414 + (0.02886 x f) + (0.00548 x f x C<sub>L</sub>)

ISO7331:

At 
$$V_{CC1} = V_{CC2} = 5 \text{ V}$$

- $I_{CC1} = 1.661 + (0.07916 \times f) + (0.00169 \times f \times C_1)$
- $I_{CC2} = 2.04 + (0.0778 \times f) + (0.00422 \times f \times C_1)$

At 
$$V_{CC1} = V_{CC2} = 3.3 \text{ V}$$

- $I_{CC1} = 1.2402 + (0.03127 \times f) + (0.001954 \times f \times C_L)$
- I<sub>CC2</sub> = 1.53839 + (0.02933 x f) + (0.0037285 x f x C<sub>L</sub>)

 $I_{CC1}$  and  $I_{CC2}$  are typical supply currents measured in mA, f is data rate measured in Mbps,  $C_L$  is the capacitive load measured in pF.

## 9.2.2 Detailed Design Procedure

# 9.2.2.1 Electromagnetic Compatibility (EMC) Considerations

Many applications in harsh industrial environment are sensitive to disturbances such as electrostatic discharge (ESD), electrical fast transient (EFT), surge and electromagnetic emissions. These electromagnetic disturbances are regulated by international standards such as IEC 61000-4-x and CISPR 22. Although system-level performance and reliability depends, to a large extent, on the application board design and layout, the ISO733x incorporate many chip-level design improvements for overall system robustness. Some of these improvements include:

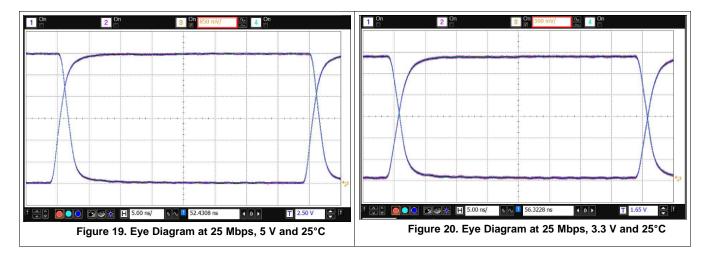
- Robust ESD protection cells for input and output signal pins and inter-chip bond pads.
- · Low-resistance connectivity of ESD cells to supply and ground pins.
- Enhanced performance of high voltage isolation capacitor for better tolerance of ESD, EFT and surge events.
- Bigger on-chip decoupling capacitors to bypass undesirable high energy signals through a low impedance path.
- PMOS and NMOS devices isolated from each other by using guard rings to avoid triggering of parasitic SCRs.
- Reduced common mode currents across the isolation barrier by ensuring purely differential internal operation.



# **Typical Application (continued)**

# 9.2.3 Application Performance Curves

Typical eye diagrams of ISO733x below indicate low jitter and wide open eye at the maximum data rate of 25 Mbps.



## 9.2.4 Systems Examples

Unlike Optocouplers, which need external components to improve performance, provide bias, or limit current, ISO733x only needs two external bypass capacitors to operate.

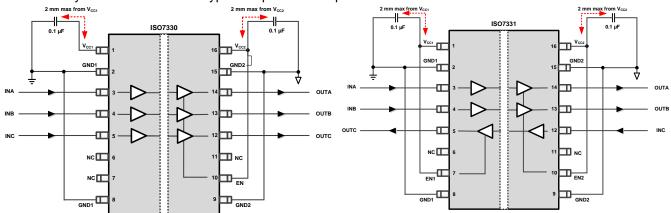


Figure 21. Typical ISO7330 Circuit Hook-up

Figure 22. Typical ISO7331 Circuit Hook-up

# 10 Power Supply Recommendations

To ensure reliable operation at all data rates and supply voltages, a 0.1  $\mu$ F bypass capacitor is recommended at input and output supply pins ( $V_{CC1}$  and  $V_{CC2}$ ). The capacitors should be placed as close to the supply pins as possible. If only a single primary-side power supply is available in an application, isolated power can be generated for the secondary-side with the help of a transformer driver such as Texas Instruments' SN6501. For such applications, detailed power supply design and transformer selection recommendations are available in SN6501 datasheet (SLLSEA0) .



# 11 Layout

#### 11.1 PCB Material

For digital circuit boards operating below 150 Mbps, (or rise and fall times higher than 1 ns), and trace lengths of up to 10 inches, use standard FR-4 epoxy-glass as PCB material. FR-4 (Flame Retardant 4) meets the requirements of Underwriters Laboratories UL94-V0, and is preferred over cheaper alternatives due to its lower dielectric losses at high frequencies, less moisture absorption, greater strength and stiffness, and its self-extinguishing flammability-characteristics.

## 11.2 Layout Guidelines

A minimum of four layers is required to accomplish a low EMI PCB design (see Figure 23). Layer stacking should be in the following order (top-to-bottom): high-speed signal layer, ground plane, power plane and low-frequency signal layer.

- Routing the high-speed traces on the top layer avoids the use of vias (and the introduction of their inductances) and allows for clean interconnects between the isolator and the transmitter and receiver circuits of the data link.
- Placing a solid ground plane next to the high-speed signal layer establishes controlled impedance for transmission line interconnects and provides an excellent low-inductance path for the return current flow.
- Placing the power plane next to the ground plane creates additional high-frequency bypass capacitance of approximately 100pF/in<sup>2</sup>.
- Routing the slower speed control signals on the bottom layer allows for greater flexibility as these signal links
  usually have margin to tolerate discontinuities such as vias.

