

AN-2060 LM27402 Current Limit Application Circuits

ABSTRACT

Sensing the inductor DCR voltage can be an accurate and lossless technique of obtaining current information in DC/DC regulators. The absence of a series current sense resistor permits high current and high efficiency designs at a lower cost and higher density. Inductor DCR sensing also allows continuous monitoring of the inductor current as opposed to MOSFET $R_{DS(ON)}$ sensing that usually samples the voltage information across a FET during a small interval of time. Unlike MOSFETs, inductors can be purchased with low tolerance DCR specifications thus increasing the overall current sense accuracy.

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1 Introduction

The LM27402 is equipped with a low offset current sense comparator to handle inductor DCR current sense applications. A +10 μA current in series with a resistor provides a voltage offset compared to the DCR voltage to set the current limit level. This application report walks through the process of choosing the DCR current sense circuit components to optimize the current limit performance of the LM27402 DC/DC buck regulator controller.

2 DCR Current Sense Topology

Figure 1 shows a typical topology for sensing the DCR voltage in a buck regulator.

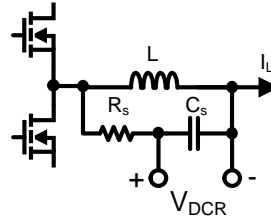


Figure 1. DCR Current Sense Topology

Components R_S and C_S create an RC filter. The time constant of the RC filter should match the time constant related to the inductor and its DCR to accurately reproduce the DCR voltage across C_S . Given the following circuit:

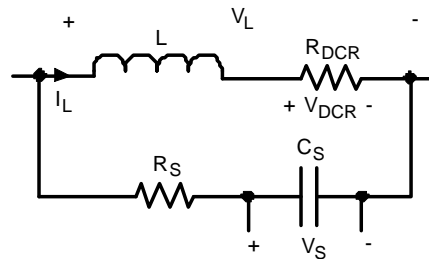


Figure 2. DCR Sense Equivalent Circuit

The derivation for matching time constants is as follows:

$$\begin{aligned}
 V_{\text{DCR}}(s) &= V_L \frac{R_{\text{DCR}}}{sL + R_{\text{DCR}}} = V_L \frac{1}{R_S + \frac{1}{C_S s}} \\
 \frac{1}{\frac{sL}{R_{\text{DCR}}} + 1} &= \frac{1}{R_S C_S s + 1} \\
 R_S C_S s + 1 &= \frac{sL}{R_{\text{DCR}}} + 1 \\
 R_S C_S &= \frac{L}{R_{\text{DCR}}} \\
 T_{\text{RC}} &= T_L
 \end{aligned} \tag{1}$$

If the time constants do not match, the voltage V_S will either lead or lag V_{DCR} . Particularly:

If $T_{\text{RC}} > T_L$, V_S will lag V_{DCR} by a factor of T_{RC}/T_L at any point in time $\ll T_{\text{RC}}$.

If $T_{\text{RC}} < T_L$, V_S will lead V_{DCR} by factor of T_{RC}/T_L at any point in time $\ll T_{\text{RC}}$.

Time constant mismatching can be useful in some situations where tight or loose limiting of current limit must be applied. For example, if a buck regulator responds readily to fast dI/dt load transients, the inductor current must supply the output current in addition to the output capacitor current. This can cause the inductor current to temporarily overshoot, thereby, exceeding the current limit setpoint. The V_S signal can filter this event if τ_{RC} is designed moderately larger than τ_L in anticipation of inductor overshoot. However, time constant mismatching must be used carefully. If τ_{RC} is much greater than τ_L , the inductor current may reach dangerous levels before the current limit condition is detected.