If an additional supply voltage plane or signal layer is needed, add a second power / ground plane system to the stack to keep it symmetrical. This makes the stack mechanically stable and prevents it from warping. Also the power and ground plane of each power system can be placed closer together, thus increasing the high-frequency bypass capacitance significantly.

For detailed layout recommendations, see Application Note SLLA284, Digital Isolator Design Guide,

#### 11.3 Layout Example

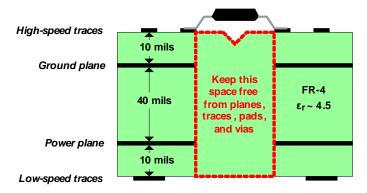


Figure 23. Recommended Layer Stack

20

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# 12 Device and Documentation Support

#### 12.1 Related Links

The table below lists quick access links. Categories include technical documents, support and community resources, tools and software, and quick access to sample or buy.

Table 3. Related Links

PARTS	PRODUCT FOLDER	SAMPLE & BUY	TECHNICAL DOCUMENTS	TOOLS & SOFTWARE	SUPPORT & COMMUNITY
ISO7330C	Click here	Click here	Click here	Click here	Click here
ISO7330FC	Click here	Click here	Click here	Click here	Click here
ISO7331C	Click here	Click here	Click here	Click here	Click here
ISO7331FC	Click here	Click here	Click here	Click here	Click here

#### 12.2 Trademarks

DeviceNet is a trademark of Texas Instruments.

All other trademarks are the property of their respective owners.

## 12.3 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

#### 12.4 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

SLLA353, Isolation Glossary

# 13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical packaging and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

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10-Dec-2020

#### **PACKAGING INFORMATION**

Orderable Device	Status	Package Type	Package Drawing		Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
							(6)				
ISO7330CDW	ACTIVE	SOIC	DW	16	40	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	ISO7330C	Samples
ISO7330CDWR	ACTIVE	SOIC	DW	16	2000	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	ISO7330C	Samples
ISO7330FCDW	ACTIVE	SOIC	DW	16	40	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	ISO7330FC	Samples
ISO7330FCDWR	ACTIVE	SOIC	DW	16	2000	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	ISO7330FC	Samples
ISO7331CDW	ACTIVE	SOIC	DW	16	40	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	ISO7331C	Samples
ISO7331CDWR	ACTIVE	SOIC	DW	16	2000	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	ISO7331C	Samples
ISO7331FCDW	ACTIVE	SOIC	DW	16	40	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	ISO7331FC	Samples
ISO7331FCDWR	ACTIVE	SOIC	DW	16	2000	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	ISO7331FC	Samples

<sup>(1)</sup> The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

**Green:** TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

<sup>(3)</sup> MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

<sup>(4)</sup> There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

<sup>(5)</sup> Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.



# **PACKAGE OPTION ADDENDUM**

10-Dec-2020

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

PACKAGE MATERIALS INFORMATION

www.ti.com 5-Jan-2022

# TAPE AND REEL INFORMATION





	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

# QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

All difficults are florifinal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
ISO7330CDWR	SOIC	DW	16	2000	330.0	16.4	10.75	10.7	2.7	12.0	16.0	Q1
ISO7330FCDWR	SOIC	DW	16	2000	330.0	16.4	10.75	10.7	2.7	12.0	16.0	Q1
ISO7331CDWR	SOIC	DW	16	2000	330.0	16.4	10.75	10.7	2.7	12.0	16.0	Q1
ISO7331FCDWR	SOIC	DW	16	2000	330.0	16.4	10.75	10.7	2.7	12.0	16.0	Q1

# **PACKAGE MATERIALS INFORMATION**

www.ti.com 5-Jan-2022



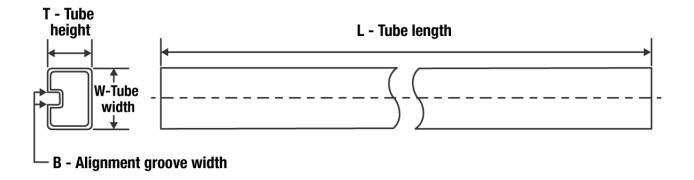
#### \*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
ISO7330CDWR	SOIC	DW	16	2000	350.0	350.0	43.0
ISO7330FCDWR	SOIC	DW	16	2000	350.0	350.0	43.0
ISO7331CDWR	SOIC	DW	16	2000	350.0	350.0	43.0
ISO7331FCDWR	SOIC	DW	16	2000	350.0	350.0	43.0

# PACKAGE MATERIALS INFORMATION

www.ti.com 5-Jan-2022

# **TUBE**



\*All dimensions are nominal

7 III GITTIOTOTOTO GITO TIOTITIGA								
Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	T (µm)	B (mm)
ISO7330CDW	DW	SOIC	16	40	506.98	12.7	4826	6.6
ISO7330FCDW	DW	SOIC	16	40	506.98	12.7	4826	6.6
ISO7331CDW	DW	SOIC	16	40	506.98	12.7	4826	6.6
ISO7331FCDW	DW	SOIC	16	40	506.98	12.7	4826	6.6

7.5 x 10.3, 1.27 mm pitch

SMALL OUTLINE INTEGRATED CIRCUIT

This image is a representation of the package family, actual package may vary. Refer to the product data sheet for package details.





SOIC



#### NOTES:

- 1. All linear dimensions are in millimeters. Dimensions in parenthesis are for reference only. Dimensioning and tolerancing
- per ASME Y14.5M.

  2. This drawing is subject to change without notice.

  3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm, per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm, per side.
- 5. Reference JEDEC registration MS-013.



SOIC



#### NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SOIC



#### NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



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