3 LM27402 DCR Current Sense Design

The LM27402 is designed to detect the voltage across the DCR of an inductor through the use of a sensitive current limit comparator. Five current limit events within 32 switching cycles must occur to mitigate the effects of noise and transitory over current events before hiccup mode activates. This allows the current limit level to be set close to the peak inductor ripple current during maximum output current where the voltage across the comparator may only be several millivolts. Figure 3 shows the typical circuit used to set the current limit level:

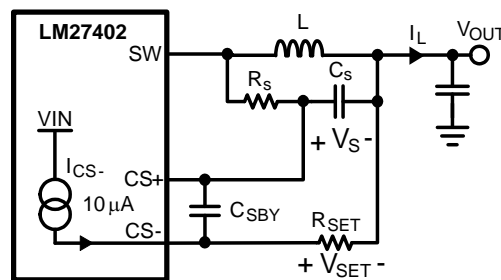


Figure 3. LM27402 Typical Current Limit Circuit

A +10 μA current source, I_{CS-} , is internally connected from the VIN pin to the CS- pin to set the comparator offset voltage, V_{SET} , across R_{SET} . During operation, V_{SET} is compared to the voltage V_S , across C_S . The equation for R_{SET} to set the current limit set point is shown in Equation 2:

$$R_{SET} = \frac{I_{LIMIT} R_{DCR}}{I_{CS-}} \quad (2)$$

I_{LIMIT} (A) is the desired current limit level, R_{DCR} (Ω) is the rated DC resistance of the inductor (DCR), and I_{CS-} (A) is the +10 μA current source flowing out of the CS- pin. I_{LIMIT} should be set sufficiently higher than the peak inductor current at maximum output current to minimize false current limit signals. Components R_S and C_S should be chosen to match the inductor L/R_{DCR} time constant. A typical range of capacitance used in the $R_S C_S$ network is 100 nF to 1 μF . After choosing a C_S capacitor, R_S can be calculated by:

$$R_S = \frac{L}{R_{DCR} C_S} \quad (3)$$

Capacitor C_{SBY} is used to filter any noise that may exist across the CS+ and CS- pins. A working range for the C_{SBY} capacitance is 47 pF to 100 pF. A second resistor can be placed between CS+ and the $R_S C_S$ network to match the impedance into the inputs of the current sense comparator for extra noise rejection shown here as R_{CS+} :

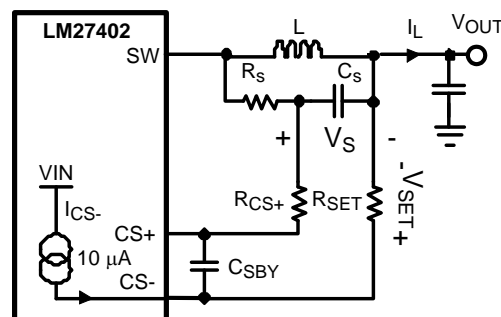


Figure 4. Added Resistor for Noise Rejection

The value of R_{CS+} should be equal to R_{SET} .

4 CS- Current Source Compliance Voltage

The CS- current source requires at least 1.0V of headroom to ensure a current of +10 μ A. If the voltage across the current source ($V_{IN} - V_{CS-}$) decreases below 1.0V, the current will decrease as with the voltage across R_{SET} effectively lowering the current limit setpoint. If $V_{IN} - V_{OUT}$ is less than 1.0V, the current source will lose compliance because V_{CS-} closely follows V_{OUT} . This can be avoided by enabling the LM27402 at an input voltage 1V higher than V_{OUT} or by lowering the common mode voltage of the current limit comparator with a resistor divider network shown in [Figure 5](#).

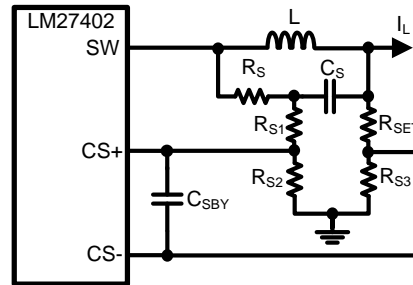


Figure 5. Resistor Divider Network

The voltage divider network in [Figure 5](#) reduces the common mode voltage of the comparator and will effectively sense the inductor current. R_{SET} is calculated in the same way as discussed previously. R_{S3} should be sized to avoid a condition where $V_{IN} - V_{CS-}$ is less than 1.0V. R_S , R_{S1} and R_{S2} should be sized to match the ratio set by R_{SET} and R_{S3} .

5 Example Application

In this example, the application is as follows:

$V_{IN} = 3.3V$, $V_{OUT} = 2.5V$, $I_{OUT} = 20A$, $I_{LIMIT} = 25.7A$, $L = 0.6 \mu H$, $R_{DCR} = 1.89 m\Omega$, $f_{SW} = 300 kHz$. An I_{LIMIT} of 25.7A will produce a maximum DC output current of 24.5A at 25°C.

The value of R_{SET} should be:

$$R_{SET} = \frac{(25.7A)(1.89 m\Omega)}{10 \mu A} \approx 4.87 k\Omega \quad (4)$$

The lowest input voltage for this application (V_{INMIN}) is 2.7V. R_{S3} should be sized to force V_{CS-} to be less than 1.7V when $V_{IN} = 2.7V$ to maintain at least 1V of headroom. The equation solving for R_{S3} is shown in [Equation 5](#):

$$R_{S3} = R_{SET} \frac{V_{CS-}}{V_{INMIN} - V_{CS-}} \quad (5)$$

Substituting $V_{INMIN} - V_{CS-} = 1V$ and $V_{CS-} = V_{INMIN} - 1V$ results in:

$$R_{S3} = R_{SET}(V_{INMIN} - 1) = 4.87 k\Omega(2.7 - 1) \approx 8.25 k\Omega \quad (6)$$

Resistors R_S , R_{S1} , and R_{S2} must be designed to maintain the following ratio:

$$\frac{R_{SET}}{R_{S3}} = \frac{R_S + R_{S1}}{R_{S2}} \quad (7)$$

It is recommended to design the CS+ branch of resistors to be higher impedance than the CS- branch of resistors to yield a C_S value in the nanofarad range. In this example, the CS+ branch impedance will be set eight times larger than the CS- impedance. R_{S2} is calculated as follows:

$$R_{S2} = 8R_{S3} \approx 66.5 k\Omega \quad (8)$$

Unfortunately, the ratio of R_{S1}/R_{S2} is not equal to R_{SET}/R_{S3} thus allowing transient differential signals to feed through the C_S capacitor causing an error voltage between the CS+ and CS- pins. R_S and R_{S1} should be sized appropriately to minimize this error. Specifically, R_S should be sized 5% of $8R_{SET}$ and R_{S1} should be sized 95% of $8R_{SET}$ as shown here:

$$R_S = (.05)(8)R_{SET} \approx 1.96 \text{ k}\Omega \quad R_{S1} = (.95)(8)R_{SET} \approx 37.4 \text{ k}\Omega \quad (9)$$

C_S is calculated using the parallel combination of $R_S || (R_{S1} + R_{S2})$ to match the inductor time constant shown here:

$$C_S = \frac{L}{R_{DCR}(R_S || (R_{S1} + R_{S2}))} = 165 \text{ nF} \quad (10)$$

6 Layout

The circuitry to sense the DCR voltage is sensitive to noise and demands careful layout practices. Following these general guide lines will help ensure a robust design.

7 C_{SBY} Placement

The C_{SBY} capacitor should be placed as close to the CS+ and CS- pins as possible. C_{SBY} serves as the last line of defense between board noise and the current limit comparator. C_{SBY} should be a small 0603 or 0402 surface mount capacitor to facilitate close placement to the LM27402.

8 CS+ and CS- Traces

Certain applications will call for long CS+ and CS- traces. For example, the LM27402 evaluation board incorporates a temperature compensated current limit circuit with a PTC resistor in series with CS-. This requires the CS- trace to be routed from the LM27402 to the inductor. It is essential to route the CS+ and CS- traces away from noise emitting nodes, particularly the switch-node and gate drives nodes on the PCB. Routing the CS+ and CS- traces side by side for close coupling and in between ground planes is a sufficient way to mitigate differential noise.

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